



QAD Enterprise Applications
Enterprise Edition

Training Guide Cost Management

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Workspace: 10USA > 10USACO
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About this Course

Course Description

This QAD Cost Management training guide offers detailed instruction on setting up and using multiple cost elements, multiple cost sets, simulation costs sets and cost planning.

This guide may be taught individually or as a part of the Product Costing & Cost Management course set.

Course Objectives

Provides the detailed instruction necessary to manage multiple costs sets both for simulation and long range planning.

Course Benefits

Provides the significant additional benefits to the standard cost system. Retain historic cost sets; develop simulation cost sets; develop cost plans; and do cost set to cost set comparisons.

Audience

Finance and operations personal who track and trend historic, current and future costs; and who develop and analyze comparative cost data.

Prerequisites

Introduction to Costing, Product Costing, and Familiarity with the .NetUI

Course Credit & Scheduling

This course is valid for 3 credit hours. This course is typically taught in one half-day.

Virtual Environment Information

The hands-on exercises in this book should be used with the Enterprise Edition 2011.1 r01 - Training environment, in the 10USA > 10USACO workspace.

QAD Web Resources

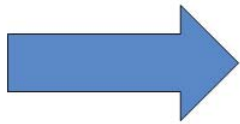
From QAD's main site, you can access QAD's Learning or Support sites.

<http://www.qad.com/>

Chapter 1

Cost Management

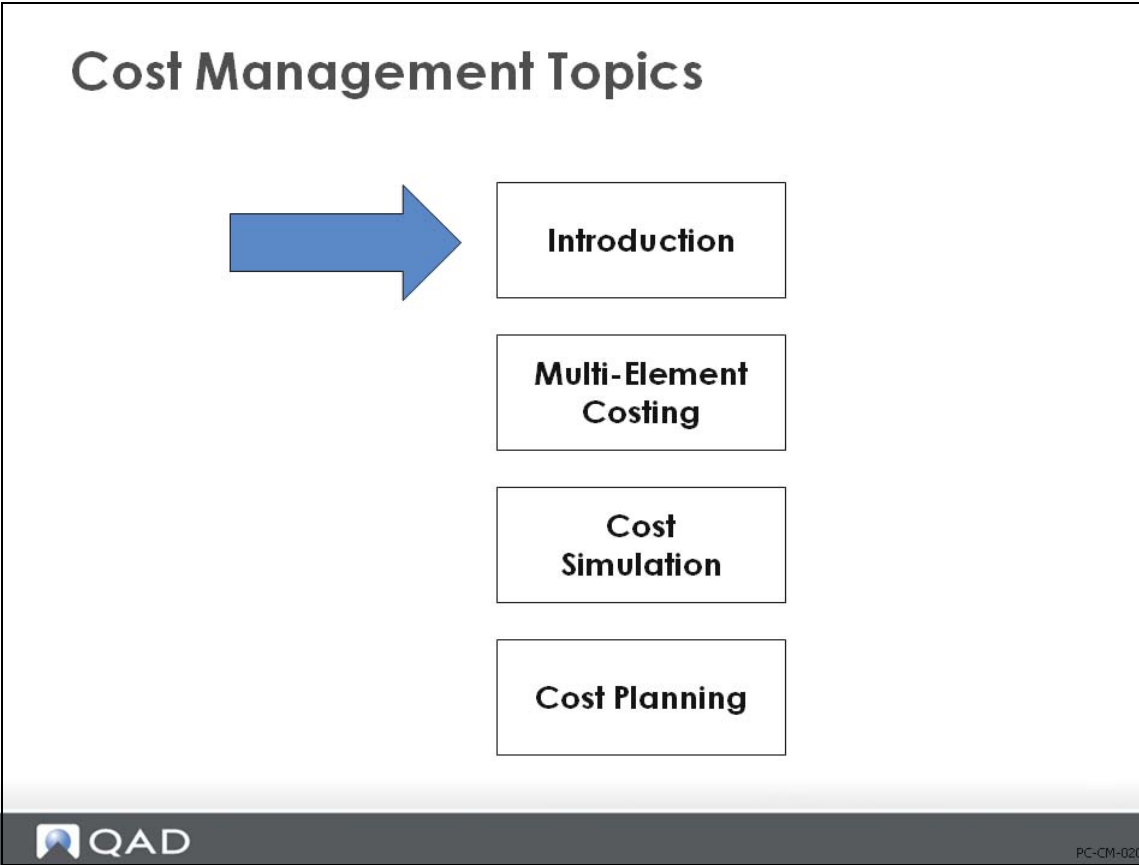
Course Overview



**Cost
Management**

- **Multi-Element Costing**
- **Cost Simulation**
- **Cost Planning**

Cost Management Topics



Introduction

Cost Management

- Unlimited Cost Sets
- Unlimited Cost Elements per Cost Category
- Cost Simulation - "What If" analysis
- Cost Planning – Implementing future costs
- Linked Site Costing



PC-CM-030

With the Cost Management module, you can create additional cost elements, which provide additional reporting detail; and multiple cost sets, which enable you to keep cost history on file and create future costs without impacting current cost updates. These are aids to live costing and are covered in this chapter.

Cost Management also provides the ability to simulate cost changes and to modify elements of cost for “what-if” scenarios, and to develop cost plans. These topics are also covered in this chapter.

Linked Site Costing allows you to create a cost set and then link it to multiple sites.

The bullet points above reflect the menu structure of the Cost Management module.

Create Multiple Cost Sets

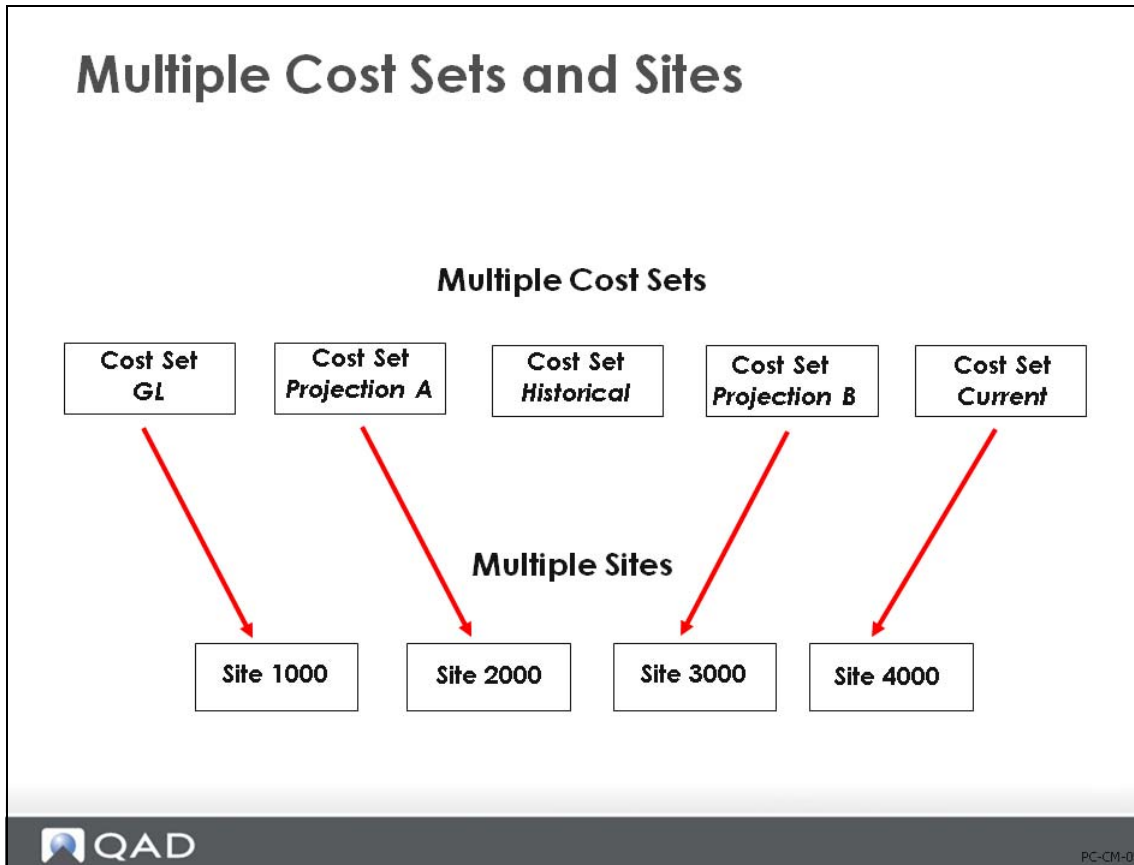


For any item, multiple sets of costs can be maintained, each identified by a cost set code, in Cost Set Maintenance (30.1). Data associated with this cost set code controls how these costs are updated and used.

Each cost set code is assigned a cost set type of GL, Current, or Simulated, and a costing method of Standard, Average, Last, or None. These two flags together determine how costs from this cost set are updated and used.

Note Only one GL and one current cost set per site are permitted. The default GL and current cost sets cannot be maintained although the costing method can be changed in Inventory Accounting Control 36.9.2

Types of Cost Sets



Historical

Useful for tracking costs from prior periods. If standards are changed during a fiscal year, you can track original standards set at the beginning. Or you can use historical cost sets to track standards from year to year.

Simulated

Useful for planning future costs or performing “what-if” analyses, such as developing costs based on different estimates of volume.

Site Specific

Different cost sets can be assigned to each site. Note that in a single-database environment, you can have only one current cost method, as this is set through the Inventory Accounting Control (36.9.2).

GL Cost Set

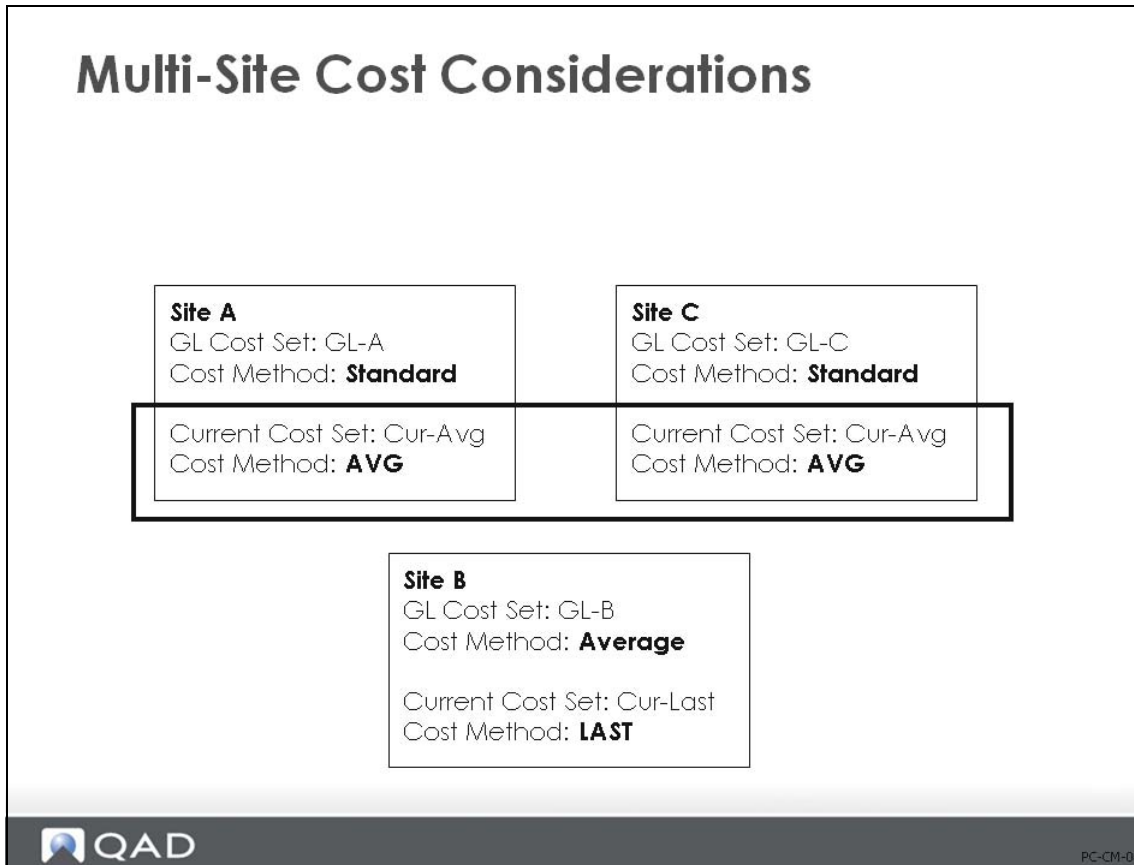
Defines costing method that will be used for inventory valuation.

Current Cost Set

Defines the current cost of an item, either last, average, or none.

Once you have defined the cost sets, you can assign them to each site using Cost Set to Site Assignment (30.9).

Multi-Site Cost Considerations



Within QAD Enterprise Applications, each site must be assigned a GL and a Current cost set. We saw earlier that these default to the cost sets Standard and Current. All sites are initially assigned these cost sets, but this can be easily changed. The Cost Set To Site Assignment 30.9, is used to assign a different GL and/or Current cost set to a particular site. When GL costs are changed, inventory is automatically revalued to the new cost.

- Any cost set of type GL can be assigned to a site as its GL cost set. This cost set may use a costing method of Standard or Average.
- Any cost set of type CURR can be assigned to a site as its Current cost set. This cost set may use costing method Average, Last, or None.

In the example shown on the previous page, each of the three sites (A, B, and C) are set up differently. In particular, notice the following.

- 1 It is possible for more than one site to use the same cost set; they don't have to be different. For example, sites A and C share the same Current cost set.
- 2 Each site may use a different Current costing method. For example, sites A and C use Average costing and site B uses Last.
- 3 Each site may use a different GL cost set and costing method. If you have multiple sites making the same products, it is unlikely that they will have the same cost structure. To support this, each site may choose its own cost method. For example, sites A and C use Standard costing, while site B uses Average.

Linked Site Costing

Linked Site Costing


Multiple Sites

Site 1000
Rule 1

Site 2000
Rule 2

Site 3000
Rule 3

- Rule 1 sets the inventory site as the default GL cost source site. The inventory site is also the default site if you are not linking costs.
- Rule 2 sets the site in Item Master Maintenance as the default GL cost source site.
- Rule 3 sets any site you designate as the default GL cost source site.


PC-CM-070

Linked-site costing lets you specify one set of GL cost site records to serve as an item's GL cost set at another inventory site. The system sets the default value for GL Cost Source Site according to three site-linking rules:

- Linking rule 1 sets the inventory site as the default GL cost source site. The inventory site is also the default site if you are not linking costs.
- Linking rule 2 sets the site in Item Master Maintenance as the default GL cost source site.
- Linking rule 3 sets any site you designate as the default GL cost source site.

The linking rule may be assigned by item type; product line; purchase/manufacture code or none

This costing method significantly reduces redundant data in a database, simplifies costing procedures, and decreases the chance for unexpected cost discrepancies across sites. In addition, you need only one shared GL cost set record for each inventory record instead of duplicate records for each site.

Linked-site costing is useful for companies that manufacture the same product in different ways at multiple sites, or that purchase the same product from different sources.

Note You cannot use linked-site costing for a site if you use the average cost method for GL transactions, since average cost calculation does not consider inventory at multiple sites.

Item Cost Set Browse 30.6 shows by item what cost sets are assigned.

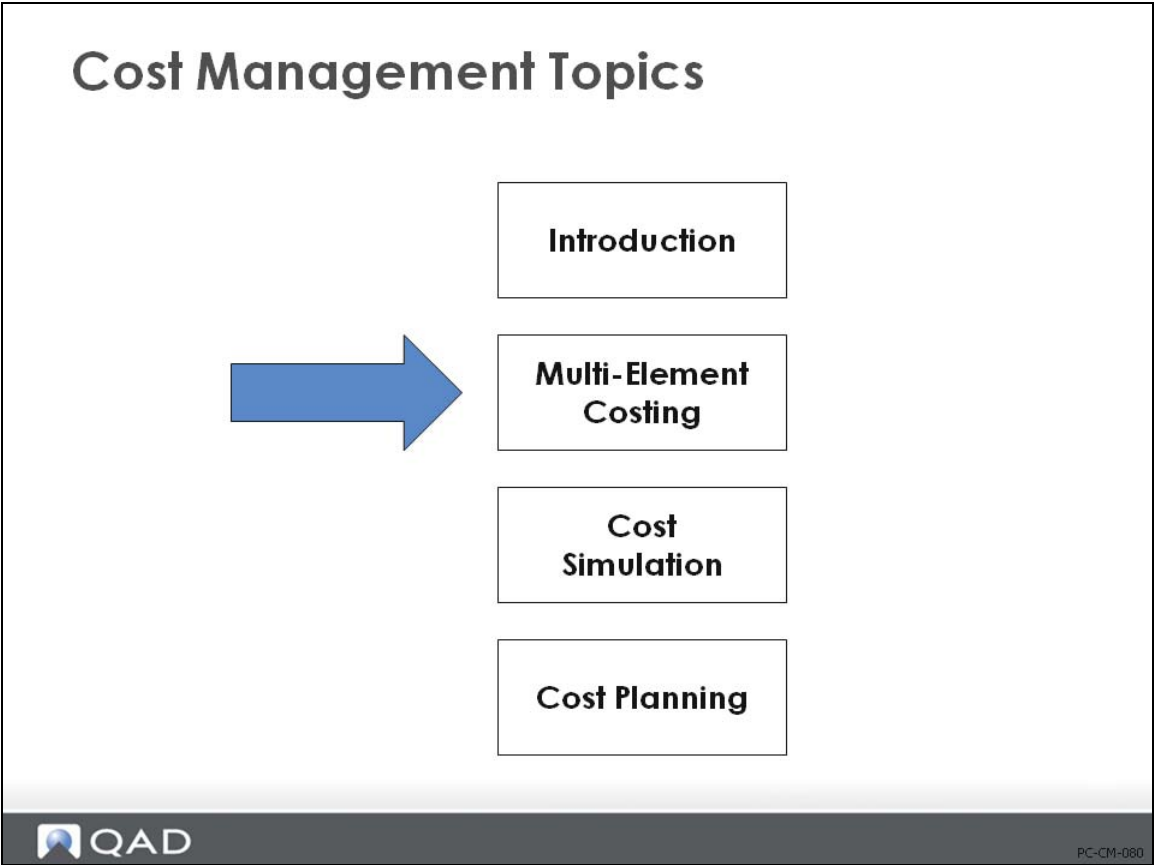
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Site by Cost Set Browse 30.10 shows by cost set which sites are assigned.

Cost Set by Site Browse 30.11 shows by site which cost sets are assigned.

Linked Site Item Browse 30.18.3 shows by site which items are assigned and which is the GL Source Site.


Multi-Element Costing



Introduction

Multi-Element Costing

Cost Category	Cost Element
Material	Domestic Content Foreign Content Packaging
Labor	Fabrication Assembly
Burden	Burden
Overhead	Freight, Duty & Insurance General Factory O/H
Subcontract	Subcontract


PC-CM-09

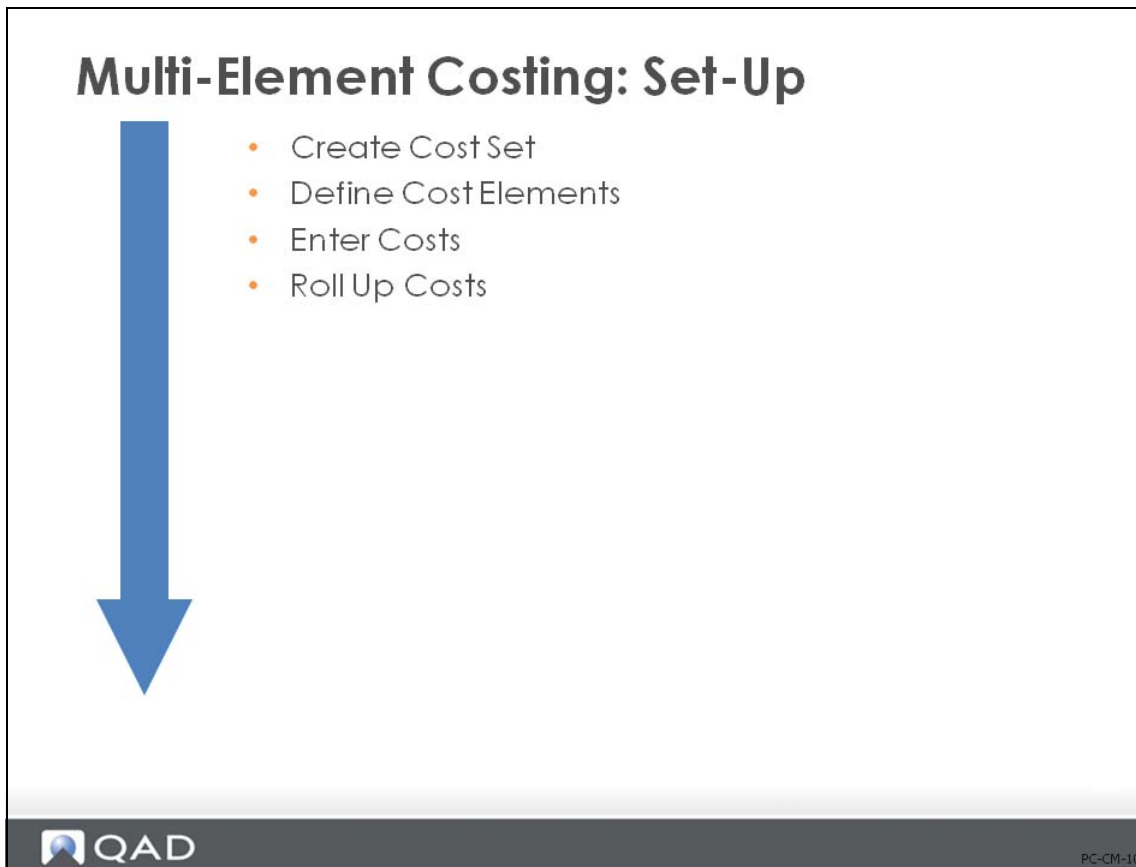
When we looked at costs earlier, we pointed out that the costs for an item are always broken out into five categories - material, labor, burden, overhead, and subcontract. So far, these are the only categories that we have looked at or entered costs for. However, each of these cost categories may be subdivided into an unlimited number of component cost elements.

- Some companies need to identify different types of cost within the five standard categories of cost. For example, a company may wish to identify the foreign versus domestic content of material cost. Another company might want freight to be an element of material cost. The needs vary widely, and multiple element costing allows you to break cost categories down further if you need to do so.

The use of cost elements is optional. You only need to introduce cost elements where you wish to have additional reporting detail. If you do not add additional cost elements, you will always have at least five elements - material, labor, burden, overhead, and subcontract; one for each category.

Note Regardless of how many cost elements are set up, only the cost categories will post to COGS in the GL.


Multi-Element Costing: Set-Up




First, assuming that the cost set is a new one, create a cost set in Cost Set Maintenance (30.1), and define a cost set code. Next, define the cost elements in Cost Element Maintenance (30.17.1), and enter costs in Item-Element Cost Maintenance (30.17.5), or use Item-Element Cost Calculation (30.17.10), and let the system calculate the costs. Roll up the costs in Routing Cost Roll-Up (14.13.13), and Product Structure Cost Roll-Up (13.12.13). These steps are discussed on the following pages.

Create Cost Set

Multi-Element Costing: Set-Up



- **Create Cost Set**
- Define Cost Elements
- Enter Costs
- Roll Up Costs


 QAD PC-CM-11

Use Cost Set Maintenance (30.1), to define a cost set


Ensure that cost sets to be used as the GL (Standard) or Current costs at a site are entered as type GL and CURR, respectively; otherwise they can only be used for simulation purposes

Define Cost Elements

Multi-Element Costing: Set-Up



- ✓ Create Cost Set
- **Define Cost Elements**
- Enter Costs
- Roll Up Costs

 QAD PC-CM-12

Use Cost Element Maintenance (30.17.1), to define additional cost elements for GL and Current type cost sets

Cost Elements

Cost Elements

Cost Element Maintenance
Go To Actions Copy Print Preview Attach

Cost Set: Current


Cost Set: Current Default Current Cost Set

Elements			Categories
Element	Category	Description	
Material	Material	Material	
Freight	Material	Shipping Cost	1 - Material
Labor	Labor	Labor	2 - Labor
Burden	Burden	Burden	3 - Burden
Overhead	Overhead	Overhead	4 - Overhead
Subcontr	Subcontract	Subcontract	5 - Subcontract

• Unlimited Cost Elements

— New cost elements must be associated with one of the five cost categories = Mat'l, Lbr, Burden, OH, Subcontract

Element	Category	Description
Freight	Material	Shipping Cost



PC-CM-13

You can setup additional cost elements for your current and GL cost sets, and for your simulation cost sets. this is done in Cost Element Maintenance (30.17.1).

- You will always have five cost elements to start with - material, labor, burden, overhead, and subcontract. You can add others but you cannot delete these. Each of the cost elements you add must be associated with one of the five cost categories.
- You can set up each current and GL cost set with its own cost elements, or each one can be set up the same. In the latter case, enter the cost elements for one cost set and then use Cost Element Copy (30.17.4), to copy them to other cost sets.
- To add a new cost element, while in the Elements frame, select Insert from the Actions drop down menu. Add the new element details in the bottom frame. Note that elements are displayed in element sequence within each cost category.

Enter Costs

Multi-Element Costing: Set-Up



- ✓ Create Cost Set
- ✓ Define Cost Elements
- **Enter Costs**
- Roll Up Costs

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Use Item-Element Cost Maintenance (30.17.5), to enter costs manually, or use Item-Element Cost Calculation (30.17.10), to have the system calculate these costs based on other cost elements in the cost set.

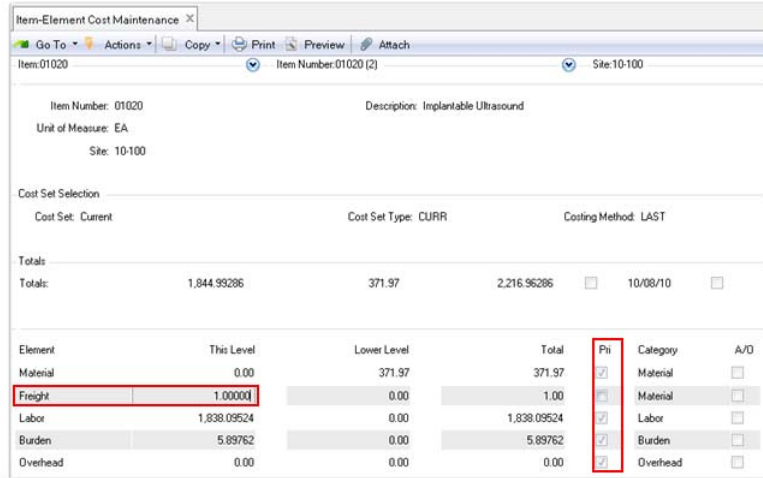
Note There is no automatic update of multi-element costs to reflect actual transactions in the same way that Current cost set values can be updated.

Enter Costs Manually

Enter Costs Manually

Use Insert from the Actions pull down to add new elements

- Enter This-Level costs
- Identify Primary element in each cost (routing roll-up)
 - Elements must already be defined in (30.17.1)



Use Insert from the Actions pull down menu to add new elements.

- Enter This-Level costs
- Identify Primary element in each cost (routing roll-up)
 - Elements must already be defined in Cost Element Maintenance (30.17.1)

Once you have set up your cost sets and cost elements, you can enter your costs. Item-Element Cost Maintenance (30.17.5), can be used to enter costs for any site’s current or GL cost set. When you initially enter costs, only the five standard cost elements display. You can update costs for listed elements or add costs for any other element that has been associated with this cost set.

Navigation

- Press Enter or the Next button to advance to the cost element frame. Click on the element name to open the cost field to update the cost element record.
- Select Insert from the Actions pull down menu to enter a cost for a cost element other than those displayed
 - A blank field appears for you to type Element and Cost
 - The new element will be added above the highlighted, existing element
- Use Look-Up to get a list of valid elements for this cost set
 - Costs can be entered only for elements that have been associated with this cost set
- When a record is selected the Delete Button appears to flag an element for deletion

You can only delete elements that have zero cost and are not flagged as primary. The delete is not processed until you press Enter or click Next.

- Press Next when you are finished

This stores the cost changes and deletes any elements flagged for deletion

Primary Element ("Pri" field)

Each category always has one, and only one, primary element. The primary element accrues all costs applied to the category that do not match any other element in that category, as well as the costs applied to it specifically. This only affects the routing roll-up, as you will see in the following sections.

Let System Calculate Costs

Let System Calculate Costs

Item-Element Cost Calculation

Item: 01020 Prod Line: To:

Prod Line: Item Number: 01020 To: 01020

Item Type: To:

Pur/Mfg:

Site: 10-100 Cost Set: Current Cost Element: Freight

Element	Percent	Element	Percent	Element	Percent
Material	10.00%		0.00%		0.00%
	0.00%		0.00%		0.00%
	0.00%		0.00%		0.00%
	0.00%		0.00%		0.00%
	0.00%		0.00%		0.00%

Add To/Replace Existing Cost: Replace Use This/Lower Level Costs: This Level Update:

Calculate Element Cost From

QAD PC-CM-184

Costs can be entered manually for each individual cost element, as you have seen, or they can be calculated by the system. Item-Element Cost Calculation (30.17.10), allows you to calculate the value for a particular cost element as a percentage of one or more cost elements. For example, you may set Freight to 10% of Material costs.


- You may specify whether the system should calculate costs as a percentage of an item’s this-level or lower-level costs

The ability to calculate a particular cost element as a percentage of lower-level costs is especially important for companies that calculate fixed overhead as a percentage of total material costs

You can review the cost impact before finalizing it by leaving the Update box unchecked. When you are ready to update the costs check the box.

Roll Up Costs

Multi-Element Costing: Set-Up

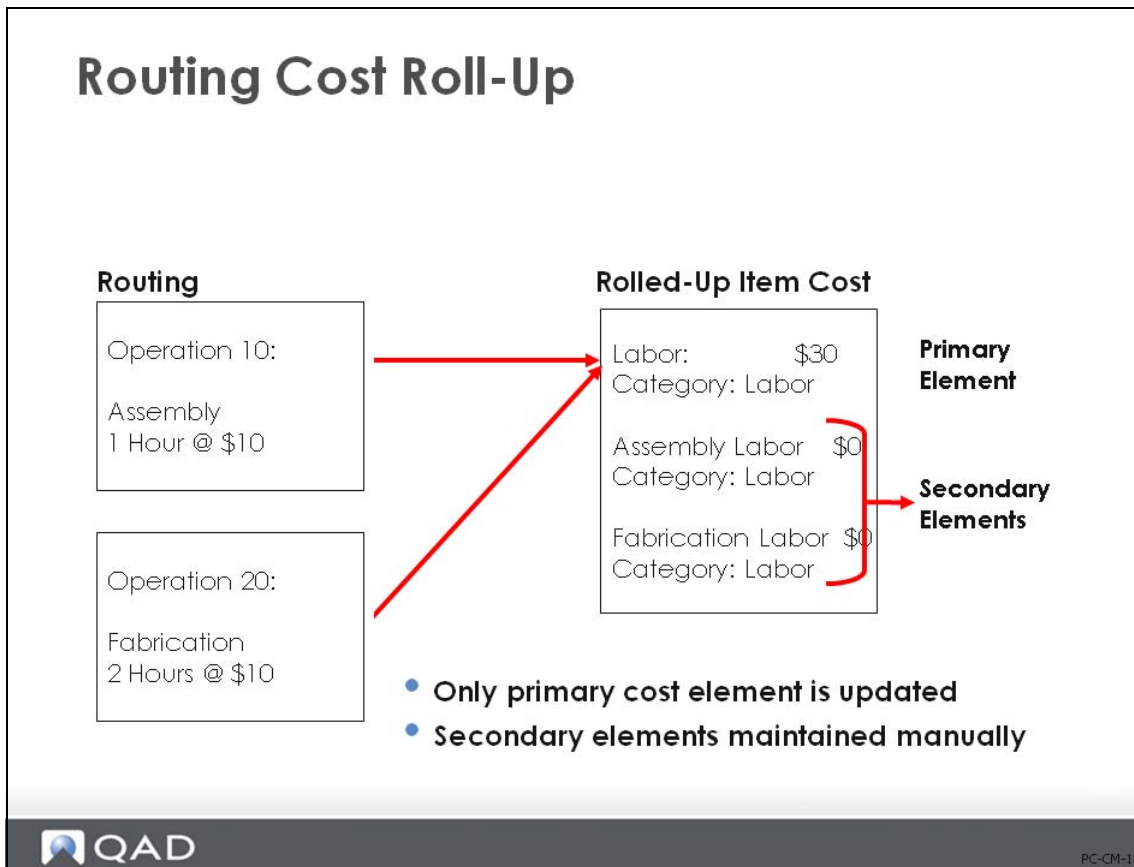


- ✓ Create Cost Set
- ✓ Define Cost Elements
- ✓ Enter Costs
- **Roll Up Costs**

QAD PC-CM-17

We have looked at this-level costs that we enter or calculate. Next, we will look at how multiple cost elements are handled in the Routing Cost Roll-Up (14.13.13), and Product Structure Cost Roll-Up (13.12.13), functions.

Routing Cost Roll-Up



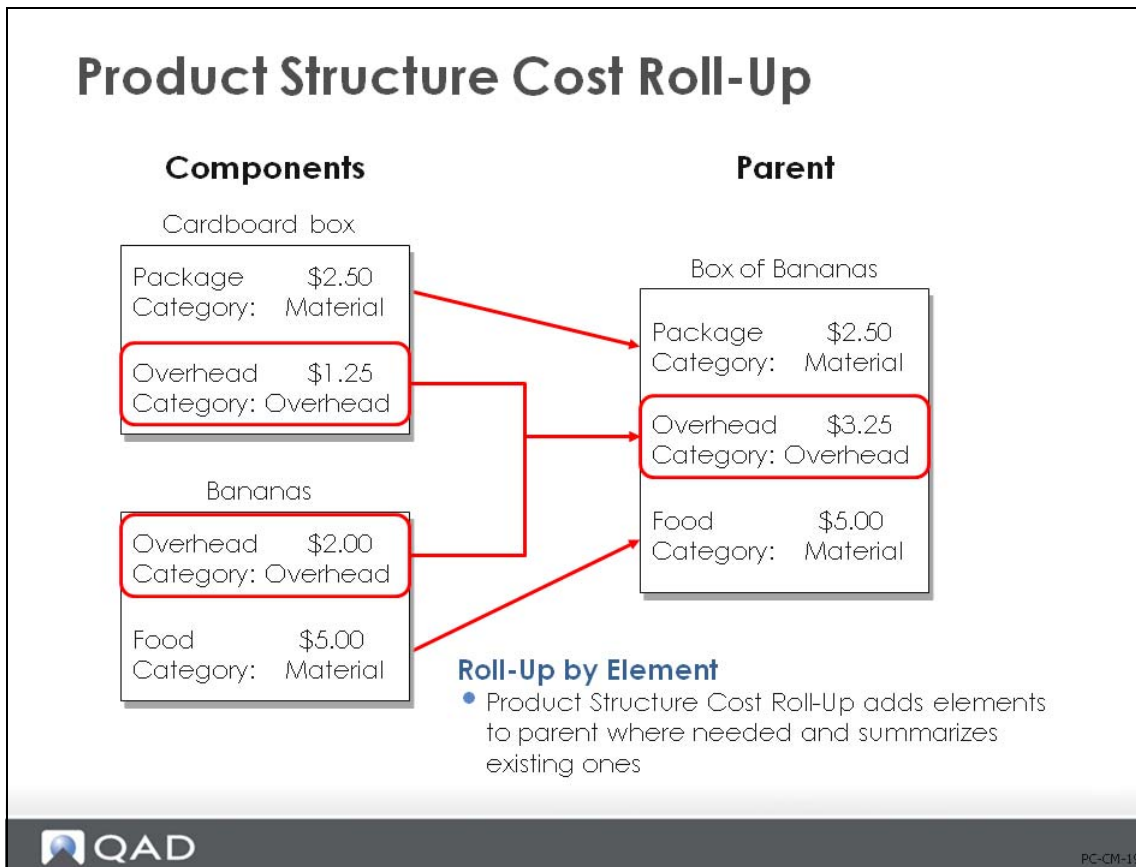
The Routing Cost Roll-Up (14.13.13), works a bit differently than the Product Structure Cost Roll-Up. While labor, burden, and subcontract cost elements can be created and maintained manually through cost maintenance functions, Routing Cost Roll-Up (14.13.13) calculates labor, burden, and subcontract costs and places those costs in the primary cost elements for each category. Any non-primary labor, burden, or subcontract cost elements are not affected.

Example In the example in the figure above, we have a routing with two operation steps: assembly and fabrication. The Routing Cost Roll-Up (14.13.13) uses this operation information to calculate the total labor cost for the item. This cost is stored under the primary cost element for the cost category Labor. In the example, this is the cost element Labor.

The other two non-primary cost elements - Assembly Labor and Fabrication Labor - are not affected by the cost roll-up. If the total cost of labor needed to be split into assembly and fabrication, it would have to be done manually.

The same process is used to calculate burden and subcontract costs. The Routing Cost Roll-Up (14.13.13) calculates the total cost from all operations and stores it in the primary cost element for each of these categories.

Product Structure Roll-Up



We indicated that the material and overhead costs for all components are accumulated and recorded as lower-level costs for the parent. But, when material costs are split into several cost elements, each of these must be rolled up separately.

Example A box of bananas, the parent item, consists of a box and a bunch of bananas. The cost of each of these components is split into cost elements:

- Bananas cost \$7, two elements: \$5 Food and \$2 Overhead
- Cardboard boxes cost \$3.75, two elements: \$2.50 Packaging and \$1.25 Overhead

When we roll up the cost of a box of bananas (assuming a quantity of one and no scrap), the lower-level cost is \$10.75, split into three elements:

- Food, \$5
- Package, \$2.50
- Overhead, \$3.25

Components need not have the same set of cost elements as the parent. The roll-up records one element at the parent level for each cost element found in any of its components. If the component's cost elements were not already on the list of elements for the parent item, the system adds them and records their cost. The cost of common cost elements is summarized and recorded on the parent.

Cost Reporting

Detail		Posted to GL in Summary	
Domestic content	\$ 10.00	}	= \$ 17.50 Material
Foreign content	5.50		
Packaging	2.00		
Assembly labor	25.00	}	= 45.00 Labor
Fabrication labor	20.00		
Burden	10.00	}	= 10.00 Burden
Factory OH	12.00		
Insurance	5.00		
Subcontract	2.50	}	= 2.50 Subcontract
Total Std Cost	\$ 92.00		= \$ 92.00

- View by element in Product Structure Cost Rpt (13.12.4), or Routing Cost Rpt (14.13.14)
- No reporting to financials by elements

When you look at costs in detail by element, you will see them broken down much like the costs displayed in the figure above. Some reports give you the option of presenting cost information in detail by element or in summary by category. Summarized reports show only the totals for each of the five cost categories.

Example The example in the figure above shows the difference between the information provided by a detailed report and a summarized report.

- A detailed report shows each of the cost elements in sequence by cost category and element. It would print each of the cost elements and their individual amounts.
- A summarized report shows only the totals by category. These categories are always material, labor, burden, overhead, and subcontract.

Note Costs are only subdivided by cost element on cost reports, such as the Product Structure Cost Report (13.12.4), or Routing Cost Report (14.13.14). Costs are not separately identifiable by cost elements through work order processing, cost of goods sold posting, or configured sales order costing. All GL posting functions continue to work with, and only with, the total for each cost category.

Exercise 1: Multi-Element Costing

In this activity you will create a new cost element, add some costs and do a cost rollup to see how multi-element costs are managed.

- 1 Use Inventory Accounting Control 36.9.2. Set the Current Cost field to LAST.

The screenshot shows the 'Inventory Accounting Control' window. The 'Current Cost (AVG/LAST/NONE)' dropdown menu is set to 'LAST'. Other visible options include 'Sum LL Costs Into Matl Cost', 'Current Cost from AP', and 'Create GL Transactions' (checked). The 'Transfer Clearing Acct' is set to '1670' and 'Mech'.

- 2 Use Cost Element Maintenance 30.17.1 to create a new cost element Freight. Add this to the current cost set and the category Material. Use Insert from the Actions pull down menu. Enter the data shown in the highlighted lower frame.

The screenshot shows the 'Cost Element Maintenance' window. It displays a table of cost elements and categories. The 'Freight' element is highlighted with a red box. Below the table, a form for adding a new element is also highlighted with a red box.

Element	Category	Description	Categories
Material	Material	Material	
Freight	Material	Shipping Cost	1 - Material
Labor	Labor	Labor	2 - Labor
Burden	Burden	Burden	3 - Burden
Overhead	Overhead	Overhead	4 - Overhead
Subcontr	Subcontract	Subcontract	5 - Subcontract

Element	Category	Description
Freight	Material	Shipping Cost

- 3 Use Item-Element Cost Maintenance 30.17.5 to add a cost of 1.00 to the freight element of the 01020 Implantable Ultrasound, at site 10-100. Use Insert from the Actions pull down menu. In the open field that appears enter Freight, then key Enter or click Next to advance to the cost field and enter 1.00, click Next, or key Enter to complete and save the update.
- 4 Use Item-Element Cost Inquiry 30.17.6 to review your work. Do not worry about the other costs, but insure your added 1.00 of freight is shown.

QAD		Item-Element Cost Inquiry				10/1	
Item Number: 01020		Description: Implantable Ultrasound					
Unit of Measure: EA							
Site: 10-100							
Cost Set: Current		Cost Set Type: CURR		Costing Method: LAST		Output: PAGE	
Totals:		1,844.99286	Totals 371.97	2,216.96286	10/08/10		
Element	This Level	Lower Level	Total	Pri	Category	A/O	
Material	0.00	371.97	371.97	Yes	Material	No	
Freight	1.00	0.00	1.00	No	Material	No	
Labor	1,838.09524	0.00	1,838.09524	Yes	Labor	No	
Burden	5.89762	0.00	5.89762	Yes	Burden	No	
Overhead	0.00	0.00	0.00	Yes	Overhead	No	
Subcontr	0.00	0.00	0.00	Yes	Subcontr	No	


5 You could use the system to calculate the value of your added cost element. Use Item-Element Cost Calculation 30.17.10 to calculate a value for freight. Calculate freight to be 10% of lower level, current material cost at site 10-100. Check update.

6 Use Item-Element Cost Inquiry 30.17.6 to review your work.

Element	This Level	Lower Level	Total	Pri	Category	A/O
Totals:	1,881.18986	Totals 371.97	2,253.15986			10/11/10
Material	0.00	371.97	371.97	Yes	Material	No
Freight	37.197	0.00	37.197	No	Material	No
Labor	1,838.09524	0.00	1,838.09524	Yes	Labor	No
Burden	5.89762	0.00	5.89762	Yes	Burden	No
Overhead	0.00	0.00	0.00	Yes	Overhead	No
Subcontr	0.00	0.00	0.00	Yes	Subcontr	No

Your freight cost should now be 10% of the lower level material cost as shown here.


- 7 Use Product Structure Cost Roll-Up 13.12.13 to roll up the 01020 at site 10-100 for the current cost set. Review the result with Product Structure Cost Report, 13.12.4. In the report request form for By Category/Element, select element to see the view shown here. The trailer record for the report shows which selections you made.

 **Product Structure Cost Report** 10/11/10 11:46
10USA Pag

Site: 10-100 Cost Set: Current

Level	Component Item	Quantity	Per Q	UM	T Element	Cat	Cost	Cost LL	Cost Total	Extended Cost
Parent	01020				Material	Mat	0.00	374.75619	374.75619	374.75619
	Implantable Ultrasound				Freight	Mat	37.197	0.00	37.197	37.197
	10/11/10				Labor	Lab	1,838.09524	22.19412	1,860.28936	1,860.28936
					Burden	Bur	5.89762	0.32834	6.22596	6.22596
					Overhead	Ove	0.00	0.00	0.00	0.00
					Subcontr	Sub	0.00	0.00	0.00	0.00
					Total:		1,881.18986	397.27864	2,278.4685	2,278.4685

Note the form defaults to category which displays the sum of the five categories.

 **Product Structure Cost Report** 10/11/10 11:46
10USA Pa

Site: 10-100 Cost Set: Current

Level	Component Item	Quantity	Per Q	UM	T	Material	Labor	Burden	Overhead	Subcontract	Cost Total
Parent	01020										
	Implantable Ultrasound	This Level				37.197	1838.095238	5.89761905	0.00	0.00	1881.189857
	10/11/10	Lower Level				374.7561897	22.19411765	0.32833725	0.00	0.00	397.2786446
		Unit Total				411.9531897	1860.289356	6.2259563	0.00	0.00	2278.468502

Cost Report

Cost Report

Product Structure Cost Report 10/11/10 11:46

QAD 10USA Page

Site: 10-100 Cost Set: Current

Level	Component Item	Quantity	Per Q	UM	T Element	Cat	Cost	Cost LL	Cost Total	Extended Cost
Parent	01020				Material	Mat	0.00	374.75619	374.75619	374.75619
	Implantable Ultrasound				Freight	Mat	37.197	0.00	37.197	37.197
	10/11/10				Labor	Lab	1,838.09524	22.19412	1,860.28936	1,860.28936
					Burden	Bur	5.89762	0.32834	6.22596	6.22596
					Overhead	Ove	0.00	0.00	0.00	0.00
					Subcontr	Sub	0.00	0.00	0.00	0.00
Total:							1,881.18986	397.27864	2,278.4685	2,278.4685

- [View by element in Product Structure Cost Rpt \(13.12.4\)](#)

Product Structure Cost Report 10/11/10 11:46

QAD 10USA Page

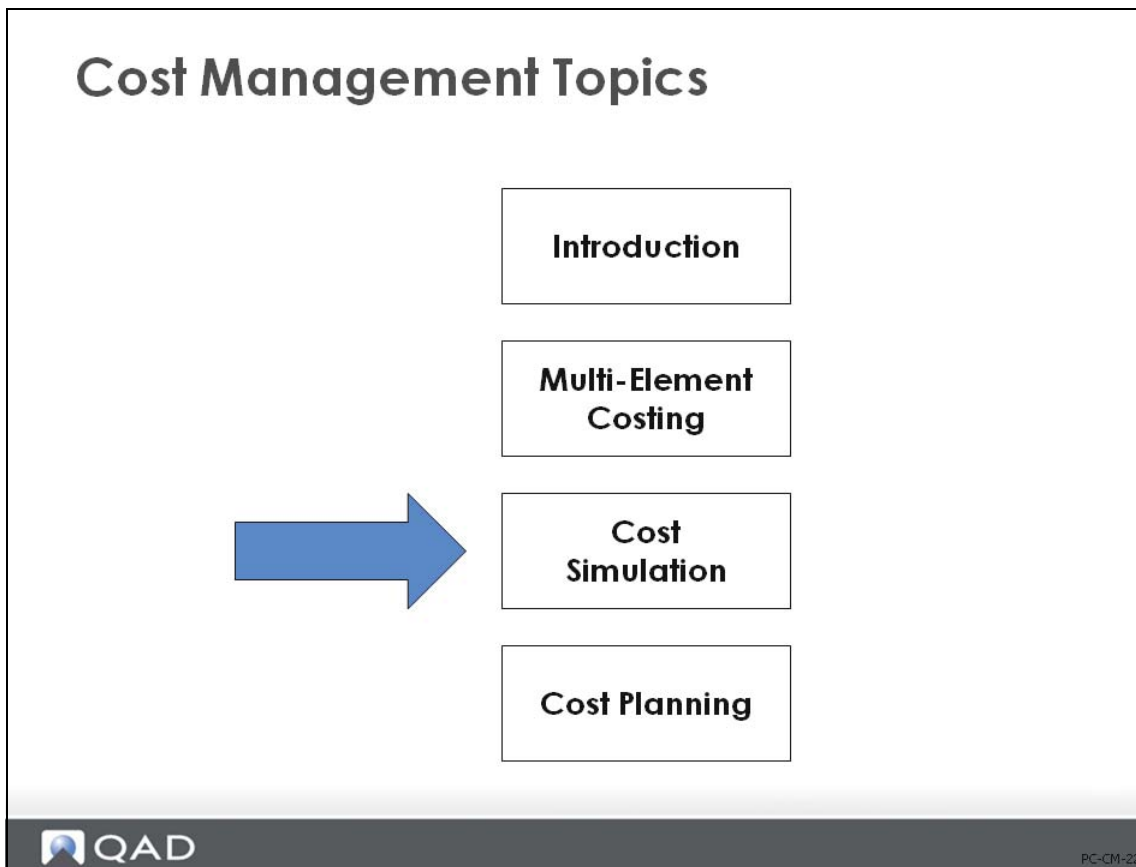
Site: 10-100 Cost Set: Current

Level	Component Item	Quantity	Per Q	UM	T	Material	Labor	Burden	Overhead	Subcontract	Cost Total
Parent	01020										
	Implantable Ultrasound	This Level				37.197	1838.095238	5.89761905	0.00	0.00	1881.189857
	10/11/10	Lower Level				374.7561897	22.19411765	0.32833725	0.00	0.00	397.2786446
		Unit Total				411.9531897	1860.289356	6.2259563	0.00	0.00	2278.468502

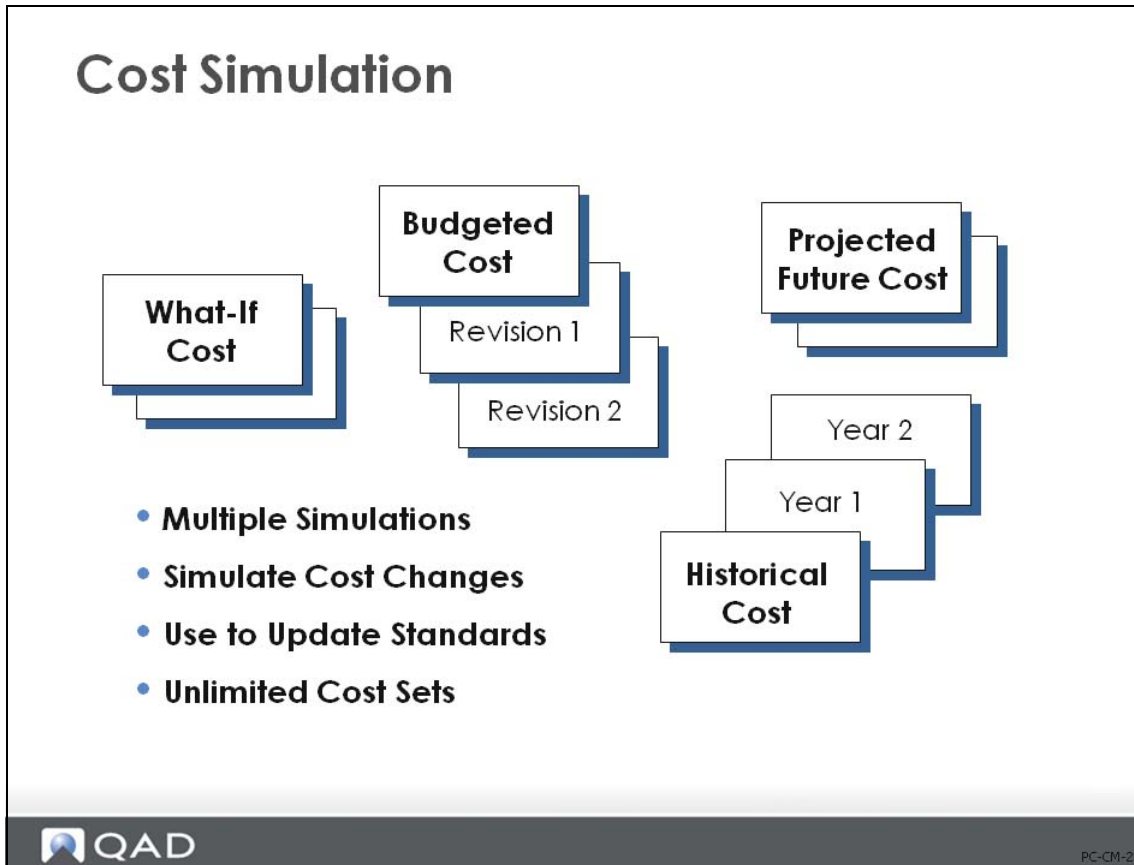
- [View by category in Product Structure Cost Rpt \(13.12.4\)](#)



Cost Simulation



Introduction



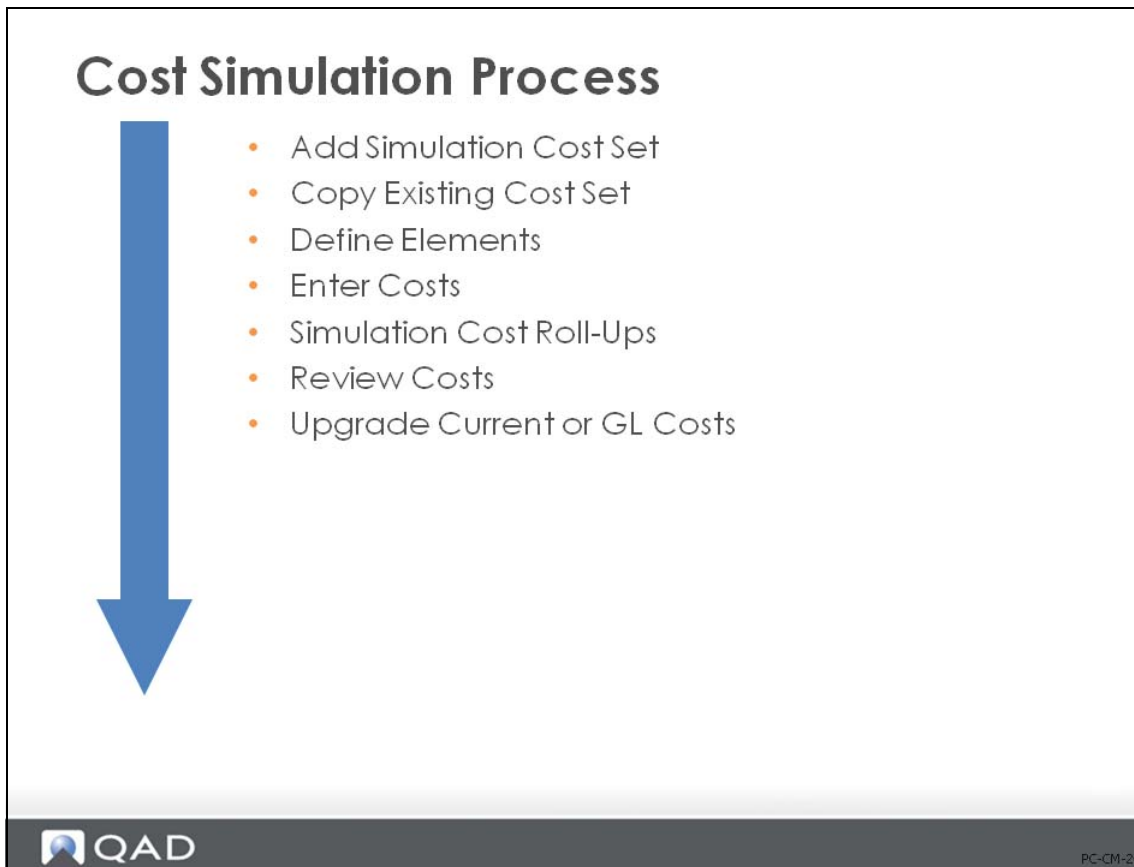
In addition to current and GL cost sets, it is also possible to set up an unlimited number of simulation cost sets. These are used to develop and/or store information for:

- “What If?” costs
- Budgeted costs
- Projected costs
- Historical costs

Cost simulation functions provide you with the ability to set up different cost scenarios and test the impact of cost changes. Unlike the other cost roll-up and update functions, cost simulation calculations look at an entirely different set of cost standards. You can set up different work center labor and burden rates, different subcontract operation costs, and different item material and overhead costs. Simulation roll-up functions look at these costs rather than the standards.

Note An important difference between the Simulation Cost menu (30.13) and the Cost Element menu (30.17) is that the Cost Element menu allows you to modify Current and GL cost sets while the Simulation Cost menu does not; it is used only for simulations. This allows you to set up menu security so that many users can have access to the simulation functionality, while granting only a few the ability to actually affect GL cost sets.

Cost Simulation Process Overview



To develop a simulation, first set up the cost set code and beginning costs, usually by copying an existing set of costs. This creates cost elements and copies the costs you specify.

If you set up a new cost set manually, you will have to define the cost elements and enter the direct item costs, work center rates, and subcontract costs. Then these costs and rates can be adjusted either manually or through mass update functions.

Once the costs have been set up, roll-up functions calculate the simulated item costs. As in standard cost development, manufacturing costs are rolled up and then product structure costs. The roll-up process uses the BOM and routing specified for each item in Item-Site Planning Maintenance (1.4.17). Simulated costs can be used to update current or GL item costs, work center rates, and subcontract costs.

Comparison of Regular Costing and Cost Simulation

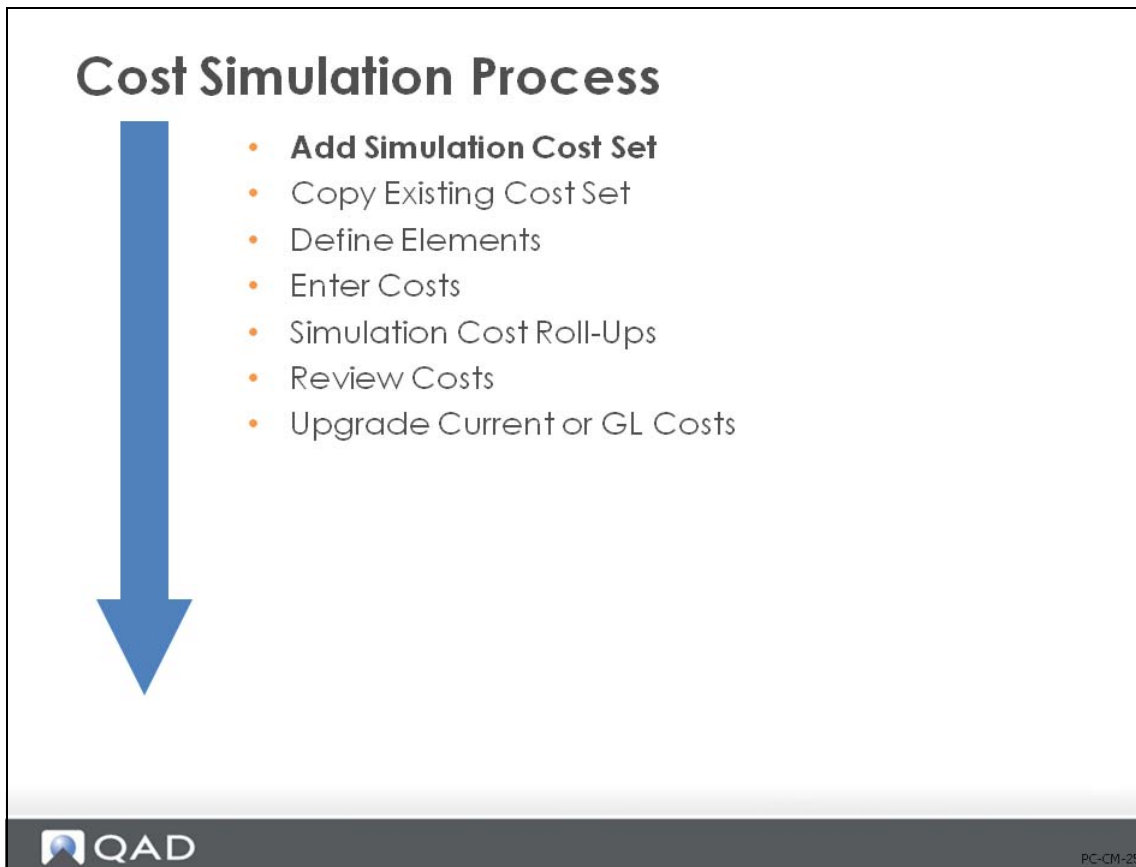
Regular costing and cost simulation differ in terminology and how costs are entered.

- In regular costing, enter purchased material and overhead rates in Item-Site Cost Maintenance (1.4.18). You can enter this-level costs for any cost element. In cost simulation, these are referred to as item-element costs and are entered using Simulation Item-Element Cost Maintenance (30.13.5).

- In regular costing, enter subcontract operation cost into the routing using Routing Maintenance (14.13.1). In cost simulation, enter subcontract cost in Simulation Subcontract Cost Maintenance (30.13.10). Unlike Routing Maintenance, here you can subdivide subcontract costs into different cost elements.
- In regular costing, enter work center labor and burden rates in Work Center Maintenance (14.5). In cost simulation, enter rates in Simulation Work Center Rate Maintenance (30.13.13). Rates can be subdivided into different cost elements.

Note Individual costs can be changed on a simulation, but there is no separate product structure and routing so you cannot simulate structure changes or routing changes. All cost simulation calculations use the standard BOM and routing identified in Item-Site Planning Data (1.4.17). If you have the same item/site combination in Item Planning Maintenance (1.4.7) and Item-Site Planning Data (1.4.17), the standard routing and BOM from Item Planning Maintenance (1.4.7) will be used to roll up costs.

Add Simulation Cost Set



Enter a new cost set in Cost Set Maintenance (30.1), of type SIM - cost simulation functions work only with cost sets of this type.

Create New Cost Set

Create New Cost Set



The screenshot shows a window titled "Cost Set Maintenance" with a toolbar containing "Go To", "Actions", "Copy", "Print", "Preview", and "Attach". The main content area displays the following fields:

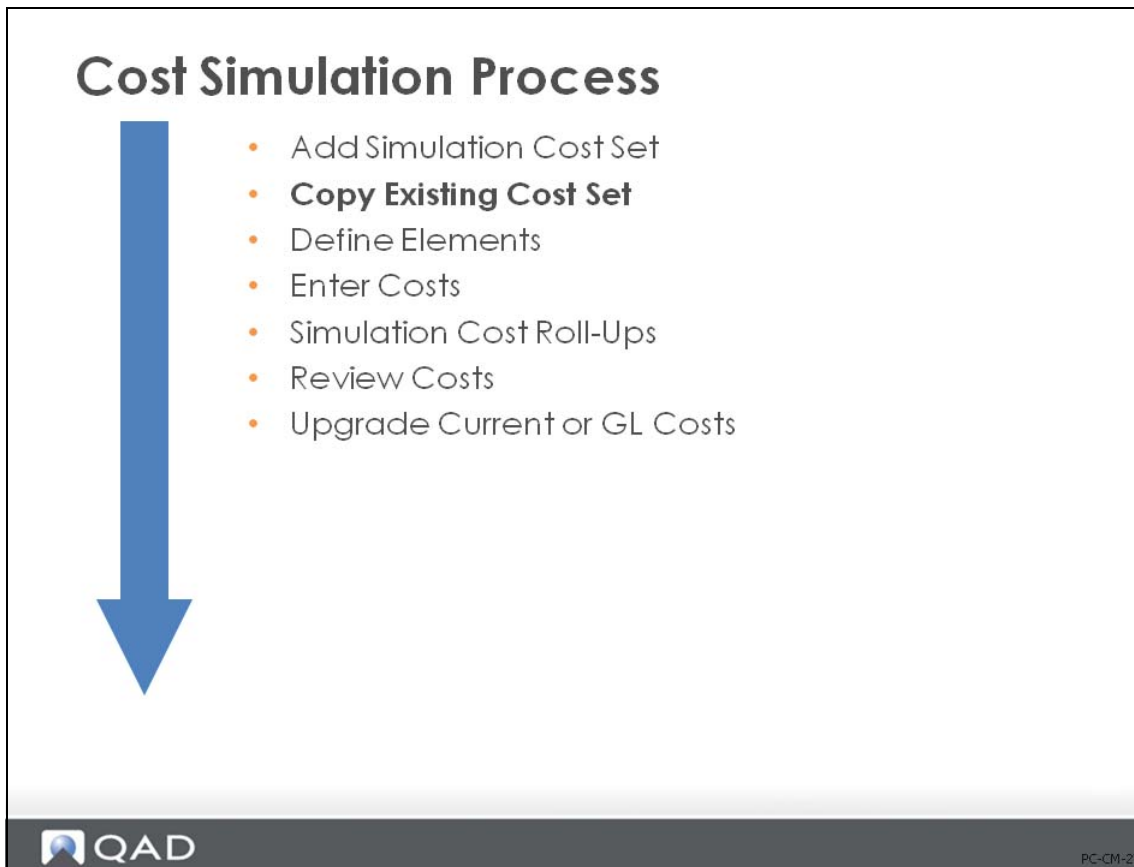
- Cost Set: SIM
- Description: Simulation Set
- Cost Set Type: SIM
- Costing Method: NONE

The "Cost Set Type: SIM" and "Costing Method: NONE" fields are highlighted with a red box. The QAD logo is visible in the bottom left corner, and the text "PC-CM-26" is in the bottom right corner.

A cost set is required by QAD Enterprise Applications to process any cost data. Use Cost Set Maintenance (30.1), to create the cost set.

- Cost sets of type SIM must have a costing method of None
- Cost sets of type SIM cannot be assigned to a site or updated by transactions, or used to value transactions. It is used to allow changes for the purpose of cost analysis only or to establish costs for future periods.

Copy Existing Cost Set



Use Cost Set Copy to Cost Set (30.3)

Generally, it is easier to start the simulation by copying data from one cost set and site to the simulation. This can be done using various selection criteria in Cost Set Copy to Cost Set (30.3).

- Enter a '?' in the Percent Change Allowed From/To fields to disable the check for percentage difference between the two cost sets
- Cost Set Copy to Cost Set will initialize those items and cost elements copied to this set for manipulation. Additional elements may be added, but this forms the basis of the simulation process.

Typically, only purchased items and their costs are copied; manufactured costs will be calculated.

Define Elements

Cost Simulation Process

- Add Simulation Cost Set
- Copy Existing Cost Set
- **Define Elements**
- Enter Costs
- Simulation Cost Roll-Ups
- Review Costs
- Upgrade Current or GL Costs

QAD PC-CM-28

Use Simulation Cost Element Maintenance (30.13.1)

This works like Cost Element Maintenance (30.17.1). It starts with the five standard cost elements and allows you to add more.

Modify Cost Elements

Modify Cost Elements


Simulation Cost Element Maint X

Go To Actions Copy Print Preview Attach

Cost Set: SIM

Cost Set: SIM Simulation Set

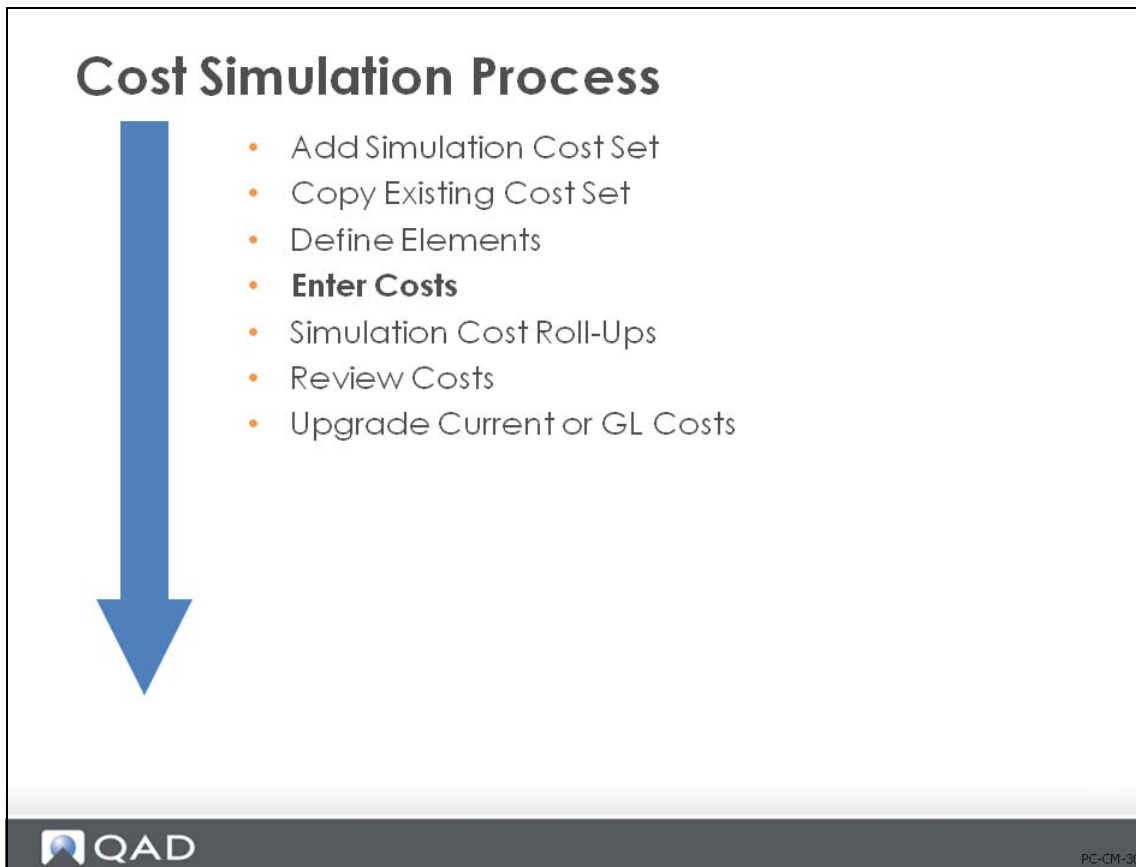
Element	Category	Description	Categories
Material	Material	Material	
Labor	Labor	Labor	1 - Material
Burden	Burden	Burden	2 - Labor
Overhead	Overhead	Overhead	3 - Burden
Subcontr	Subcontract	Subcontract	4 - Overhead
SubCon1	Subcontract	Additional SubCon Costs	5 - Subcontract


PC-CM-29

In the simulation process, you may want to split subcontract or overhead into more than one sub-element. For example, you may wish to divide subcontract cost into two elements - material and labor cost - for which costs can be added and maintained separately. You can do this by using Simulation Cost Element Maintenance (30.13.1).

Note The cost of any sub-elements will be added to existing direct material cost, so you will first want to zero out any existing material cost using Simul Item-Element Cost Maintenance (30.15.5).

Enter Costs



- To enter costs manually, use Simul Item-Element Cost Maintenance (30.13.5), Simul Subcontract Cost Maintenance (30.13.10), Simul Work Center Rate Maintenance (30.13.13)
- To let the system calculate costs, use Simul Item-Element Cost Update (30.13.8), Simul Work Center Rate Update (30.13.16)
- To copy costs from another source, use Simul Item-Element Cost Copy (30.13.9), Cost Set Copy to Cost Set (30.3), Item/Routing to Simul Copy (30.13.23)

Enter Costs Manually

Simulation Cost Update

Simul Item-Element Cost Maint
Go To Actions Copy Print Preview Attach

Item:01020
Item Number:01020 (2)
Site:10-100

Item Number: 01020
Description: Implantable Ultrasound

Unit of Measure: EA

Site: 10-100

Cost Set Selection

Cost Set: SIM
Cost Set Type: SIM
Costing Method: NONE

Totals

Totals:	2.50	0.00	2.50	<input type="checkbox"/>	10/08/10	<input type="checkbox"/>
---------	------	------	------	--------------------------	----------	--------------------------

Element	This Level	Lower Level	Total	Pri	Category	A/D
Material	0.00	0.00	0.00	<input checked="" type="checkbox"/>	Material	<input type="checkbox"/>
Labor	0.00	0.00	0.00	<input checked="" type="checkbox"/>	Labor	<input type="checkbox"/>
Burden	0.00	0.00	0.00	<input checked="" type="checkbox"/>	Burden	<input type="checkbox"/>
Overhead	0.00	0.00	0.00	<input checked="" type="checkbox"/>	Overhead	<input type="checkbox"/>
SubCon1	2.50000	0.00	2.50	<input type="checkbox"/>	Subcontr	<input type="checkbox"/>

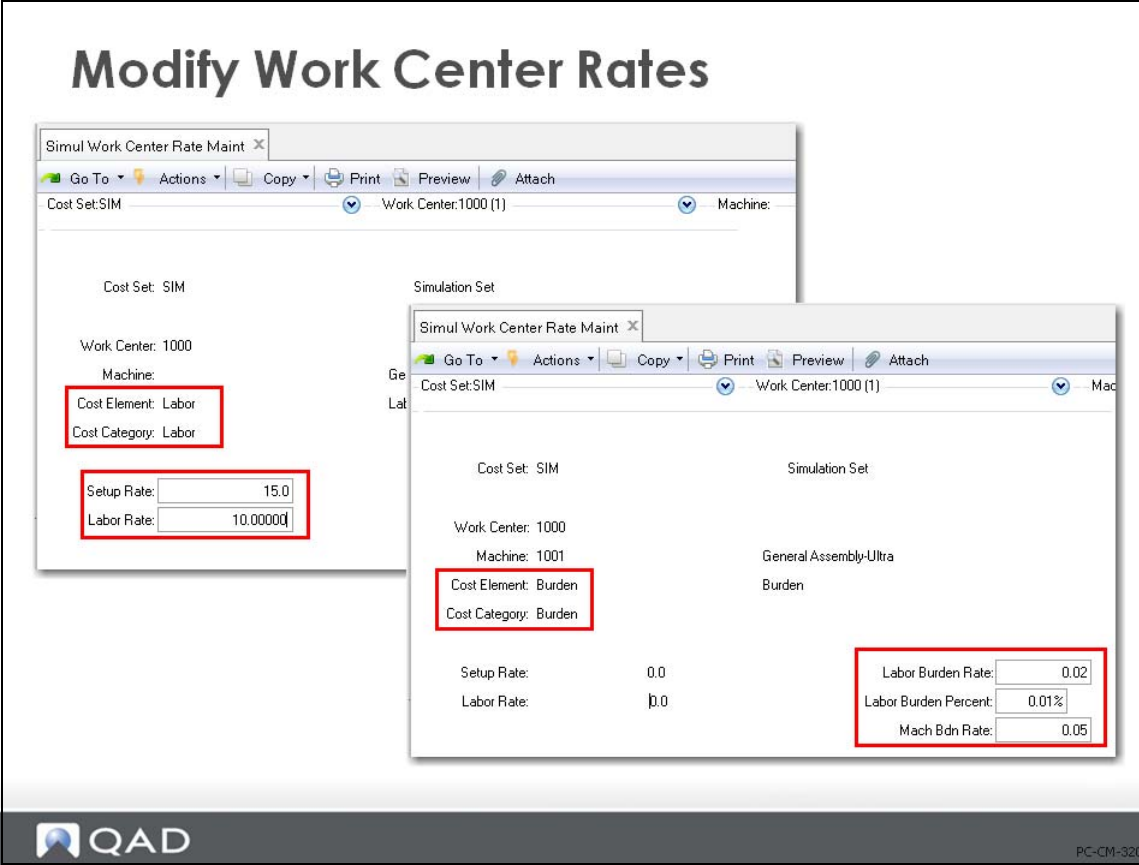
PC-CM-310

Once a simulation cost set has been initialized, usually you want to make changes. The cost of a certain commodity may have changed (for example, gold prices may have gone up 25%), a new union contract may have increased labor rates, or you may be planning a change in overhead rates. The whole idea of cost simulation is to give you a vehicle so that you can test the effects of such changes without affecting your current or GL costs.

With QAD Enterprise Applications's simulation functions, you can do the following.

- Enter the direct item costs in Simulation Item-Element Cost Maintenance (30.13.5) (see figure above). This looks the same as Item-Site Cost Maintenance (1.4.18), but it only lets you enter costs for SIM-type cost sets.
- Enter work center rates in Simulation Work Center Rate Maintenance (30.13.13)
- Enter subcontract costs in Simulation Subcontract Cost Maintenance (30.13.10)

Modify Work Center Rates



Because labor or burden often make up a significant portion of total cost, it can be useful to simulate changes in these costs.


Use Item/Routing to Simulation Copy (30.13.23), to copy work center rates for labor, burden, and subcontract cost from user-specified routings into the simulation cost set.

Next, use Simulation Work Center Rate Maintenance (30.13.13), to change labor, labor burden, or machine burden rates. You could, for example, evaluate the impact of a 15% increase in labor cost by multiplying the existing labor rate by 1.15 and entering that value for the labor cost element. Specify the cost elements of Labor and Burden to access the respective fields of the Simulation Work Center record. (As you will see on Let the System Calculate Costs, you can also let the system calculate and update the rates.)

- All work center costs are associated with cost elements labor and burden. If you want to split labor or burden into more than one cost element, do this manually by using Simulation Item-Element Cost Maintenance (30.13.5).
- For each work center and machine, enter hourly rates for set-up and labor, as well as hourly rates for labor and/or machine burden

Modify Subcontract Costs

Modify Subcontract Costs


PC-CM-33

Companies that subcontract some of their production may want to compare simulated effects of changes in their subcontract costs to simulated costs of doing the work in-house instead. The Simulation Subcontract Cost Maintenance (30.13.10), lets you run such simulations.

All subcontract costs are associated with cost element “Subcontr.” To split Subcontract into more than one cost element - for example, fixed and variable costs - do this manually using Simulation Subcontract Cost Maintenance.

Here, you only specify the routing code, operation number, subcontract cost element, and amount. All of the other routing information (for example, set-up and run times) comes from the standard routing.

Let the System Calculate Costs

Let the System Calculate Costs

The screenshot displays the 'Simul Work Center Rate Update' interface. At the top, there are fields for 'Work Center: 1000' and 'Machine:'. Below these, a 'Cost Set' is set to 'SIM', and a 'Change' field is set to '10. %'. Checkboxes for 'Update Labor Rates' and 'Update Burden Rates and %' are checked. The main table shows the following data:

Work Ctr	Machine	Description	Element	Cat	Old Setup Rate	New Setup Rate	Old Lbr Rate	New Lbr Rate	Old Bdn Rate	New Bdn Rate	Old Bdn %	New Bdn %	Old Mch Bdn Rate	New Mch Bdn Rate
1000		General Assembly	Labor	1	5.00000	5.50000	4.50000	4.95000						
1000		General Assembly	Burden	2					0.02	0.02	0.01%	0.01%		0.05

As we have seen, all costs can be changed manually, but additionally, there are update functions that allow you to adjust costs up or down by a given percentage.

- Simulation Work Center Rate Update (30.13.16), updates work center labor and/or burden rates. (Shown in figure above.)

You can update all or some work centers and machines. Perhaps labor rates in one work center have gone down by 5% (enter a minus sign before the percentage change, -5%) or all costs have gone up by 10%. The cost update can quickly make the change.

- Simulation Item-Element Cost Update (30.13.8), lets you adjust the cost of one or more cost elements

This can be done for all items in a cost set, or you can select them by item number, product line, and item type. For example, you may increase Freight element costs for items of type FGI (finished goods), or decrease Duty by 100% on all intra-EC sourced items, increase Factory Overhead by 5% on all Fabricated items, or increase the purchased material cost of just one item.

Once changed, these are the rates used for simulation cost calculations.

Copy Costs from Another Source

Copy Costs From Another Source

Item/Routing to Simulation Copy

Go To Actions Copy Print Preview Attach

Site: 10-100 To Simulation: SIM Item Number: 01010 (2)

Site: 10-100

To Simulation: SIM Simulation Set

Effective Date: 10/8/2010

Item Number: 01010 To: 01020

Prod Line: To:

Item Type: To:

Work Center: To:

Machine: To:

Tolerance: ?

Copy Workcenter Cost

Copy Operation Cost

Output: printer

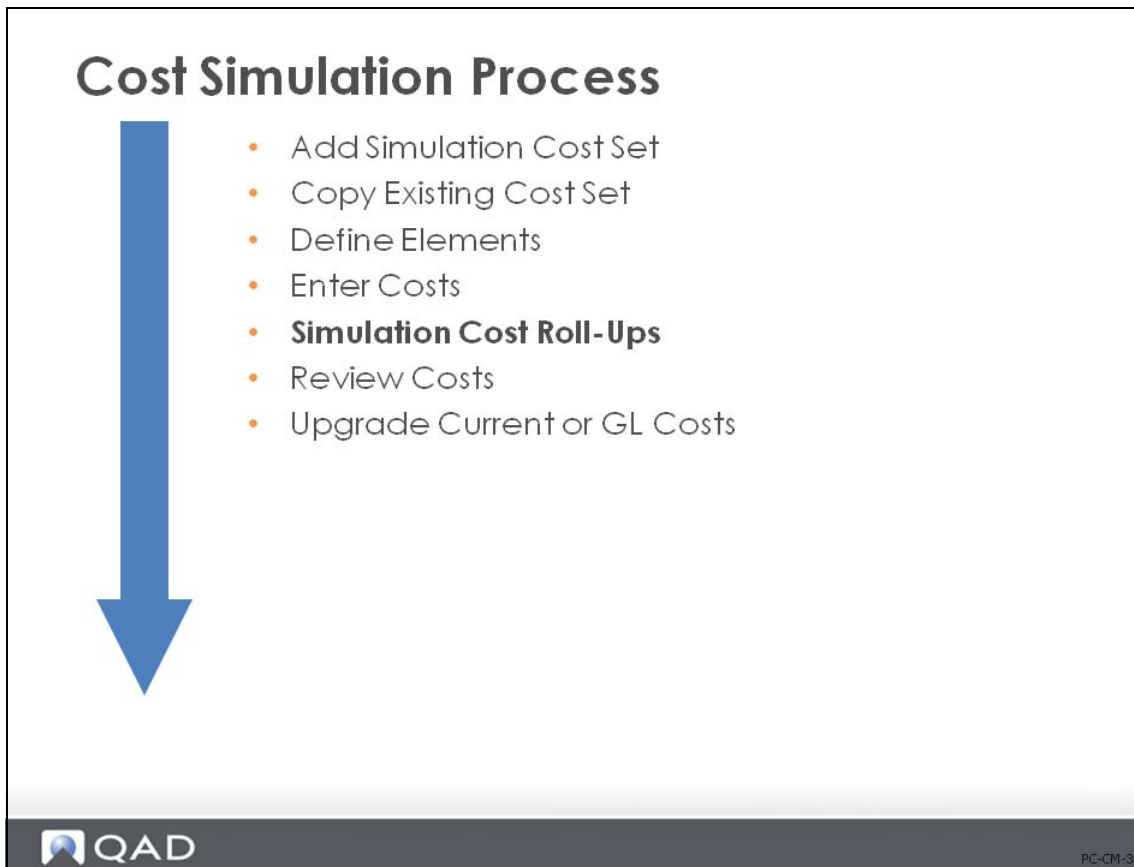
QAD PC-CM-35

As you have already seen, you can use Cost Set Copy to Cost Set (30.3), to copy item costs from a GL or current cost set to a simulation (this function is likely to be password controlled).

You can also use the following copy functions.

- Simulation Copy to Simulation Copy (30.13.21), allows new simulations to be based on old ones. To establish a new simulation, create it in Cost Set Maintenance (30.1). Then copy the data from an existing simulation to the new one as a starting point. Item, work center, and operation (subcontract) costs can all be copied.
- Use Simulation Item-Element Cost Copy (30.13.9), to copy item costs from one simulation to another. This transaction provides more selection criteria for item costs.
- Use Item/Routing to Simulation Copy (30.13.23), to copy work center labor and burden rates, and subcontract costs to the simulation from the production data

Simulation Cost Roll-Ups




Use Simulation Cost Roll-Up (30.13.18), and Simulation Structure Cost Roll-Up (30.13.19)
Simulation Cost Roll-Ups

Once all of the simulation costs have been established, roll-up functions are used to calculate total item cost - this-level plus lower-level costs. The calculations are exactly the same as in the regular Product Structure and Routing Cost Roll-Up functions. The only difference is that you may not process current or GL cost sets in the simulation roll-up functions.


Similar to regular cost roll-up functions, you should calculate manufacturing costs prior to calculating component costs, which means that you should run the Simulation (Routing) Cost Roll-Up (30.13.18), prior to running the Simulation Structure Cost Roll-Up (30.13.19).

Review Costs

Cost Simulation Process



- Add Simulation Cost Set
- Copy Existing Cost Set
- Define Elements
- Enter Costs
- Simulation Cost Roll-Ups
- **Review Costs**
- Upgrade Current or GL Costs

 QAD PC-CM-370

Use Cost Set Report (30.21), and Cost Set Comparative Report (30.22), to review costs.

Cost Set Report

Cost Set Report



Cost Set Report 10/08/10 1
 10USA

COST SET: SIM SITE: 10-100

Item Number		Material	Labor	Burden	Overhead	Subcontract	Cost Total
01010	TL:	0.00	577.50	1.77275	0.00	0.00	579.27275
Medical Ultrasound	LL:	0.00	0.00	0.00	0.00	0.00	

Shows new this-level and lower-level costs



PC-CM-38

Simulated costs can be reviewed using any of the standard reports and inquiries. In particular, you may want to use the following reports.

- Cost Set Report (30.21) (see figure above)
- Cost Set Comparative Report (30.22) (see next page)

Comparative Cost Set Report

Comparative Cost Set Report




Comparative Cost Set Report

10USA

10/08/10 15

P

Item Number		Material	Labor	Burden	Overhead	Subcontract	Cost Total
01010	Standard	1,219.92	583.67	1.86157	0.00	0.00	1,805.45157
Medical Ultrasound	SIM	0.00	577.50	1.77275	0.00	0.00	579.27275
	% Diff	-100.0%	-1.1%	-4.8%	0.0%	0.0%	-67.9%




PC-CM-39


After you have made changes to item costs, rates, or routings in the SIM cost set, you can quickly compare that cost set to the GL and Current cost sets by using Comparative Cost Set Report (30.22).

Update Current or GL Costs

Cost Simulation Process



- Add Simulation Cost Set
- Copy Existing Cost Set
- Define Elements
- Enter Costs
- Simulation Cost Roll-Ups
- Review
- **Upgrade Current or GL Costs**

 PC-CM-40

Use Simulation to WC/Routing Copy (30.13.22), and Cost Set Copy to Cost Set (30.3)

Copy Simulations to Items and Sites

Cost Update

Work Ctr	Machine	Cost	Setup Rate	Labor Rate	Lbr Bdn Rate	Lbr Bdn %	Mach Bdn	Unchanged
1000	01d New	5.00 25.00	4.50 15.00	0.02 12.00	0.01% 0.01%	0.05 0.05	Lbr Bdn %,Machine B	
1000	1001 01d New	25.00 25.00	25.00 25.00	0.02 25.00	0.01% 0.01%	0.05 0.05	Setup,Labor,Lbr Bdn %,Machine B	

QAD PC-CM-41

You can use the simulated cost to update current or GL costs (simulated cost sets cannot be used directly as current or GL costs).

Copy Work Center and Subcontract Costs to Production Database

Use Simulation to WC/Routing Copy (30.13.22), to copy the work center and subcontract costs to the production database. The program copies the work center set-up rate, labor rate, burden rate, machine burden rate, and labor burden percentage to user-specified work center records. It also copies subcontract costs to the specified routings.

You can run the Work Center Report (14.7), and the Routing Cost Report (14.13.14), to verify that expected changes have been made.

Copy Simulation Costs to GL Cost Set

Use Cost Set Copy to Cost Set (30.3), to copy the simulation data into another GL cost set. This ensures that you maintain a copy of your previous standard costs. Then use Cost Set to Site Assignment (30.9), to replace the standard cost set at that site with the new GL cost set. This will update the inventory value if the GL cost set is updated. All changes will cause an update to Inventory with the offset to the Cost Revalue account of the item. Once the GL cost set is updated, the WIP Material Cost Revaluation (16.22), should be run to update WIP and the work order bills for unissued material (see next page.) The Sales Order Revaluation should also be run if the Sales Gross Margin Report is used.

You may use either the Cost Set Report (30.21), or the Item Cost Report (1.5.6), to review the data. The Item Cost Report shows both the current and GL cost data for items.

Verify Changes

Verify Changes

Work Center Report
 10USA

Work Ctr	Machine	Dept	Run Crew	Mach/Op	Labor Rate	Lbr Bdn Rate	Lbr Bdn %	Mach Bdn	Queue	Wait	Mach/wk	Ctr
1000		0400	1.000	1	15.00	12.00	0.01%	0.05	0.25	0.25		1.000
	General Assembly											
1001		0400	4.000	1	25.00	25.00	0.01%	0.05	0.25	0.25		1.000
	General Assembly-Ultra											

Routing Cost Report
 10USA

10/08/10 15:4
 Page

Work Ctr	Setup Time	Setup cost	Setup Rate	Lbr Bdn %	Lbr Bdn Rate	Lbr Burden	Total	
Machine	Order Qty	Unit Run	Labor Rate	Labor Cost	Mch per Op	Mch Bdn Rate	Mch Burden	Subcontract
Routing: 01020								
Op: 10 ASSEMBLE COMPONENTS								
1000	10.0	250.00	25.00		0.01%	25.00	1,250.125	
1001	1.0	40.00	25.00	1,250.000	1	0.05	2.50	1,252.625 0.00
				1,250.000				1,252.625 0.00

PC-CM-42

After moving simulation costs to the GL, use Work Center Cost Report (14.7), and Routing Cost Report (14.13.14), to verify that expected changes have occurred.

Historical Cost Sets

Historical Cost Sets

Comparative Cost Set Report x

Go To Actions Copy Print Preview Attach

Item: 01020 Base Cost Set: 10-100 :Standard


Site

Cost Set

Base Cost Set: 10-100 Standard


Comparison Set: 10-100 SIM

Item Number: 01020 To: 01020

 **Comparative Cost Set Report** 10/08/10 1

10USA

Item Number		Material	Labor	Burden	Overhead	Subcontract	Cost Total
01020	Standard	359,875.16	2,274,421.76	7,360.45	0.00	0.00	2,641,657.37
Implantable Ultrasound	SIM	397.00	2,262.50	7,191.25	0.00	4.50	2,671,191.25
	% Diff	10.3%	-0.5%	-2.3%	0.0%	100,000+ %	1.1%

 PC-CM-43

You may want to compare the active GL cost set with either simulated cost sets or previously active GL cost sets. For example, you may wish to compare “Qtr 1/10” with “Qtr 2/10.” The system gives you the capability to retain an unlimited number of inactive cost sets and to make comparisons between them or between them and simulated cost sets.

For example, the figure above shows the screen for requesting a comparison between cost sets for the Standard and a simulation cost set.

Exercise 2: Cost Simulation

In this activity you will create a simulation cost set, add some data to it, manipulate the data, and copy it to a GL cost set as the new cost standard. This is a useful technique when developing costs for new items, or setting the next standard cost when there are significant changes in the cost structure.

- 1 Use Cost Set Maintenance 30.1 to create a new cost set, name it SIM, give it a type of SIM. The method will default to none, as shown here.

The screenshot shows the 'Cost Set Maintenance' window. The title bar reads 'Cost Set Maintenance'. Below the title bar is a menu bar with 'Go To', 'Actions', 'Copy', 'Print', 'Preview', and 'Attach'. The main area displays the following information:

- Cost Set: SIM
- Description: Simulation Set
- Cost Set Type: SIM
- Costing Method: NONE

- 2 Use Cost Set Copy to Cost Set, 30.3 to copy the costs from site 10-100 Current, to site 10-100 SIM. Clear the Pct Change Allowed field, leaving it with a question mark(?). Scroll down the report this creates to see the 50010, Acoustic Transducer. The transaction report should look like this.

QAD Cost Set Copy to Cost Set 10USA						
Item Number	UM	Material	Labor	Burden	Overhead	Subcontract
Cost Total						
50010	EA current	61.51059	6.99412	0.10274	0.00	0.00
68.60744	Acoustic Transduce					
0.00	SIM	0.00	0.00	0.00	0.00	0.00
68.60744	New Cost	61.51059	6.99412	0.10274	0.00	0.00
100,000+ %	% Change	100,000+ %	100,000+ %	100,000+ %	0.0%	0.0%
68.60744	Amt Chg	61.51059	6.99412	0.10274	0.00	0.00

Note There is no subcontract cost. Yet the route for the item shows operation 15 as a subcontract operation with a cost of 0.20 that has not been rolled up.

- 6 Your subcontractor has informed you that the cost of the operation is going up to 1.00 and that they are using a subcontractor to do some of the work. The sub-subcontractor is charging 0.25 for their part of the operation. You decide you wish to track the two parts of the subcontract operation separately.

Use Simulation Cost Element Maintenance 30.13.1 to add a new cost element to record sub-subcontract costs. Perhaps label it Sub2Con. The process is the same as the earlier activity on cost elements. When finished it should look like this.

Note you are adding this element only to the simulation cost set SIM.

The screenshot shows the 'Simulation Cost Element Maint' window. At the top, it displays 'Cost Set: sim' and 'Simulation Set'. Below this is a table with columns for 'Element', 'Category', 'Description', and 'Categories'. The table lists several elements: Material, Labor, Burden, Overhead, Subcontr, and a newly added 'Sub2Con'. The 'Sub2Con' row is highlighted with a red box. Below the main table, there is a search bar with 'Sub2Con' entered, and a magnifying glass icon next to it, also highlighted with a red box.

Element	Category	Description	Categories
Material	Material	Material	
Labor	Labor	Labor	1 - Material
Burden	Burden	Burden	2 - Labor
Overhead	Overhead	Overhead	3 - Burden
Subcontr	Subcontract	Subcontract	4 - Overhead
Sub2Con	Subcontract	Sub-Subcontractor	5 - Subcontract

Element	Category	Description
Sub2Con	Subcontract	Sub-Subcontractor

- 7 Use Simul. Subcontract Cost Maint. 30.13.10 to add the new subcontract costs for the 50010 in cost set SIM. For operation 15, set the cost to 0.75. Click Next until back at the Routing Code field, tap to the Cost Element field and key in Sub2Con (or your name for this element) and make its cost 0.25. Review your work with Simul. Subcontract Cost Report. 30.13.12.

The screenshot shows the 'Simul Subcontract Cost Report' for '10USA' dated 10/11/10. The report displays a table with columns for 'Cost Set', 'Routing Code', 'Operation', 'Element', and 'Cost'. The data is as follows:

Cost Set	Routing Code	Operation	Element	Cost
SIM	50010	10	Subcontr	0.00
	50010	15	Sub2Con	0.25
	50010	15	Subcontr	0.75
	50010	20	Subcontr	0.00

- 8 Review the work center rates for cost set SIM. You could use Simul Work Center Rate Browse 30.13.14 or Simul Work Center Rate Report 30.13.15. You are only concerned with WC 1000 and 1040.

Simul Work Center Rate Report
10USA

Cost Set	Work Center	Machine	Element	Setup Rate	Labor Rate	Lbr Bdn Rate	Lbr Bdn %	Mach Bdn	Category
SIM	1000		Labor	10.00000	5.00000				1 - Labor
	1000		Burden			1.00	0.00%	5.00	2 - Burden
	1000	1001	Labor	25.00000	25.00000				1 - Labor
	1000	1001	Burden			0.02	0.01%	0.05	2 - Burden
	1001		Labor	10.00000	10.00000				1 - Labor
	1001		Burden			0.00	100.00%	0.00	2 - Burden
	1010		Labor	5.00000	4.50000				1 - Labor
	1010		Burden			0.02	0.01%	0.05	2 - Burden
	1020		Labor	5.00000	4.50000				1 - Labor
	1020		Burden			0.02	0.01%	0.05	2 - Burden
	1030		Labor	5.00000	4.50000				1 - Labor
	1030		Burden			0.02	0.01%	0.05	2 - Burden
	1040		Labor	10.00000	5.00000				1 - Labor
	1040		Burden			1.00	0.00%	5.00	2 - Burden

- 9 Work center rates are increasing for both work center 1000 and 1040. Use 30.13.13 Simul Work Center Rate Maint. to update the Setup Rate to 10.00, and the Labor Rate to 5.00. Enter the screen again for the Element Burden and make the Labor Burden Rate 1.00 and the Machine Burden Rate 5.00. Make Labor Burden Percent 0.00.

The rates are the same for both work centers. The screens below show what your setup should look like for both labor and burden at both work centers.

For the work center rate you could also use Simul. Work Center Rate Update, 30.13.16.

Simul Work Center Rate Maint

Go To | Actions | Copy | Print | Preview | Attach

Cost Set: SIM | Work Center: 1000 (1) | Machine: 1001

Cost Set: SIM | Simulation Set

Work Center: 1000 | Machine: General Assembly

Cost Element: Labor | Labor

Cost Category: Labor

Setup Rate: 10.0 | Labor Burden Rate: 0.00

Labor Rate: 5.00000 | Labor Burden Percent: 0.00%

Mach Bdn Rate: 0.00

Simul Work Center Rate Maint

Go To Actions Copy Print Preview Attach

Cost Set: SIM Work Center: 1000 (1) Machine:

Cost Set: SIM Simulation Set

Work Center: 1000

Machine: General Assembly

Cost Element: Burden Burden

Cost Category: Burden

Setup Rate: 0.0 Labor Burden Rate: 1.00

Labor Rate: 0.0 Labor Burden Percent: 0.00%

Mach Bdn Rate: 5.00

10 Review the work center rates for cost set SIM. You could use Simul Work Center Rate Report 30.13.15 for work centers 1000 - 1040. You are only concerned with WC 1000 and 1040. The rates have now been updated in the simulation cost set.

QAD Simul Work Center Rate Report 10USA

Cost Set	Work Center	Machine	Element	Setup Rate	Labor Rate	Lbr Bdn Rate	Lbr Bdn %	Mach Bdn	Category
SIM	1000		Labor	5.00000	4.50000				1 - Labor
	1000		Burden			0.02	0.01%	0.05	2 - Burden
	1000	1001	Labor	25.00000	25.00000				1 - Labor
	1000	1001	Burden			0.02	0.01%	0.05	2 - Burden
	1001		Labor	10.00000	10.00000				1 - Labor
	1001		Burden			0.00	100.00%	0.00	2 - Burden
	1010		Labor	5.00000	4.50000				1 - Labor
	1010		Burden			0.02	0.01%	0.05	2 - Burden
	1020		Labor	5.00000	4.50000				1 - Labor
	1020		Burden			0.02	0.01%	0.05	2 - Burden
	1030		Labor	5.00000	4.50000				1 - Labor
	1030		Burden			0.02	0.01%	0.05	2 - Burden
	1040		Labor	5.00000	4.50000				1 - Labor
	1040		Burden			0.02	0.01%	0.05	2 - Burden

11 Purchase material costs for product line 20, which includes most of the components of the 50010, are going up 10%. Use Simul Item-Element Cost Update, 30.13.8, to increase the material cost of all items in product line 20, at site 10-100 cost set SIM.

Simul Item-Element Cost Upda... x

Go To Actions Copy Print Preview Attach

Item Number: To: Prod Line:20

Item Number: To:

Prod Line: 20 To: 20

Item Type: To:

Cost Element: Material To: Material

Cost Set: SIM

Site: 10-100

Change: 10.00%

Output: printer

Note the report this function generates, it shows by item number the old and the new costs.

QAD 10USA

Simul Item-Element Cost Update

Item Number	Description	Element	Old Cost	Change	New Cost
01012	Sterile Probe Covers, 20 One time use	Material	2.75	10.00%	3.025
01013	Sterile Wipes, Box of 50	Material	1.10	10.00%	1.21
01021	Surgical Kit	Material	0.00	10.00%	0.00
52050	Stamped Connector	Material	0.00	10.00%	0.00
60001	Durable Plastic Housing	Material	145.85017	10.00%	160.43519
60002	Display / Readout	Material	134.20	10.00%	147.62
60003	Keyboard	Material	36.35449	10.00%	39.98994
60004	Transducer - 10 Mhz	Material	16.50	10.00%	18.15
60005	Battery	Material	2.585	10.00%	2.8435
60006	Monitor Cable	Material	20.6429	10.00%	22.70719
60007	Movable Cart	Material	259.60	10.00%	285.56
60008	Printer	Material	295.90	10.00%	325.49
60009	Probe Housing	Material	37.63393	10.00%	41.39733
60010	Pepered Layered Mat	Material	0.28314	10.00%	0.31145
60011	Oscillator Elements	Material	0.14157	10.00%	0.15573
60012	Electrodes	Material	0.15371	10.00%	0.16908
60013	Probe Unit Sealed Unit	Material	22.52254	10.00%	24.77479
60014	Software CD	Material	87.44989	10.00%	96.19499

12 Use Simulation Cost Roll Up 30.13.18 for site 10-100 cost set SIM and item 50010. You should see the new labor, burden and subcontract costs.

13 Use Simulation Structure Cost Roll Up 30.13.19 for site 10-100 cost set SIM and item 50010. You should now see the new material costs.

- 14 Use Comparative Cost Set Report. 30.22 to compare the simulation cost of the 50010 with the GL cost.

Your report should look something like this.

Item Number	Material	Labor	Burden	Overhead	Subcontract	Cost Total
50010	Standard	55.27516	11.92176	0.1692	0.00	67.36612
50010	Acoustic Transducer SIM	78.16302	17.10253	6.99555	0.00	103.2611
	% Diff	41.4%	43.5%	4,034.4%	0.0%	100,000+ %
						53.3%

- 15 Use Cost Set Copy to Cost Set 30.3 to copy the simulated cost for the 50010 back to the GL standard cost for site 10-100.

Cost Set Copy to Cost Set							10/
10USA							
Item Number	UM	Material	Labor	Burden	Overhead	Subcontract	
Cost Total							
50010	EA SIM	78.16302	17.10253	6.99555	0.00	1.00	
103.2611	Standard	55.27516	11.92176	0.1692	0.00	0.00	
Acoustic Transduce 67.36612	New Cost	78.16302	17.10253	6.99555	0.00	1.00	
103.2611	% Change	41.4%	43.5%	4,034.4%	0.0%	100,000+ %	
53.3%	GL Amt Chg	22.88787	5.18076	6.82635	0.00	1.00	
35.89497							

16 Use Simulation to WC/Routing Copy, 30.13.22 to update the routing subcontract rates and the work center rates.

Simulation to WC/Routing Copy x

Go To Actions Copy Print Preview Attach

From Simulation: SIM Work Center: To:

From Simulation: SIM

Routing Code:

Operation:

Work Center:

Machine:

Simulation Set

To:

To:

To:

To:

Tolerance:

Copy Workcenter Cost:

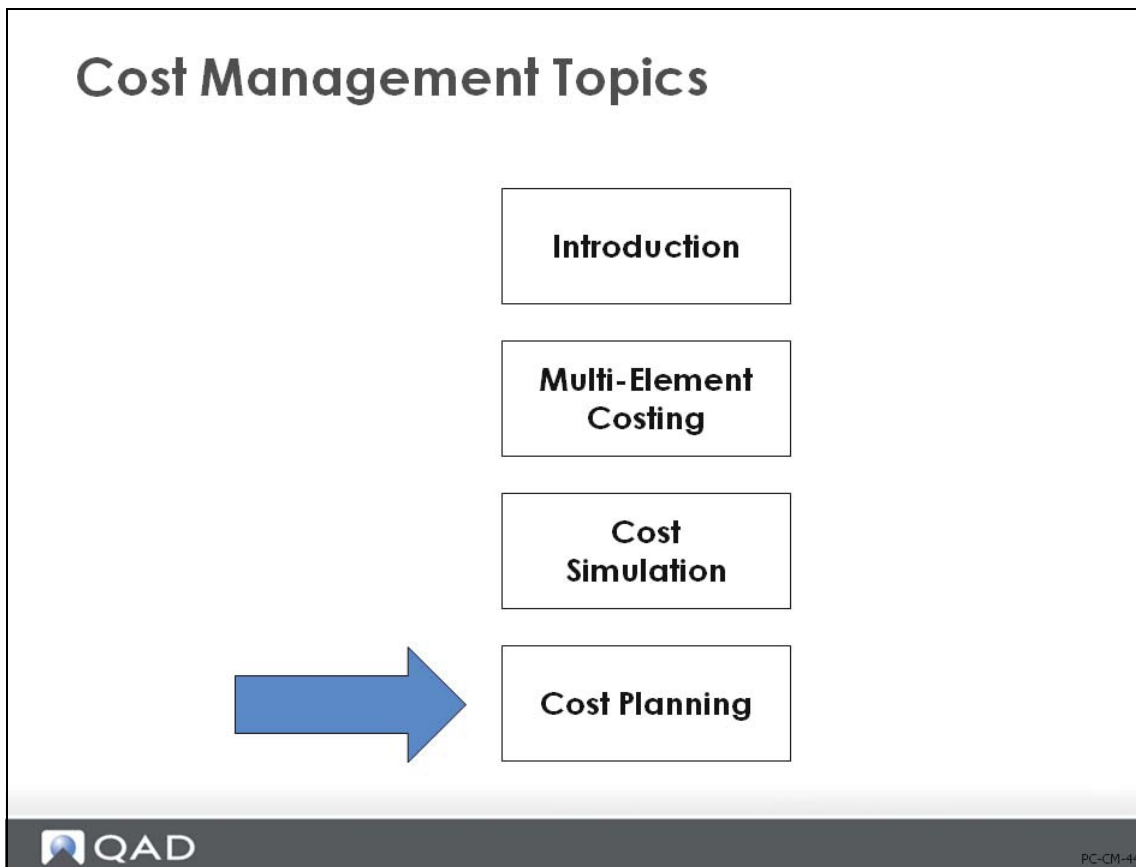
Copy Operation Cost:

Output: printer

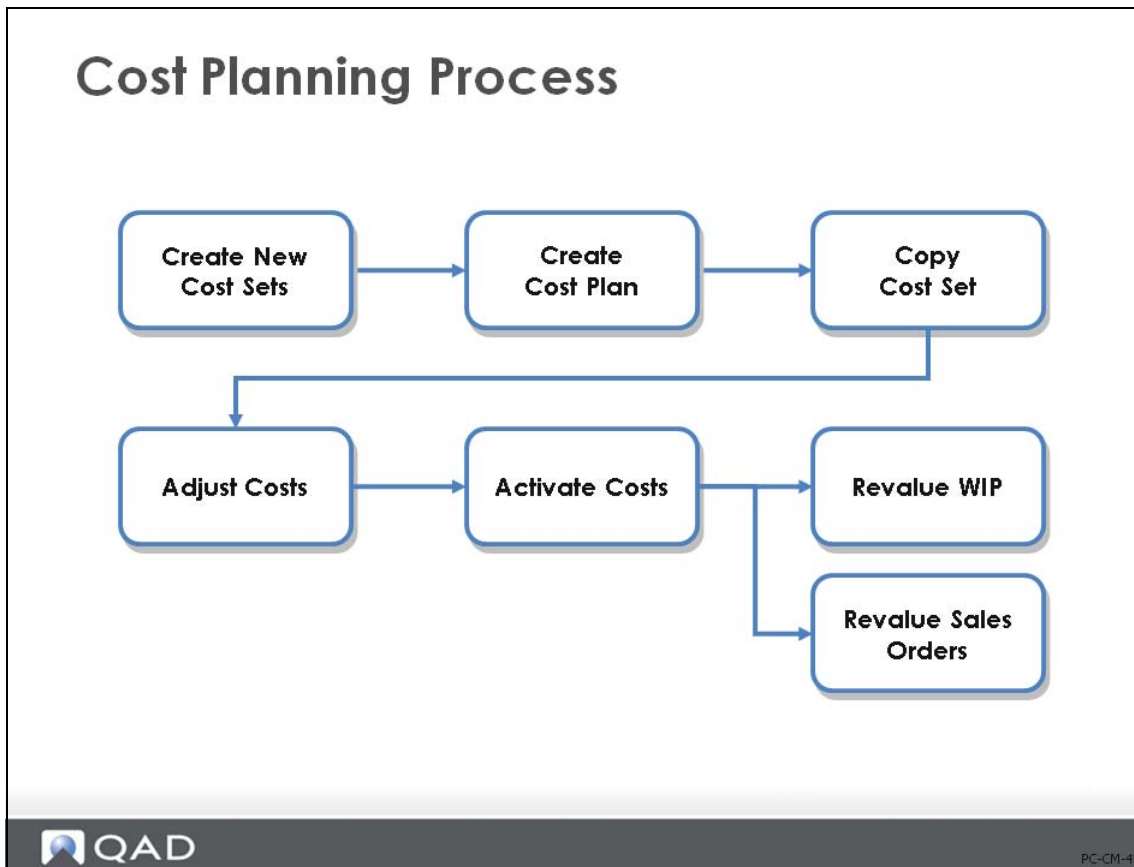
The report of the update function shows the old and new rates. Here you only see work center 1000, work center 1040 has also been updated to the same values.

Simulation to WC/Routing Copy								
10USA								
Cost Set	Element	Description	Category					
SIM	Material	Material	Material					
	Labor	Labor	Labor					
	Burden	Burden	Burden					
	Overhead	Overhead	Overhead					
	Subcontr	Subcontract	Subcontract					
	Sub2Con	Sub-Subcontract	Subcontract					
Tolerance: ?								
Work Ctr	Machine	Cost Setup	Rate	Labor Rate	Lbr Bdn Rate	Lbr Bdn %	Mach Bdn	Unchanged
1000	Old	5.00	4.50	0.02	0.01%	0.05		
	New	10.00	5.00	1.00	0.00%	5.00		

Cost Planning



Introduction



Cost planning functions are used to phase in new costs. When you know ahead of time that costs are going to change, you can enter those costs now, but not activate them until the actual changeover date. This is useful in several situations.

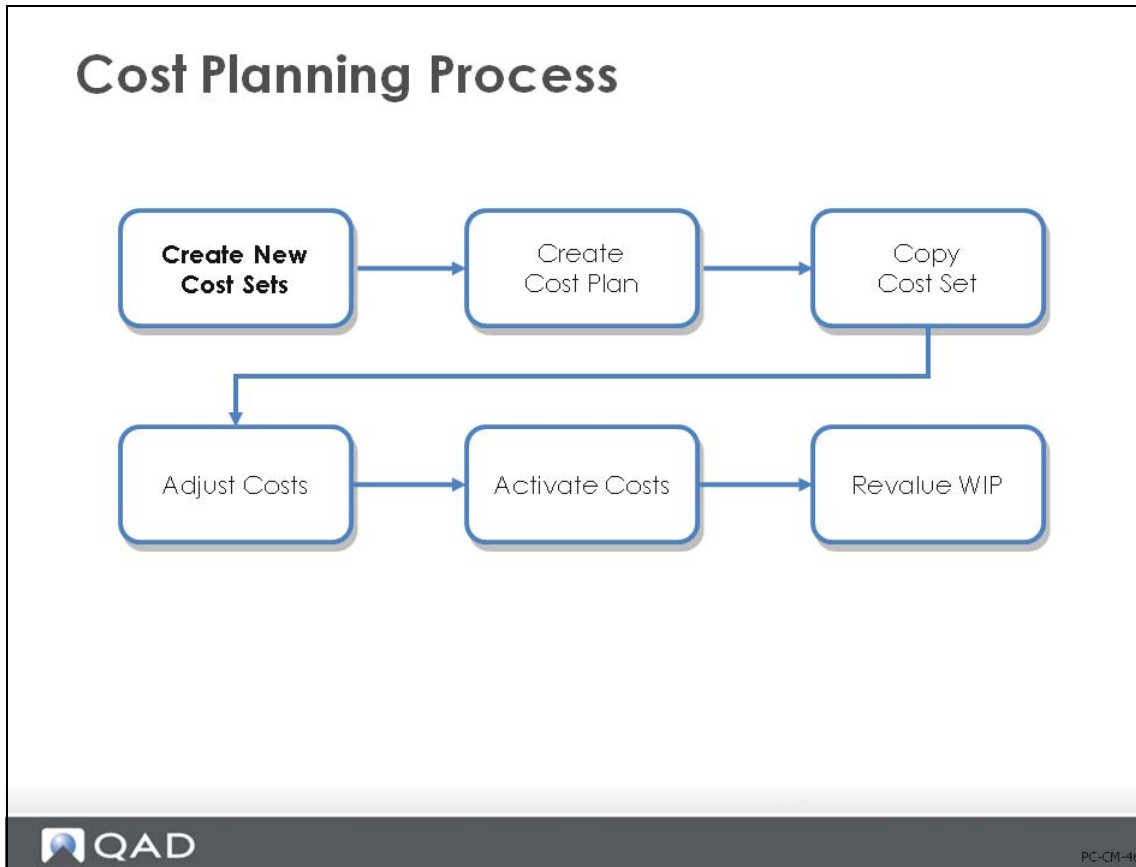
- During budgeting, where you can predict future costs, but you are not ready to phase them in yet
- For commodity-based products, where raw material costs change seasonally or on some regular basis
- In hyperinflationary economies, where costs increase by a certain percentage each period

In order to use cost planning, simply set up a new GL cost set and use it to store the projected costs. Then use Cost Plan by Site Maintenance (30.15.1), to identify the date on which you expect these GL costs to take effect at this site.

- These costs are available for use on MPS Summary Reports (22.19) and MRP Summary Report (23.14). Both give you the option to use cost plans when calculating the anticipated cost of planned production. This is useful for your planners, particularly if costs are expected to change significantly. They can refer to the cost projections and reschedule production accordingly.

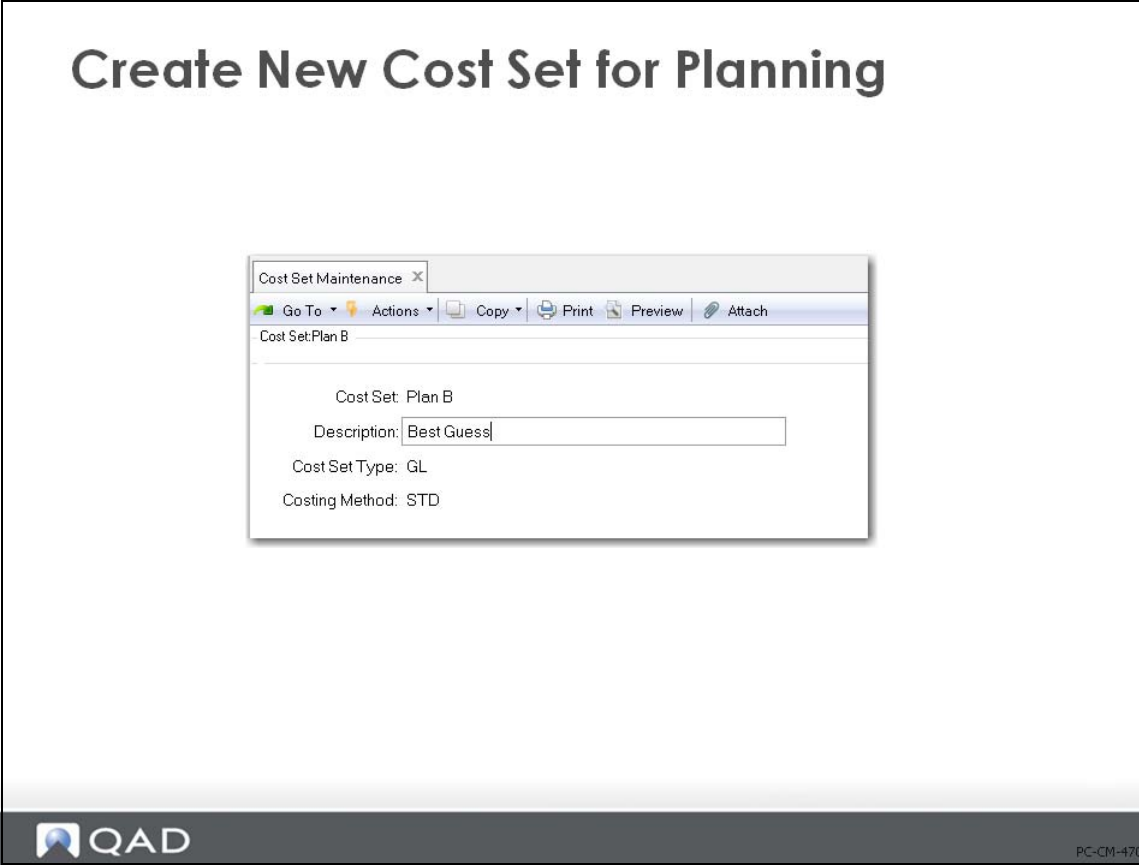
Note Entering a cost plan does not change the GL cost automatically on that date. You must run the Cost Plan by Site Update (30.15.3), any time after the start date for costs to change. To activate the costs earlier, use Cost Set to Site Assignment (30.9).

Create New Costs Sets



Use Cost Set Maintenance (30.1), to create a new cost set.

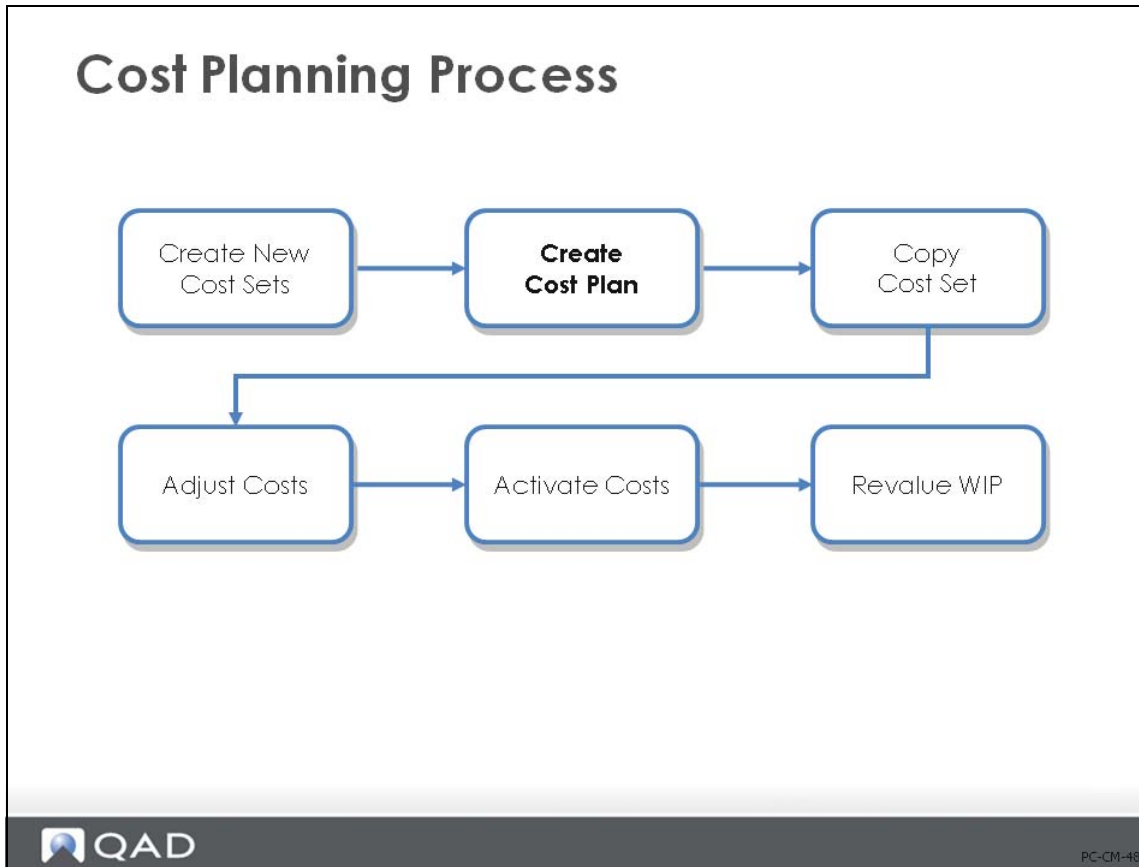
Create New Cost Sets



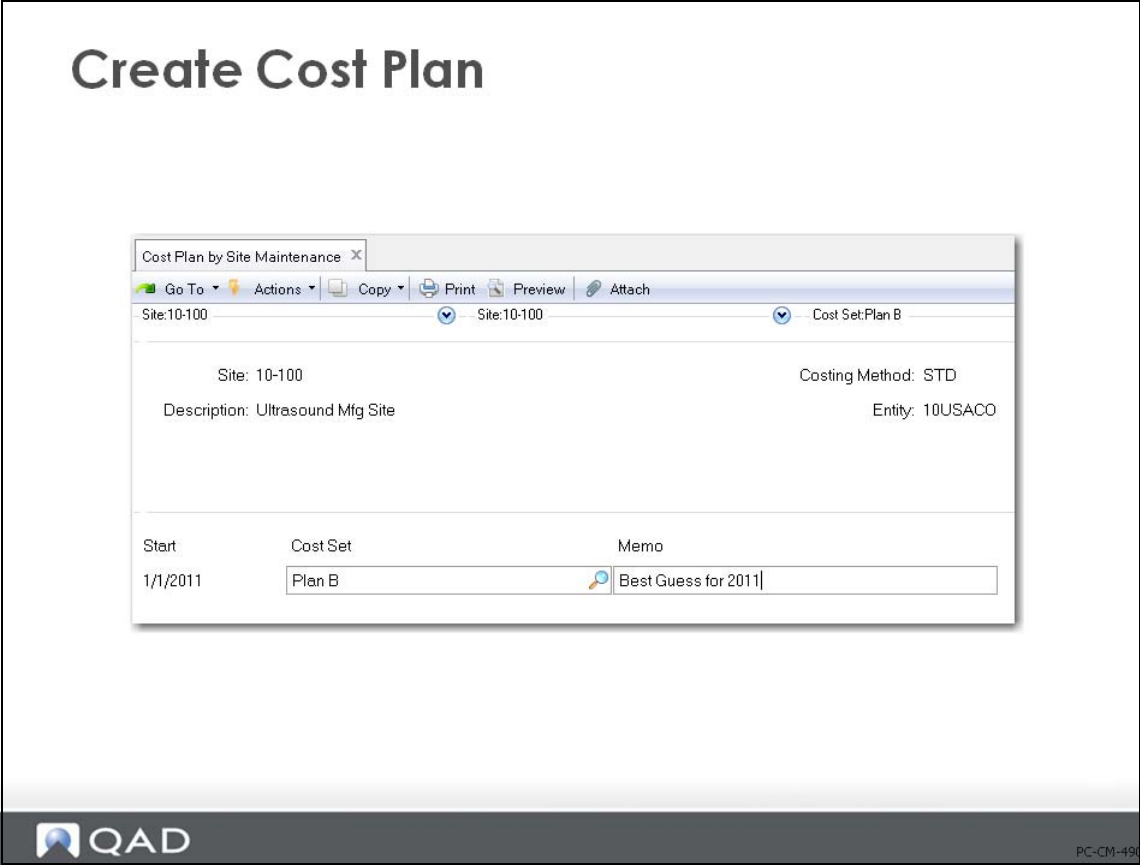
When you know how and when costs will change, record the new costs under a new Cost Set Code in Cost Set Maintenance (30.1), and attach it to a site with a starting effective date in Cost Plan by Site Maintenance (30.15.1).

Suppose you experience a 10% cost increase in the second quarter. You would create a cost set with costs that are 10% higher than normal and name it “Plan” or whatever seems appropriate. Similarly, you might want to create a cost set for the third quarter if costs for that quarter were expected to be less than normal.

Create Cost Plan



Create a Cost Plan

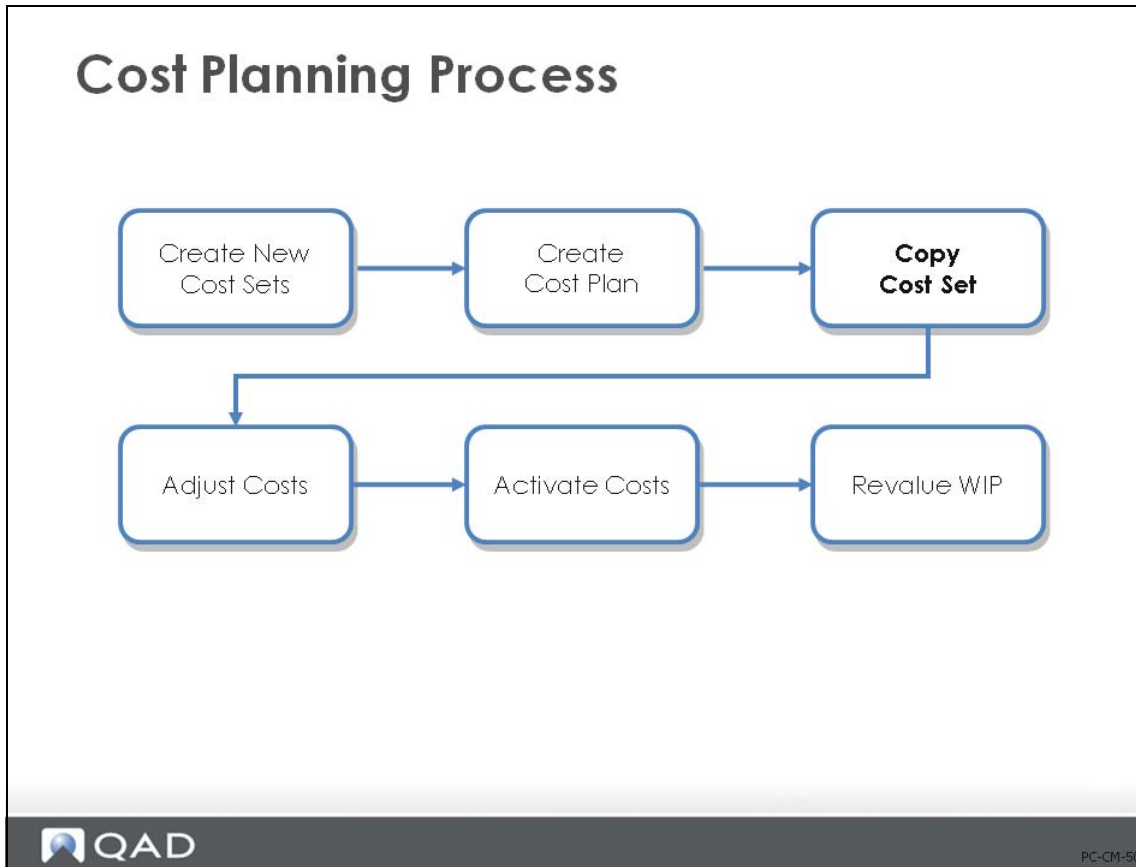


Use Cost Plan by Site Maintenance, 30.15.1, to enter the site and start date specifying when the cost set will be active.

- The figure above shows a cost set created to plan for an anticipated labor rate increase beginning January 1, 2011.

Recording these planned cost changes does not affect GL costs until you run Cost Plan by Site Update, 30.15.3, on the exact date the change is to become effective. Until this date, these new costs are used by planners on costed MRP Summary Report, 22.19, and Master Schedule Summary Report, 23.14.

Copy Cost Set



Use Cost Set Copy to Cost Set (30.3), to base new cost set on existing cost set.

Copy Cost Set as Baseline

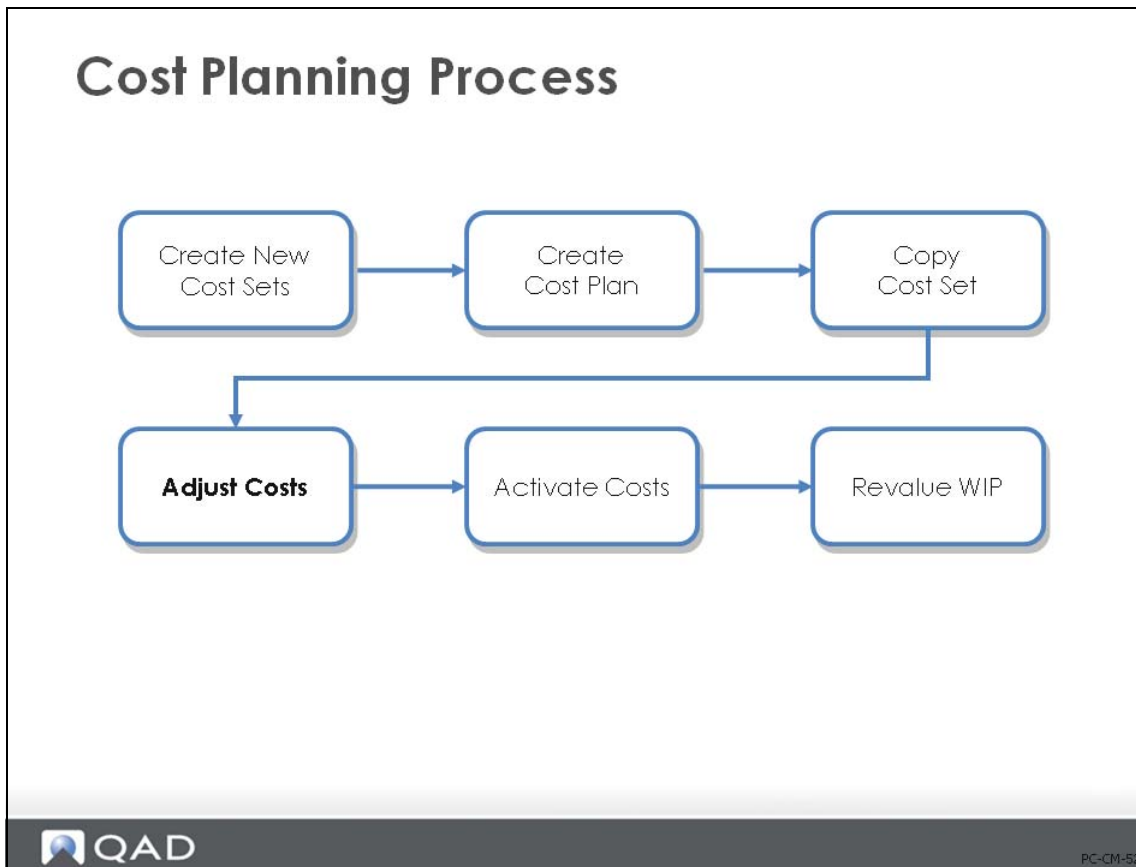
Copy Cost Set as Baseline

The screenshot shows the 'Cost Set Copy to Cost Set' dialog box in QAD software. The dialog is titled 'Cost Set Copy to Cost Set' and has a menu bar with 'Go To', 'Actions', 'Copy', 'Print', 'Preview', and 'Attach'. It shows 'From: 10-100' and 'To: 10-100'. The 'From' side is for 'Standard' cost set at 'Site: 10-100' with 'Item Number: 01010'. The 'To' side is for 'Plan B' cost set at 'Site: 10-100' with 'Item Number: 01030'. Below the dialog is a summary table for item 01010.

Cost Set Copy to Cost Set							10/0
10USA							
Item Number	UM		Material	Labor	Burden	Overhead	Subcontract
01010	EA Standard		1,219.92	583.67	1.86157	0.00	0.00
1,805.45157							
Medical Ultrasound	Plan B		0.00	0.00	0.00	0.00	0.00
0.00							
1,805.45157	New Cost		1,219.92	583.67	1.86157	0.00	0.00
	% Change		100,000+ %	100,000+ %	100,000+ %	0.0%	0.0%
100,000+ %							
1,805.45157	GL Amt Chg		1,219.92	583.67	1.86157	0.00	0.00

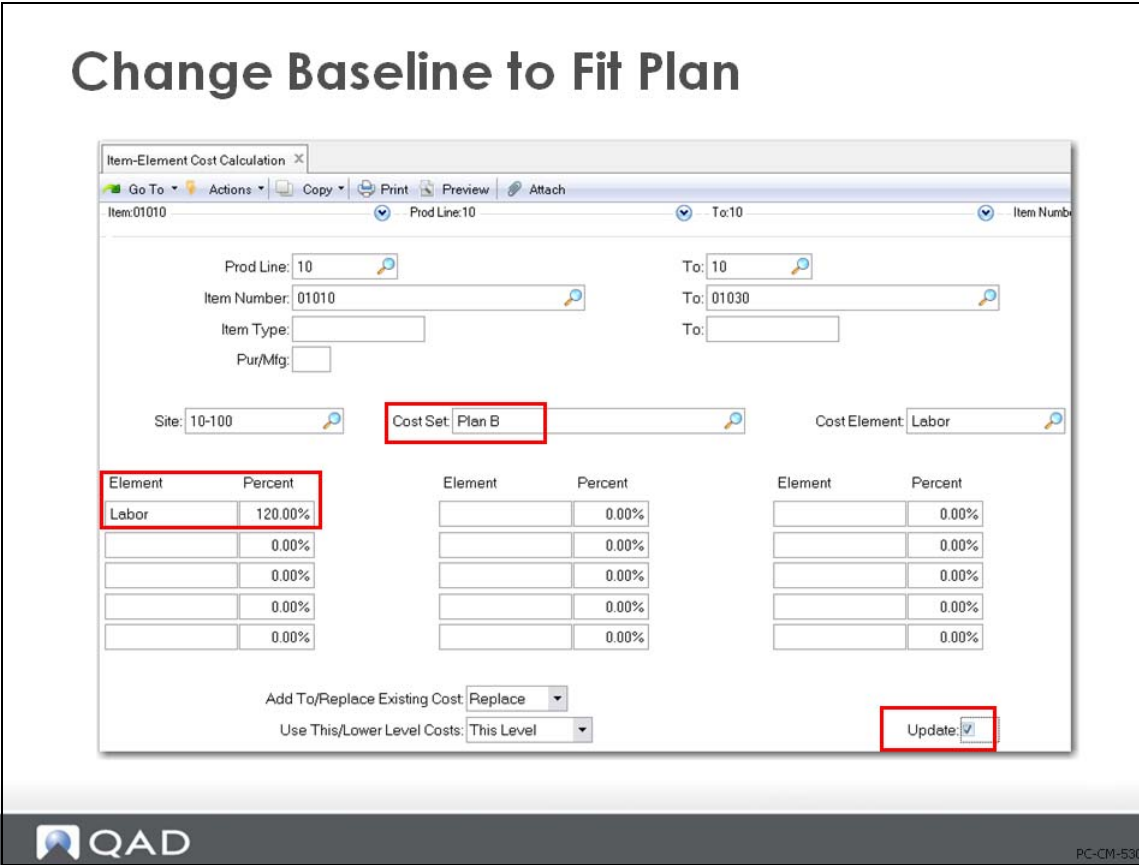
The costs for a planning cost set are usually added by copying an existing cost set as a baseline and then adjusting the costs. Use Cost Set Copy to Cost Set (30.3). Or you could copy a cost set into a simulated cost set, modify it, and then copy the accepted simulation as your baseline.

Adjust Costs



Use Item-Element Cost Maintenance (30.17.5), to enter new costs manually, or use Item-Element Cost Calculation (30.17.10), to let the system calculate new costs based on percentages.

Change Baseline to Fit Plan




In Item-Element Cost Calculation (30.17.10), you can change element costs by percentage and let the system calculate the new cost, or, in Item-Element Cost Maintenance (30.17.5), you can enter the new cost directly.

- The example in the figure above indicates a 20% increase in labor rates
- To see the effects in the MRP and MPS summary reports, you must select Update

Item-Element Cost Calculation

Item-Element Cost Calculation




10/08/10 1

Item-Element Cost Calculation
10USA

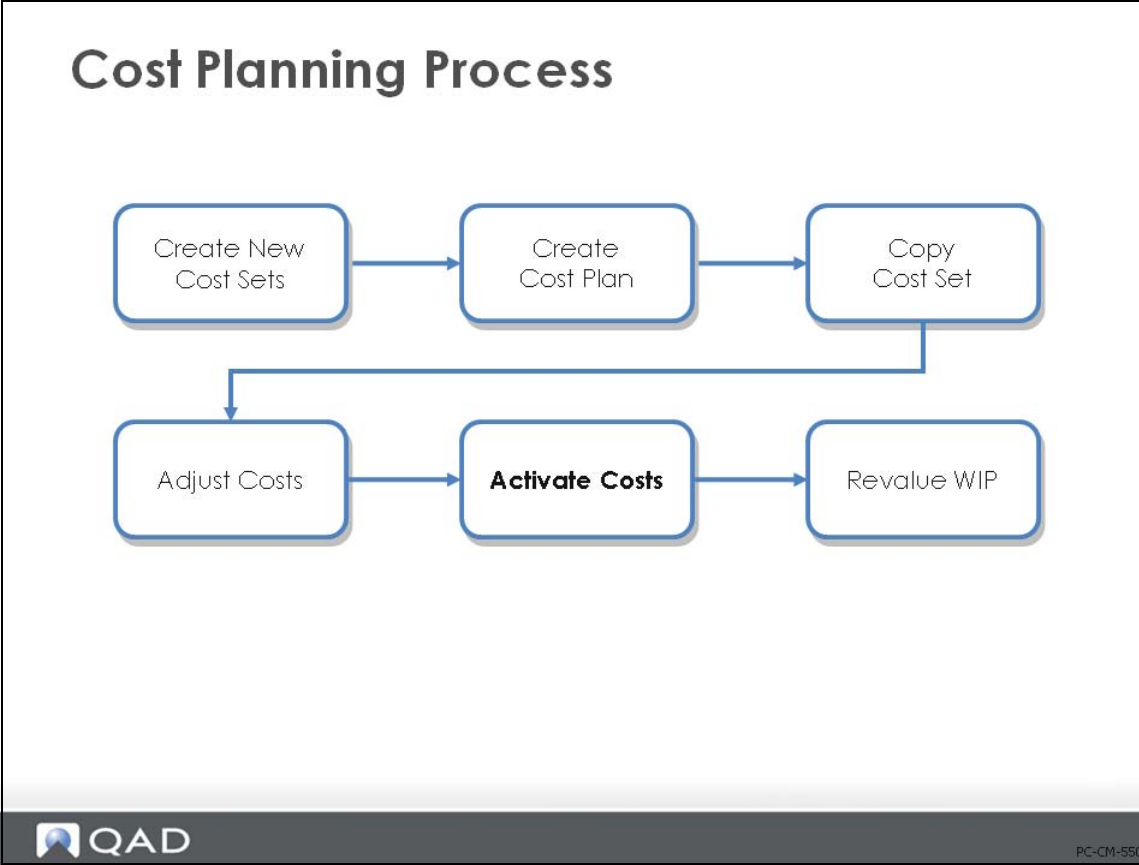
Plan B

Item Number			Material	Labor	Subcontract	Overhead	Burden	Cost UM
01010	Old	TL	0.00	577.50	0.00	0.00	1.77275	577.50 EA
		LL	1,219.92	6.17	0.00	0.00	0.08882	
Medical Ultrasound	New	TL	0.00	693.00	0.00	0.00	1.77275	693.00
		LL	1,219.92	6.17	0.00	0.00	0.08882	


PC-CM-54

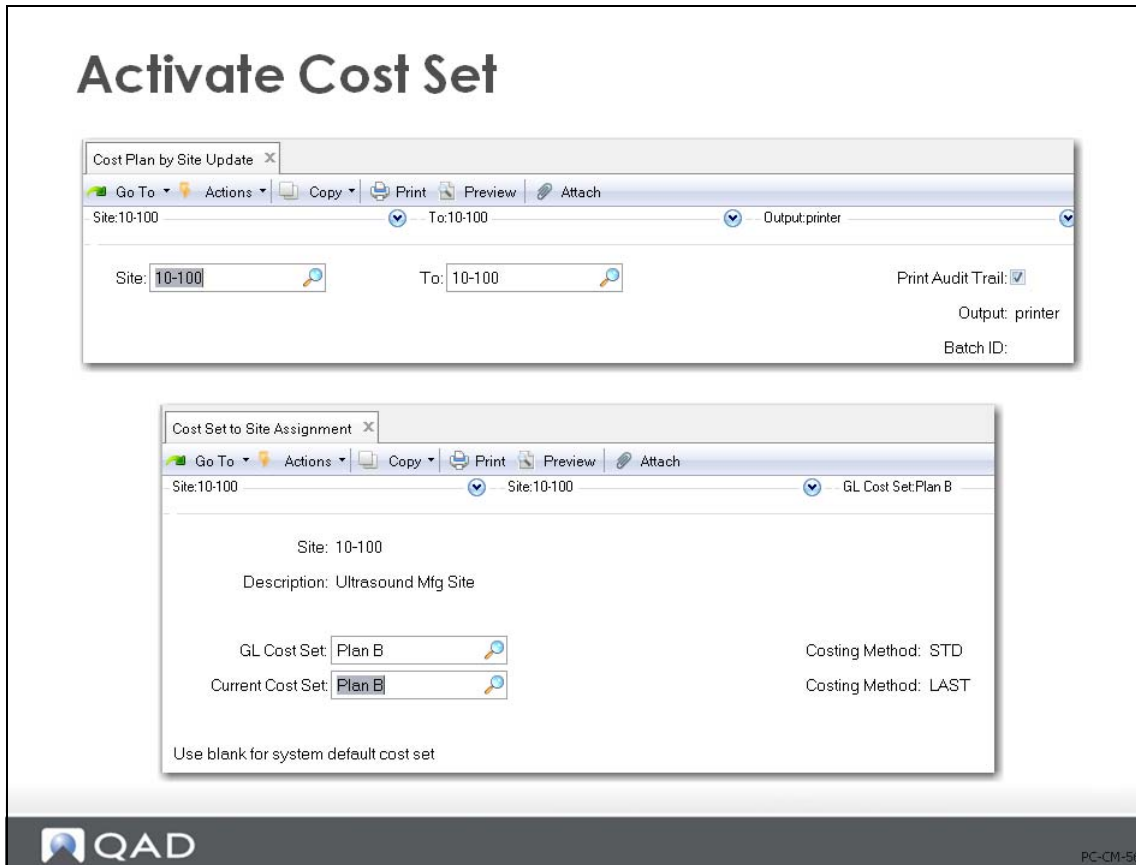
The figure above shows the effect on item 01010 of a 20% increase in labor rates. Both old and new rates are included, along with this-level and lower-level costs.

Activate Costs



Use Cost Plan by Site Update (30.15.3), or Cost Set to Site Assignment (30.9), on the exact date the cost plan is to take effect to activate the cost set

Activate Cost Set



To activate the cost set according to the cost plan, run the Cost Plan by Site Update (30.15.3), or Cost Set to Site Assignment (30.9), any time after the start date.

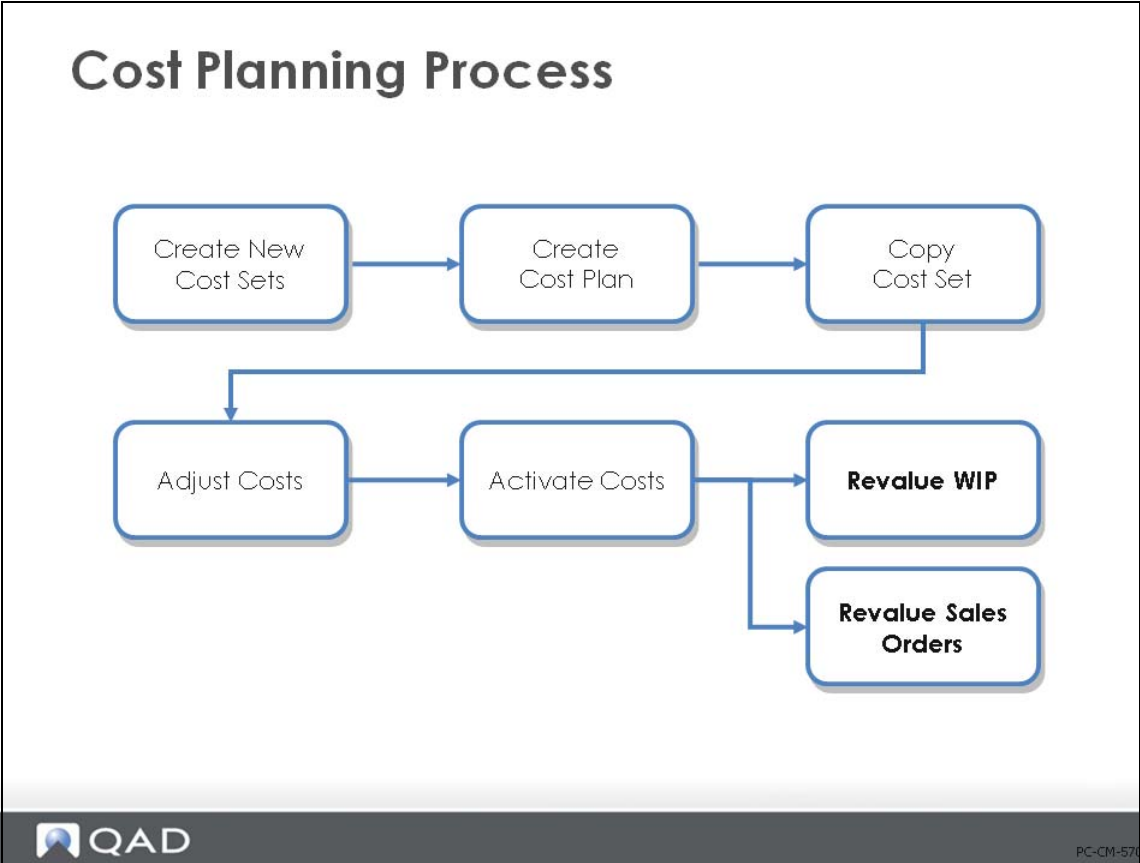
In addition to activating the new cost set, the program also changes the inventory to reflect the new costs and posts the cost revaluation amount to the general ledger.

- The Inventory account is debited and the Cost Revalue account is credited with the difference multiplied by the quantity on hand

It is recommended that you print the report.

- If GL costs are changed by mistake, you must manually re-enter the old cost in Item-Site Cost Maintenance

Cost Planning Process



Use WIP Material Cost Revaluation (16.22), to revalue WIP based on newly activated cost set

Revalue WIP

Assuming that WIP exists, you will need to revalue it using the newly activated cost set. You can do this by using WIP Material Cost Revaluation (16.22).

The Sales Order Revaluation (7.1.12) should also be run if the Sales Gross Margin Report is used.

Revalue Sales Orders

Revalue Sales Orders

Sales Order Cost Revaluation

Go To Actions Copy Print Preview Attach

Item: Sales Order: To:


Sales Order: To:

Item Number: To:

Due Date: To:

Include in MO:

Output:
Batch ID:

 QAD PC-CM-590

See Effects of Cost Plans in MPS and MRP Summary

See Effects in MSS and MRP Summary

Master Schedule Summary Report
10USA

Past	10/04/10	10/11/10	10/18/10	10/25/10	11/01/10	11/08/10	11/15/10
10/03/10	10/10/10	10/17/10	10/24/10	10/31/10	11/07/10	11/14/10	11/21/10

Total GL Cost (Planned)							
Prod Forecast	0	0	0	0	0	0	0
Forecast	742252	79822	79822	79822	58157	79822	79822
Sales Orders	143144	0	0	0	53365	0	0
Gross Reqs	23650	2200	2200	2860	0	0	1155
Mstr Sched	911292	80363	81078	138536	78163	0	0
Inv Revalue	0	0	0	0	0	0	0
Projected QOH	3459	1800	856	56710	23351	-56471	-122506

Use Cost Plans:

You can see the effects of planned changes by using the Master Schedule Summary Report (23.19), and the MRP Summary Report (22.14).

When requesting the report check the box “Use Cost Plans.” The screenshot above shows the Total GL Cost (Planned) for all lines of the Master Schedule Summary Report. The cost data is at the end of the report.

Exercise 3: Cost Planning

In this activity you will create a cost set to develop future costs for an item, then setup the cost set to become effective on a specific date in the future. You will also use the cost plan to project production costs when the new costs become effective.

- 1 Use Forecast Maintenance 22.1 to create a forecast for item 50010 for March and April of next year. Forecast 25 per week for eight weeks. Your screen should look like this. This will create demand for MRP to use with the cost plan to show production costs and how they will change.

Week	Forecast	Week	Forecast	Week	Forecast	Week	Forecast
1/3/2011	0	4/4/2011	25	7/4/2011	0	10/3/2011	0
1/10/2011	0	4/11/2011	25	7/11/2011	0	10/10/2011	0
1/17/2011	0	4/18/2011	25	7/18/2011	0	10/17/2011	0
1/24/2011	0	4/25/2011	25	7/25/2011	0	10/24/2011	0
1/31/2011	0	5/2/2011	0	8/1/2011	0	10/31/2011	0
2/7/2011	0	5/9/2011	0	8/8/2011	0	11/7/2011	0
2/14/2011	0	5/16/2011	0	8/15/2011	0	11/14/2011	0
2/21/2011	0	5/23/2011	0	8/22/2011	0	11/21/2011	0
2/28/2011	0	5/30/2011	0	8/29/2011	0	11/28/2011	0
3/7/2011	25	6/6/2011	0	9/5/2011	0	12/5/2011	0
3/14/2011	25	6/13/2011	0	9/12/2011	0	12/12/2011	0
3/21/2011	25	6/20/2011	0	9/19/2011	0	12/19/2011	0
3/28/2011	25	6/27/2011	0	9/26/2011	0	12/26/2011	0
Total	100	Total	100	Total	0	Total	0

- 2 Create a new cost set, you might label it 2QYR, where YR is the last two digits of next year. Use 30.1 make the cost set type GL and the method standard.

Cost Set Maintenance

Cost Set: 2Q11

Description: Next years best guess

Cost Set Type: GL

Costing Method: STD

- 3 Create a cost plan for the second quarter of next year. Use Cost Plan by Site Maintenance 30.15.1. Make the start date 1 April of Next year.

Cost Plan by Site Maintenance

Go To Actions Copy Print Preview Attach

Site:10-100 Site:10-100 Cost Set:2Q11

Site: 10-100 Costing Method: STD
 Description: Ultrasound Mfg Site Entity: 10USACO

Start	Cost Set	Memo
4/1/2011	2Q11	Notes to yourself

- 4 Copy a cost set for baseline costs. Use Cost Set Copy to Cost Set, 30.3. Copy the costs for the 50010 Acoustic Transducer, from site 10-100, cost set Standard to site 10-100 cost set 2Q11. Put ?'s in the Percent Change Allowed fields.

Cost Set Copy to Cost Set

Go To Actions Copy Print Preview Attach

Item:50010 From:10-100 :standard To:10-100

Site	Cost Set	Site	Cost Set
From: 10-100	standard	To: 10-100	2Q11
Item Number: 50010		To: 50010	
Prod Line:		To:	
Item Type:		To:	
Group:		To:	
ABC Class:		To:	
Pur/Mfg:		To:	
Buyer/Planner:		To:	

Pct Change Allowed: ? To: ?

Copy Material Cost:

QAD Cost Set Copy to Cost Set 10/1

10USA

Item Number	UM	Material	Labor	Burden	Overhead	Subcontract
50010	EA standard	78.16302	17.10253	6.99555	0.00	1.00
103.2611	Acoustic Transduce					
0.00	2Q11	0.00	0.00	0.00	0.00	0.00
103.2611	New Cost	78.16302	17.10253	6.99555	0.00	1.00
100,000+ %	% Change	100,000+ %	100,000+ %	100,000+ %	0.0%	100,000+ %
103.2611	GL Amt Chg	78.16302	17.10253	6.99555	0.00	1.00

- 5 Adjust costs to reflect your best guess as to what they will be next year. Use Item-Element Cost Calculation 30.17.10. Run the calculation for site 10-100, cost set 2Q11, item 01020, cost element Labor, to be calculated as 150% of labor. Use This Level costs and leave Update unchecked. This will allow you to review the cost changes before updating them.

Your costs should look like this. If all is correct, re-run the calculation with the Update box checked. Note the This Level Labor is now 16.125 up from 10.75.

Item Number	Material	Labor	Subcontract	Overhead	Burden	Cost UM
50010	0.00	10.75	1.00	0.00	6.90	10.75 EA
Acoustic Transducer	78.16302	6.35253	0.00	0.00	0.09555	
	0.00	16.125	1.00	0.00	6.90	16.125
	78.16302	6.35253	0.00	0.00	0.09555	

- 6 Use Master Schedule Summary Report 22.19 to see the results of your cost plan. Use item 50010 at site 10-100. Check Use Cost Plans, set the Start Date to 1 March of next year and the End Date to 30 April.

Master Schedule Summary Report											
10USA											
Item Number: 50010		Acoustic Transducer				Buyer/Planner: 1-02					
Prod Line: 30		BOM/Formula Code:				Supplier:					
Field in_mrp from in_mstr record (recid 34529) was missing from FIELDS phrase. (8826)											
	Past	03/01/11	03/08/11	03/15/11	03/22/11	03/29/11	04/05/11	04/12/11	04/19/11	04/26/11	05/02/11
	02/28/11	03/07/11	03/14/11	03/21/11	03/28/11	04/04/11	04/11/11	04/18/11	04/25/11	05/02/11	05/09/11
Prod Fcst	0	0	0	0	0	0	0	0	0	0	0
Forecast	0	25	25	25	25	25	25	25	25	25	0
Sales Orders	0	0	0	0	0	0	0	0	0	0	0
Gross Reqs	99	0	0	0	0	0	0	0	0	0	0
Mstr Sched	114	0	0	0	0	0	0	0	0	0	0
Projected QOH	24	-1	-26	-51	-76	-101	-126	-151	-176	-176	-176
Avail Promise	24	0	0	0	0	0	0	0	0	0	0
Cum ATP	24	24	24	24	24	24	24	24	24	24	24

Master Schedule Summary Report											
10USA											
Field in_mrp from in_mstr record (recid 34529) was missing from FIELDS phrase. (8826)											
	Past	03/01/11	03/08/11	03/15/11	03/22/11	03/29/11	04/05/11	04/12/11	04/19/11	04/26/11	05/02/11
	02/28/11	03/07/11	03/14/11	03/21/11	03/28/11	04/04/11	04/11/11	04/18/11	04/25/11	05/02/11	05/09/11
Total GL Cost (Planned)	0	0	0	0	0	0	0	0	0	0	0
Prod Forecast	0	0	0	0	0	0	0	0	0	0	0
Forecast	0	2582	2582	2582	2582	2582	2716	2716	2716	2716	0
Sales Orders	0	0	0	0	0	0	0	0	0	0	0
Gross Reqs	10223	0	0	0	0	0	0	0	0	0	0
Mstr Sched	11772	0	0	0	0	0	0	0	0	0	0
Inv Revalue	0	0	0	0	0	0	0	0	0	0	0
Projected QOH	2478	-103	-2685	-5266	-7848	-10429	-13688	-16404	-19120	-19120	-19120
Avail Promise	2478	0	0	0	0	0	0	0	0	0	0
Cum ATP	2478	2478	2478	2478	2478	2478	2607	2607	2607	2607	2607

In the top frame you see your forecast. Note because you have not run MRP the forecast has not been exploded into planned orders. In the lower frame you see the planned GL cost based on the forecast.

Note that the first order due in April was released in March so it has the March cost. All the orders to be released in April have the new cost from the cost plan.

Use Cost Plan by Site Update (30.15.3), or Cost Set to Site Assignment (30.9), on the exact date the cost plan is to take effect to activate the cost set

Once a new GL cost is set you will also want to Revalue WIP 16.22 and Revalue Sales Order Costs, 7.1.12.

Information Sources

Information Sources

QAD Cost Set Report 01/09/08 12:29:28
train1 - DB 304 Page:1

COST SET: Plan SITE: Train1

Item Number	Material	Labor	Burden	Overhead	Subcontract	Cost Total
32-0005 MECHANICAL PENCIL	TL: 0.00 LL: 0.78087	0.15858 0.03086	0.37167 0.06173	0.00 0.15432	0.10 0.00	1.65803

QAD PC-CM-610

Information sources that are particularly relevant to the Cost Management module are outlined below.

Simul Cost Element Report (30.13.3) and Cost Element Report (30.17.3)

Shows cost elements for cost sets selected according to user-specified parameters.

Simul Item-Element Cost Report (30.13.7) and Item-Element Cost Report (30.17.7)

Shows direct item costs by part number for cost sets selected according to user-specified parameters.

Simul Subcontract Cost Report (30.13.12), and Simul Subcontract Cost Inquiry (30.13.11)

Shows subcontract costs by routing code and operation for cost sets selected according to user-specified parameters.

Simul Work Center Rate Report (30.13.15)

Shows work center rates by work center for set-up and run labor and burden cost elements for cost sets selected according to user-specified parameters.

Cost Set Report (30.21)

Lists this-level and lower-level costs by category and total item cost for item numbers in cost sets at sites selected according to user-specified parameters.

Comparative Cost Set Report (30.22)

Lists costs by cost element category and total cost for each part number in a cost set selected according to user-specified parameters.

Appendix A

Variances and Components Reference

Purchase-Related Variances**Purchase Price**

Calculated at PO Receipts, 5.13.1 $[\text{PO Unit Cost} - (\text{GL Unit Cost} - \text{OH})] \times \text{PO Qty Rcv'd}$

Reports:

Transaction Receipts Report, 5.9.14; Transactions Detail Inquiry, 3.21.1

AP Rate

Calculated at Supplier Invoice Create, 28.1.1.1 $(\text{Invoice Unit Cost} - \text{PO Unit Cost}) \times \text{Invoice Qty}$

Reports:

Matching Variance Rpt. 28.2.7
Transactions Detail Inquiry, 3.21.1

AP Usage

Calculated at Supplier Invoice Create, 28.1.1.1 $(\text{Invoice Qty} - \text{PO Receipt Qty}) \times \text{PO Unit Cost}$

Reports:

Matching Variance Rpt. 28.2.7;
Transactions Detail Inquiry, 3.21.1

Manufacturing-Related Variances**Material Rate**

Calculated at WO Component Issue, 16.10; WO Receipt Backflush, 16.12; Repetitive Backflush, 18.22.13 $(\text{WO BOM Unit Cost at Issue} - \text{GL Unit Cost}) \times \text{Actual Qty Iss'd}$

Reports:

Work Order Cost Report, 16.3.4; Transactions Detail Inquiry, 3.21.1

Material Usage

Calculated at WO Accounting Close, 16.21; Cum Order Close, 18.22.10; Post Accumulated Usage Var, 18.22.9 $\{\text{Actual Qty Issued} - [\text{qty per x (qty completed} + \text{qty rejected)}]\} \times \text{GL Unit Cost}$

Reports:

Work Order Cost Report, 16.3.4; Transactions Detail Inquiry, 3.21.1; Repetitive Operations Accounting Report, 18.22.4.9

Labor Rate

Calculated at SFC feedback, 16.20.1, 16.20.2, 16.20.3; can be deferred until WO Receipt, 16.11, 16.12; Repetitive Backflush, 18.22.13 **Per Operation:**
 $[(\text{Actual Set-Up Rate} - \text{Std Set-Up Rate}) \times \text{Actual Set-Up Hrs}] + [(\text{Actual Run Rate} - \text{Std Run Rate}) \times \text{Actual Run Hrs}]$

Reports:

Work Order Cost Report, 16.3.4; Operations Accounting Rpt, 16.20.13.10; Rep Ops Accounting Rpt, 18.22.4.9

Set-up and run rates are equal to the payroll rate (defined in 14.13.21) or the work center rate if payroll is not set up
No variances if no labor reporting

Labor Usage

Calculated at SFC feedback, 16.20.1, 16.20.2, 16.20.3; can be deferred until WO Receipt, 16.11, 16.12; Post Accumulated Usage Var, 18.22.9; Cum Accounting Close, 18.22.10 **Per Operation:**
 $[(\text{Actual Set-Up Hrs} - \text{Std Set-Up Hrs}) \times \text{Std Set-Up Rate}] + [(\text{Actual Run Hrs} - \text{*Std Run Hrs}) \times \text{Std Run Rate}]$

Reports:

WO Cost Report, 16.3.4;
Operations Accounting Rpt, 16.20.13.10;
Rep Ops Accounting Rpt, 18.22.4.9

$\text{*Std Run Hrs} = \text{Std Run Hrs} \times (\text{Qty Completed} + \text{Qty Rejected})$

Burden Rate

Calculated at SFC feedback, 16.20.1, 16.20.2, 16.20.3; WO Receipt, 16.11, 16.12; Repetitive Backflush, 18.22.13

Reports:

WO Cost Report, 16.3.4;
Operations Accounting Rpt, 16.20.13.10;
Rep Ops Accounting Rpt, 18.22.4.9

Per Operation:

$$[(\text{Actual Set-Up Bdn} - \text{Std Set-Up Bdn}) \times \text{Actual Set-Up Hrs}] + [(\text{Actual Run Bdn} - \text{Std Run Bdn}) \times \text{Actual Run Hrs}]$$

$$\text{Actual Set-Up Bdn} = (\text{Actual Set-Up Rate} \times \text{Lbr Bdn } \%) + \text{Lbr Bdn Rate} + (\text{Mach Bdn Rate} \times \text{Mach/Op})$$

$$\text{Std Set-Up Bdn} = (\text{Std Set-Up Rate} \times \text{Lbr Bdn } \%) + \text{Lbr Bdn Rate} + (\text{Mach Bdn Rate} \times \text{Mach/Op})$$

$$\text{Actual Run Bdn} = (\text{Actual Run Rate} \times \text{Lbr Bdn } \%) + \text{Lbr Bdn Rate} + \text{Mach Bdn Rate}$$

$$\text{Std Run Bdn} = (\text{Std Run Rate} \times \text{Lbr Bdn } \%) + \text{Lbr Bdn Rate} + \text{Mach Bdn Rate}$$

Burden Usage

Calculated at SFC feedback, 16.20.1, 16.20.2, 16.20.3; can be deferred until WO Receipt, 16.11, 16.12; Post Accumulated Usage Var, 18.22.9; Cum Order Close, 18.22.10;

Reports:

WO Cost Report, 16.3.4;
Operations Accounting Rpt, 16.20.13.10;
Rep Ops Accounting Rpt, 18.22.4.9

Per Operation:

$$[(\text{Act Set-Up Hrs} - \text{Std Set-Up Hrs}) \times \text{Std Set-Up Bdn}] + [(\text{Act Run Hrs} - \text{Std Run Hrs}) \times \text{Std Run Bdn}]$$

$$\text{Std Set-Up Bdn} = (\text{Std Set-Up Rate} \times \text{Lbr Bdn } \%) + \text{Lbr Bdn Rate} + (\text{Mach Bdn Rate} \times \text{Mach/Op})$$

$$\text{Std Run Bdn} = (\text{Std Run Rate} \times \text{Lbr Bdn } \%) + \text{Lbr Bdn Rate} + \text{Mach Bdn Rate}$$

Subcontract Rate

Calculated at PO Receipt, 5.13.1

$$(\text{Subcontract PO Unit Cost} - \text{Subcontract Unit Cost from Routing}) \times \text{Qty Received}$$

Subcontract Usage

Calculated at WO Accounting Close, 16.21; Post Accumulated Usage Var, 18.22.9; Cum Order Close, 18.22.10

$$[\text{Qty Received} - (\text{Op Qty Completed} + \text{Op Qty Rejected})] \times \text{Subcontract Unit Cost from Routing}$$

Method

Calculated at WO Accounting Close, 16.21; Cum Accounting Close, 18.22.10

Balance of WO/ID value remaining

Mix (Co/By-Products)

Calculated at WO Accounting Close, 16.21

$$[\text{Order Qty} - (\text{Receipt Qty} + \text{Scrap Qty})] \times \text{GL Unit Cost}$$

Variances by Transaction Flow

PO Receipts

Purchase Price Variance

$[\text{PO Unit Cost} - (\text{GL Unit Cost} - \text{OH})] \times \text{PO Qty Rcv'd}$

Subcontract Rate Variance

$(\text{Subcontract PO Unit Cost} - \text{Subcontract Unit Cost from Routing}) \times \text{Qty Received}$

Voucher Maintenance

Accounts Payable Rate Variance

$(\text{Invoice Unit Cost} - \text{PO Unit Cost}) \times \text{Invoice Qt}$

Accounts Payable Usage Variance

$(\text{Invoice Qty} - \text{PO Receipt Qty}) \times \text{PO Unit Cost}$

Work Order Component Issue

Material Rate Variance

$(\text{WO BOM Unit Cost at Issue} - \text{GL Unit Cost}) \times \text{Actual Qty Iss'd}$

Labor Feedback

Labor Rate Variance

$[(\text{Actual Set-Up Rate} - \text{Std Set-Up Rate}) \times \text{Actual Set-Up Hrs}] + [(\text{Actual Run Rate} - \text{Std Run Rate}) \times \text{Actual Run Hrs}]$

Labor Usage Variance

$[(\text{Actual Set-Up Hrs} - \text{Std Set-Up Hrs}) \times \text{Std Set-Up Rate}] + [(\text{Actual Run Hrs} - * \text{Std Run Hrs}) \times \text{Std Run Rate}]$

*Std Run Hrs = Std Run Hrs x (Qty Completed + Qty Rejected)

Burden Rate Variance

$[(\text{Actual Set-Up Bdn} - \text{Std Set-Up Bdn}) \times \text{Actual Set-Up Hrs}] + [(\text{Actual Run Bdn} - \text{Std Run Bdn}) \times \text{Actual Run Hrs}]$

Burden Usage Variance

$[(\text{Act Set-Up Hrs} - \text{Std Set-Up Hrs}) \times \text{Set-Up Bdn}] + [(\text{Act Run Hrs} - \text{Std Run Hrs}) \times \text{Run Bdn}]$

Work Order Accounting Close

Subcontract Usage Variance

$[\text{Qty Received} - (\text{Op Qty Completed} + \text{Op Qty Rejected})] \times \text{Subcontract Unit Cost from Routing}$

Material Usage Variance

$\{\text{Actual Qty Issued} - [\text{qty per} \times (\text{qty completed} + \text{qty rejected})]\} \times \text{GL Unit Cost}$

Method Variance

Components of Item Cost

Material

<i>Dependent On</i>	<i>Defined In</i>
Material/Purchase Price	Item Master Maintenance, 1.4.1, 1.4.9, 1.4.18
Quantity Per	Product Structure Maintenance, 13.5, 15.5
Scrap %	Product Structure Maintenance, 13.5, 15.5
Phantom	Item Master Maintenance, 1.4.1, 1.4.7, 1.4.17
Pur/Mfg	Item Master Maintenance, 1.4.1, 1.4.7, 1.4.17
Structure Type	Product Structure Maintenance, 13.5
Yield %	Routing Maintenance, 14.13.1

Labor

<i>Dependent On</i>	<i>Defined In</i>
Work Center Labor Rates	Work Center Maintenance, 14.5
Work Center Setup Rates	Work Center Maintenance, 14.5
Run Time per Unit	Routing Maintenance, 14.13.1, 14.13.2
Setup Time per Lot	Routing Maintenance, 14.13.1, 14.13.2
Order Quantity	Item Master Maintenance, 1.4.1
Subcontract Cost	Routing Maintenance, 14.13.1

Burden

<i>Dependent On</i>	<i>Defined In</i>
Work Center Labor Burden Rates	Work Center Maintenance, 14.5
Work Center Labor Burden Percent	Work Center Maintenance, 14.5
Work Center Machine Burden Rate	Work Center Maintenance, 14.5
Machines/Operation	Work Center Maintenance, 14.5
All of the items under Labor (above)	

