



QAD Enterprise Applications
Standard and Enterprise Edition

Training Guide **Forecast Simulation**

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Change Summary

The following table summarizes significant differences between this document and the last published version.

Date/Version	Description	Reference
September 2013/v2013.1 SE_EE	Rebranded for QAD 2013.1 SE_EE	--
May 2013/v2013 SE_EE	Edited for style and clarity	--
March 2013/v2013 SE_EE	Rebranded for QAD 2013 SE_EE	--
September 2012/v2012.1 SE_EE	Rebranded for QAD 2012.1 SE_EE; Consistency edit	--
March 2012/v2012 SE_EE	Rebranded for QAD 2012 SE_EE	--
September 2011/v2011.1SE_EE	Rebranded for QAD 2011.1 SE_EE	--

About This Course

Course Description

QAD designed this course to cover the basics of preparing to implement the Forecast Simulation module of QAD Enterprise Applications. The course includes:

- An introduction to the Forecast Simulation module
- An overview of key business issues
- Setting up the Forecast Simulation module
- Operating the Forecast Simulation module
- Activities and exercises throughout the course enable students to practice key concepts and processes in the Forecast Simulation module

Course Objectives

By the end of this class, students will:

- Identify some key business considerations before setting up Forecast Simulation in QAD Enterprise Applications
- Set up Forecast Simulation in QAD Enterprise Applications
- Use Forecast Simulation in QAD Enterprise Applications

Audience

- Implementation consultants
- Members of implementation teams
- Key users

Prerequisites

- *Initial QAD Enterprise Applications Setup* training course
- *Sales Order* training course is recommended
- Basic knowledge of QAD Enterprise Applications as it is used in the business
- Working knowledge of the manufacturing industry in general

Course Credit and Scheduling

This course is typically taught in one day and is worth six credit hours.

Virtual Environment Information

This guide applies to both the Standard Edition and the Enterprise Edition of QAD Enterprise Applications. Use the hands-on exercises in this book with the latest Enterprise Edition learning environment in the 10USA > 10USACO workspace. When prompted to log in, specify *demo* for user ID and *qad* for password.

Note If you use Standard Edition, complete the exercises in the EE environment; the concepts are the same in both environments and can be applied to Standard Edition. Features that only apply to Enterprise Edition are noted in the text.

Additional Resources

If you encounter questions on QAD software that are not addressed in this book, several resources are available. The QAD corporate Web site provides product and company overviews. From the main site, you can access the QAD Learning or Support site and the QAD Document Library. Access to some portions of these sites depends on having a registered account.

<http://www.qad.com/>

QAD Learning Center

To view available training courses, locations, and materials, use the QAD Learning Center. Choose Education under the Services tab to access this resource. In the Learning Center, you can reserve a learning environment if you want to perform self-study and follow a training guide on your own.

QAD Document Library

To access release notes, user guides, training guides, and installation and conversion guides by product and release, visit the QAD Document Library. Choose Document Library under the Support tab. In the QAD Document Library, you can view HTML pages online, print specific pages, or download a PDF of an entire book.

To find a resource, you can use the navigation tree on the left. You can also use cross-document search, which finds all the documents matching your search terms and lets you refine the search by book type, product suite or module, and date published.

QAD Support

Support also offers an array of tools depending on your company's maintenance agreement with QAD. These support resources include the Knowledgebase and QAD Forums, where you can post questions and search for topics of interest. To access the Knowledgebase or QAD Forums, choose Visit Online Support Center under the Support tab.

Chapter 1

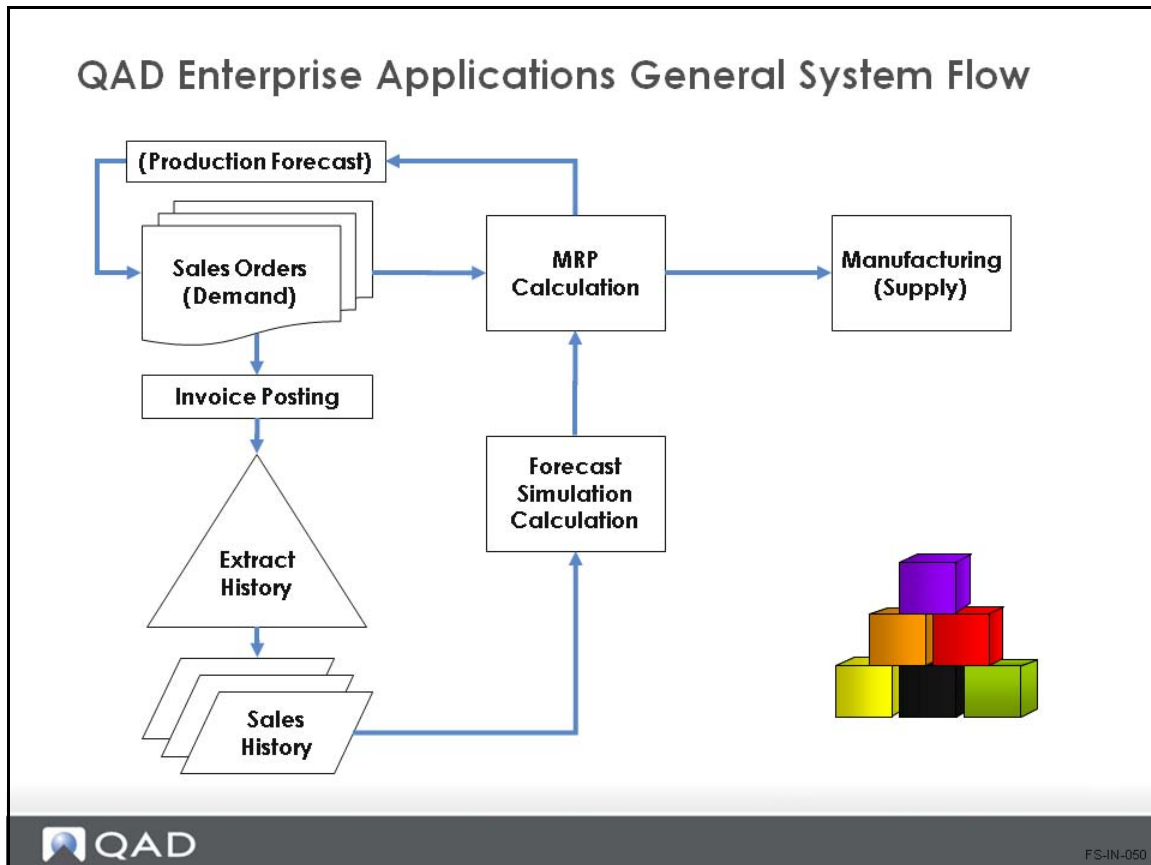
Introduction to Forecast Simulation

Course Overview

Course Overview

- Introduction to Forecast Simulation
- Business Considerations
- Set up Forecast Simulation
- Use Forecast Simulation

General Forecasting System Flow



- Customer places sales order
 - Extract Sales History
 - History drives Forecast Simulation Calculation
- Forecast Simulation Calculation and Sales Orders feed MRP Calculation
- Manufacturing supplies needs of MRP Calculation

Terminology

Terminology

- Abnormal sales
- Forecast consumption
- Trends and cycles
- Regression analysis



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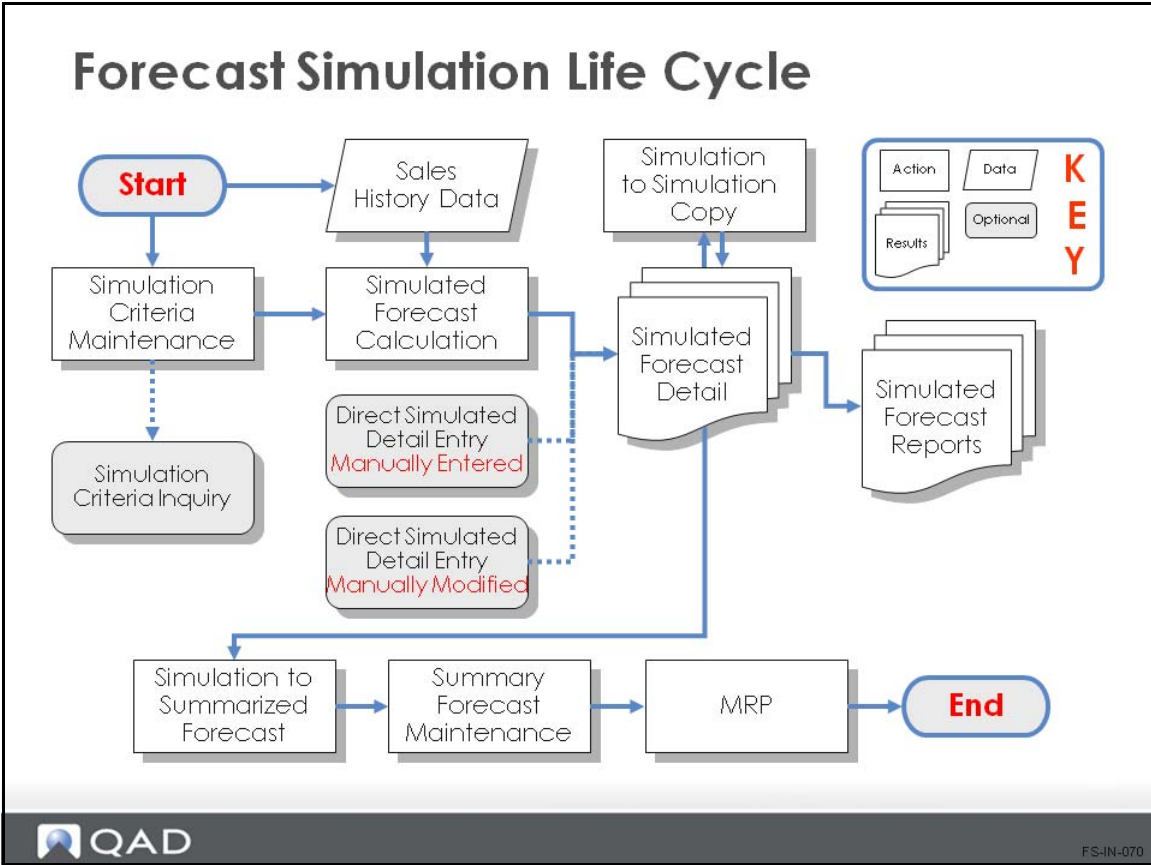
Abnormal Sales. When unusual, unanticipated sales demands are discounted from normal sales demand. Example, sales related to a natural disaster. Often called an “outlier” in statistics. See “Modifying Forecast Results” on page 75.

Forecast Consumption. Reducing the forecast quantities by the confirmed sales order quantities. See “Forecasting Consumption” on page 38.

Trends and Cycles. Multipliers for increase or decrease in demand; and repeated patterns of varying demand. See “Sales History Patterns” on page 50.

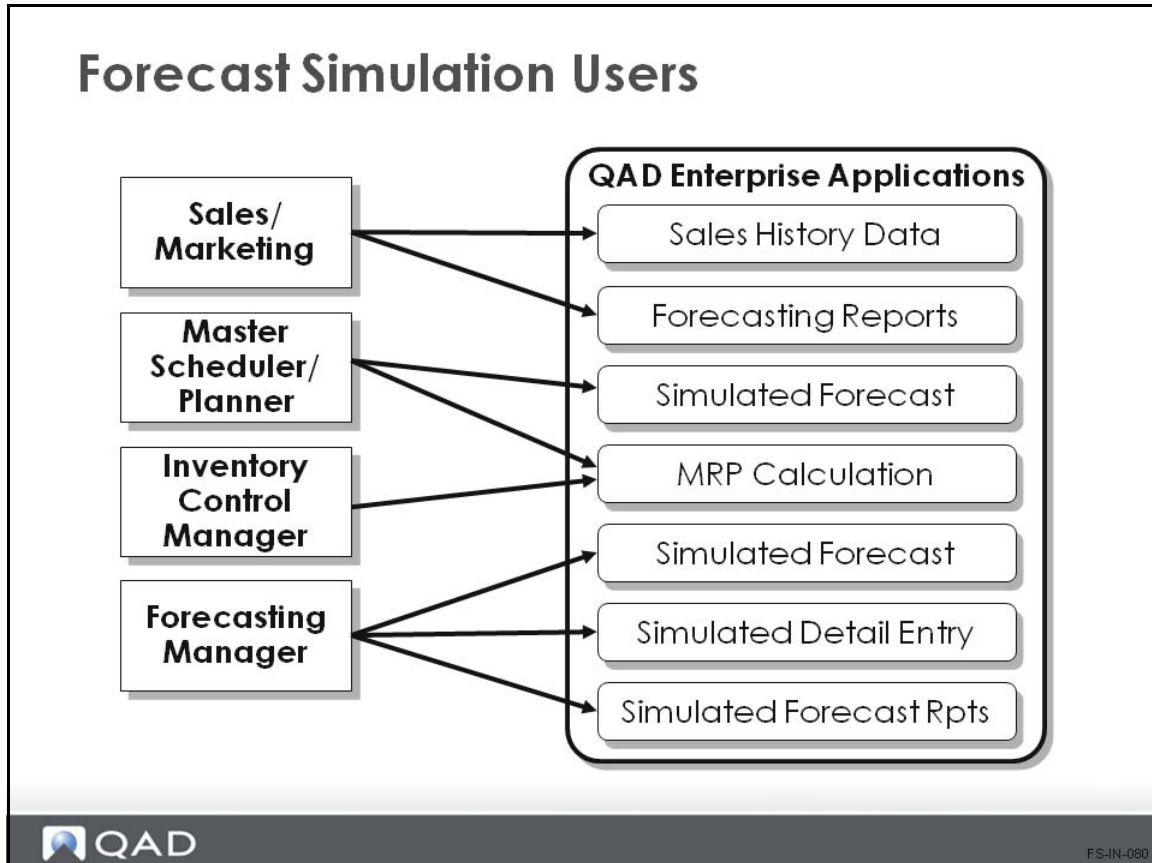
Regression Analysis. Statistical method to determine the best relationship between a response and independent variables. See “Simple Regression” on page 58.

Forecast Simulation Life Cycle



This life cycle is explained in detail in the Setup chapter. See “Lifecycle Summary” on page 31.

Typical Users



Various people typically control key tasks. This chart illustrates typical users and the most common tasks in Forecast Simulation with which they would be involved.

Course Objectives

In this course you learn how to:

- Identify some key business considerations before setting up Forecast Simulation in QAD Enterprise Applications
- Set up Forecast Simulation in QAD Enterprise Applications
- Use Forecast Simulation in QAD Enterprise Applications

Chapter 2

Business Considerations

Business Considerations

- **Identify key business considerations before setting up Forecast Simulation in QAD Enterprise Applications**
- Set up Forecast Simulation in QAD Enterprise Applications
- Use Forecast Simulation in QAD Enterprise Applications

Overview

Business Issues

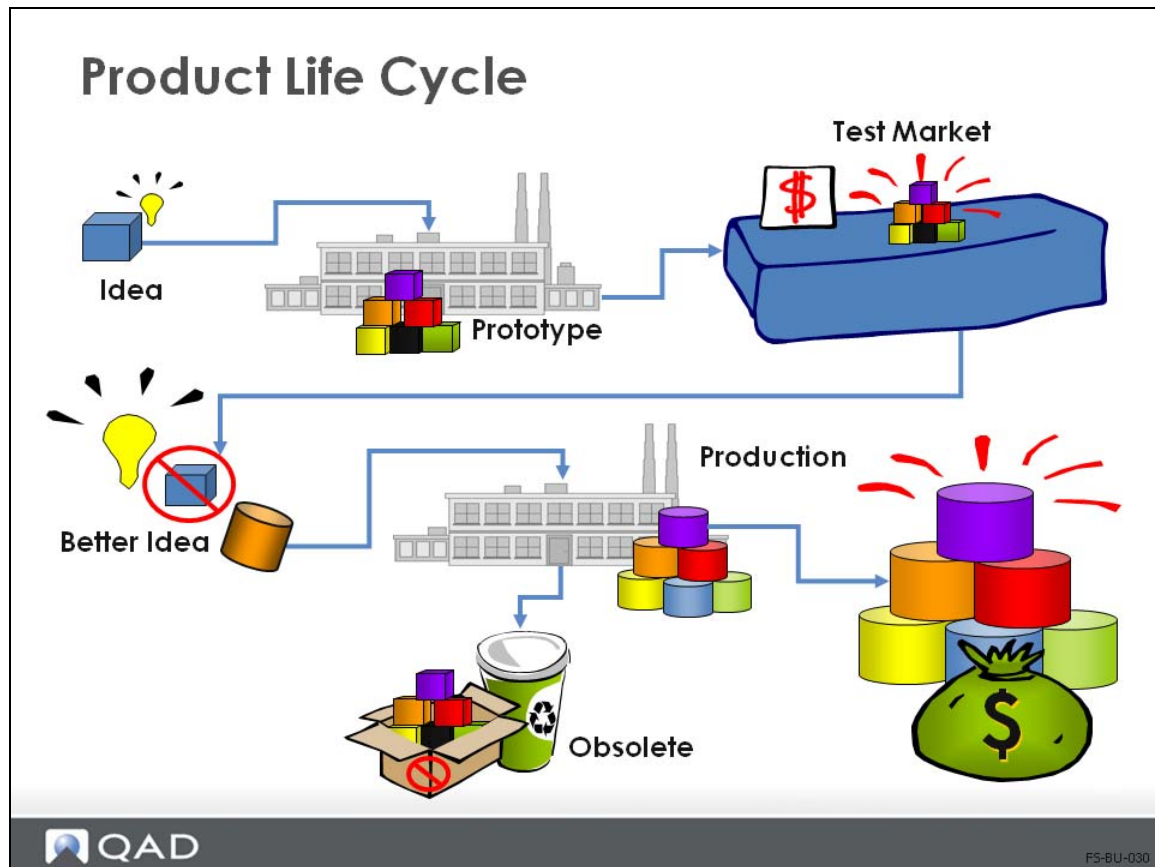
- Product life cycle
- Forecast consumption
- MRP horizon
- Production forecasts
- Spare (service) parts
- Multiple sites



F5-BU-020

There are several business issues to consider before setting up QAD Enterprise Applications. This section does not discuss all potential issues, but presents some issues to generate thought and discussion.

Product Life Cycle



Definition

Any product goes through some form of a life cycle at the manufacturer. The product idea is conceived, designs created, manufacturing commences, and the product moves into sales and customer availability.

For many products, design changes and modifications are applied, additional manufacturing is completed, old product is retired, and new product enters sales and customer availability.

Why Consider?

- Item status can be used to manage different stages in a product life cycle; examples include:
 - Prototype
 - Planning
 - Costing
 - Active
 - Phase out
 - Obsolete
- The bell curve effect of product demand can be forecast different for each item status

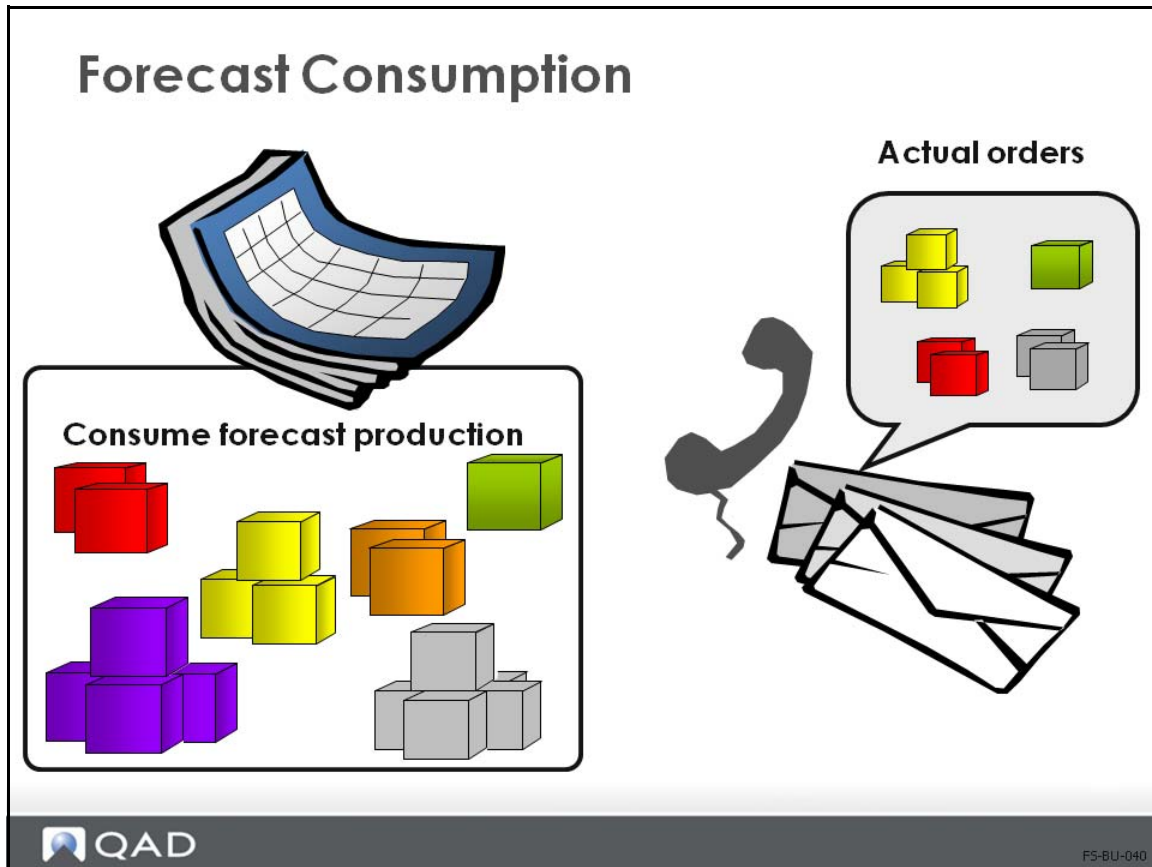
Functionality in QAD Enterprise Applications

- Restrict forecasting based on Item Status/Life Cycle
- Use Item Status Code Maintenance (1.1.5) to set up item status codes
- Assign item status codes in the Item Master screens

Setup Implications

- History across item numbers for new life cycles, new products
- Set up item status for life cycle data
- Use Family BOM and Item Status percentages for forecasting

Forecast Consumption



Definition

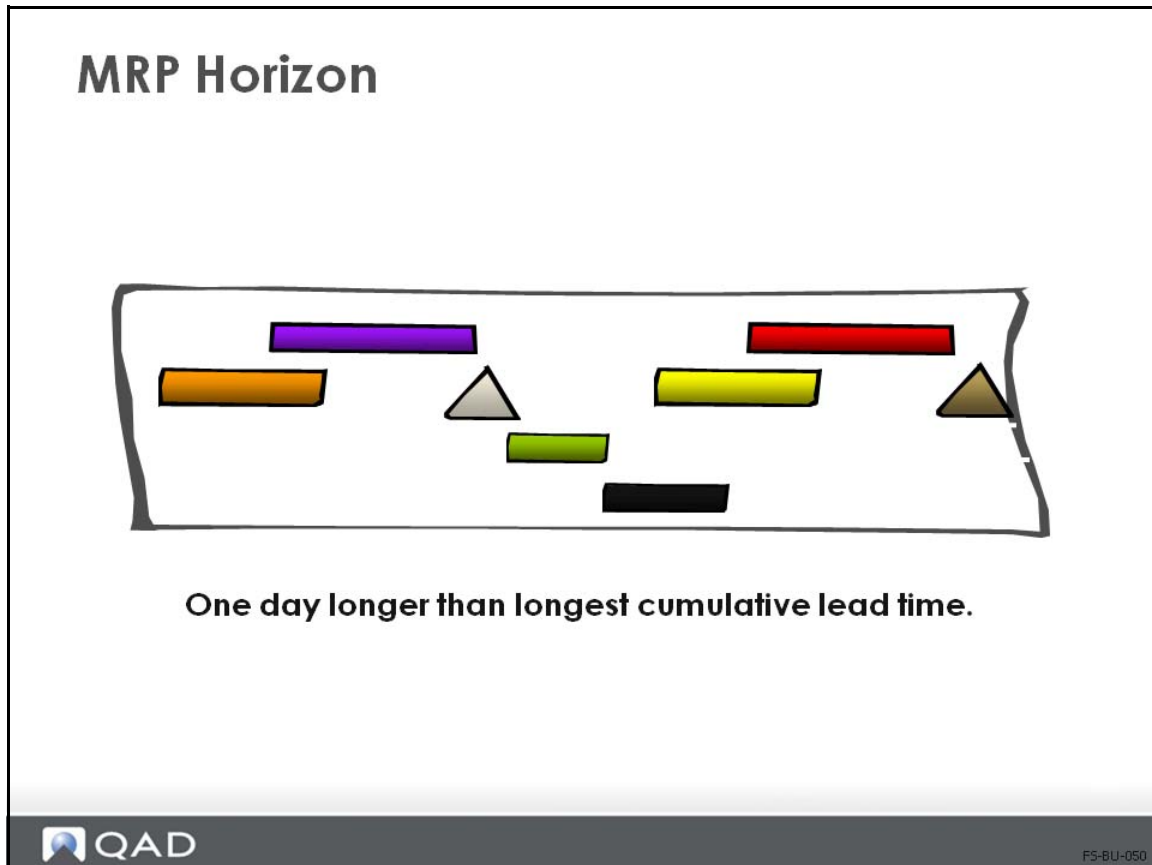
Sales Order Control (7.1.24) controls consumption. The control program can be set to consume either forward or back, and is set based on variability of sales and forecast.

Abnormal consumption is any unplanned emergency, such as when a tornado hits and the abnormal consumption of destroyed materials causes increased demand. (An abnormal sales demand is also known as outlier.)

Why Consider?

- Consumption of forecast can make QAD Enterprise Applications “nervous” – affecting how MRP drives demand for components
- Window of forecast consumption effects product availability
- Forward/back consumption and abnormal consumption can be done at the Sales Order line from Marketing
- Forecast can be based on when you get the order (booking) whereas QAD Enterprise Applications forecasting is based on due date

MRP Horizon



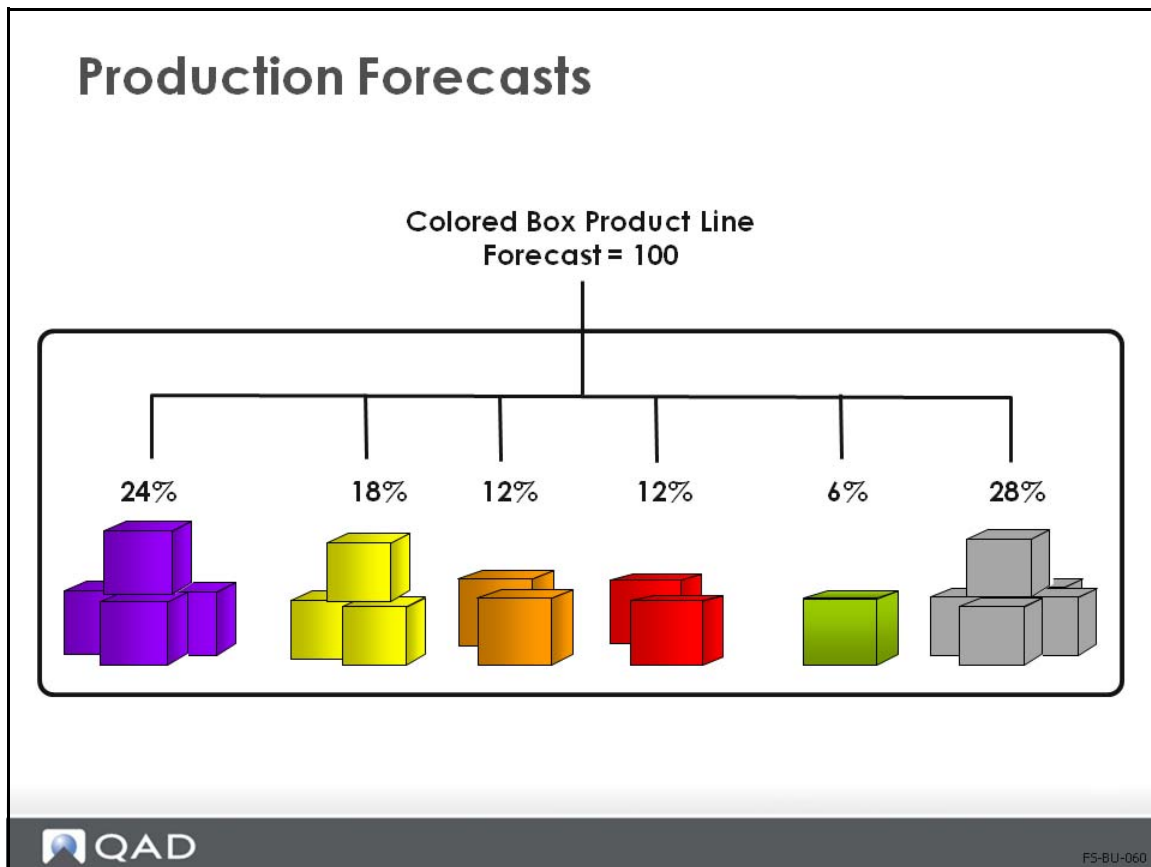
Definition

Make the Material Requirements Planning (MRP) horizon and number of days in the forecast compatible so that the values generated are meaningful. Forecast past the MRP horizon. One day longer than the longest cumulative lead time is often ideal.

Why Consider?

Forecasting and MRP data can differ significantly when horizon and forecast are not coordinated

Production Forecasts



Definition

Production forecasts result from multilevel Master Scheduling (higher-level forecasts). The production forecasts work with forecast consumption (for O/P product types).

Why Consider?

- Planning structures

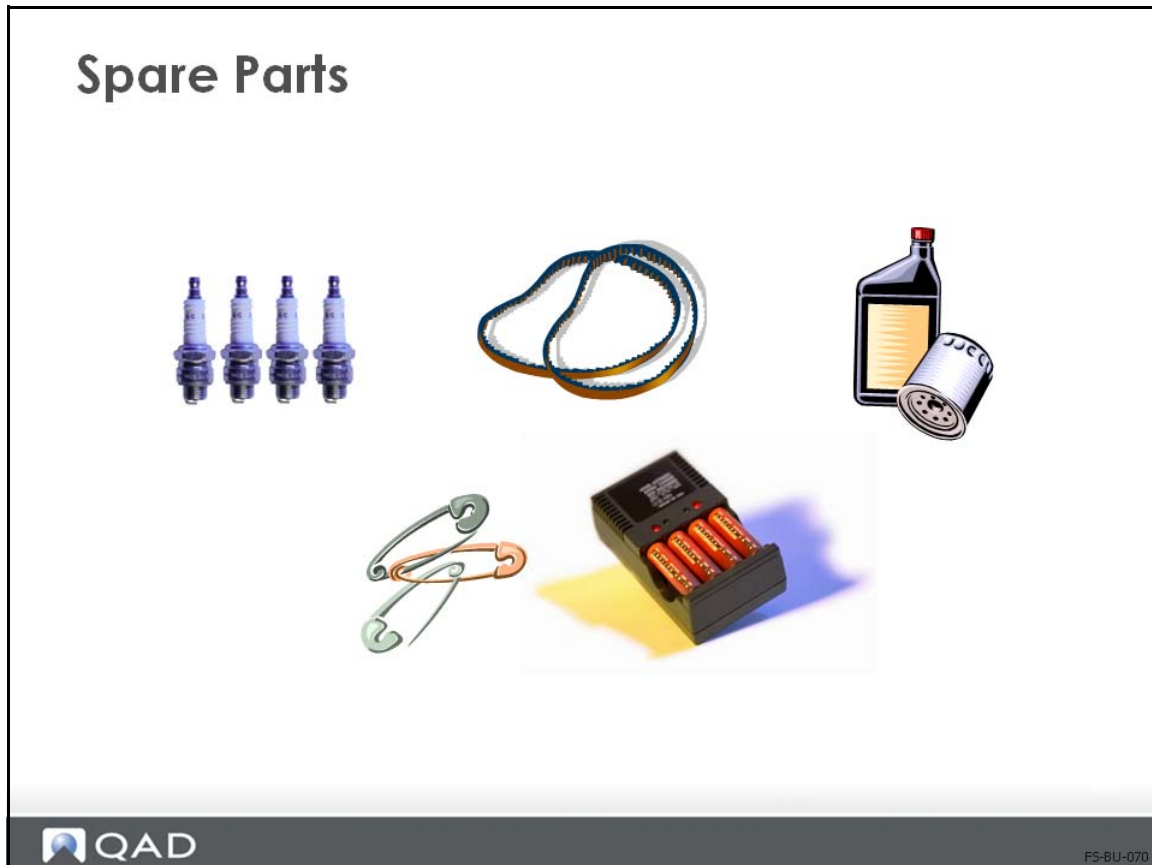
Functionality in QAD Enterprise Applications

- Configured products, need a percentage on the parent item for consumption

Setup Implications

- Forecasting discreet numbers at option of configure
- Have sales consume at the option level

Spare Parts



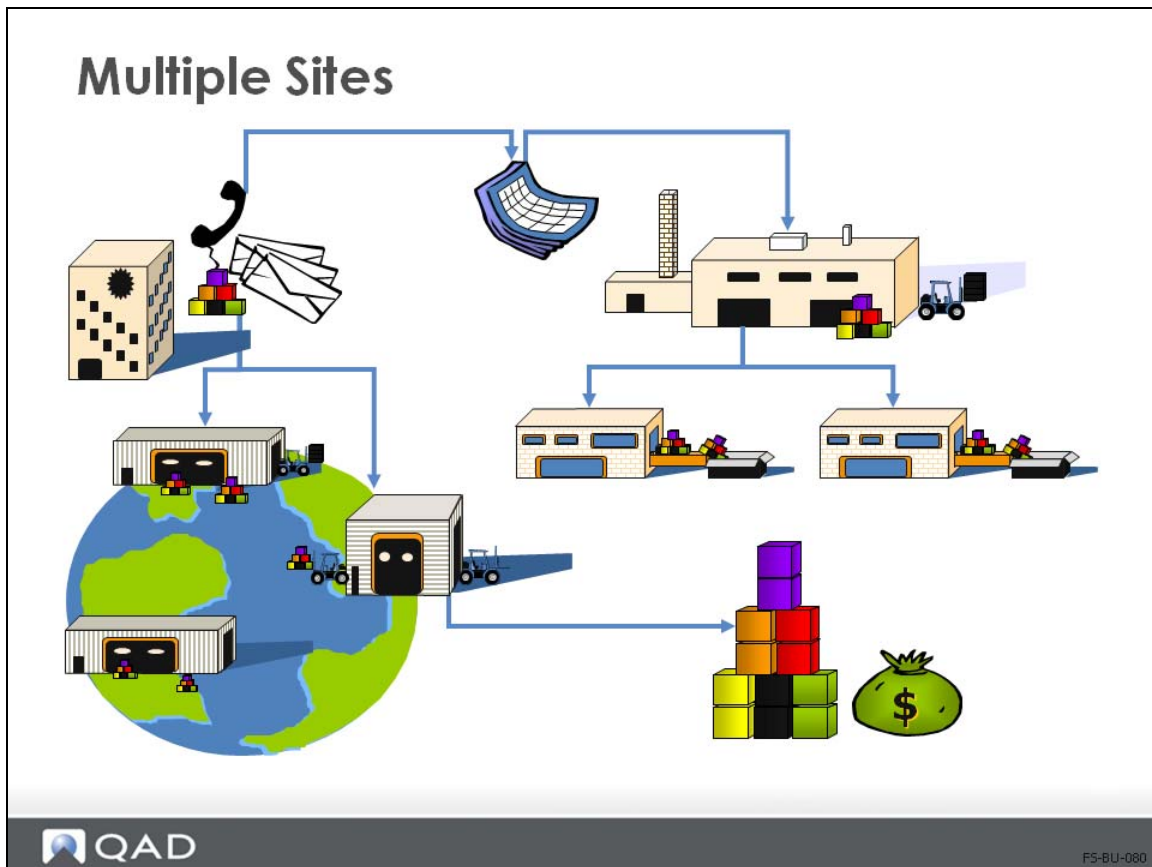
Definition

Some products can be individually sold as replacement or service parts, outside the demand of the parent assembly.

Why Consider?

- Independent forecast on spare parts
- Dependent forecast on the same item based on work orders

Multiple Sites



Definition

When multiple sites carry the same service part, you can change the site listed on the Sales Order line to get available parts elsewhere. However, the sales credit and forecast consumption goes to the delivering site, not the ordering site.

Why Consider?

- Sales history goes to the ordering site
- The ordering site starts stocking, or increases the stock of, the ordered part

Does the sales order header site or the line item site figure in the calculation of the forecast?

Summary

Review

- Processes and Procedures
- Reporting Requirements
- Customer Expectations
- Product Configuration

Chapter 3

Forecast Simulation Setup

Set Up Forecast Simulation

- Identify key business considerations before setting up Forecast Simulation in QAD Enterprise Applications
- **Set up Forecast Simulation in QAD Enterprise Applications**
- Use Forecast Simulation in QAD Enterprise Applications



F5-SU-010

The forecast setup discussed here is for Forecast Simulation and all the menus contained within Forecast Simulation. Do not confuse this program with Forecast Maintenance (22.1), a major component of Master Scheduling.

Note Master Scheduling is a related course in the Manufacturing Planning and Scheduling training class.

Overview

Forecast Simulation Overview

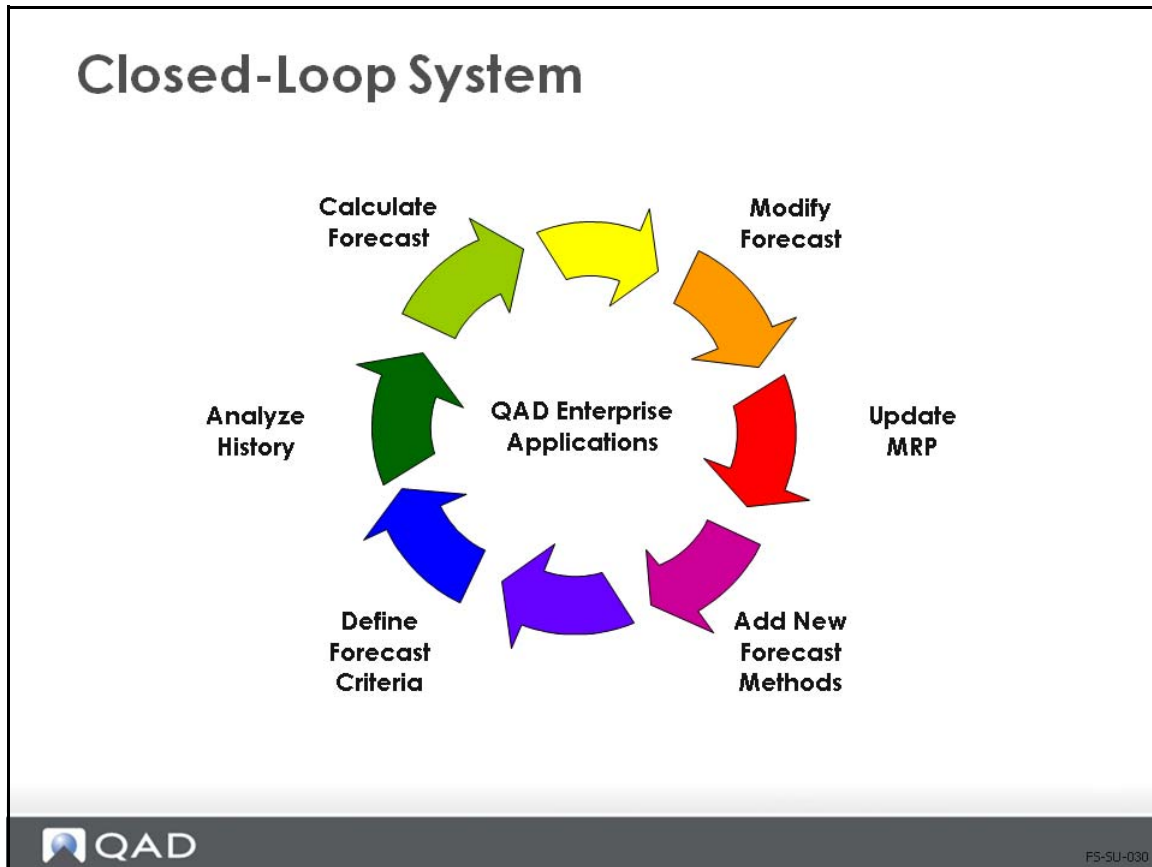
- Used to plan production and manage inventory
- Assumes that sales history repeats to varying degrees
- More sales history = More accurate forecast



F5-SU-020

- Typically use forecast simulation to plan production and manage inventory
- Forecast simulation assumes that historical sales patterns are repeated to varying degrees in the future
- Accuracy of the forecast depends on the value of the sales information
- Five forecasting methods and a best fit model are available
- For best statistical modeling, a forecast needs, at minimum, 30 data points; however, Forecast Simulation can work with as few as three data points

Closed-Loop System




- The Forecast Simulation module makes QAD Enterprise Applications a closed-loop system
- This map is used throughout this training course to indicate the step you on which are working at any time

Additional Functionality

Additional Functionality

The diagram shows a process flow starting with a clipboard icon labeled 'chp_hist Shipment History'. The clipboard contains a table with columns for months (Jan, Feb, Mar, Apr) and a grid of data points. An arrow points from the clipboard to a 'Forecasts' box containing a line graph with an orange line showing fluctuations. A second arrow points from the 'Forecasts' box to a stack of three calendar icons labeled 'May', 'Jun', and 'Jul', representing monthly forecast quantities.

- Uses shipment history file `cph_hist`
- Produces monthly forecast quantities


FS-SU-040

- Forecasting simulation enables you to produce a forecast based on shipment history
- Also can produce a rolling forecast for the next 12 months or for a given calendar year

Limitations

Forecast Limitations

- Cannot use data other than sales history in calculation
- Cannot forecast configured products
- Cannot forecast by sales channel
- Cannot generate forecast based on dollar value of sales history
- Inflationary base currencies not supported via current indexing of currency amounts



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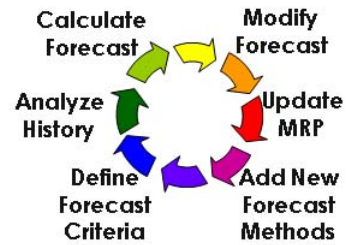
- Forecast simulation cannot use data other than the sales history information
- Configured products cannot be forecast, must individually forecast for components
- Historical sales data used is:
 - Product / type / group / line
 - Site
 - Customer / region
 - Ship-to or sold-to address
- Sales channel, dollar values, and currencies are also not part of the forecast simulation calculation

Lifecycle Summary

Lifecycle Summary

- Create criteria template to direct forecast calculation ⁽¹⁾ *
- Forecast calculation ⁽²⁾
- Analyze the shipment history ⁽³⁾
- Produce a forecast detail record ⁽⁴⁾
- If produced outside QAD Enterprise Applications, the detail record can be manually entered ⁽⁵⁾
- Detail record can be altered manually ⁽⁶⁾

* Numbers correspond with Lifecycle Flowchart



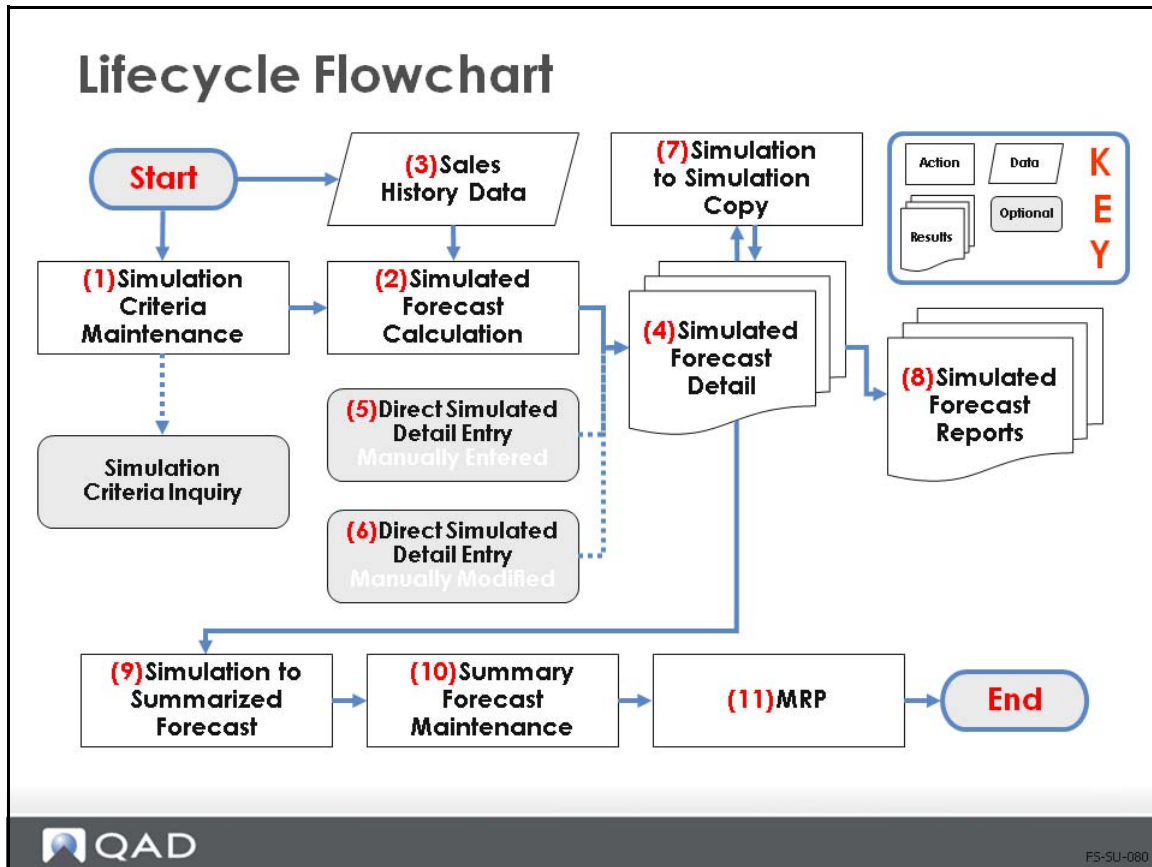
FS-SU-060

- The overall workflow summary illustrates all steps of the process, both setup and processing
- This summary description matches the graphic representation in the Lifecycle Flowchart.

Lifecycle Summary (Continued)

- Can optionally copy and/or combine detail forecast records (7)
- Can generate a report that displays cost, price, and profit margin for the forecast quantities (8)
- Forecast quantities can be loaded in the summary forecast file to become demand to drive the MRP calculation (9)
- Can adjust the quantities in summary forecast file (10)
- Run MRP (11)

Lifecycle Flowchart




Workflow: Setup Steps

The lifecycle steps requiring setup include steps 1 and 3:

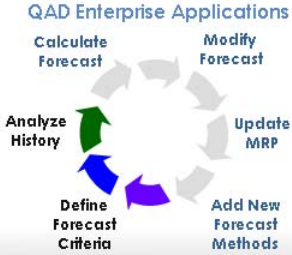
- Simulation Criteria Maintenance (22.7.1)
- Sales History Data

Forecast Simulation Setup

Forecast Simulation Setup



- Sales Order Control
- Simulation Criteria Maintenance
- Identify Template
- Specify Sales History Time Frame
- Determine Calculation Method
- Indicate Items for Forecast
- Specify Customer Parameters.




QAD Enterprise Applications

Calculate Forecast Modify Forecast

Analyze History Update MRP

Define Forecast Criteria Add New Forecast Methods

F5-SU-100

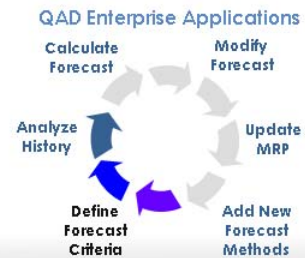
This illustration is a suggested setup sequence of master records for the Forecast Simulation module. It is based on information that flows from one type of data to another and prerequisites before setting up a particular type of data.

Sales Order Control

Forecast Simulation Setup



- **Sales Order Control**
- Simulation Criteria Maintenance
- Identify Template
- Specify Sales History Time Frame
- Determine Calculation Method
- Indicate Items for Forecast
- Specify Customer Parameters



Sales Order Control

Sales Order Control

Go To Action

Use Which Calc for Qty Available to Allocate: 1

Allocate Sales Order Lines Due in Days: 10 (0 for no allocations)

Limit Allocate to Avail Only:

Detail Allocations:

ATP Enforcement Enabled:

ATP Horizon: 0

Family ATP Calculation: 1

Calculate Promise Date:

Pick Only Allocated Lines:

Sales Order Prefix: S0

Are Sales Orders Printed:

Next Sales Order: 20001

Keep Booking History:

Invoice Prefix: IV

Print Tax ID on Invoice:

Next Invoice: 10000

Shipping Lead Time: 1

Integrate with AR:

Company Address: 10000000

Integrate with SA: Integrate with Sales Analysis = Yes

Sales Order Header Comments:

Integrate with TrM:

Sales Order Line Comments:

Confirmed Orders:

Print Only Lines to Invoice:

Fiscal Start Month: 1

Ln Format S/M: Multi

FOB: Shipping Point

- Forecast Simulation analyzes the shipment history
 - The shipment history is captured when the Integrate with SA field is set to Yes
- To forecast accurately, you need sufficient sales history

Note Also discussed in *Training Guide: Sales Order Management*

Sales Order Control

Sales Order Control X
Go To Action

Calculate Freight by Site: <input type="checkbox"/>	Auto Batch Confirmation: <input type="checkbox"/>
Comm on Margin not Sales: <input checked="" type="checkbox"/>	
Hold Orders Over Credit Limit: <input checked="" type="checkbox"/>	
SO Interest Accrued Acct: <input type="text" value="4500"/>	<input type="text"/>
SO Interest Applied Account: <input type="text" value="1280"/>	<input type="text"/>
Price Table Required: <input type="checkbox"/> (Applies to Discrete Sales Orders)	
Disc Table Required: <input type="checkbox"/> (Applies to Scheduled Orders)	
Vary Pricing Date by SO Line: <input checked="" type="checkbox"/>	Confirmation Batch ID: <input type="text"/>
Minimum Shipment Amount: <input type="text" value="0"/>	Confirmation Printer: <input type="text"/>
SO Edit ISB Defaults: <input type="checkbox"/>	Pending Inv Update ISB: <input type="checkbox"/>
SO Returns Update ISB: <input type="checkbox"/>	
Forecast Consumption	Auto Batch Shipment: <input type="checkbox"/>
Consume Forward: <input type="text" value="1"/>	Shipment Batch ID: <input type="text"/>
Consume Back: <input type="text" value="2"/>	Shipment Batch Printer: <input type="text"/>
Check Customer Item Nbr First: <input type="checkbox"/>	Use SO Freight List Trailer Code: <input type="checkbox"/>
Taxable Trailer Code 1: <input type="text" value="10"/>	Nontaxable Trailer Code 1: <input type="text" value="10"/>
Taxable Trailer Code 2: <input type="text" value="11"/>	Nontaxable Trailer Code 2: <input type="text" value="11"/>
Taxable Trailer Code 3: <input type="text" value="21"/>	Nontaxable Trailer Code 3: <input type="text" value="20"/>

Consume Forecast Settings

QAD

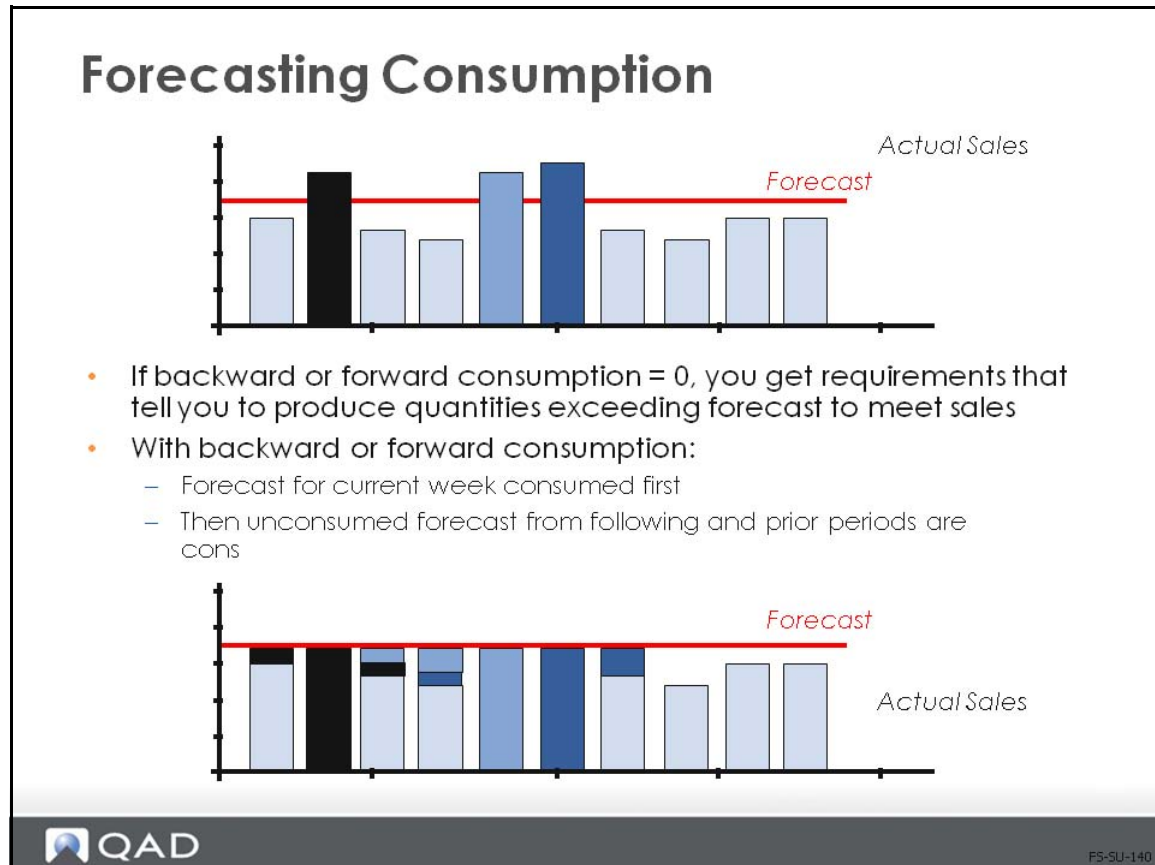
FS-SU-130

- Long-term forecasts are more accurate than short-term ones
- Forecasts are calculated for one-month periods; actual sales seldom correspond to the forecast for a monthly period

Important Forecasting quantities in Forecast Simulation are in *monthly* buckets. Forecasting quantities in Master Scheduling are in *weekly* buckets. (Master Scheduling forecast quantities are accessed in Forecast Maintenance, not Forecast Simulation.) Note this difference between Master Scheduling and Forecast Simulation.

- To compensate for this inaccuracy, you can expand the forecast window by using forward and backward consumption
- Forecast consumption periods, in the Sales Order Control (7.1.24), are in weekly buckets


Forecasting Consumption



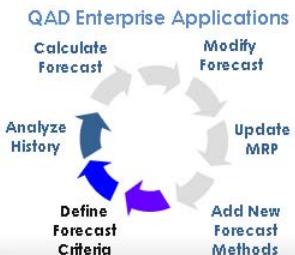
- The system consumes the forecast for the specified number of periods, first by going back, then forward, one period from the original forecast period
- It then continues to search backward and forward until the specified number of previous and future periods have been examined, or the entire sales order quantity has been applied
- Only confirmed sales orders consume the forecast

Set Up Criteria Template


Forecast Simulation Setup



- Sales Order Control
- **Simulation Criteria Maintenance**
- Identify Template
- Specify Sales History Time Frame
- Determine Calculation Method
- Indicate Items for Forecast
- Specify Customer Parameters



QAD Enterprise Applications


FS-SU-150

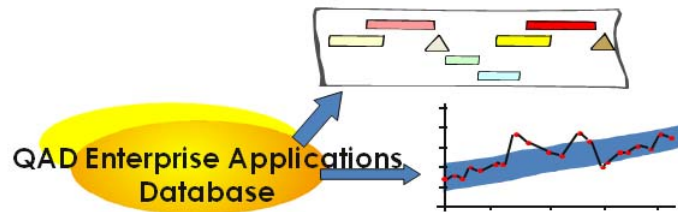
To let QAD Enterprise Applications run the forecast simulation calculation, first develop a criteria template

- Specifies what sales history to use
- Defines how to perform the forecast simulation calculation

What is a Criteria Template?

What is a Criteria Template?

- Tells QAD Enterprise Applications how to do the calculation
 - Statistical data, Product information, Customer qualities
 - Template is identified and stored on the system by Forecast ID
 - Once the template has been used in a calculation, it cannot be further modified



FS-SU-160

- The criteria template specifies statistical data, product information, and customer qualities to use in the forecast simulation calculation
- A unique forecast ID identifies each criteria template. Results with the same forecast ID overwrite existing results with the same ID
- A template can only be modified until it has been used for a calculation; once a template has been used for a calculation, it cannot be modified
- The forecast simulation is produced in monthly buckets for either the year specified (yearly) or for the next 12 months, beginning with the current month (rolling)
 - To set up a yearly forecast, enter an ending year earlier than the forecast year
 - A rolling forecast must have an ending year that is the same as the forecast year

Simulation Criteria Maintenance

Simulation Criteria Maintenance

Forecast ID: CLASS Description: CLASSROOM SIMULATION

Forecast Year: 2008 Years of History: 5 Ending: 2007
 Forecast Method: 01 Alpha factor: .40 Trend: .10
 User factor[1]: 0.00 [2]: 0.00

Item Number: 20-005 To: 20-005
 Prod Line: To:
 Group: To:
 Item Type: To:
 Order Line Site: To:

Use Ship To/Sold To: Sold To List Type:
 Customer: To:
 Region: To:


Statistical Data
 Production Data
 Sales History Data

QAD FS-SU-170

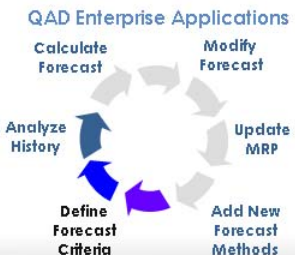
Category	Defines
Statistical Data	Method, trend, alpha factor. Also includes user factors to a specified user-defined forecast method
Production Information	Item, product line, group, item type, and order line site being forecast
Sales History Data	How to use sales history data (customer, region, and list type) in the calculation

Identify Template


Forecast Simulation Setup



- Sales Order Control
- Simulation Criteria Maintenance
- **Identify Template**
- Specify Sales History Time Frame
- Determine Calculation Method
- Indicate Items for Forecast
- Specify Customer Parameters



QAD Enterprise Applications


F5-SU-180

- The Forecast ID identifies a template of criteria for analyzing historical sales data in the calculation
- The criteria template can be modified each time a calculation is performed
 - Forecast results are stored by forecast ID, year, and item
 - Prior forecast results from the calculation of annual forecasts, identified by Forecast ID, are overwritten
 - Rolling forecast results, identified by Forecast ID and Forecast Year, are overwritten starting with the current month forward
 - Specify a Forecast ID and Forecast Year

Identify Template

Simulation Criteria Maintenance

Identify Template

Simulation Criteria Maintenance

Go To Action

Forecast ID: CLASS Description: CLASSROOM SIMULATION

Forecast Year: 2008 Years of History: 5 Ending: 2007

Forecast Method: 01 Alpha factor: .40 Trend: .10

User factor[1]: 0.00 [2]: 0.00

Item Number: 20-005 To: 20-005

Prod Line: To:

Group: To:

Item Type: To:

Order Line Site: To:

Use Ship To/Sold To: Sold To List Type:


Customer: To:

Region:

Enter Forecast ID

Enter Forecast Year

Rolling: Forecast Year = Ending Year
Yearly: Forecast Year is after Ending Year


FS-SU-190

- Forecast ID is an eight-character alphanumeric, user-assigned code
- Description is optional

Yearly or Rolling Forecast

Identify Template

Yearly Forecast

Quantity:

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
2009	120	125	127	126	140	195	200	210	190	130	120	120

Current Date: Jan. '09
Forecast Year: 2009
Ending Year: 2008


Rolling Forecast

Quantity:

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
2009				126	135	175	195	210	190	140	130	120
2010	120	125	127									

uses history up through Mar. 2009


Current Date: Apr. '09
Forecast Year: 2009
Ending Year: 2009


FS-SU-200

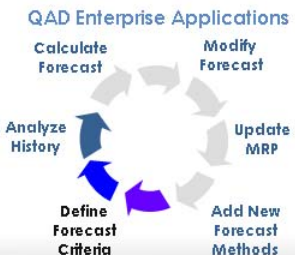
- In the first example above, the forecast has been set up as a yearly forecast:
 - Uses sales history ending in 2008
 - Projects forecast quantities for all the months of 2009
- In the second example above, the forecast has been set up as a rolling forecast:
 - Uses sales history ending in March 2009
 - Projects forecast quantities for April 2009 through March 2010
- Each forecast example shown here has a unique Forecast ID
- When identifying your new Criteria Template, choose the forecast year and ending year based on whether you want a yearly forecast or a rolling forecast

Specify Sales History Time Frame

Forecast Simulation Setup



- Sales Order Control
- Simulation Criteria Maintenance
- Identify Template
- **Specify Sales History Time Frame**
- Determine Calculation Method
- Indicate Items for Forecast
- Specify Customer Parameters



QAD Enterprise Applications

Calculate Forecast

Modify Forecast

Update MRP

Add New Forecast Methods

Define Forecast Criteria

Analyze History

QAD

F5-SU-210

- After identifying the template ID and years, select the sales history time frame for the calculation

Specify Time Frame

Simulation Criteria Maintenance Specify Time Frame

5 Years Maximum

Enter Ending Year

Ending Year
 = Same as forecast year
 = Rolling forecast


Ending Year
 = Earlier than forecast year
 = Yearly forecast

FS-SU-220

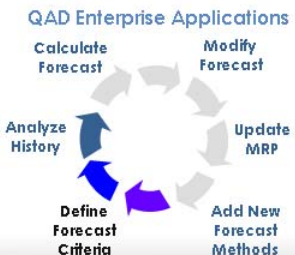
- Can analyze up to five years
- The system reduces the number of years when there are no sales for a year
- Ending year must be the same or earlier than the forecast year
 - Same = Rolling Forecast
 - Earlier = Yearly Forecast

Determine Calculation Method


Forecast Simulation Setup



- Sales Order Control
- Simulation Criteria Maintenance
- Identify Template
- Specify Sales History Time Frame
- **Determine Calculation Method**
- Indicate Items for Forecast
- Specify Customer Parameters



QAD Enterprise Applications

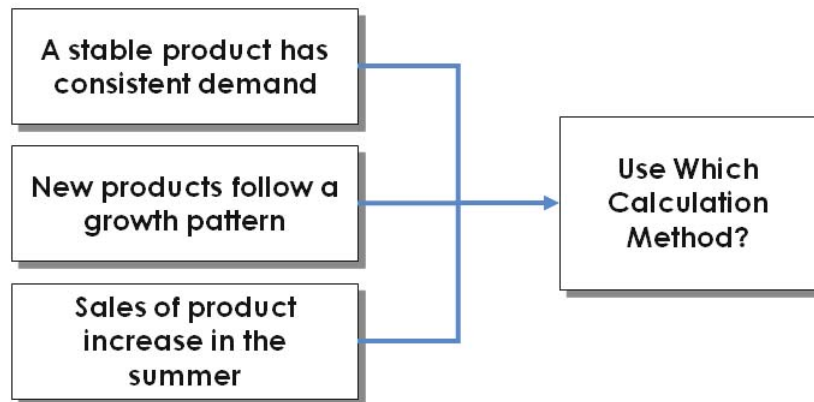

F5-SU-230

- After identifying the template by a unique ID, and selecting the type and years for the forecast and the history, determine what type of calculation to use
- Standard calculation methods are available
- The user can design custom calculation methods (written in Progress 4GL).

Calculation Method

Calculation Method

- Two digit forecast method indicates which PROGRESS procedure to run
- Alpha, trend, and user factors are used by some of the methods



Decide which calculation method best suits the needs of your products

Calculation Methods

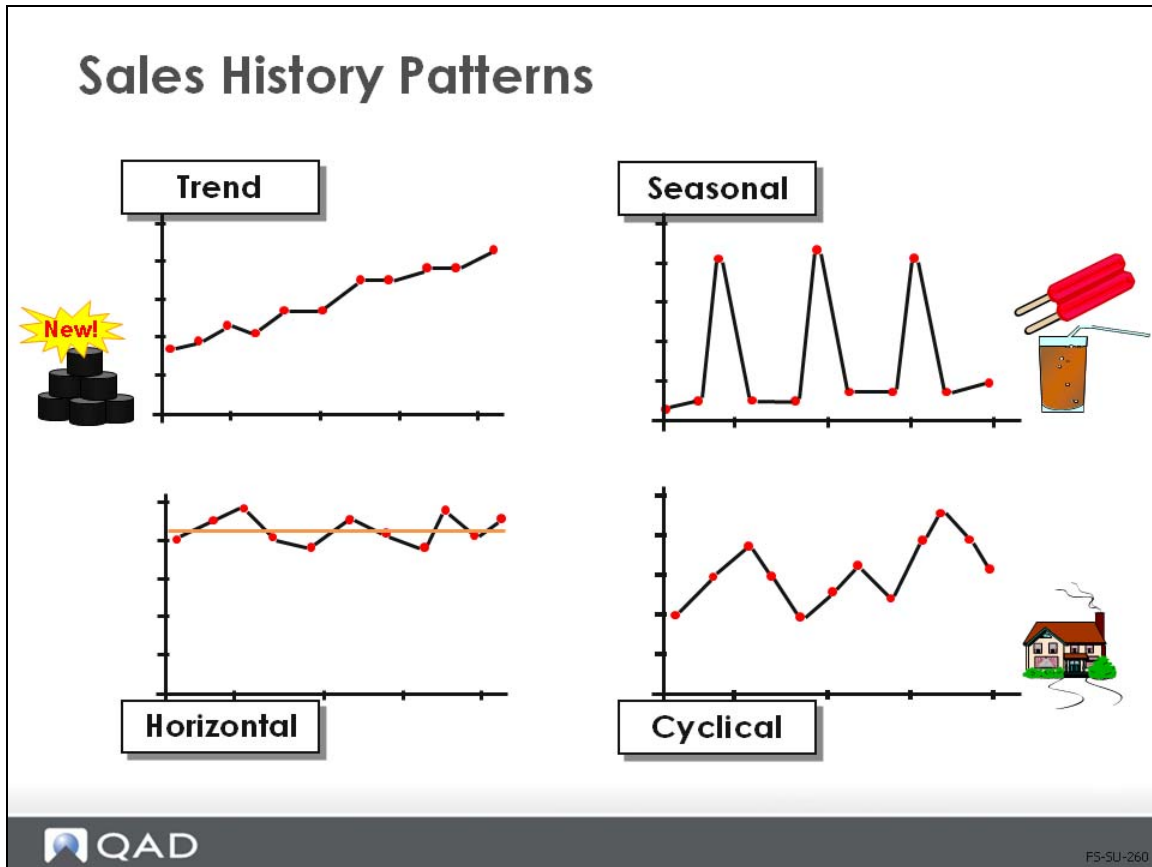
- Sales history can contain four underlying patterns of demand:
 - Trend (new products)
 - Seasonal (yearly cycle)
 - Horizontal (stable products)
 - Cyclical (business cycle level)



F5-SU-250

- Some typical considerations for selecting a calculation method include determining the sales history patterns of demand
- Four typical patterns are:
 - Trend – a steady growth of demand
 - Seasonal – cyclical patterns of greater and lesser demand that usually repeat each year
 - Horizontal – a steady demand for product that has little deviation
 - Cyclical – greater and lesser demand that usually cycles over several years that are not easily predicted

Sales History Patterns

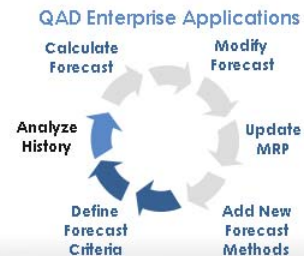


Pattern	Description	Example
Trend	Sales quantities generally increase over time.	The growth pattern of a new product
Seasonal	Sales quantities fluctuate according to some seasonal factor such as weather or the way in which a firm has chosen to handle its operations.	Sales of soft drinks, which increase in the warm weather months
Horizontal	Sales quantities do not increase or decrease substantially.	A stable product with consistent demand
Cyclical	This pattern is similar to seasonal, but the length is greater than one year. The pattern does not repeat at constant intervals and is the hardest to predict.	The sale of houses

Forecasting Methods

Forecasting Methods

- Analyze sales history to forecast future demand
- Use basic "time series analysis" techniques
 - Mathematical manipulation of the sales history
- Six forecasting methods coded
 - Methods may/may not account for underlying patterns



F5-SU-270

- Calculation methods examine sales history to make mathematical predictions for future product demand

Method Codes

Method Codes

- Methods 01-06 are predefined
- Methods 07-50 are reserved for QAD
- Methods 51-99 are for other forecasting methods
- Method 00 indicates that the forecast detail record was not generated by the system
 - Manually created
 - Loaded through CIM interface
 - Created using the copy functions



FS-SU-280

- QAD Enterprise Applications offer you six predefined forecast methods
- A choice of best fit is based on the least mean absolute deviation of the other five
- You can add additional methods to the system with User Forecast Method Maintenance (22.7.17)

Method Codes

- 02: Double Moving Average
- 03: Double Exponential Smoothing
- 04: Linear Exponential
- 05: Classic Decomposition
- 06: Simple Regression

- **01: Best Fit**
 - Uses Methods 02-06



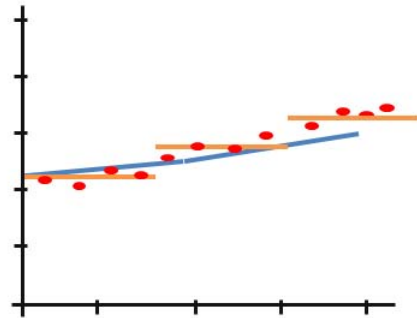
F5-SU-290

- The existing calculation methods provided in QAD Enterprise Applications are methods 02-06
- Method 01 examines the results of 02-06 to select a best fit solution
 - Each of these codes is discussed further in the following pages

Double Moving Average

Double Moving Average (Method 02)

- Simplest of forecasting techniques
- Computes moving average on four-month periods
- Calculates another moving average based on the first set
- Lags behind trend effects

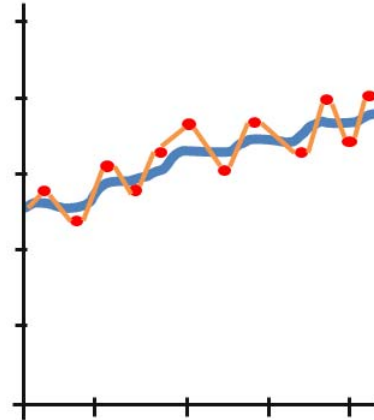


- The simplest of the forecasting techniques
- Used a set of simple moving averages based on historical data, then computes another set of moving averages based on the first set
- Produces forecast that lags behind trend effects

Double Exponential Smoothing

Double Exponential Smoothing (Method 03)

- Most popular forecasting technique
- Similar to Double Moving Average but includes a weighting factor
- Lags behind trend effects
- Uses alpha factor

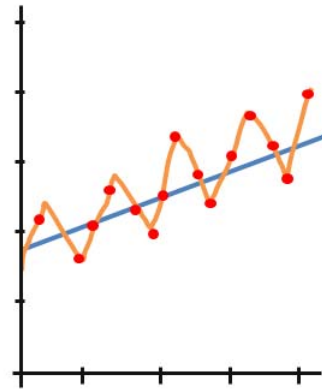


- The most popular of the forecasting techniques
- Uses the alpha factor to weight the most recent sales data more heavily than the older sales data

Linear Exponential

Linear Exponential (Method 04)

- Similar to Exponential Smoothing
- Incorporates a trend/seasonal factor
- Uses alpha factor
- Uses trend factor
- Requires two years of history



FS-SU-320

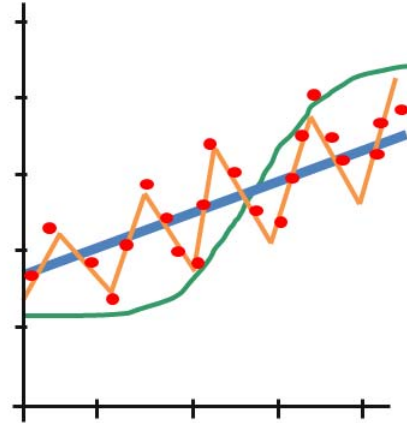
- Produces results similar to Double Exponential Smoothing
- Extra advantage of incorporating a seasonal/trend adjustment factor
- Uses both trend and alpha factors
 - Large trend (close to one) weighs heavily any sharp changes in sales
 - Small trend (close to zero) begins to ignore sharp increase/decreases

Note Requires minimum of two years of sales history

Classic Decomposition

Classic Decomposition (Method 05)

- Recognizes three underlying patterns
- Trend factor assumed to be straight line
- Seasonal factor accounts for annual fluctuations
- Cyclic factor follows business cycle
- Requires two years of history (three is better)



FS-SU-330

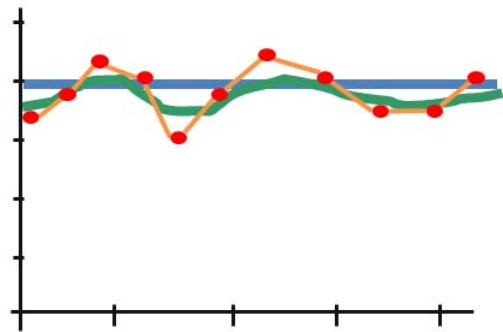
- Usually the preferred method for seasonal, high-cost items
- Eliminates all random fluctuations

Note Requires a minimum of two years sales history. Better forecast with three years history.

Simple Regression

Simple Regression (Method 06)

- Also called Least Squared Method
- Ensures that forecast quantity is equally likely to be higher or lower than quantity sold
- Good for horizontal time series data

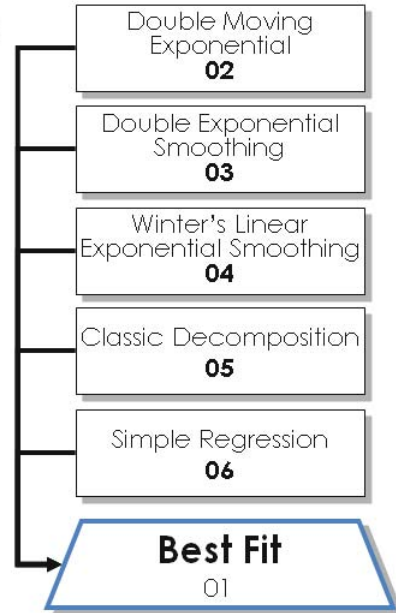


- Analyzes the relationship between objects (sales) and time space (month)
- Good for products with a stable history

Best Fit

Best Fit (Method 01)

- Uses all predefined methods
- Selects results with least Mean Absolute Deviation
- Does not need prior knowledge of underlying patterns present in sales history
- Recommend using this at least once



- Best Fit does take the longest to run, of codes 01-06
- Examines the results of each 02 through 06, before making a recommendation based on the least mean absolute deviation
- Recommended to be used at least once

Underlying Patterns

Underlying Patterns

Double Moving Exponential
02


Double Exponential Smoothing
03

Winter's Linear Exponential Smoothing
04

Classic Decomposition
05

Simple Regression
06


Method	02	03	04	05	06
Cyclical				yes	
Trend	lags	lags	yes	yes	
Seasonal			yes	yes	
Horizontal					yes
Years of History	1	1	2	2-3	1
Trend Factor			yes		
Alpha Factor		yes	yes		


FS-SU-360

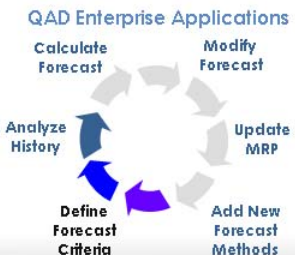
- Summarizing the methods, patterns predicted, years of history required, alpha, and trend factors for the predefined methods

Indicate Items for Forecast


Forecast Simulation Setup



- Sales Order Control
- Simulation Criteria Maintenance
- Identify Template
- Specify Sales History Time Frame
- Determine Calculation Method
- **Indicate Items for Forecast**
- Specify Customer Parameters



QAD Enterprise Applications


F5-SU-380

After selecting a calculation method, you indicate for which items the forecast performs the calculation

Note Select items with sales history information. For forecasts without history, use one of the copy functions.

Simulation Criteria Maintenance

Simulation Criteria Maintenance

Indicate Items

Simulation Criteria Maintenan... x

Go To Action

Forecast ID: CLASS Description: CLASSROOM SIMULATION

Forecast Year: 2008 Years of History: 5 Ending: 2007

Forecast Method: 01 Alpha factor: .40 Trend: .10

 User factor[1]: 0.00 [2]: 0.00

Item Number: 20-005 To: 20-005

Prod Line: To:

Group: To:

Item Type: To:

Order Line Site: train To:


Use Ship To/Sold To: Sold To List Type:

Customer: To:

Region: To:

Order Site
Corresponds to
Sales Order

Product Line,
Group, Item Type


FS-SU-390

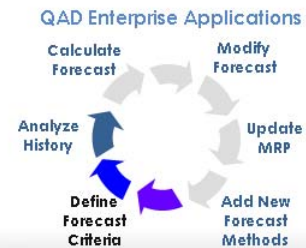
- Enter item or range of items by item number, product line, group, and/or item type
- Further define by order line site on the sales orders

Specify Customer Parameters

Forecast Simulation Setup



- Sales Order Control
- Simulation Criteria Maintenance
- Identify Template
- Specify Sales History Time Frame
- Determine Calculation Method
- Indicate Items for Forecast
- **Specify Customer Parameters**



Simulation Criteria Maintenance

Simulation Criteria Maintenance

Specify Customer Parameters

Simulation Criteria Maintenance

Go To Action

Forecast ID: CLASS Description: CLASSROOM SIMULATION

Forecast Year: 2008 Years of History: 5 Ending: 2007

Forecast Method: 01 Alpha factor: .40 Trend: .10

 User factor[1]: 0.00 [2]: 0.00

Item Number: 20-005 To: 20-005

Prod Line: To:

Group: To:

Item Type: To:


Order Line Site: train To:

Use Ship To/Sold To: Sold To List Type:

Customer: To:

Region: To:

Ship To or Sold To,
Customer Number,
Region,
Address List Type


FS-SU-410

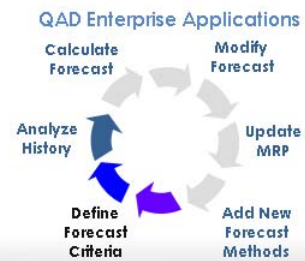
- Setting the use Ship-to/Sold-to flag selects sales history for analysis based on customer addresses.
- List type, customer, and region fields identify a subset of customer
- If you select ship-to and regions, only permanent ship-to addresses within the region are selected.

Summary

Forecast Simulation Setup: Summary



- Sales Order Control
- Simulation Criteria Maintenance
- Identify Template
- Specify Sales History Time Frame
- Determine Calculation Method
- Indicate Items for Forecast
- Specify Customer Parameters



Chapter 4

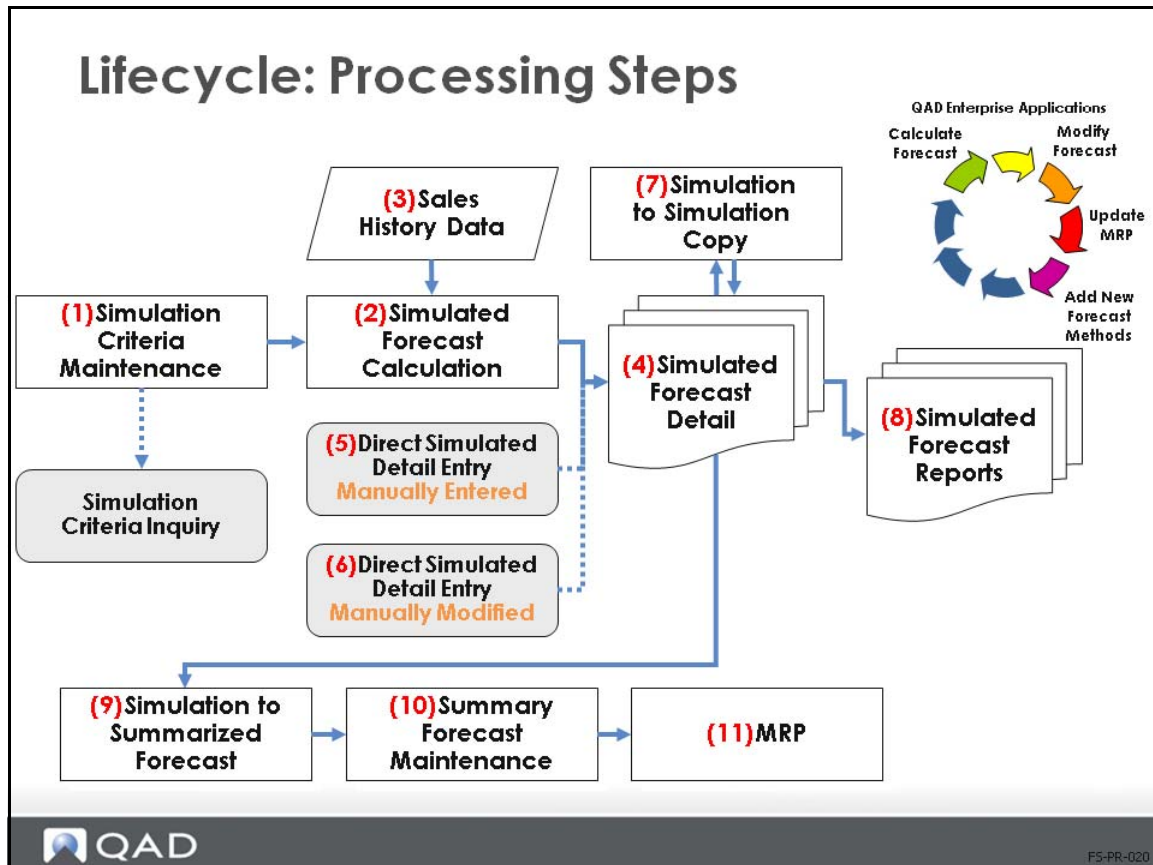
Forecast Simulation Processing

Use Forecast Simulation

In this section you learn how to:

- Identify key business considerations before setting up Forecast Simulation in QAD Enterprise Applications
- Set up Forecast Simulation in QAD Enterprise Applications
- **Use Forecast Simulation in QAD Enterprise Applications**


Workflow: Processing Steps




- The highlighted items in the lifecycle shown here are the steps performed while processing the forecasting simulation module
- Steps 4 and 8 shown here are results, not actions

Use Forecast Simulation

Using Forecast Simulation



- Simulated Forecast Calculation
 - CIM Data Load
 - Detail Forecast Maintenance (optional)
 - Simulation to Simulation Copy (optional)
 - Single Item Simulation Copy (optional)
 - Detail Forecast Report (optional)
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)



QAD Enterprise Applications
Calculate Forecast
Modify Forecast
Update MRP
Add New Forecast Methods
QAD


QAD

F5-PR-030

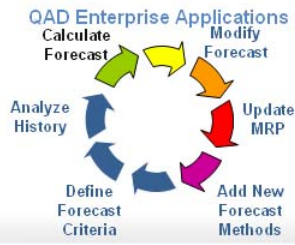
This illustration is a suggested processing sequence for Forecast Simulation based on information that flows from one type of data to another and prerequisites.


.Run Forecast Simulation Calculation

Using Forecast Simulation



- **Simulated Forecast Calculation**
 - CIM Data Load
 - Detail Forecast Maintenance (optional)
 - Simulation to Simulation Copy (optional)
 - Single Item Simulation Copy (optional)
 - Detail Forecast Report (optional)
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)




F5-PR-040

- Simulated Forecast Calculation analyzes an item's sales history and predicts what quantity will be sold in the future
- Forecast quantities are maintained in forecast detail records
- There are four ways to create a forecast detail record:
 - Run the forecast calculation using sales history and a specified forecast method
 - Use the CIM interface and load a forecast generated elsewhere
 - Create a forecast detail record by entering forecast quantities
 - Copy existing forecast detail records to a new forecast ID

Calculating Quantities

Calculating Quantities

- Simulated Forecast Calculation
 - Enter criteria template ID previously defined
 - Or, define template at time of calculation
- Forecast generated for every item within the item range
- A report follows the calculation showing the number of sufficient and insufficient items
- Template and detail records are updated at the time of calculation
 - Previous template and records are deleted
 - Template is frozen & cannot be further modified in Simulation Criteria Maintenance



F5-PR-050

- At least one sales record is required to produce nonzero forecast quantity
- When insufficient history exists to create a valid forecast, the detailed forecast record is created with quantities of zero and the item is printed out as insufficient

Note Negative results are shown as zeros.

Calculating Quantities (Continued)

- Calculation analyzes history to predict sales
 - For a given year
 - For the next twelve months
- Results are only as good as sales data referenced
 - The system requires at least one sales record
 - "Insufficient" items have quantities of zero
- Calculate forecast frequently for high-cost items
- Re-calculate when sales data has changed
- Rolling forecast uses all history up through the previous month
 - Benefit from doing forecast on a monthly basis



F5-PR-060

To generate a forecast:

- 1 Identify the criteria template. If a criteria template has not been previously defined for a given ID, you can define the criteria template at the time of the calculation.
- 2 Specify an output device for the generated report of calculations.
- 3 After the calculation is run, the template and detail records are updated. Previous templates and records are deleted. The template is frozen and cannot be further modified.

Modifying Forecast Results

Modify Results Before Running MRP

- Forecast quantities may require manipulation to be more reflective of future market demand
- Especially true when forecast results are based on historical data that included unprecedented sales (abnormal sales demand or outlier)
 - Examples: Sales promotions or natural disasters
- Typical modifications also include business-appropriate rounding for decimals or for order quantities



F5-PR-080

- Adjust the forecast results whenever there is a reason to expect future demand to differ from sales history
 - Abnormal sales demand (outlier)
 - Unwanted decimal sales quantities from calculations
- Adjust results before copying forecast quantities to MRP

Modification Methods

Modification Methods

- Detail Forecast Maintenance
 - Manually alter the detail records
- Single Item Simulation Copy
 - Copy forecast quantities of one item to another item
 - Optionally apply a multiplicative factor
- Simulation to Simulation Copy
 - Replace or combine forecast quantities in one detail record with another
 - Optionally apply a multiplicative factor




F5-PR-090

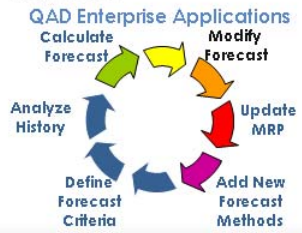
- Three most common ways to adjust forecast quantities manually are:
 - Detail Forecast Maintenance (22.7.7)
 - Simulation to Simulation Copy (22.7.11)
 - Single Item Simulation Copy (22.7.12)
- You can also load forecast records from outside QAD Enterprise Applications with a CIM load


Load Forecast

Using Forecast Simulation



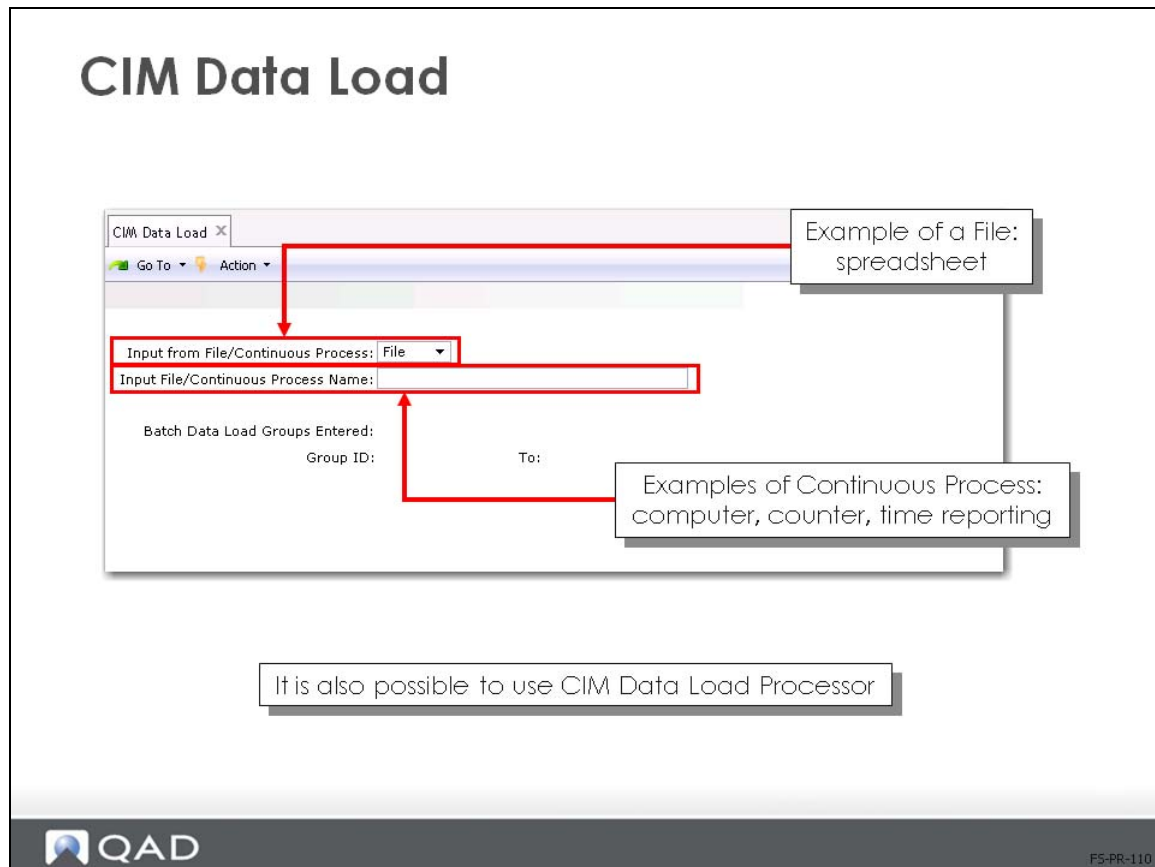
- Simulated Forecast Calculation
 - **CIM Data Load**
 - Detail Forecast Maintenance (optional)
 - Simulation to Simulation Copy (optional)
 - Single Item Simulation Copy (optional)
 - Detail Forecast Report (optional)
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)




F5-PR-100

The loading of forecast quantities created outside the system

CIM Data Load



Use CIM Data Load (36.15.1) to load data from an external data source into the database for processing. Import data can be in ASCII file format or acquired in real time. Each import record's data must be in the sequence it would be when you were entering it manually using a QAD Enterprise Applications maintenance function.

The CIM process has several steps:

- 1 Run CIM Data Load (36.15.1) to load the external data you specify into batch load data files
- 2 Specify which data to load by file name, if applicable, and data type—either a prepared file or real-time process
- 3 Run CIM Data Load Processor (36.15.2) to take the imported data and update the appropriate QAD Enterprise Applications master tables
- 4 Use CIM Data Load Process Monitor (36.15.4) to monitor the load process, as needed
- 5 Use Batch Request Detail Report (36.14.5) to review processing errors and delete processed data, as needed


In import files, data-load groups are segregated by special characters:

- @@batchload indicates the start of a new data-load group
- @@@end indicates the end

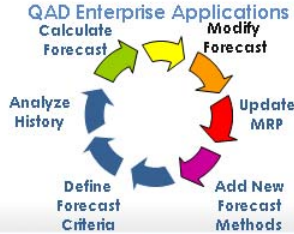
CIM Data Load (36.15.1) does not automatically format data; pre-formatting of input files is required.

Create Forecast Manually

Using Forecast Simulation



- Simulated Forecast Calculation
 - CIM Data Load
 - **Detail Forecast Maintenance (optional)**
 - Simulation to Simulation Copy (optional)
 - Single Item Simulation Copy (optional)
 - Detail Forecast Report (optional)
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)



QAD Enterprise Applications

Calculate Forecast


Modify Forecast

Update MRP

Add New Forecast Methods

Define Forecast Criteria

Analyze History



F5-PR-120

- Manual adjustments to forecast quantities are often made to reflect the experience of management in predicting future demand
- Enables you to adjust and aggregate forecast

Guidelines for Creating Records Manually

Create Forecast Manually

- Cannot produce a rolling forecast manually
- Create or modify forecast quantities in the forecast detail record
- Provide Forecast ID, year, and item number
- Enter quantities for each month
- System creates corresponding criteria template
 - Manually created forecasts always use a forecast method of 00



F5-PR-130

- Records are created for January through December, therefore limiting the forecast to a yearly forecast
- You can create new records, or modify records from a CIM Load or the Run Forecast Simulation Calculation
- Still must provide the forecast template criteria: ID, year, and items
- Calculation is always method 00, since there is no forecast calculation performed against these records
 - You are creating the records by your own calculations, not the system's calculation

Detail Forecast Maintenance

Detail Forecast Maintenance

Forecast ID: MANUAL Method: 00
 Forecast Year: 2009 Item Number: 44-100 UM: EA

Year	Month	Original Forecast	Adjusted Forecast
2009	January	0	100
2009	February	0	110
2009	March	0	120
		0	130
		0	140
		0	150
		0	160
		0	150
		0	140
2009	October	0	130
2009	November	0	120
2009	December	0	110
	Total	0	1,560

Original Forecast = 0
Indicates Created Forecast Manually

Enter Quantities, or Adjust Calculated Quantities

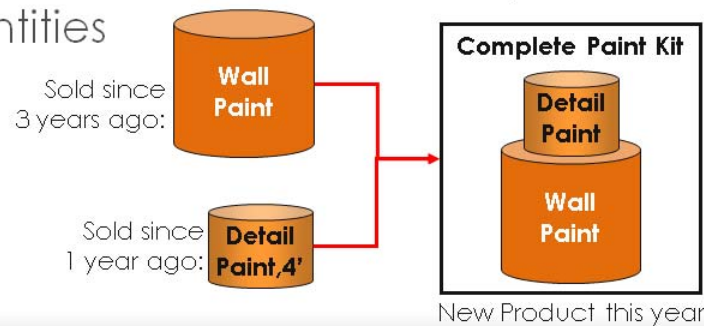
QAD F5-PR-140

- Cannot manually create a rolling forecast, only yearly
- Simulated Forecast or CIM Data Load (36.15.1) generate the original forecast quantities
 - Run the calculation again to reproduce original forecast
- The Adjusted Forecast quantity column is where you manually change the original results
 - Before modifying forecast detail records, archive the original forecast or copy to another forecast ID
 - Typically used to adjust decimal results from the calculation

Copying Forecast Results

Copying Forecast Results

- Copying/combining forecast results when you:
 - Have to predict demand for a new product
 - Or want to aggregate all the forecast for an item
- Optional multiplicative factors
- Replace or combine monthly forecast quantities



- Copying/combining typically used to:
 - Aggregate forecast for an item
 - Predict demand for new product
 - Apply multiplicative factors
 - Replace monthly forecast quantities, such as decimal production quantities

Multiplicative Factors

Multiplicative Factors

Base	Units	10%	-10%
Jan	100	110	90
Feb	150	165	135
Mar	120	132	108z

Scale	Units	10%	-10%
Jan	100	10	n/a
Feb	150	15	n/a
Mar	120	12	n/a

Trend	Units	10%	-10%	
Jan	100	10	-10	= 100 +/- (100 x 10%)
Feb	150	15	-15	= 150 +/- (150 x 10%)
Mar	120	12	-12	= 120 +/- (120 x 10%)



F5-PR-160


- Single Item Simulation Copy (22.7.12) lets you scale forecast results for the new item as some percentage of the old item
- Simulation to Simulation Copy (22.7.11) enables you to apply multipliers to the entire item range

Note Scale cannot be negative.

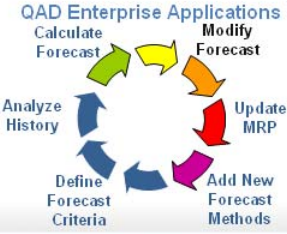
- Trend multipliers increase each month
- You can use more than one multiplier at a time with a cumulative effect
 - Base increase/decrease is applied first, Scale second, Trend third
- Factors are applied to source quantities and the results added to the target, not applied to combined source and target quantities

Copy Forecast


Using Forecast Simulation



- Simulated Forecast Calculation
 - CIM Data Load
 - Detail Forecast Maintenance (optional)
 - **Simulation to Simulation Copy (optional)**
 - Single Item Simulation Copy (optional)
 - Detail Forecast Report (optional)
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)



QAD Enterprise Applications


F5-PR-170

- There are two ways to copy a forecast
 - Simulation to Simulation Copy (22.7.11) and
 - Single Item Simulation Copy (22.7.12)

Simulation to Simulation Copy

- Enter a source and target forecast ID
- If the target record exists, you may
 - Combine the source and target quantities
 - Overwrite the target with the source
- Specify the item range
 - Copy only a subset of items in the source



F5-PR-180

- Enables you to copy (replace) or combine criteria templates and/or detail records
 - Valuable when you aggregating forecasts
 - Targets are changed/overwritten, source remains unchanged
 - If item ranges of target and source are different, the target range is expanded

Simulation to Simulation Copy

Simulation to Simulation Copy

Simulation To Simulation Copy x

Go To Action

Source Forecast ID: MANUAL
Forecast Year: 2009

Item Number: 44-100
Line:
Group:
Type:

Target Forecast ID: MANUAL2
Forecast Year: 2009


Replace/Combine: Replace

Base Increase/Decrease: 0.00%

To: 44-100
To:
To:
To:

Continue with copy


+ Scale: 0.00% + Trend: 0.00%


F5-PR-190

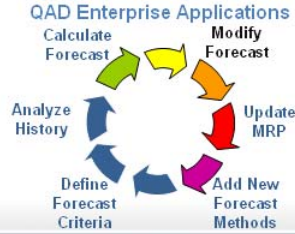
- Choose between replacing or combining forecast quantities
- If target forecast record exists, must use forecast method 00 for target
 - If target does not exist, record is created with method 00
- View the results in Detail Forecast Inquiry (22.7.8) or Detail Forecast Report (22.7.9)


Single Item Simulation Copy

Using Forecast Simulation



- Simulated Forecast Calculation
 - CIM Data Load
 - Detail Forecast Maintenance (optional)
 - Simulation to Simulation Copy (optional)
 - **Single Item Simulation Copy (optional)**
 - Detail Forecast Report (optional)
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)




F5-PR-200

- The second method for copying forecasts copies sales history from one item to another
- Helpful for new items that have similar sales patterns as existing items

Single Item Simulation Copy

- Copy per item number
- Source and target items can be different
- Items must have identical units of measure
 - Or a unit of measure conversion must exist



F5-PR-210

- Enables you to create forecast for a single new item based on the historical sales data of another item
- Useful for products with a shortage of sales history
- Copies forecast records to different items
- Can multiply by a Base Increase/Decrease, Scale, or Trend factor
- If target forecast record exists, must use forecast method 00 for target
 - If target does not exist, record is created with method 00

Warning During combine or replace, original target records and criteria template are overwritten. The source record is not altered.

Single Item Simulation Copy

Single Item Simulation Copy

The screenshot shows a window titled "Single Item Simulation Copy" with a "Go To" button and an "Action" dropdown. The main content area contains the following fields:

- Source Forecast ID: MANUAL
- Forecast Year: 2009
- Item Number: 44-100
- CONTROL UNIT, HOME USE
- Target Forecast ID: MANUAL1
- Forecast Year: 2010
- Item Number: 44-100
- Replace/Combine: Replace (dropdown)
- Base Increase/Decrease: 10.00
- + Scale: 0.00
- + Trend: 0.00

The QAD logo is visible in the bottom left corner, and the text "F5-PR-220" is in the bottom right corner.

- Use this function to create forecast for a new item based on historical sales of another item
- This function is similar to Simulation-to-Simulation Copy (22.7.11), but here forecast records are copied for a single item
 - The source record for an item is copied to another forecast ID with a different item
 - The new item must exist in the item master
- Forecast records are copied only in terms of units
 - Source and target items need identical units of measure or a unit measure conversion
- The Forecast Method for the target must be 00 when the target forecast record exists
 - If the target does not exist, a record is created with method 00
- During a Combine or Replace, the original target forecast record and criteria template is overwritten
 - The source record is not altered

Important Control this function with a password.

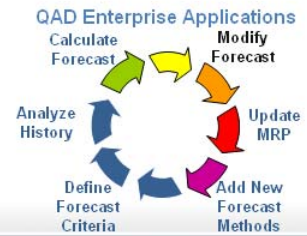
Important Be cautious when copying/combining forecast results. From a statistical point of view, the result is not a valid forecast. Aggregate/combine historical sales data before doing the forecast calculation. Multipliers are applied to the source quantity before replacing or adding to the target quantity.

Detail Forecast Report

Using Forecast Simulation



- Simulated Forecast Calculation
 - CIM Data Load
 - Detail Forecast Maintenance (optional)
 - Simulation to Simulation Copy (optional)
 - Single Item Simulation Copy (optional)
 - **Detail Forecast Report (optional)**
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)



Forecast Reports

- Detail Forecast Report allows you to display:
 - Forecast quantity – units
 - Cost – general ledger (GL) cost-per-unit
 - Price – sales price-per-unit
 - Extended Cost – units times GL cost
 - Extended Price – units times sales price
 - Margin – Extended Price minus Extent Cost
- To display profit margin, both the cost and price must be in the same currency

Detail Forecast Report

Detail Forecast Report X

Go To Action

Forecast ID:	YEARLY	To:	YEARLY
Forecast Year:	2008	To:	2008
Item Number:	44-100	To:	44-100
Prod Line:		To:	
Cost Set:	Standard	Site:	train
Price List:		Currency:	USD
Summary/Detail:	Detail	Output:	
		Batch ID:	

Detail Forecast Report

QAD		Detail Forecast Report						11/03/08 21:01:20			
		Training						Page: 1			
Forecast Year	Item Number	UM	Month	Units	Unit Cost	Cur	Price	Cur	Extended Cost	Extended Price	Margin
YEARLY	2008 44-100	EA	January	100	0.000	USD	1,000.00	USD	0.00	100000.00	100000.00
			February	120	0.000	USD	1,000.00	USD	0.00	120000.00	120000.00
			March	130	0.000	USD	1,000.00	USD	0.00	130000.00	130000.00
			April	140	0.000	USD	1,000.00	USD	0.00	140000.00	140000.00
			May	150	0.000	USD	1,000.00	USD	0.00	150000.00	150000.00
			June	160	0.000	USD	1,000.00	USD	0.00	160000.00	160000.00
			July	150	0.000	USD	1,000.00	USD	0.00	150000.00	150000.00
			August	140	0.000	USD	1,000.00	USD	0.00	140000.00	140000.00
			September	130	0.000	USD	1,000.00	USD	0.00	130000.00	130000.00
			October	120	0.000	USD	1,000.00	USD	0.00	120000.00	120000.00
			November	110	0.000	USD	1,000.00	USD	0.00	110000.00	110000.00
			December	100	0.000	USD	1,000.00	USD	0.00	100000.00	100000.00
			Total	1550					0.00	1550000.00	1550000.00
	Total Line 2000								0.00	1550000.00	1550000.00
	Total ID YEARLY								0.00	1550000.00	1550000.00


End of Report



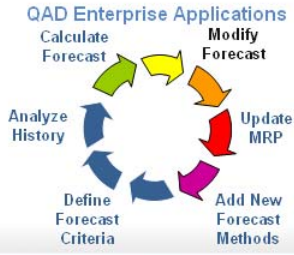
- Sample report data

Forecast Summary


Using Forecast Simulation



- Simulated Forecast Calculation
- **Simulation to Summarized Forecast**
- Run MRP
- User Forecast Method Maintenance (optional)



QAD Enterprise Applications
Calculate Forecast Modify Forecast
Update MRP
Add New Forecast Methods
Define Forecast Criteria
Analyze History


F5-PR-280

- The forecasted demand is used to drive MRP
- Simulation to Summarized Forecast (22.7.13) loads forecast quantities to the summary forecast file MRP uses

Driving MRP

Forecast Summary Driving MRP

- Detail records used to create the summary forecast file used by MRP
- Identify detail record by forecast ID, year, and item
 - Monthly buckets
- Identify summary forecast file by item, site, year
 - Enter a summarized site
 - Weekly buckets
- Various loading methods to go from monthly to weekly quantities



F5-PR-290

- All calculations have been run and modified, as necessary
- The detail records are summarized into one file for the MRP calculation

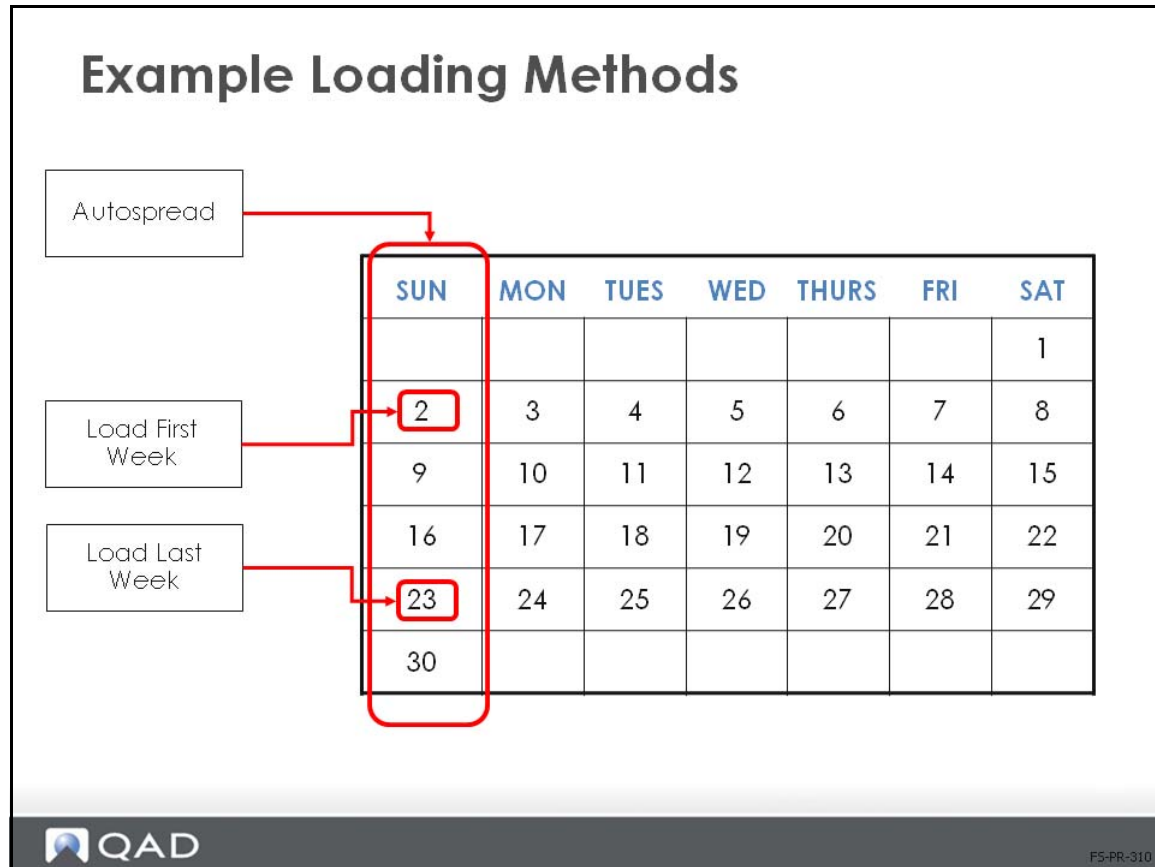
Loading Methods

Loading Methods for Detail Records

- Detail records are loaded to summary forecast files in terms of units
- Three loading methods to break the monthly forecast quantities into weekly quantities used by MRP:

- | | |
|--------------------------------|---|
| 1. Autospread (default) | Monthly forecast broken into daily averages and rolled into weekly buckets starting on Monday |
| 2. Load Last Week | Monthly forecast loaded into the last week of the month appearing on Monday |
| 3. Load First Week | Monthly forecast loaded into the first week of the month appearing on Monday |

- Monthly buckets are loaded as weekly buckets for the MRP calculation



- Autospread loads the monthly quantities equally across the weeks
- Load first week enters all quantities into the first week appearing on a Monday
- Load last week enters all quantities into the last week appearing on a Monday

Simulation to Summarized Forecast

The screenshot shows a software window titled "Simulation To Summarized Fcst" with the following fields:

- Forecast ID: YEARLY
- Forecast Year: 2008
- Item Number: 44-100
- Line:
- Group:
- Type:
- To: 44-100
- To:
- To:
- To:

Below these fields are the following controls:

- Summarized Site: train
- Loading Method: 1
- Autospread
- Start: 11/3/2008
- Replace/Combine: Replace
- Update:
- Output: page
- Batch ID:

Annotations in the image include:

- A red box around "Summarized Site: train" with an arrow pointing to a callout box: "Select Site for Updating".
- A red box around "Loading Method: 1" and "Autospread" with an arrow pointing to a callout box: "Select Loading Method".
- A red box around the "Update: Update = Send data to MRP".

At the bottom of the window is the QAD logo and the text "F5-PR-320".


- Forecast detail records are used to create, replace, or combine summary forecast files
- Select a summarized site for updating

Note You can combine detail records into one summary forecast file, but this action is not recommended. From a statistical viewpoint, the combined result is not a valid forecast.

Updates to the summary forecast file are permanent and cannot be undone manually except by changing the file in Forecast Maintenance (22.1) (a Master Scheduling task)

Results

Forecast Maintenance



Simulation To Summarized Fcst

Training

11/03/08 21:43:38


Page: 1

Item Number: 44-100 Site: train Year: 2008
CONTROL UNIT, HOME USE

Week	Forecast	Week	Forecast	Week	Forecast	Week	Forecast
12/31/07	0	03/31/08	0	06/30/08	0	09/29/08	0
01/07/08	0	04/07/08	0	07/07/08	0	10/06/08	0
01/14/08	0	04/14/08	0	07/14/08	0	10/13/08	0
01/21/08	0	04/21/08	0	07/21/08	0	10/20/08	0
01/28/08	0	04/28/08	0	07/28/08	0	10/27/08	0
02/04/08	0	05/05/08	0	08/04/08	0	11/03/08	26
02/11/08	0	05/12/08	0	08/11/08	0	11/10/08	26
02/18/08	0	05/19/08	0	08/18/08	0	11/17/08	25
02/25/08	0	05/26/08	0	08/25/08	0	11/24/08	26
03/03/08	0	06/02/08	0	09/01/08	0	12/01/08	23
03/10/08	0	06/09/08	0	09/08/08	0	12/08/08	23
03/17/08	0	06/16/08	0	09/15/08	0	12/15/08	22
03/24/08	0	06/23/08	0	09/22/08	0	12/22/08	23
Total	0	Total	0	Total	0	Total	193

End of Report

Monthly data from Forecast Summary is loaded into weekly buckets for MRP after Forecast Summary


F5-PR-330

- After running Simulation to Summarized Forecast (22.7.13) with Update/Report set to Update, the data is loaded into Forecast Maintenance (22.1)
- The simulation affects MRP now.
 - Before data was loaded, the Forecast Simulation had no effect on MRP

Run MRP

Using Forecast Simulation



- Simulated Forecast Calculation
- Simulation to Summarized Forecast
- **Run MRP**
- User Forecast Method Maintenance (optional)

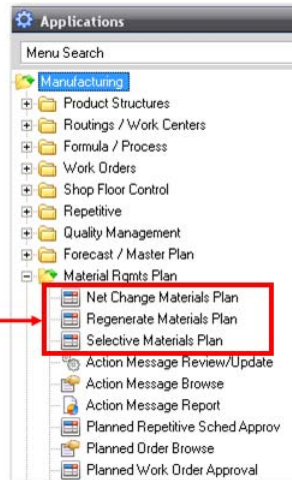


F5-PR-340

The next step is to run MRP.

Materials Requirements Plan(MRP) Menu

Choose Net Change,
Regenerate, or
Selective Materials
Plan
(various MRP modes)



F5-PR-350

Three calculations are available in QAD Enterprise Applications:

- 1 Net Change Materials Plan (23.1)
Only calculates changes since the last MRP calculation
- 2 Regenerate Materials Plan (23.2)
Complete recalculation of all demand and supply
Required to run when the MRP is first used
- 3 Selective Materials Plan (23.3)

Calculates only manually selective factors

User Forecast Method Maintenance

Using Forecast Simulation



- Simulated Forecast Calculation
- Simulation to Summarized Forecast
- Run MRP
- **User Forecast Method Maintenance (optional)**



Add New Forecast Methods

Add New Forecast Methods

- Allows you to incorporate your own expertise into the system
 - User Forecast Method Maintenance
 - You supply PROGRESS program
- Provide a method number
- User factors (1) and (2) are reserved for your forecast methods

Simulation Criteria Maintenance

Forecast ID: CLASS Description: CLASSROOM SIMULATION

Forecast Year: 2008 Years of History: 5 Ending: 2007

Forecast Method: 1 Alpha factor: .40 Trend: .10

User factor[1]: 0.00 [2]: 0.00

Item Number: 20-005 To: 20-005



F5-PR-370

- Allows you to incorporate your own expertise into the system by specifying your own method in Simulation Criteria Maintenance
- Use User Forecast Method Maintenance to define the new method
 - You supply Progress program
 - Provide a method number
- User factors (1) and (2) are reserved for your forecast methods

User Forecast Method Maintenance

User Forecast Method Maintenance

Language ID: US

Forecast Method: 52

Description:

Select a new Method number **XX** to correspond with existing **ffcalcXX.p**

QAD F5-PR-380

- Required if you want to use other statistical methods in a forecast calculation
- It is required to name your user-supplied Progress program `ffcalcXX.p`
 - XX is the forecast method and must be between 51-99

Rules for Adding Methods

Rules for Adding Methods

- Name of the program must be `ffcalcXX.p`
 - `XX` is the forecast method
 - Forecast method must be between 51-99
- Procedure must be written and accessible to QAD Enterprise Applications before the method number is defined in User Forecast Method Maintenance
- Procedure must use an array named `calc[1-60]` as the historical data input and an array `fcast[1-12]` for the calculated output
- Procedure must include the following files at the beginning of the procedure
 - `fcalvar.i` and `ffvar.i`



F5-PR-390

- Write the procedure and make it accessible to QAD Enterprise Applications before the method number is defined in User Forecast Method Maintenance
- Procedure must use an array named `calc[1-60]` as the historical data input and an array `fcast[1-12]` for the calculated output
- Procedure must include the following files at the beginning of the procedure
 - `fcalvar.i`
 - `ffvar.i`

Miscellaneous Functions

Miscellaneous Functions

- Detail Forecast Delete/Archive



Criteria

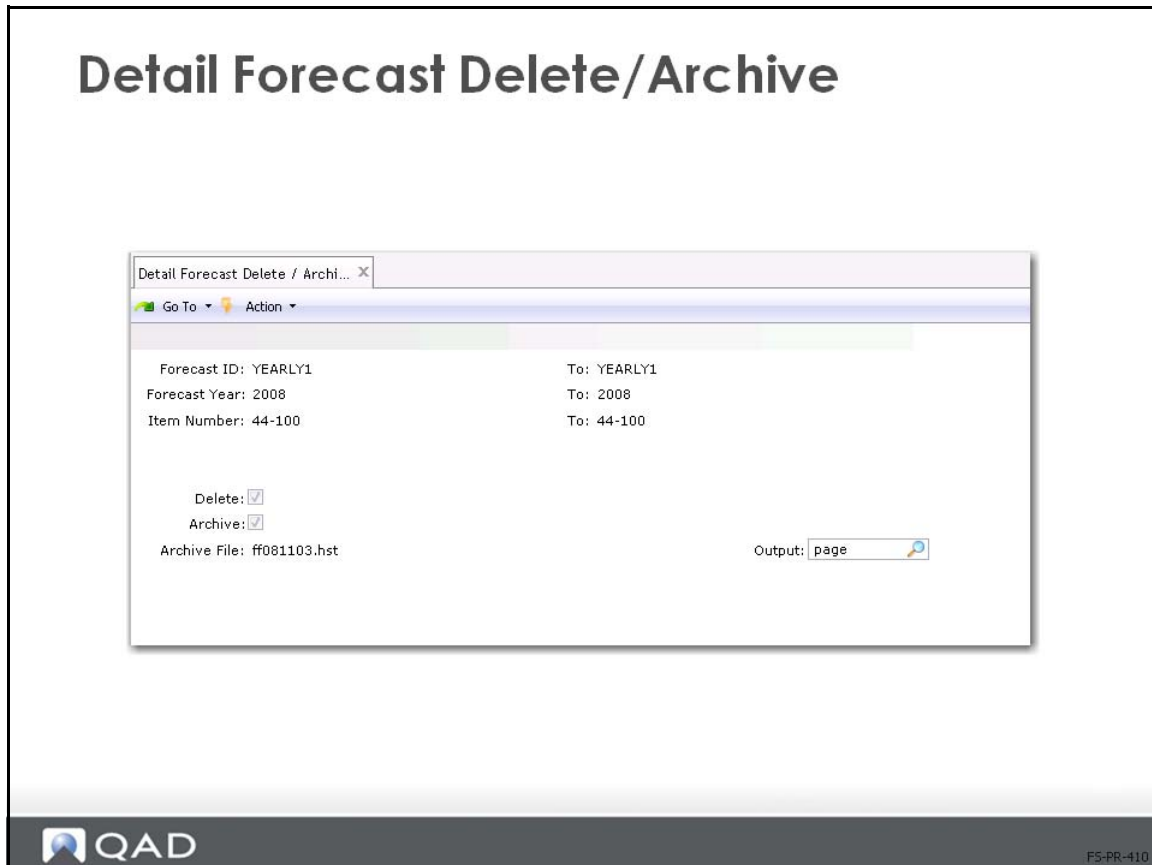
Methods



F5-PR-400

- Used to delete or archive forecast records or criteria templates into a file
- Run Detail Forecast Delete/Archive (22.7.23) twice
 - First with Delete set to No to review the record
 - Then run again with Delete Yes
- If Delete and Archive are Yes, deleted data is copied to an ASCII file
- The file can be reloaded using Archive Reload File

Detail Forecast Delete/Archive



- With Delete = Yes, forecast records satisfying the selection criteria are deleted from the database
- When Archive is also set to Yes, deleted data is stored in a file name `ffYYMMDD.hst`
 - The `ff` prefix indicates that this file is a simulated forecast record and `YYMMDD` is the date you ran it
 - If the file exists, the archived record is appended to the existing file
- You cannot recover a deleted forecast record. Archived files can be retrieved using Archive Reload File
- Keep record of the contents of the archive file—there is no record within the file
- Control this function with a password

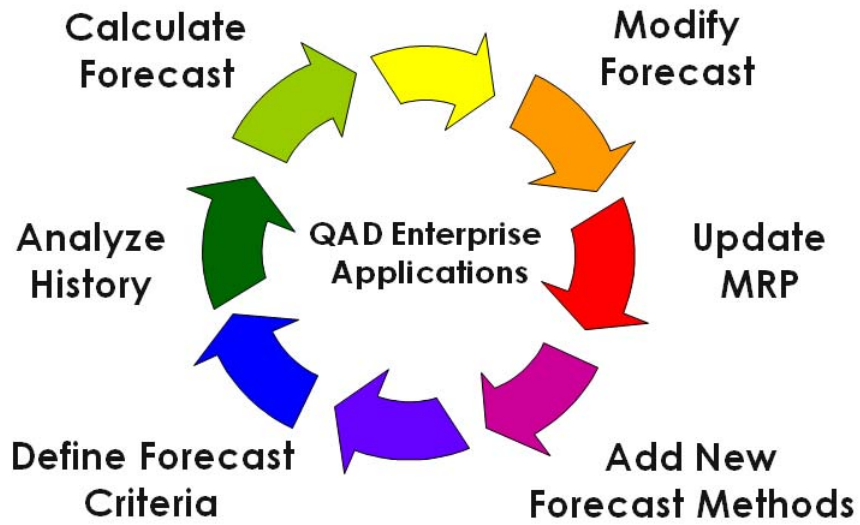
Forecast Simulation Processing: Summary



- Simulated Forecast Calculation
- Simulation to Summarized Forecast
- Run MRP
- User Forecast Method Maintenance (optional)



Forecast Simulation Loop System: Summary



Exercise: Create Sales History

Instruction: In this exercise, you create a sales forecast manually and upload it to the Master Production Schedule Forecast for processing by MRP. Sales forecasts are typically made for a month; MPS is typically made for a week.

- 1 Using Detail Forecast Maintenance (22.7.7):
 - a Enter the current year as Forecast ID and forecast year, and enter Item Number 01010.
 - b Click Next. In the column Original Forecast, there is no data, as there is no sales history from which to work.
 - c Click Next until cursor is in the January field of Adjusted Forecast.
- 2 Enter a forecast of 100 for January – March, 150 for April – June, 200 for July – September, and 250 for October – December.
- 3 Using Simulation to Summarized Fcst (22.7.13), autospread the monthly sales forecast to the weekly Master Schedule.
 - a Set Forecast ID to the current year. This setting finds the current Adjusted Forecast.
 - b Leave the Loading Method set at the default of 1, which is autospread.
 - c Click Next and direct output to page to view the result. The system has spread the monthly forecast into weekly buckets.
 - d If you are happy with the result, run Simulation to Summarized Fcst again with the Update box checked to upload the Simulated Forecast to Forecast Maintenance.
- 4 Using Forecast Maintenance (22.1) for Item 01010, verify that the forecast has been uploaded for the current year. Here the weekly plan can be further modified or used directly to run MRP.

Appendix A

Study Questions

Setup/Implementation

Study Questions for Forecast Simulation Setup

- 1 In QAD Enterprise Applications, the Forecast Simulation calculation can use data other than sales history information.
TrueFalse
- 2 What value do you set for the shipment history to post to `chp_hist`? Where do you set this field?
Menu Name:
Field and Setting:
- 3 For what size buckets/periods are simulated forecasts calculated?
- 4 Describe forecast consumption and how it affects production, when you use consume forward or consume backward. What menu name/menu number would you use to set this value?
Menu Name:
Field and Setting:
Effects of consume forward and consume backward on production:
- 5 Unconfirmed sales orders can consume forecast demand.
TrueFalse
- 6 Once a forecasting criteria template has been used for a calculation, it can no longer be modified.
TrueFalse
- 7 Which ending year is used for a Yearly Forecast and which ending year is used for a Rolling Forecast?
Ending Year is the same as the Forecast Year = _____ Forecast
Ending Year is before the Forecast Year = _____ Forecast
- 8 How many years, maximum, of sales history can the forecast calculation examine?
- 9 Describe the four common sales history patterns, and give an example of a typical product that has that type of sales history.
 - a Trend
 - b Seasonal
 - c Horizontal
 - d Cyclical

Processing

Study Questions for Forecast Processing

- 1 What menu name and menu number would you use to run the system calculation for forecast simulation?
Menu Name:
- 2 Describe how the system shows forecast quantities for items that have no sales history.
- 3 Memo items and drop shipments are included in forecast calculations.
TrueFalse
- 4 You cannot produce a rolling forecast manually. Only yearly forecasts can be done manually.
TrueFalse
- 5 If you had a new item likely to have a similar sales history to an existing item, what function would you use to create forecast results for the new item? There are two possible answers.
 - a Menu Name:
 - b Menu Name:
- 6 Why is it advisable to archive the original forecast or copy to another forecast ID before modifying forecast detail records?
- 7 When performing a Simulation to Simulation copy, if the item ranges of target and source are different, what happens to the target? What happens to the source?
- 8 Forecast simulation records are in monthly buckets. MRP calculations use weekly buckets. What three ways can Simulation to Summarized Forecast load the detail records into the MRP summarized records?
 - a
 - b
 - c

Answers to Study Questions

Setup Forecast Simulation

- 1 False. In QAD Enterprise Applications, Forecast Simulation can only use data from sales history information
- 2 To post sales history to the `cph_hist` field, set:
 Menu Name:Sales Order Control
 Field and Setting;Integrate with SA = Yes
- 3 Forecasts are calculated for monthly buckets or periods. However, Master Scheduling quantities are in weekly buckets. Note this difference between Master Scheduling and Forecast Simulation.
- 4 Forecast consume forward and consume backward help smooth production. When sales order demand exceeds forecast demand for a week, you produce enough to meet the greater sales demand. When forecast demand exceeds sales orders, you overproduce to meet the forecasted demand, but product remains in excess after the sales orders are shipped. Consume forward and backward takes the excess sales order demand of one week and applies it to the unused portion of the forecasted demand of either the periods before or after. It continues to search backward and forward until the specified number of previous and future periods have been examined, or the entire sales order quantity has been applied.
 Menu Name:Sales Order Control
 Field and Setting;Consume Fwd = number of periods to search for future demand
 Consume Back = number of periods to search for previous demand
- 5 False. Only confirmed sales orders consume the forecast.
- 6 True. The template can only be modified until it has been used for a calculation.
- 7 Ending Year is the same as the Forecast Year = Rolling Forecast
 Ending Year is before the Forecast Year = Yearly Forecast
- 8 The system can use up to five years of sales history.
- 9 Trend: A steady growth of demand. Typically a new product.
 Seasonal: A cycle of greater and lesser demand, usually within a single year. Typically products like soft drinks and frozen desserts, which have increased demand during hotter months.
 Horizontal: A steady demand for a product, with little variation. Typically a stable, well-established product.
 Cyclical: Similar to seasonal demand, with greater and lesser demand, but follows a business cycle over several years. Difficult to predict. Typically real estate.

Process Forecast Simulation

- 1 Simulated Forecast Calculation.
- 2 At least one sales record is required to produce nonzero forecast quantity. When insufficient history exists to create a valid forecast, the detailed forecast record is created with quantities of zero and the item is printed out as insufficient.
- 3 False. Memo items and drop shipments are excluded from any forecast calculations.
- 4 True. You cannot produce a rolling forecast manually, only yearly forecasts. The rolling forecast requires forecasting for the next 12 monthly periods. Manual forecasts can only be created for January through December.
- 5 Run a forecast calculation for the first item, then use one of the two copy features to copy the results to the second forecast template.
 - a Menu Name:Single Item Simulation Copy
 - b Menu Name:Simulation to Simulation Copy
- 6 To obtain the original forecast quantities, run the original calculation again. After the calculation is run, the template and detail records are updated. Previous templates and records are deleted. This result makes it important to archive the original forecast or copy to another forecast ID before modifying forecast detail records.
- 7 When performing a Simulation to Simulation copy, if the item ranges of target and source are different, the target range is expanded. Targets are changed/overwritten, source remains unchanged.
- 8 Forecast simulation records are in monthly buckets. MRP calculations use weekly buckets. Simulation to Summarized Forecast can load the detail records into the MRP summarized records by:
 - a Autospread (default)—calculating daily averages, rolling these averages into weekly buckets, distributing weekly averaged totals throughout the month
 - b Load first week
 - c Load last week

