



QAD Enterprise Applications
Standard Edition

Training Guide

Customer Sequence

Schedules

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QAD 2012 Standard Edition
Workspace: United States
June 2012

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Contents

Change Summary	ix
-----------------------	-----------

About This Course	1
--------------------------	----------

Course Description	2
Course Objectives	2
Audience	2
Prerequisites	2
Course Credit and Scheduling	2
Virtual Environment Information	2
Additional Resources	3
QAD Learning Center	3
QAD Document Library	3
QAD Support	3

Chapter 1 Introduction to QCS	5
--------------------------------------	----------

Introduction to Customer Sequence Schedules	6
Customer Sequence Schedules	8
What Customer Sequence Schedules Do	8
Where Are You?	9
QCS Workflow	10
QCS Example	12
Terminology	13
QCS Life Cycle	15
Processing QCS	16
Schedule Processing Menu (7.5)	17
Sequence Schedules	18
Review Questions:	18

Chapter 2 Business Considerations	19
--	-----------

EDI eCommerce	22
EDI Business Value and Features	23
Netting Logic	24
Scheduled and Sequence Scheduled Order Precedence	25
Sequence Scheduled Orders	25

Sequenced Scheduled Orders	27
Short Term Planning	28
Long-term Planning	29
Replace Logic	30
Consume Logic	31
Review Questions	31
Chapter 3 Customer Sequence Schedules Setup	33
QCS Setup Overview	34
QCS Setup	35
Item Records	36
Initial Setup for all SE Courseware	36
GL Calendar Browse	36
GL Calendar Maintenance	37
QCS Exercises	38
Exercise: Add Item Record	38
Exercise: Create Remaining Item Numbers	39
Customer Item Maintenance (1.16)	40
Exercise: Create Customer Items for Each Part	41
Exercise: Add Inventory	41
Customer Records	43
Customer Maintenance (2.1.1)	44
Exercise: Setup Customer	45
Customer Addresses	46
Customer Maintenance (2.1.1)	47
Sold-to/Bill-To Relationship	48
Ship-To Address	49
Exercise: Create Ship-To Address	50
Customer Calendars	51
Customer Calendar Maintenance (7.3.1)	52
Exercise: Customer Calendar	53
QCS Control Program Setup	54
Sequence Schedule Control (7.5.4.24)	55
QCS Control Programs	56
Sequences Per Container Option: Example	57
Tolerance Checking: Example	58
Print Sequence Range on Pre-Shipper: Example	59
Print Sequence Range on Invoice: Example	60
Exercise: Enable Customer Sequence Schedules	61
Customer Controls Maintenance (7.5.4.1)	62
Status Codes	63
Generalized Codes Maintenance (36.2.13)	64
Exercise: Create Status Codes	65

EDI eCommerce	66
Set Up EDI eCommerce	67
Exchange Definition Maintenance (35.15.6)	68
Exchange Definition Maintenance (35.15.8)	69
Application Definition Maintenance (35.15.10)	70
Implementation Definition Maintenance (35.15.13)	71
Transformation Definition Maintenance (35.15.17)	72
Trading Partner Maintenance (35.13.7)	73
Trading Partner Parameter Maintenance (35.13.10)	74
Sequence Scheduled Order	75
Create a Sequenced Scheduled Order	76
Scheduled Order Maintenance (7.3.13)	77
Tax Data Frame	78
Line Item Data Frame	79
Order Line Item Data: First Frame	80
Order Line Item Data: Second Frame	81
Exercise: Create Scheduled Order	82
QCS Setup Summary	84
Chapter 4 Loading Sequence Schedule Release.....	85
Load QCS Release	87
Receive Schedule Release	88
Exercise: Planning Schedule	90
Exercise: Shipping Schedule	92
Load Sequence Schedule Release	95
Import Sequence Schedule Release	96
Document Import (35.1)	97
Shipper Gateway	98
Exercise: Import Sequence Schedule	99
Create Sequence Schedule Release	100
Sequence Schedule Maintenance (7.5.4.5)	101
Daily Shipping	103
Review Schedule Release Information	104
Sequence Schedule Inquiry (7.5.4.6)	105
Sequence Schedule Report (7.5.4.7)	106
Sample Detail Report	107
Sample Report with Sub-Totals	108
Exercise: Print Sequence Schedule Report	109
Sequence Schedule Variance Report (7.5.4.16)	110
Plan/Ship Sequence Variance Report (7.5.4.17)	111

Chapter 5 Planning 113

Plan QCS	115
Generate RSS	116
Required Ship Schedule Update (7.5.5)	117
Required Ship Schedule Update Report: Sequence Schedule	119
Required Ship Schedule Update Report: Shipping Schedule	120
Required Ship Schedule Update Report: Planning Schedule	121
Required Ship Schedule Update Report: Netting Options Section ...	122
Required Ship Schedule Update Report: RSS Schedule	123
Selective Req Ship Sched Update (7.5.6)	124
Exercise: Required Ship Schedule Update	125
Run MRP	127
MRP - Calculating Requirements	128
MRP Detail Inquiry (23.16)	129
MRP Detail Inquiry: Display	130
Plan QCS Summary	131

Chapter 6 Shipping 133

Shipping QCS	135
Create Pre-Shipper/Shipper	136
Shipping QCS	137
Sequence Pre- Shipper - Automatic (7.5.4.10)	138
Picklist/Pre-Shipper: Sample Report	139
Sequence Pack List: Sample Report	140
Picklist/Pre-Shipper - Automatic (7.9.1)	141
Shipper Gateway (7.9.22)	142
Shipper Gateway: Sample Report	143
Pre-Shipper/Shipper Workbench (7.9.2)	144
Carrier Detail Frame	145
Shipper Workbench Frame	146
Display Sequences Frame	147
Adding Sequences	148
Display Sequence Detail	149
Trailer Information Frame	150
Print Shipper Frame	151
Exercise: Create Daily Pre-Shipper	152
Exercise: Change Status to Offline	153
Exercise: Change Status and Shipping Date	153
Exercise: Print Pre-Shipper	155
Confirm Shipper	156
Confirm Shipper	157
Pre-Shipper/Shipper Confirm (7.9.5)	158

Pre Shipper/Shipper Confirm: Invoice Options	159
Pre-Shipper/Shipper Confirm: Print Options	160
Exercise: Confirm the Shipper	161
Exercise: Change Status	161
Send Shipper	163
Send Shipper	164
Pre-Shipper/Shipper Print (7.9.4)	165
Send ASN	166
Shipment ASN Export (35.4.1)	167
Sequence Shipper Report (7.5.4.11)	168
Invoicing	169
Invoicing	170
Invoicing Procedure	171
Shipping QCS Summary	172
Chapter 7 Features and Options	173
Multi-Item Sequences	175
Multiple Delivery Locations	176
Multiple Delivery Locations	177
Deleting Sequences	179
Sequence Schedule Maintenance (7.5.4.5)	180
Sequence Schedule Detail Delete (7.5.4.22)	181
Schedule Delete/Archive (7.5.23)	182
Sequence Cross References\	183
Sequence Schedule Maintenance (7.5.4.5)	184
Sequence Cross-Ref Maintenance (7.5.4.13)	185
Linked Sequence Frame	186
Sequence Cross-Ref Report	187
Sequence Cross-Ref Report: Sample Report	188
Cumulative Quantities	189
Sequence Schedule Maintenance (7.5.4.5)	190
Appendix A Sequence Schedule Loaded via EDI	191
Sequence Schedule – Loaded via EDI	192
Sequence Scheduler - Manual Entry	193
Pre-Shipper	195
Create Schedule Order - Sedan Assembly Plant	196
Shipping Schedule	198
Control Parameters - Sedan Assembly Plant	200
Sequence Schedule - Load via EDI	201
Sequence Schedule - Manual Entry	202
Required Ship Schedule Update	204
Pre- Shipper	205

Edit Schedule	206
Appendix B Manually Create Sequence Scheduler	207
Manually Create Sequence Schedule	208
Print Sequence Schedule Report	209
Appendix C Set Up Sequence Numbers	211
Set Up Sequence Numbers	212
Appendix D Design and Architecture.....	215
Design Considerations	216
Scheduled Order - Data View	217
Current Architecture	218
New Schedule Type	219
Design Alternative	219
Selected Architecture	221
E-R Diagram	222
Schema Diagram	223
Programming Considerations	224
Required Ship Schedule Update	226
Picklist/Pre-Shipper- Automatic	227
eCommerce	228

Change Summary

The following table summarizes significant differences between this document and the last published version.

Date/Version	Description	Reference
June 2012/2012 SE	Rebranded for 2012 SE	

About This Course

Course Description

QAD designed this course to cover the basics of preparing to implement the Customer Sequence Schedules (QCS) module of QAD Enterprise Applications. The course includes:

- An introduction to the QCS module
- An overview of key business considerations
- Setting up the QCS module
- Operating the QCS module
- Activities and exercises throughout the course
 - Students practice key concepts and processes in the QCS module

Course Objectives

By the end of this class, students will:

- Analyze some key business decisions before setting up the QCS module
- Set up and operate the QCS module

Audience

- Implementation consultants
- Members of implementation teams
- Key users

Prerequisites

- Initial QAD Enterprise Applications Setup training course
- Customer Schedules training course
- Basic knowledge of how QAD Enterprise Applications is used in the business
- Working knowledge of the manufacturing industry in general

Note Students that are unfamiliar with QAD Enterprise Applications should read *User Guide: Introduction to QAD Enterprise Applications* before attending this class.

Course Credit and Scheduling

This course is designed to be taught in a day

Virtual Environment Information

The hands-on exercises in this book should be used with the latest Standard Edition learning environment, in the United States workspace.

When prompted to log in, specify *demo* for user ID and *qad* for password.

Additional Resources

If you encounter questions on QAD software that are not addressed in this book, several resources are available. The QAD corporate Web site provides product and company overviews. From the main site, you can access the QAD Learning or Support site and the QAD Document Library. Access to some portions of these sites depends on having a registered account.

<http://www.qad.com/>

QAD Learning Center

To view available training courses, locations, and materials, use the QAD Learning Center. Choose Education under the Services tab to access this resource. In the Learning Center, you can reserve a learning environment if you want to perform self-study and follow a training guide on your own.

QAD Document Library

To access release notes, user guides, training guides, and installation and conversion guides by product and release, visit the QAD Document Library. Choose Document Library under the Support tab. In the QAD Document Library, you can view HTML pages online, print specific pages, or download a PDF of an entire book.

To find a resource, you can use the navigation tree on the left or use a powerful cross-document search, which finds all documents with your search terms and lets you refine the search by book type, product suite or module, and date published.

QAD Support

Support also offers an array of tools depending on your company's maintenance agreement with QAD. These include the Knowledgebase and QAD Forums, where you can post questions and search for topics of interest. To access these, choose Visit Online Support Center under the Support tab.

Chapter 1

Introduction to QCS

Introduction to Customer Sequence Schedules

Introduction to Customer Sequence Schedules

- Course Overview
- What are Customer Sequence Schedules
- What Does It Do
- Where is QCS in the System
- QCS Work Flow
- QCS Example
- Terminology
- QCS Life Cycle
- Processing QCS
- Customer Sequence Schedules Menu
 - Sequence Schedules Menu
- Related Sources
- Summary



CSS-IN-040

What Sequence Schedules Do

- QCS allows you to ship products in a particular, customer specified, sequence by letting you add sequence delivery information to a customer schedule order. Using QCS you can:
 - Set up default sequence schedule details
 - Manage short term requirements that include the sequence in which those requirements will be consumed
 - Use the sequence schedule data to plan your production and shipping of the customer's requirements
 - Receive incoming customer sequence schedules using EDI eCommerce
 - Selectively include sequence requirement information

Customer Sequence Schedules

Sequence Schedule Documents and Variances

- View variances between shipping or planning schedules and sequence schedules or between different releases of a sequence schedule
 - Generate sequence packing lists automatically when creating pre-shippers and shippers
 - Print sequence packing lists in forward or reverse order
 - Maintain detailed picking records for all sequenced requirements
 - Maintain multiple sequence schedule releases



CSS-IN-060

The Customer Sequence Schedules (QCS) functionality enhances the current Customer Schedules module.

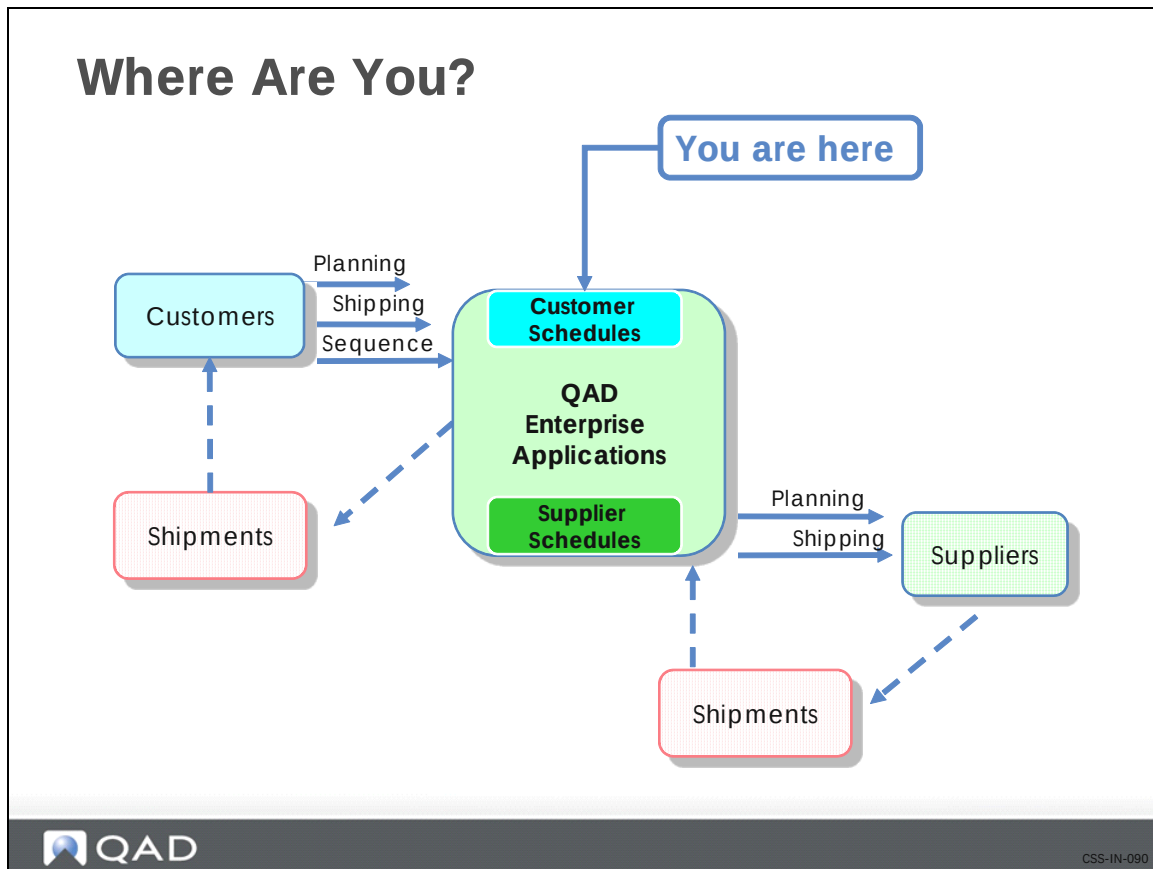
- Allows you to receive and process shorter term, detailed customer sequence schedules
- Sent by an Electronic Data Interchange (EDI) or EDI eCommerce
 - Document type 866

What Customer Sequence Schedules Do

QCS allows you to ship products in a particular, customer specified, sequence by letting you add sequence delivery information to a customer schedule order. Using QCS you can:

- Set up default sequence schedule details
 - Customize the default sequence schedule information for individual customer/ship-to
 - Dates, times, items, quantities
 - Destination information
 - Desired packing order
- Manage short term requirements that include the sequence in which those requirements will be consumed
- Use the sequence schedule data to plan your production and shipping of the customer's requirements

Where Are You?



Receive incoming customer sequence schedules using EDI eCommerce.

Selectively include sequence requirement information on:

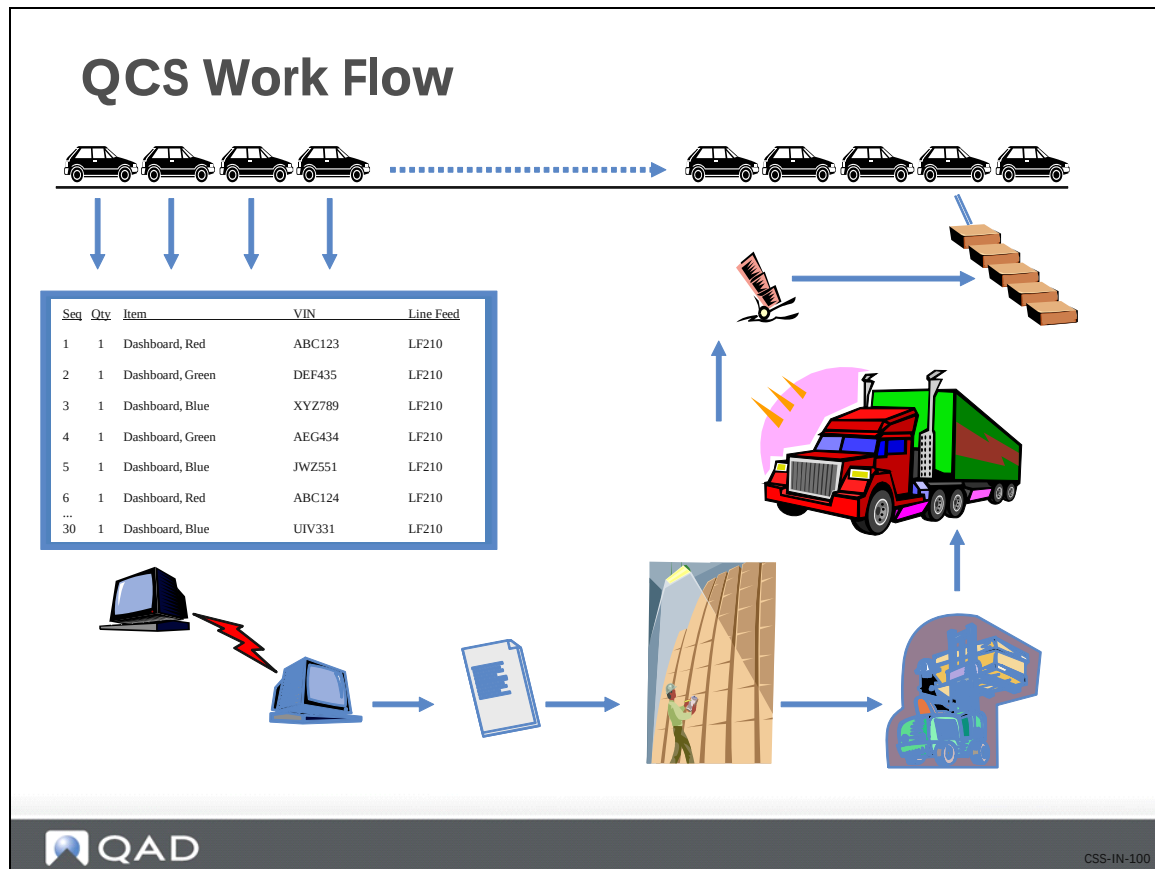
- Picklist/Pre-Shipper
- Shipper
- Invoice
- Advanced Ship Notice (ASN)
- Required Ship Schedule (RSS)

View variances between shipping or planning schedules and sequence schedules or between different releases of a sequence schedule.

- Generate sequence packing lists automatically when creating pre-shippers and shippers
- Print sequence packing lists in forward or reverse order
- Maintain detailed picking records for all sequenced requirements
- Maintain multiple sequence schedule releases

Customer sequence schedules is part of the customer schedules functionality found in QAD Release Management.

QCS Workflow



Some customers need a particular delivery sequence in order to facilitate the consumption of the parts by their own assembly process.

- Existing Customer Schedules functionality did not meet this requirement

This type of shipping is becoming increasingly popular with customers requiring larger subassemblies that are similar, but differ in color, size, or other optional features.

- Sun Roofs
- Dashboards
- Seats

Many companies that operate in just-in-time (JIT) environments regularly provide detailed customer sequence schedules to their key suppliers.

These sequence schedules:

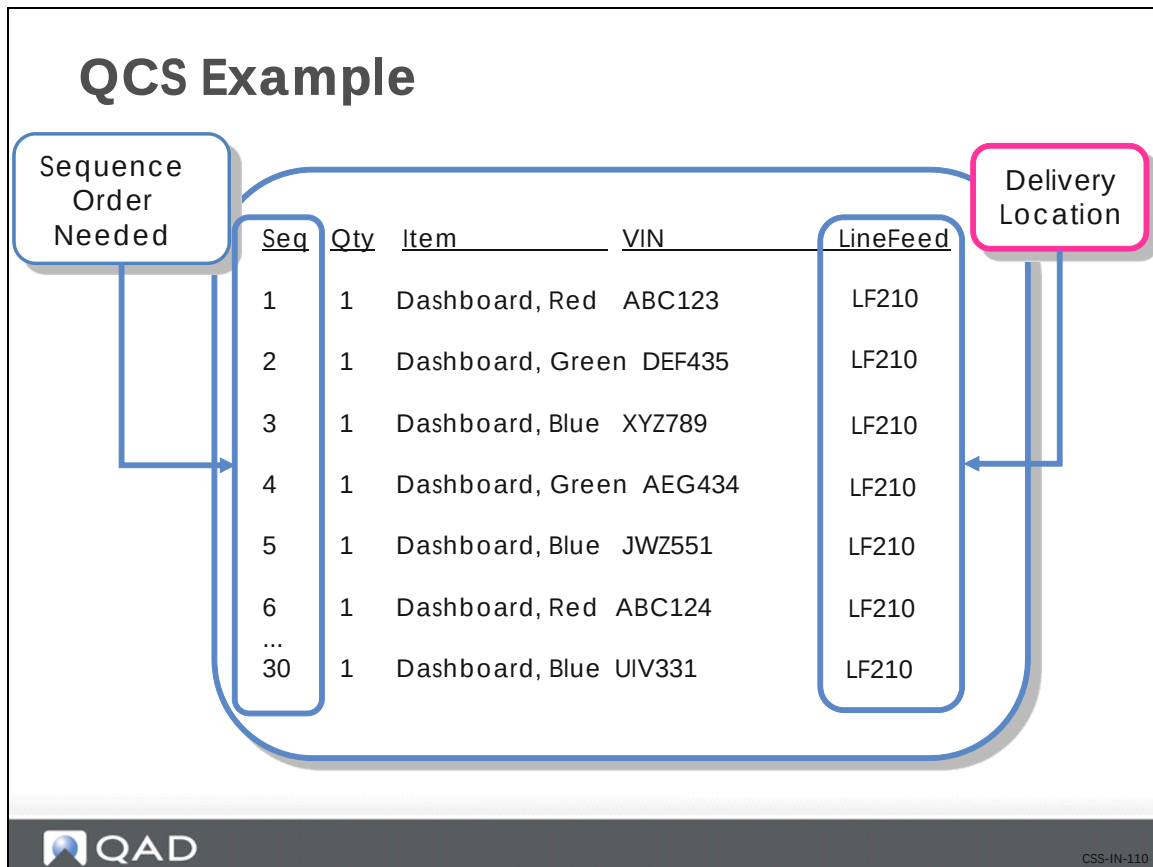
- List requirements in the order needed by the customer to build their products
- Can specify a delivery date and time
- Can specify a dock and assembly line-feed delivery location

For example, in a JIT manufacturing environment such as automotive manufacturing, the supplier would provide subassemblies that are similar, but different in color, size, or other optional features (e.g., seating, sun roofs) directly to the original equipment manufacturer (OEM). The OEM

schedules the production of the vehicles, including colors and options. These requirements, as well as the order (i.e., sequence) in which they are required, are sent to the supplier in a production sequence schedule or 866 document.

Suppliers receiving these customer sequence schedules need accurate and timely visibility into customer production line activity. They use the sequence schedule requirements to plan the manufacturing and delivery of the correct parts, in the correct sequence, to their customers. The sequence information also alerts them to any fluctuations in customer production.

QCS Example



Terminology

Terminology

- Customer Dock
- Customer Job
- Customer Reference
- Customer Sequence
- Line Feed
- Packing Order
- Sequence Pack List



CSS-IN-120

Customer Dock

Identifies dock location within the customer's site for material to be delivered

Customer Job

Customer supplied ID

- Identifies customer's production process
- Can contain alphanumeric values
 - For example, date – 02/07/2012

Customer Reference

Identifies the customer's end item

- VIN (automotive)
- Serial Number
- Used as an ID to track sequences
- Must be unique

Customer Sequence

Customer supplied ID

- Identifies order of assemblies in their production process
- Can contain alphanumeric values
 - For example, A001, A002, B001

Line Feed

Identifies location within customer's site for material to be delivered.

Packing Order

Indicates how the material is to be packed according to the customer's preference.

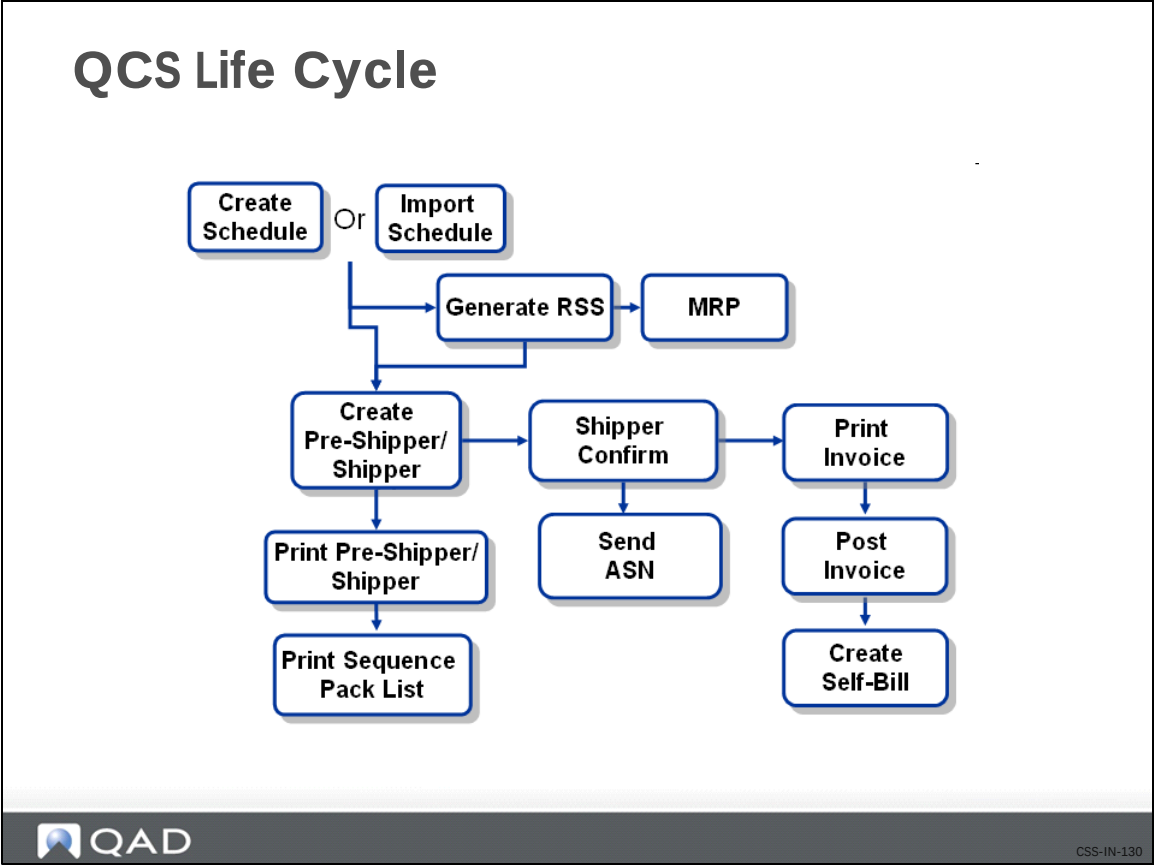
- Two types:
 - Forward
 - Reverse (i.e., first on top)

Sequence Pack List

New document that accompanies pre-shipper (total quantity)

- Displays items in sequence
- Facilitates material handling
 - Staging
 - Shipping

QCS Life Cycle



Processing QCS



The typical procedure for processing a customer's sequence scheduled order is:

- 1 Create a sequence scheduled order for a customer.
- 2 Import the sequence schedule release from the customer.
 - Long term planning schedule outlining the customer's requirements (e.g., dates, quantities)
 - Short term shipping schedule outlining what to ship day-to-day (optional)
- 3 Create the RSS to determine the required quantities for the customer's sequenced scheduled order.
- 4 Using information from the RSS, determine the planning requirements for the sequence scheduled order.
- 5 Pick items being shipped.
- 6 Ship the ordered items.

Schedule Processing Menu (7.5)

Schedule Processing Menu

Applications

7.5

7.5.1

Customer Plan Schedule Maint

7.5.2

Customer Ship Schedule Maint

7.5.3

Required Ship Schedule Maint

7.5.4.1

Customer Controls Maintenance

7.5.4.2

Customer Controls Inquiry

7.5.4.5

Sequence Schedule Maintenance

7.5.4.6

Sequence Schedule Inquiry

7.5.4.7

Sequence Schedule Report

7.5.4.10

Sequence Pre-Shipper - Automatic

7.5.4.11

Sequence Shipper Report

7.5.4.13

Sequence Cross-Ref Maintenance

7.5.4.14

Sequence Cross-Ref Report

7.5.4.16

Sequence Schedule Variance Rpt

7.5.4.17

Plan/Ship Sequence Variance Rpt

7.5.4.22

Sequence Schedule Detail Delete

Applications

7.5

7.5.4.24

Sequence Schedule Control

7.5.5

Required Ship Schedule Update

7.5.6

Selective Req Ship Sched Update

7.5.8

Schedule Inquiry

7.5.9

Schedule History Inquiry

7.5.10

Schedule Report

7.5.11

Schedule Comparative

7.5.12

Schedule Authorization Report

7.5.13

Req Ship Schedule Summary Report

7.5.14

Req Ship Schedule Detail Report

7.5.16

Cumulative Shipped Maintenance

7.5.18

Cum Shipped Reset

7.5.20

Shipment History Report

7.5.21

Ship Schedule Variance Report

7.5.22

Ship to Plan Variance Report

7.5.23

Schedule Delete/Archive

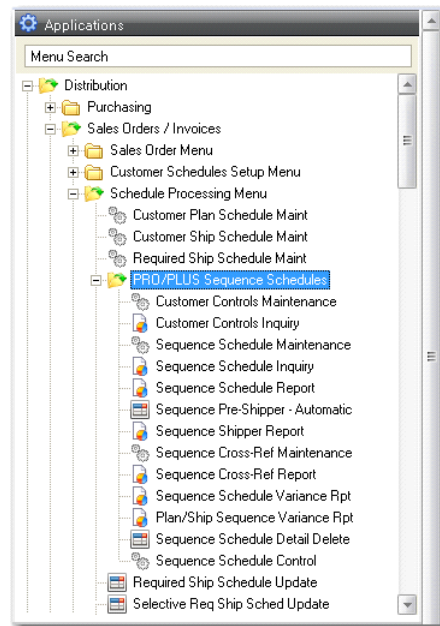
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CSS-IN-150

Access to the QCS functions.

Sequence Schedules

Sequence Schedules



CSS-IN-160

Use the Sequence Schedules menu to access the QCS functions.

Review Questions:

- 1 What kinds of shipments demand Sequence Schedules? (Large subassemblies with optional features)
- 2 What are the advantages of QCS over standard Customer Schedules? (shorter lead times, greater detail)
- 3 What technology is required to transmit Sequence Schedules? (EDI)
- 4 What document type is transmitted? (866)
- 5 Can picklists include Sequence Schedules? (Y)

Chapter 2

Business Considerations

Business Considerations

In this section you learn how to:

- Identify key business considerations before setting up QCS in QAD Enterprise Applications
- Set up QCS in QAD Enterprise Applications
- Loading QCS in QAD Enterprise Applications
- Planning QCS in QAD Enterprise Applications
- Shipping QCS in QAD Enterprise Applications
- QCS Features and Options



CSS-BU-010

Business Considerations

- EDI/EDI eCommerce
- Netting Logic



CSS-BU-020

There are several business considerations to look at before setting up QCS in QAD Enterprise Applications. This section does not discuss all potential considerations, but presents some to generate thought and discussion.

EDI eCommerce

EDI eCommerce

- Definition of EDI
 - An international protocol defining the means and methods for electronic transmission of documents between trading partners (i.e., companies). Documents are transmitted in a highly structured format that can be processed by computer software.
- Definition of EDI eCommerce
 - EDI eCommerce is the interface between QAD Enterprise Applications and third-party EDI communications or translator products called EC subsystems. The eCommerce enhances the system's ability to manipulate, analyze, edit, and reprocess EDI data.



CSS-BU-021

EDI Business Value and Features

EDI Business Value and Features

- Time saving
 - Information processed faster
 - Shortened response times
- Reduced data input
 - Reduces errors
- Saves labor costs
 - Reduces/eliminates paperwork, fewer people are needed
- Lower inventory levels
- Functionality in QAD Enterprise Applications
 - Support import of customer sequence schedules
 - Support export of invoices and ASNs
- Setup Implications
 - EDI/eCommerce software, files, etc., need to be setup
- Discussed in the following Training Guide: EDI/eCommerce



CSS-BU-022

Netting Logic

Netting Logic

Definition

- Netting logic determines how Required Ship Schedule Update (7.5.5) calculates a new release of the RSS. It uses netting logic to interpret quantities from the planning, shipping, and sequence schedules to arrive at the correct input for MRP (Material Requirements Planning).
- Why Consider
 - Customer sends sequence, planning, and shipping schedules
 - Need to tell system how to handle the schedules when calculating the RSS
- Functionality in QAD Enterprise Applications
- There are four options. The system uses the one you select to determine:
 - Which schedule to use to calculate the RSS
 - How to handle overlap in planning, shipping, and sequence schedules
- Netting logic works differently when sequences are associated with a scheduled order line item.



CSS-BU-023

Scheduled and Sequence Scheduled Order Precedence

Scheduled and Sequence Scheduled Order Precedence

- For scheduled orders without sequence schedules:
 - Option 1 – uses only the shipping schedule
 - Option 2 – uses only the planning schedule
 - Option 3 – combines planning and shipping schedule, with the shipping schedule taking precedence in the interval the schedules overlap
 - Option 4 – combines the planning and shipping schedules, with the greater of the shipping or planning schedule taking precedence in the interval of the schedule overlaps
- For scheduled orders with sequence schedules:
 - Option 1 – uses sequence and shipping schedule
 - Option 2 – uses sequence and planning schedule
 - Option 3 – combines sequence, planning, and shipping schedule, with the sequence schedule taking precedence over the shipping schedule, then the shipping schedule taking precedence in the interval the shipping and planning schedules overlap



CSS-BU-024

For scheduled orders without sequence schedules:

- Option 1 – uses only the shipping schedule
 - Short-term planning
- Option 2 – uses only the planning schedule
 - Long-term planning
- Option 3 – combines planning and shipping schedule, with the shipping schedule taking precedence in the interval the schedules overlap
 - Replace logic
- Option 4 – combines the planning and shipping schedules, with the greater of the shipping or planning schedule taking precedence in the interval of the schedule overlaps
 - Consume logic

Note Discussed in the following Training Guide: Customer Schedules.

Sequence Scheduled Orders

For scheduled orders with sequence schedules:

- Option 1 – uses sequence and shipping schedule
 - Short-term planning

- Option 2 – uses sequence and planning schedule
 - Long-term planning
- Option 3 – combines sequence, planning, and shipping schedule, with the sequence schedule taking precedence over the shipping schedule, then the shipping schedule taking precedence in the interval the shipping and planning schedules overlap
 - Replace logic
- Option 4 – combines sequence, planning, and shipping schedules, with the greater of the shipping or planning schedule taking precedence in the interval of the schedule overlaps
 - Consume logic

Setup Implications

- Scheduled Order Maintenance (7.3.13) needs to reflect the netting logic used for this customer's sequence scheduled order
 - Each sequence scheduled order can have a different netting logic

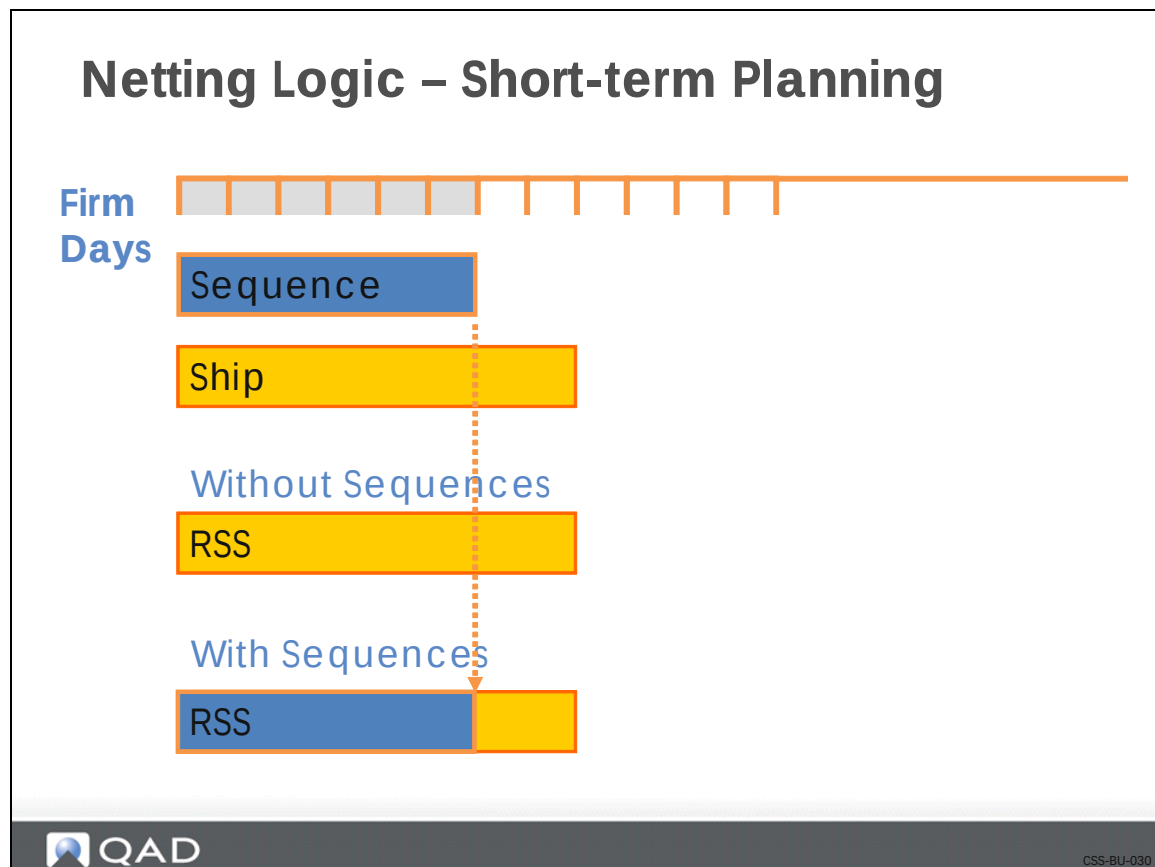
Note See in this training guide: Create Sequence Schedule Order (under Set Up Customer Sequence Schedules).

Sequenced Scheduled Orders

Sequenced Scheduled Orders

Short Term Netting	Sequence Schedules	Shipping Schedules	Planning Schedule
Scheduled Orders		1	
Sequences	1	2	
Long Term Netting			
Scheduled Orders			1
Sequences	1		2
Replace Logic			
Scheduled Orders		1	2
Sequences	1	2	3
Consume Logic			
Scheduled Orders		2	1
Sequences	1	3	2

Short Term Planning



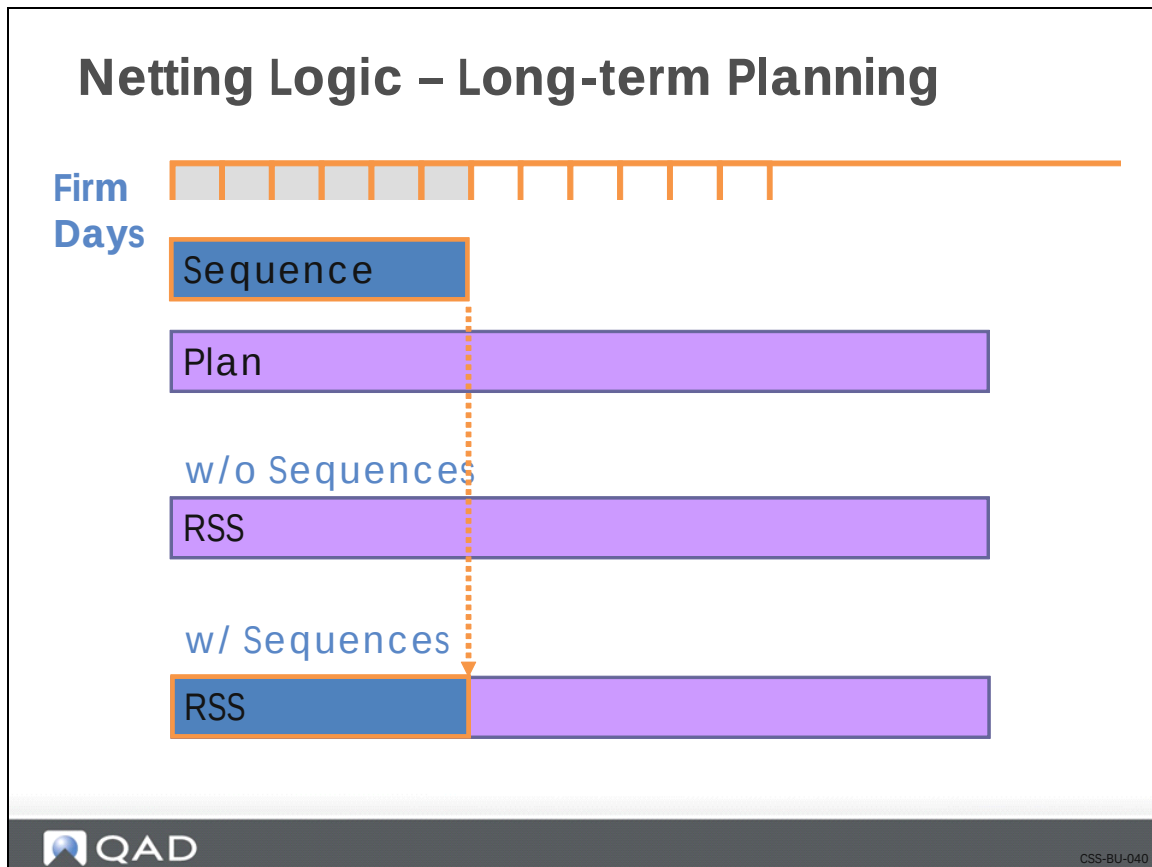
System uses the sequence and the shipping schedule to calculate the RSS.

- To determine the number of sequence schedule days, the system uses the number of Firm Days specified in the sequence scheduled order
 - Specified in Scheduled Order Maintenance, Sequence Delivery Data frame
- Shipping schedule is appended to the end of the sequence schedule days
 - In other words, the beginning of the shipping schedule is replaced by the number of days specified by the Firm Days in the sequenced scheduled order

Using the above graphic as an example, the Firm Days are six.

- When calculating the RSS with sequences, the calculation starts with the sequence schedule for the first six days
- After six days, the calculation goes to the shipping schedule

Long-term Planning



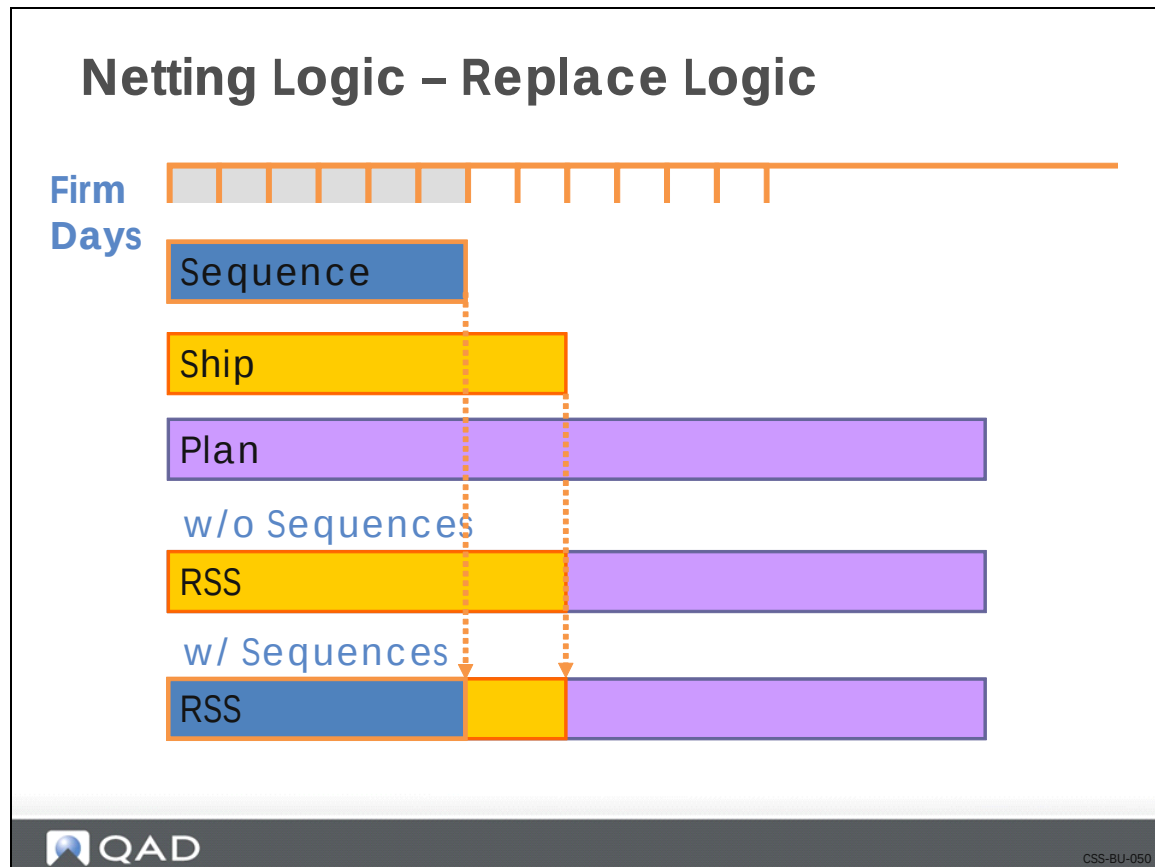
The system uses the sequence and planning schedule to calculate the RSS.

- To determine the number of sequence schedule days, the system uses the number of Firm Days specified in the sequence scheduled order
 - Specified in Scheduled Order Maintenance, Sequence Delivery Data frame
- Planning schedule is appended to the end of the sequence schedule days
 - In other words, the beginning of the planning schedule is replaced by the number of days specified by the Firm Days in the sequenced scheduled order

Using the above graphic as an example, the Firm Days are six.

- When calculating the RSS with sequences, the calculation starts with the sequence schedule for the first six days
- After six days, the calculation uses the planning schedule

Replace Logic



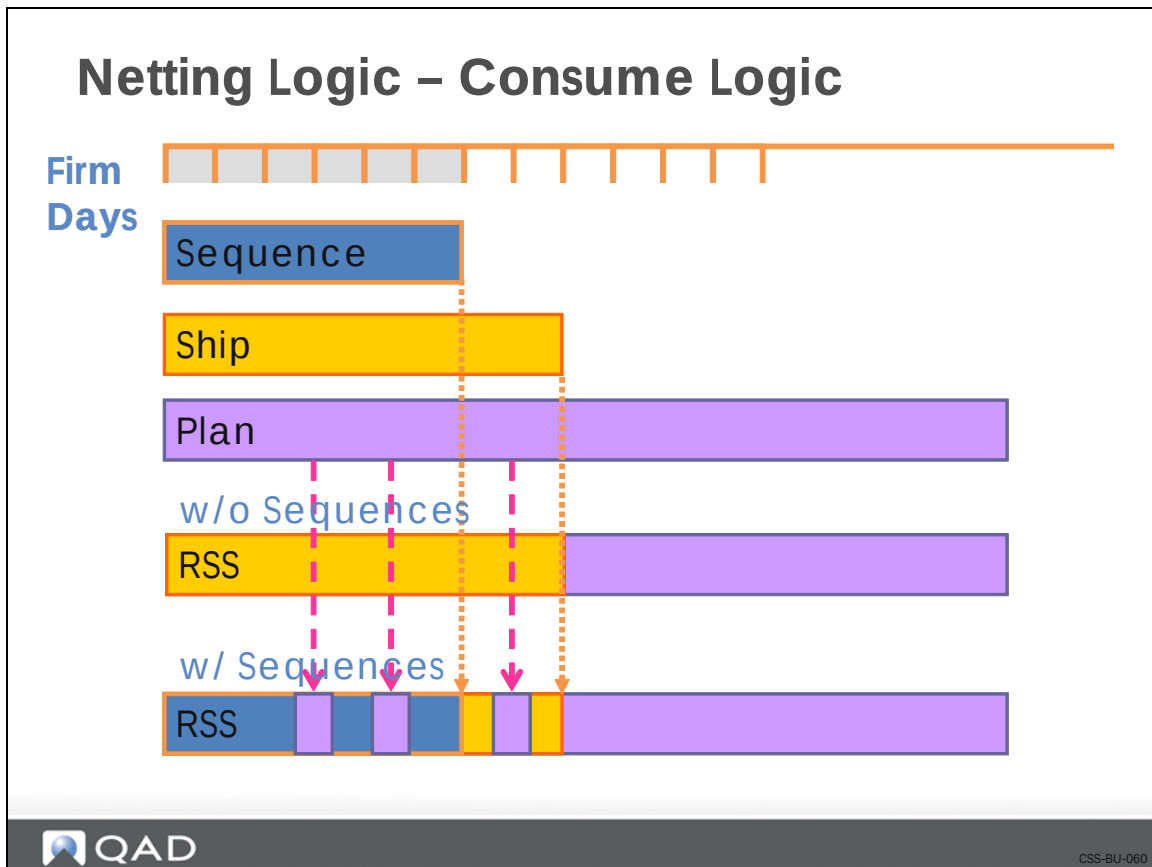
System combines the sequence, planning, and shipping schedules. Calculation starts with the specified sequence schedule days, followed by the shipping schedule, then the planning schedule.

- Sequence schedule days takes precedence over the shipping and planning schedule
- Shipping schedule takes precedence over the planning schedule

Using the above graphic as an example, the Firm Days are six.

- When calculating the RSS with sequences, the calculation starts with the sequence schedule for the first six days
- After six days, the calculation goes to the shipping schedule
- If the planning schedule extends beyond the shipping schedule, that is used after the shipping schedule

Consume Logic



The system uses the sequence, shipping, and planning schedules to calculate the RSS.

- The sequence schedule is processed first
- The shipping schedule is processed after the sequence schedule
- The planning schedule is processed last

The schedule consumes the shipping schedule. The shipping schedule consumes the planning schedule. Any discrepancy is reconciled in the last daily bucket.

Review Questions

- 1 In what instances would you choose Replace Logic?
- 2 What events occur if a customer sends you a revised sequence schedule one day prior to shipment? One hour?
- 3 How does MRP impact schedules?

Chapter 3

Customer Sequence Schedules Setup

QCS Setup Overview

QCS Setup



- Item Records *
- Customer Records *
- Customer Calendars
- QCS Control Programs
- Status Codes
- EDI eCommerce *
- Sequence Scheduled Order
- * Optional

QCS Setup

Setting Up QCS Involves the Following

- Review and update item records.
- Review and update customer records.
- Set up customer calendars.
- Set up QCS control programs.
 - Enable QCS.
 - Define system-wide control parameters.
 - If desired, define customer control parameters.
- Define parameters for EDI eCommerce.
- Create sequence scheduled order.



CSS-SU-030

This illustration is a suggested setup sequence of master records for the QCS module which is based on information that flows from one master record to another and prerequisites that need to be accomplished before setting up records.

Item Records

QCS Setup



- **Item Records ***
- Customer Records *
- Customer Calendars
- QCS Control Programs
- Status Codes
- EDI eCommerce *
- Sequence Scheduled Order

* Optional


CSS-SU-040

Before creating a sequence scheduled order, item records must exist for all items and products stored in inventory that you will be shipping. The Item Master table contains records for all items, regardless of site. Item records hold the default information about items.

- If you are using shipping containers, you must set up container item numbers

To add item records, use one of the following:

- Item Master Maintenance (1.4.1)
- Item Data Maintenance (1.4.3)

Initial Setup for all SE Courseware

- 1** Verify Domain: From the workspace menu select United States (1).

Note the domain name appears in the top window frame.

GL Calendar Browse

- 2** Verify GL Calendar Period
 - a** Use GL Calendar Browse (25.3.5)
 - b** Start search at current year

- c You should see a list of months for the current year
- d If you find No Records continue to step 3.

GL Calendar Maintenance

- 3 Use GL Calendar Maintenance (25.3.4)
 - a Enter the current year, then as a short cut enter one period whose dates will cover the term of your training event.

QCS Exercises

You have just been awarded a huge contract with a new customer, Namaka Motor Company. You are the sole supplier to two Namaka plants, supplying five styles of sunroof from your finished goods inventory. Namaka is a JIT automotive assembler who does not want to have a huge investment of your parts in inventory so they require you to deliver sunroofs at the time they are needed and in the order of their assembly line process. Namaka will be sending you a daily schedule from each plant containing the requirements for the next three days in the order of consumption. You are going to use Customer Sequence Schedules to support your Namaka account.

The data used in these exercises may not be the same as the data shown in the screen captures in this lesson. In an exercise, if a field is not listed, you can accept the default value or leave it blank.

Exercise: Add Item Record

Create first item record for the new Namaka customer.

Use Item Master Maintenance (1.4.1).

- 1 Create an item record for the sunroof by entering the following:

Field	Data
Item Number:	part1
UM:	EA
Description:	sunroof, red

- 2 Advance to the Item Data frame and enter:

Field	Data
Prod Line:	1500
Promo Group:	pg1
Status:	ac

- 3 Advance to the Item Inventory Data frame and enter:

Field	Data
Site:	10000
Location:	100

- 4 Advance to the Item Shipping Data frame and enter:

Field	Data
Ship Weight:	5 LB
Net Weight:	3 LB

- 5 Advance to the Item Planning Data frame and enter:

Field	Data
Pur/Mfg:	M
Mfg LT:	1

- 6 Advance to the Item Price Data frame and enter:

Field	Data
Price:	100.00

Exercise: Create Remaining Item Numbers

Since you have already created one item number, you can now use that as the basis for the remaining four sunroofs. This is done by copying the data from the first item record (part).

Use Item Master Copy (1.4.12).

- 1 To create the second item record using the data from the first enter:

Field	Data
Copy Item Number:	part1
To:	part2
Description:	sunroof, green

- 2 Create the third item record by entering:

Field	Data
Copy Item Number:	part1
To:	part3
Description:	sunroof, blue

- 3 Create the fourth item record by entering:

Field	Data
Copy Item Number:	part1
To:	part4
Description:	sunroof, black

- 4 Create the fifth item record by entering:

Field	Data
Copy Item Number:	part1
To:	part5
Description:	sunroof, clear

Customer Item Maintenance (1.16)

Customer Item Maintenance

The screenshot shows the 'Customer Item Maintenance' window. It has a title bar with a close button. Below the title bar is a menu bar with 'Go To', 'Actions', 'Copy', 'Print', and 'Preview'. The main area contains several fields: 'Customer/Ship-To:' with a search icon, 'Customer Item:' with a search icon, 'Item Number:', 'Comment:', 'Display Customer Item:', and 'Customer Item ECO Nbr:'. Two blue arrows point from the 'Item Number:' and 'Display Customer Item:' fields to a box labeled 'Must exist in Item Master File'. Another blue arrow points from the 'Customer Item ECO Nbr:' field to a box labeled 'Prints on Shipper & ASNs'. At the bottom right are 'Back' and 'Next' buttons.

Customer/Ship-To:

Customer Item:

Item Number:

Comment:

Display Customer Item:

Customer Item ECO Nbr:

Must exist in Item Master File

Prints on Shipper & ASNs

Back Next

QAD

CSS-SU-060

Use Customer Item Maintenance (1.16) to set up cross-references between:

- Your internal item numbers and your customer's item numbers
 - You can choose to have one or both item numbers appear on all sales and shipping paperwork

On sales quotes and sales orders the item number can only be 18 characters long.

- Internal numbering systems, industry standard (UPC), or marketing catalog numbers
 - By leaving the Customer field blank, the cross-reference will apply to all customers

Exercise: Create Customer Items for Each Part

Namaka uses their own customer item numbers for each part and wants to have that item number referenced on the sequence scheduled order.

Use Customer Item Maintenance (1.16).

- 1 To create a customer item for the first part, enter:

Field	Data
Customer /Ship-to:	<blank>
Customer Item:	sunroof, red
Item Number	part1

- 2 Create a customer item for the second part by entering:

Field	Data
Customer /Ship-to:	<blank>
Customer Item:	sunroof, green
Item Number	part2

- 3 Create a customer item for the third part by entering:

Field	Data
Customer /Ship-to:	<blank>
Customer Item:	sunroof, blue
Item Number	part3

- 4 Create a customer item for the fourth part by entering:

Field	Data
Customer /Ship-to:	<blank>
Customer Item:	sunroof, black
Item Number	part4

- 5 Create a customer item for the fifth part by entering:

Field	Data
Customer /Ship-to:	<blank>
Customer Item:	sunroof, clear
Item Number	part5

Exercise: Add Inventory

Each part needs to be added to inventory.

Use Receipts - Unplanned (3.9).

- 1 To add inventory for the first part, enter:

Field	Data
Item Number:	part1
Quantity:	1000

Field	Data
Site:	10000
Location:	100

- 2 Add inventory for the second part by entering:

Field	Data
Item Number:	part2
Quantity:	1000
Site:	10000
Location:	100

- 3 Add inventory for the third part by entering:

Field	Data
Item Number:	part3
Quantity:	1000
Site:	10000
Location:	100

- 4 Add inventory for the fourth part by entering:

Field	Data
Item Number:	part4
Quantity:	1000
Site:	10000
Location:	100

- 5 Add inventory for the fifth part by entering:

Field	Data
Item Number:	part5
Quantity:	1000
Site:	10000
Location:	100

Customer Records

QCS Setup



- Item Records *
- **Customer Records ***
- Customer Calendars
- QCS Control Programs
- Status Codes
- EDI eCommerce *
- Sequence Scheduled Order

• * Optional

CSS-SU-080

A customer record must exist for each of your customers. The system uses this information to identify the customer and to determine how to process the customer's order.

Customer Maintenance (2.1.1)

Customer Maintenance

Customer Maintenance X

Go To
Actions
Copy
Print
Preview
Attach

Attachments

Customer Address

Customer: 1004000

Name: WORLDWIDE BUSINESS SUPPLY

Address:

Address: 8000 CENTRAL AVENUE

Address:

City: ANAHEIM State: CA Post: 90002 Format: 0

Country: United States of America USA County:

Attention: MR. ALEX TUMMERS [2]: MS. WENDY SMITH

Telephone: 714-555-0239 Ext: [2]: Ext:

Fax/Telex: 714-555-0023 [2]: Added: 5/3/1988

Customer Data

Sort Name: WORLDWIDE BUSINESS SUPPLY Type: 1000

Salespsn1: Multiple: ☐ Region: US

Ship Via: GROUND TRUCK Currency: USD

AR Acct: 1200 Dual Pricing Cur:

Resale: 88-02-09 T92X Site: train

Remarks: Lang: us

Delete Back Next

CSS-SU-090

Use Customer Maintenance (2.1.1) to set up and maintain customer records. Customer records contain information about the customer such as:

- Address
- General Data
- Credit Data
- Freight Data
- Bank Information

Exercise: Setup Customer

Since Namaka is a new customer, you need to create a customer record.

Use Customer Maintenance (2.1.1).

- 1 Create a customer record for Namaka by entering the following:

Field	Data
Customer:	Namaka
Name	Namaka Motor Company
<Country Code>	USA

- 2 Advance to the Customer Data frame and enter:

Field	Data
Site:	10000
Lang:	US

A pop-up window will require a time zone, use GMT-8.

- 3 Advance to the Customer Credit Data frame and enter:

Field	Data
Credit Limit:	1,000,000,000

Customer Addresses

Customer Maintenance

- Customer Addresses
- Sold-To Address
- Bill-To Address
- Ship-To Address



CSS-SU-110

A sequence scheduled order references three customer addresses:

- Sold-to
 - Places the order
- Bill-to
 - Pays the invoice
- Ship-to
 - Receives the order

Customer Maintenance (2.1.1)

Customer Maintenance

Customer Maintenance X

Go To Actions Copy Print Preview Attach

Attachments

Customer Address

Customer: 1004000

Name: WORLDWIDE BUSINESS SUPPLY

Address:

Address: 8000 CENTRAL AVENUE

Address:

City: ANAHEIM State: CA Post: 90002 Format: 0

Country: United States of America USA Country:

Attention: MR. ALEX TUMMERS [2]: MS. WENDY SMITH

Telephone: 714-555-0239 Ext:

Fax/Telex: 714-555-0023 [2]: Added: 5/3/1988

Customer Data

Sort Name: WORLDWIDE BUSINESS SUPPLY Type: 1000

Salespsn1: Multiple: Region: US

Ship Via: GROUND TRUCK Currency: USD

AR Acct: 1200 Dual Pricing Cur:

Resale: 88-02-09 T92X Site: train

Remarks: Lang: us

Delete Back Next

- Places the order
- Always entered first
- The following fields in the sequence scheduled order default from the sold-to address unless you enter a different ship-to address:
 - Site
 - Language
 - Taxable (Y/N)
 - Salesperson
 - Remarks
 - Ship Via

Sold-to/Bill-To Relationship

Customer Maintenance

Customer Maintenance X

Go To Actions Copy Print Preview Attach

Attachments

Customer Address
Customer: 1004000
Name: WORLDWIDE BUSINESS SUPPLY
Address:
Address: 8000 CENTRAL AVENUE
Address:
City: ANAHEIM State: CA Post: 90002 Format: 0
Country: United States of America USA County:
Attention: MR. ALEX TUMMERS [2]: MS. WENDY SMITH
Telephone: 714-555-0239 Ext: [2]:
Fax/Telex: 714-555-0023 [2]:
Ext: Added: 5/3/1988

Customer Credit Data
Credit Limit: 10,000,000 Disc Pot: 0.00%
Terms: 2/10-30 Finance Charge: ☒ Last Credit Review:
Credit Hold: ☒ Statement: ☒ Last Credit Update: 12/16/1994
Credit Rating: 9 Statement Cycle: 12/1 High Credit: 4,620
DB Number: 901020 Dun Letter: ☒ High Date: 9/30/1989
PO Required: ☐ Last Payment: 9/30/1989 Last Sale: 9/30/1990

Bill To:
Last Credit Review:
Last Credit Update: 12/16/1994
High Credit: 4,620
High Date: 9/30/1989
Last Sale: 9/30/1990

Back Next

- Pays the invoices
- Set up in Customer Maintenance if different from the sold-to
- Defaults to sold-to, unless you assign a different bill-to on the sold-to record
- Determines the default credit terms and currency and the Accounts Receivable account

Ship-To Address

Customer Ship-to Maintenance

Customer Ship-to Maintenance

Go To Actions Copy Print Preview Attach

Attachments

Customer Address

Customer: 1004000
 Name: WORLDWIDE BUSINESS SUPPLY
 Address: 8000 CENTRAL AVENUE
 City: ANAHEIM
 County:
 State: CA USA
 Country: United States of America
 Postal Code: 90002
 Format: 0

Customer Ship-To

Code: 00010000 Temporary: ☐
 Name: WORLDWIDE BUSINESS SUPPLY
 Address:
 Address:
 Address:
 City:
 State:
 Country:
 Attention:
 Telephone: Ext:
 Fax/Telex:
 Sort Name: WORLDWIDE BUSINESS SUPPLY

Sold-To / Ship-To Relationship

Postal: Format: 0
 Country:
 [2]:
 [2]: Ext:
 [2]: Language: us

Delete Back Next

- Receives the order
- Defaults to sold-to, unless you assign a different ship-to
- Can set up alternate ship-to addresses in Customer Ship-to Maintenance (2.1.13)
- Can set up the ship-to in Customer Maintenance if information such as language, currency, etc., are different from the sold-to

Exercise: Create Ship-To Address

Namaka want to receive the shipments at a location different from the corporate offices. You need to set up ship-to addresses.

Use Customer Ship-to Maintenance (2.1.13).

- 1 Create Ship-To Addresses for each Namaka plant.

Field	Data
Customer:	Namaka

- 2 Advance to the Customer Ship-To frame and add the first ship-to location.

Field	Data
Code:	f001
Name:	SUV Assembly Plant
<Country Code>:	USA

- 3 Add the second ship-to location by entering:

Field	Data
Code:	f002
Name:	Sedan Assembly Plant
<Country Code>:	USA

Customer Calendars

QCS Setup



- Item Records *
- Customer Records *
- **Customer Calendars**
- QCS Control Programs
- Status Codes
- EDI eCommerce *
- Sequence Scheduled Order

* Optional

CSS-SU-160

QAD Enterprise Applications allows you to define calendars matching your customer's work schedule (for the ship-to location). The system uses this calendar when calculating shipments for the customer. This calendar:

- Identifies the customer's holidays, shutdowns, hours, etc.
- Allows you to calculate a ship date acceptable to you and your customer

Customer Calendar Maintenance (7.3.1)

Customer Calendar Maintenance

Customer/Ship-To: 1004000 WORLDWIDE BUSINESS SUPPLY

Work Day	Hours
Sunday: ☐	0.00
Monday: ☒	8.00
Tuesday: ☒	8.00
Wednesday: ☒	8.00
Thursday: ☒	8.00
Friday: ☒	8.00
Saturday: ☐	0.00

Operating Day Hour Exceptions

Reference:

Start:

End: Daily Hours:

Back Next

QAD CSS-SU-170

Use Customer Calendar Maintenance (7.3.1) to set up a customer calendar.

- Useful when a customer has a work schedule different from your company's work schedule
- Specify your customer's work days and their hours of operation
- Can specify exceptions to the customer's calendar

System checks the calendar when calculating the required ship schedule for the customer so releases do not occur on the customer's non-working days.

- If you do not set up a customer calendar, system uses your shop calendar (set up in Calendar Maintenance (36.2.5))

Two additional frames let you specify exceptions to your customer's regular work week:

- Operating Day Hour Exceptions
 - Specify exceptions to the regular work week (e.g., shutdown periods)
 - Specify a start and end date
 - Reference only, not used in schedule calculations
- Non-Operating Days
 - Specify a date

Exercise: Customer Calendar

Each ship-to location needs a calendar.

Use Customer Calendar Maintenance (7.3.1). For each calendar accept the default values.

- 1 Create a calendar for the first plant by entering:

Field	Data
Customer Ship-To:	f001

- 2 Create a calendar for the second plant by entering:

Field	Data
Customer Ship-To:	f002

QCS Control Program Setup

QCS Control Program Setup

- Sequence Schedule Control (7.5.4.24)
- Customer Controls Maintenance (7.5.4.1)



CSS-SU-190

Control programs contain parameters which tell the system how processing takes place and what defaults to use. Two control programs are available to use when setting QCS control parameters.

- Sequence Schedule Control (7.5.4.24)
 - Required
 - Enables QCS
 - System-wide, affecting all sequence schedules
- Customer Controls Maintenance (7.5.4.1)
 - Optional
 - Use to set custom control parameters for an individual customer
- Overrides the settings in Sequence Schedule Control for the individual customer

Sequence Schedule Control (7.5.4.24)

Sequence Schedule Control

The screenshot shows the 'Sequence Schedule Control' window. It has a title bar with a close button and a menu bar with 'Go To', 'Actions', 'Copy', 'Print', and 'Preview'. The main area contains a list of settings, each with a checkbox or input field. A blue arrow points from a callout box to the 'Enable Sequence Schedules' checkbox.

Enable Sequence Schedules:	☒
Schedule Order Default:	☒
Include Seq in Req Ship Sched:	☒
Firm Days:	5
Packing Order:	Forward
Sequences Per Container:	0
Merge Schedules:	☐
Check Sequence Tolerance:	☒
Maximum Tolerance:	2
Print Sequence Range on Shipper:	☒
Print Sequence Range on Invoice:	☒
Send Sequence with ASN:	☒
Send Sequence with Invoice:	☒

Set to Yes to Activate Sequence Schedules

Back Next

QAD CSS-SU-210

Use Sequence Schedule Control (7.5.4.24) to enable QCS functionality and to set the system-wide defaults.

QCS Control Programs

QCS Setup



- Item Records *
- Customer Records *
- Customer Calendars
- **QCS Control Programs**
- Status Codes
- EDI eCommerce *
- Sequence Scheduled Order

* Optional

CSS-SU-200

Note When you initially enable QCS, certain programs are automatically updated to be used with QCS. If you deactivate QCS after enabling it, the modified programs function as they did before they were updated.

Sequences Per Container Option: Example

Sequences Per Container Option: Example

Ship To: 01000036
Northwest Reliable
1000 B Street

SIMULATION
PICKLIST / PRE-SHIPPER
SEQUENCE PACK LIST
Pre-Shipper: P00000289
Page: 2

Coos Bay
United States of America

Packing Order: forward
Sequences Per Container: 2

Customer Dock:
Line Feed:

Pack Seq	Customer Job Customer Sequence Customer Reference	Item Number	Quantity	UM	Status
1	20000131 001 1R1234XYZ006	88-100	1.0	EA	
2	20000131 002 1R1234XYZ007 Container ()				
3	20000131 003 1R1234XYZ008	88-100	1.0	EA	
4	20000131 004 1R1234XYZ009 Container ()	88-100	1.0	EA	

Container Parameter points to Sequences Per Container: 2

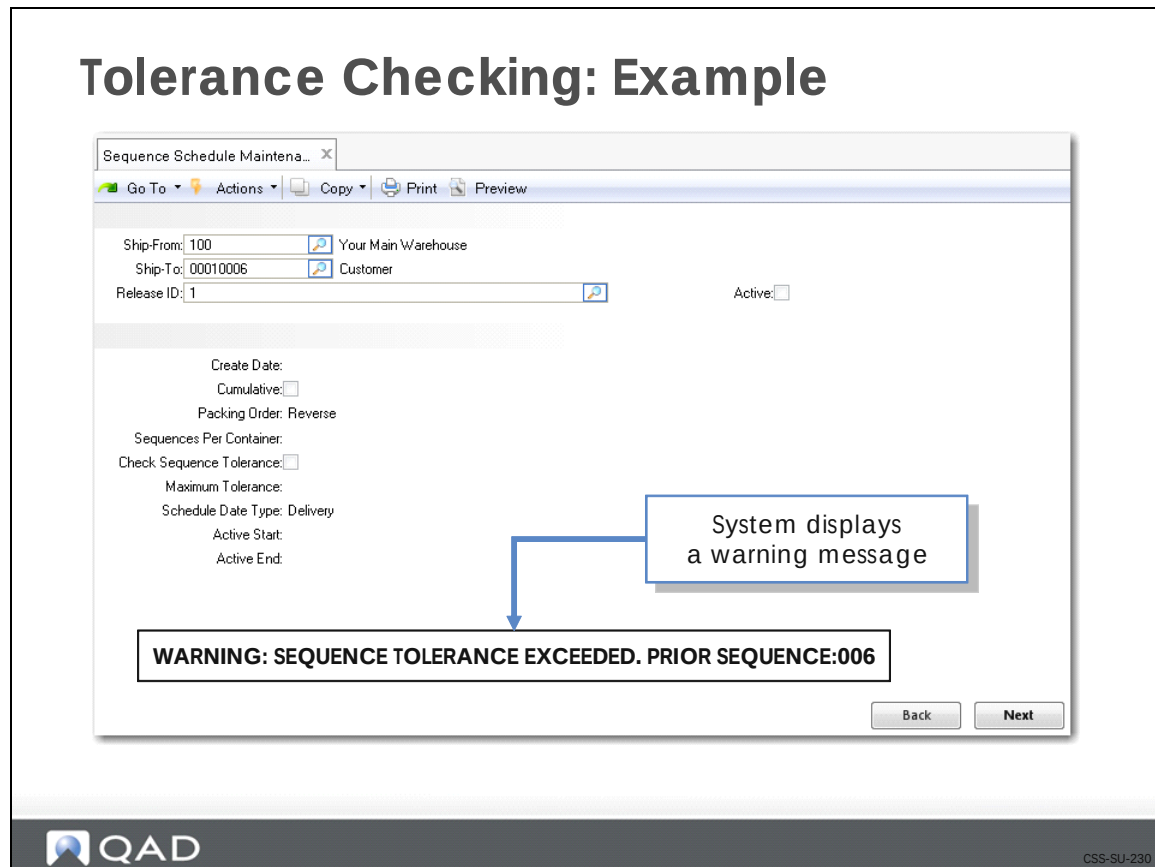
Separator points to Container ()

QAD CSS-SU-220

The above shows an example of a Sequence Pack List and the number of sequences per container for a shipment.

- Sequences Per Container field set to 2 in the control file
 - Two sequences are to be packed in each container

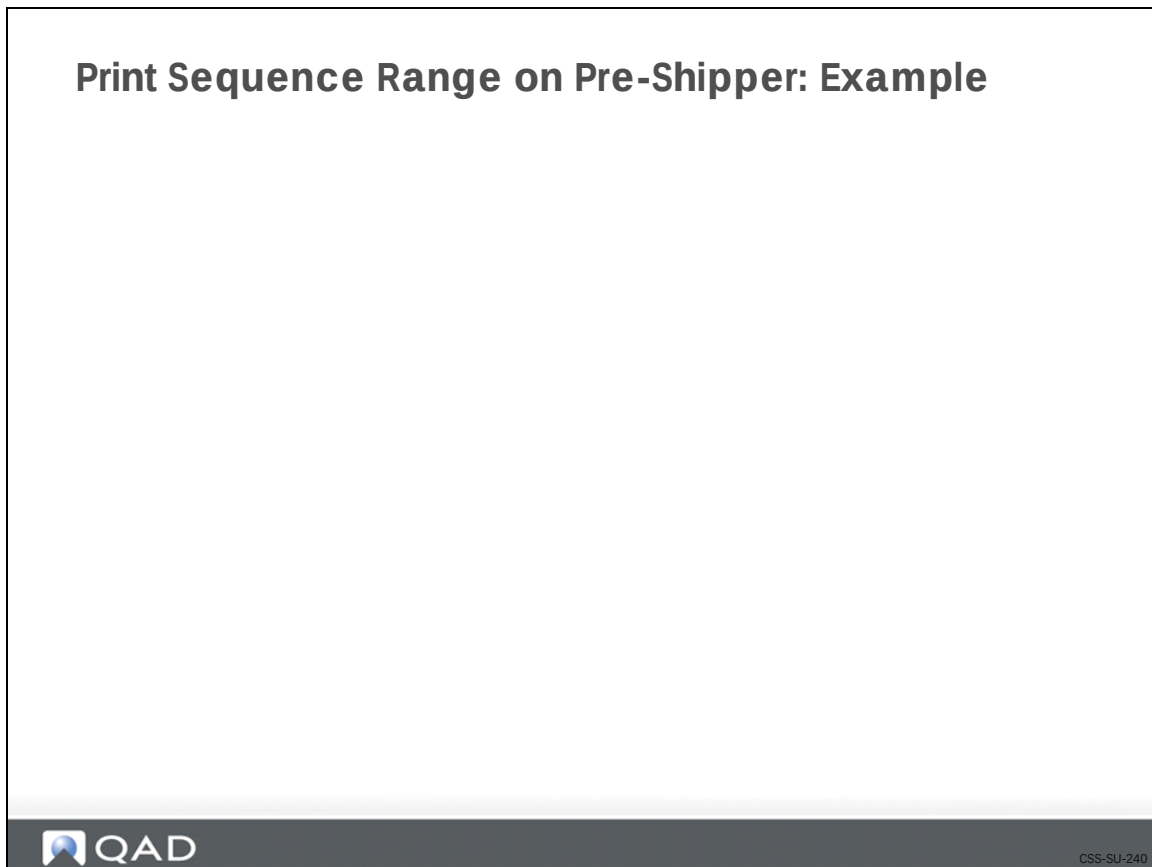
Tolerance Checking: Example



The above shows an example of tolerance checking in effect when adding a sequence record in Sequence Schedule Maintenance (7.5.4.5).

- Check Sequence Tolerance option is turned on
- Specified Maximum Tolerance value exceeded

Print Sequence Range on Pre-Shipper: Example



Sequence Range on Pre-Shipper

The above shows an example of a sequence range printed on a pre-shipper.

Set the Print Sequence Range on Shipper field to Yes in the control program.

Print Sequence Range on Invoice: Example

Print Sequence Range on Invoice: Example

Quality Products Inc.
Div/Consolidated Corporation
Suite 1, Consolidated Bldg.
One Consolidated Plaza
San Diego, CA 92130
United States of America

Bill To: 01000036

I N V O I C E

Invoice: IV645 Revision: 0
Invoice Date: 02/01/00 Page: 1
Print Date: 02/01/00

Sold To: 01000036

Sequence Ranges

Item Number	UM	Shipped	Backorder	Tax	Price	Ext Price
88-100	EA	5.0	0.0	no	100.00	500.00
CASE, AUTO-UNIT						

Customer Job: 20000128

Customer Sequence

Sequence Ranges

001

005

CSS-SU-250

Sequence Range on Invoice

The above shows an example of a sequence range printed on an invoice.

- Print Sequence Range on Invoice field set to Yes in control program

Including sequence information on the invoice gives the supplier and the customer better visibility of the items being shipped and received.

- Sequence information on the invoice can be used for self-billing

Exercise: Enable Customer Sequence Schedules

Before you can create a sequence scheduled order, you must enable sequence schedules.

Use Sequence Schedule Control (7.5.4.24).

- 1 Turn on the Customer Sequence Schedules module if it is not already enabled.

Field	Data
Enable Sequence Schedules:	Yes
Schedule Order Default:	Yes
Include Seq in Req Ship Sched:	Yes
Firm Days:	0
Packing Order:	Forward
Sequences Per Container:	0
Merge Schedules:	No
Check Sequence Tolerance:	No
Maximum Tolerance:	0
Print Sequence Range on Shipper:	Yes
Print Sequence Range on Invoice:	Yes
Send Sequence with ASN:	Yes
Send Sequence with Invoice:	Yes

Customer Controls Maintenance (7.5.4.1)

Customer Controls Maintenance

Customer Controls Maintenance

Go To Actions Copy Print Preview

Ship-To: 1004000 WORLDWIDE BUSINESS SUPPLY

Include Seq in Req Ship Sched: ☒

Firm Days: 5

Packing Order: Forward

Sequences Per Container: 0

Merge Schedules: ☐

Check Sequence Tolerance: ☒

Maximum Tolerance: 0

Print Sequence on Shipper: ☒

Print Sequence on Invoice: ☒

Send Sequence with ASN: ☒

Send Sequence with Invoice: ☒

Settings Only Apply To This Customer/Ship-To Address

Delete Back Next

QAD

CSS-SU-270

Use Customer Controls Maintenance (7.5.4.1) to create customer control records. These are customer specific default values that are different from the system wide default values specified in Sequence Schedule Control (7.5.4.24). This gives you the ability to set up customize parameters for an individual customer or ship-to address.

- Except for the Ship-To, all values default from Sequence Schedule Control
- Settings entered here default to sequence schedules created for the ship-to address
- These settings override the corresponding Sequence Schedule Control settings for the individual customer/ship-to address

Note Customer control settings are optional.

Status Codes

QCS Setup



- Item Records *
- Customer Records *
- Customer Calendars
- QCS Control Programs
- **Status Codes**
- EDI eCommerce *
- Sequence Scheduled Order

* Optional

Generalized Codes Maintenance (36.2.13)

Generalized Codes Maintenance

Generalized Codes Maintenan... x

Go To Actions Copy Print Preview

Field Name: rcsd_Status
Value: Offline

Comments: Sequence is off customer production line

Delete Back Next

QAD CSS-SU-290

Use Generalized Codes Maintenance (36.2.13) to set up status codes.

- Status codes are used in the Status field of Sequence Schedule Maintenance (7.5.4.5)
- Allow you to create user-defined entries (e.g., Offline)
- Can use to create a Blank status code
 - Value field would be <blank>
- Creating status codes is optional

Exercise: Create Status Codes

In the following exercises you need to use status codes.

Use Generalized Codes Maintenance (36.2.13).

- 1 Create three status codes entries. Enter the following:

Field	Data
Field Name:	rcsd_status

- 2 Create a second status code by entering:

Field	Data
Field Name:	rcsd_status
Value:	9000
Comments:	9000-series part - special build

- 3 Create a third status code by entering:

Field	Data
Field Name:	rcsd_status
Value:	offline
Comments:	Vehicle is offline

EDI eCommerce

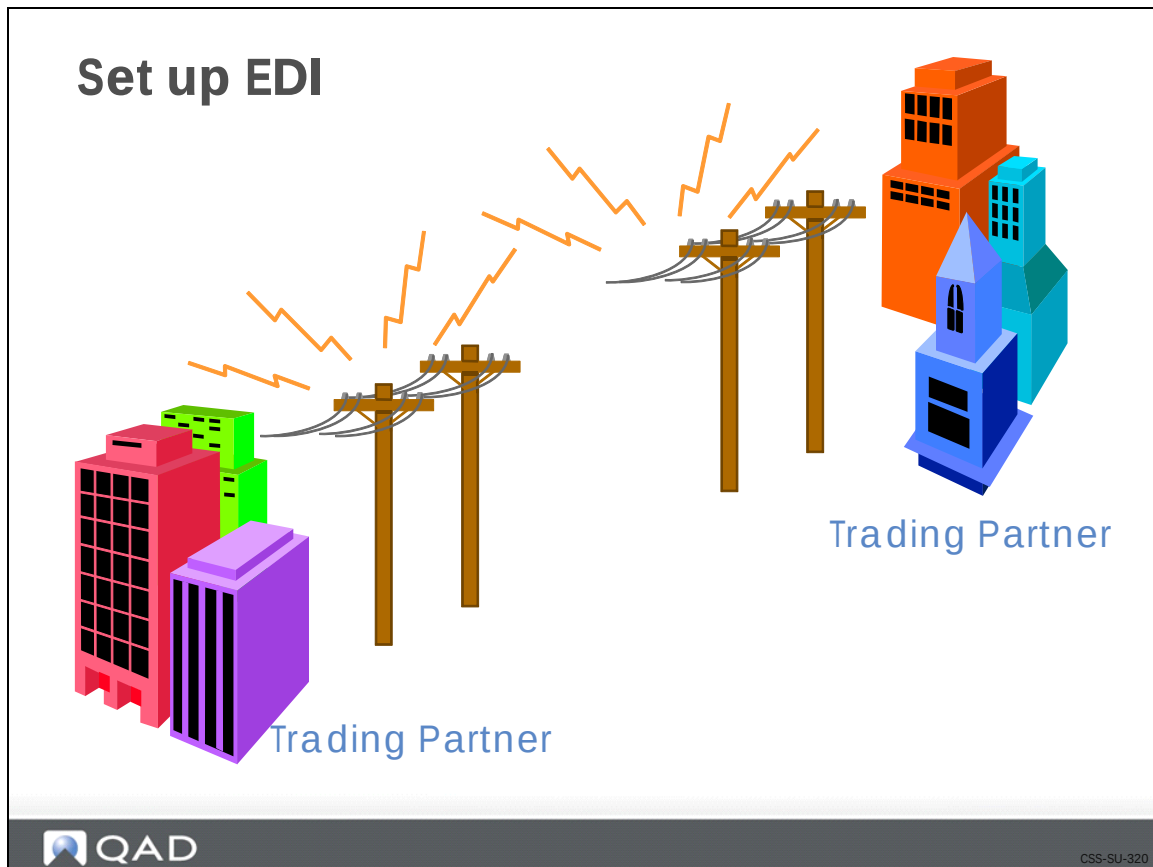
QCS Setup



- Item Records *
- Customer Records *
- Customer Calendars
- QCS Control Programs
- Status Codes
- **EDI eCommerce ***
- Sequence Scheduled Order

* Optional

Set Up EDI eCommerce



You use the following functions to set up EDI eCommerce data:

- Exchange Definition Maintenance (35.15.6)
- Application Definition Maintenance (35.15.10)
- Transformation Definition Maintenance (35.15.17)
- Trading Partner Maintenance (35.13.7)
- Trading Partner Parameter Maintenance (35.13.10)

Exchange Definition Maintenance (35.15.6)

Exchange Definition Maintenance

Exchange Definition Maintenan...
Go To ▾
Actions ▾
Copy ▾
Print
Preview

File: MFG850
Version: 1
Direction: Out

Desc: MFG850 Flat File
Advanced: ☐

Exchange File Records

Seq	Record Name	Requirement	Loop Occur	Loop End	Seq Fields	XML
1	Header	Man	1	99	☐	☐
2	Header-Comments	Optional	99	2	☐	☐
12	Line-Items	Optional	99999	19	☐	☐
14	SalesOrderBill	Optional	999	14	☐	☐
19	Line-Comments	Optional	999	19	☐	☐

Delete
Back
Next

CSS-SU-430

Use Exchange Definition Maintenance (35.15.6) to define the layout and content of exchange file documents.

Note An exchange file defines documents communicated between EC subsystems and QAD Enterprise Applications.

Exchange Definition Maintenance (35.15.8)

Exchange Definition Maintenance

Exchange Definition Mainten...
Go To
Actions
Copy
Print
Preview

File: MFG850
 Desc: MFG850 Flat File

Version: 1

Direction: Out
 Advanced: ☐

Exchange File Field Record: Header

Seq	Name	Reqd	Type	Min	Max	Token	Adv
1	ShipTo	Opt	an	1	24		☐
2	ShipFrom	Optional	an	1	24		☐
3	PONumber	Optional	an	1	10	tp-document-nbr	☐
4	Filler1	Optional	an	1	1		☐
5	CreditTerms	Optional	an	1	8		☐
6	Filler2	Optional	an	1	1		☐
7	FOB	Optional	an	1	20		☐
8	Filler3	Optional	an	1	1		☐
9	DueDate	Optional	d	1	6		☐
10	Filler4	Optional	an	1	4		☐
11	ShipToName	Optional	an	1	28		☐

Delete
Back
Next

CSS-SU-440

In this frame you identify the document for which you are creating an exchange file definition.

- Cust-Seq-Sched

Exchange File Field Record: Header Frame

This frame displays only if Fields is set to Yes for the selected record.

Application Definition Maintenance (35.15.10)

Application Definition Maintenance

Application Definition Maint X

Go To Actions Copy Print Preview

Name: MFG850
 Gtway Prgm: edompopr.p

Version: 1
 Gtway Rpt Prgm: edompopr.p
 Gtway Process Priority: 1

Direction: Out
 QAD

Application File Records

Seq	Record Name	Requirement	Loop Occur	Loop End	Seq Fields
1	HDR	Man	1	0	☐
2	HDR-CMT	Optional	99	2	☐
3	DET	Mandatory	999	5	☐
4	DET-EXT	Optional	99	4	☐
5	DET-CMT	Optional	99	5	☐

Delete Back Next

CSS-SU-450

Use Application Definition Maintenance (35.15.10) to set up individual application template document definition.

Implementation Definition Maintenance (35.15.13)

Implementation Definition Maintenance

Implementation Definition Maint X
Go To Actions Copy Print Preview

Implementation Name: Schedule

Application Name: customer-schd

Direction: In Desc: 866 Schedule

Version: 1

Version: 1

Advanced: ☐

Print Gateway Error Data: ☐

Implementation File Records

Seq	Record Name	Requirement		Loop End	Seq Fields	XML
1	HDR	Man	1	0	☐	☐
2	HDR-EXT	Optional	1	0	☐	☐
3	HDR-CMT	Optional	999	0	☐	☐
4	DET	Mandatory	999999	7	☐	☐
5	DET-EXT	Optional	1	0	☐	☐
6	DET-CMT	Optional	999	0	☐	☐
7	ATH	Optional	100	0	☐	☐

Delete Back Next

CSS-SU-460

Use Implementation Definition Maintenance (35.15.13) to define the data exchange requirements for a specific trading partner implementation.

Transformation Definition Maintenance (35.15.17)

Transformation Definition Maintenance

Transformation Definition Maint
Go To Actions Copy Print Preview

Transformation: MFG850
 Exchange File Name: MFG850
 Application: MFG850
 Implementation Name: MFG850

Dir: In
 Version: 1
 Version: 1
 Version: 1

Can Run: ☒
 Debug level: 0
 Many to Many: ☐

Transformation File Records

Record Name	Ev	Seq	EQ	TQ	Target	Type	SQ	Source
Header	RE	10	E	I	Header	Read		
Header	RE	20	E	O	HDR.order-date	Equat	F	SysDate
Header	RE	30	E	O	HDR.tp-ship-to	Equat	F	getMFGPROAddress
Header	RE	40	E	O	HDR.tp-ship-fro	Equat	F	getMFGPROSite
Header	RE	50	E	O	HDR.purchase-or	Equat	I	Header.PONumber
Header	RE	60	E	O	HDR.credit-term	Equat	I	Header.CreditTe
Header	RE	70	E	O	HDR.due-date	Equat	I	Header.DueDate
Header	RE	80	E			If	F	notblank
Header	RE	90	E	O	HDR.due-date	Equat	F	ToDate
Header	RE	100	E			EndIf		

Delete
Back
Next

CSS-SU-470

Use Transformation Definition Maintenance (35.15.17) to define the maps needed to convert between exchange file data and QAD Enterprise Applications data.

- Inbound map representing customer's sequenced schedule

Trading Partner Maintenance (35.13.7)

Trading Partner Maintenance

Trading Partner Maintenance
Go To Actions Copy Print Preview

TP ID: HAUSEV Name: HONDA ALABAMA (USEV)

Trading Partner Document Records

TP Doc ID	Dir	Document Map	Transmission Group	Token List	T	A	F
830	In	hondadelta-830-dmo			☐	☐	☒
850	In	hondadelta-850-dmo			☐	☐	☐
856	Out	hondadelta-856-dmo	OUTGENQP		☐	☐	☐
862	In	hondadelta-862-dmo			☐	☐	☐

TP Location Cross-Reference

TP Site	TP Address Reference	Token List Values	Site	App Addr	Exp	T/O
192774347	827961264		10000	HAUSEV	☐	☐
21061001	NSE2 01		10000	NSE201	☐	☐
21061001	NSE2 09		10000	NSE209	☐	☐
21061001	NSE5 17		10000	NSE517	☐	☐

Delete Back Next

CSS-SU-480

Use Trading Partner Maintenance (35.13.7) to:

- Identify the document types that are exchanged with each trading partner
- Set up cross-references between trading partner documents and QAD Enterprise Applications
- Cross-reference the trading partner's site and address codes to the codes used in QAD Enterprise Applications

Trading Partner Parameter Maintenance (35.13.10)

Trading Partner Parameter Maintenance

Trading Partner Parameter Mai... x

Go To Actions Copy Print Preview

App Addr: 10001000

App Site: Site-10

TP Address:

TP Site:

Logical Param Desc	Logical Parameter Value
	☐
	☐
	☐
	☐
	☐
	☐
	☐
	☐
	☐

BackNext

QAD

CSS-SU-490

Use Trading Partner Parameter Maint (35.13.10) to assign parameters and values to a variety of trading partner-specific processing actions, such as setting a logical flag.

Sequence Scheduled Order

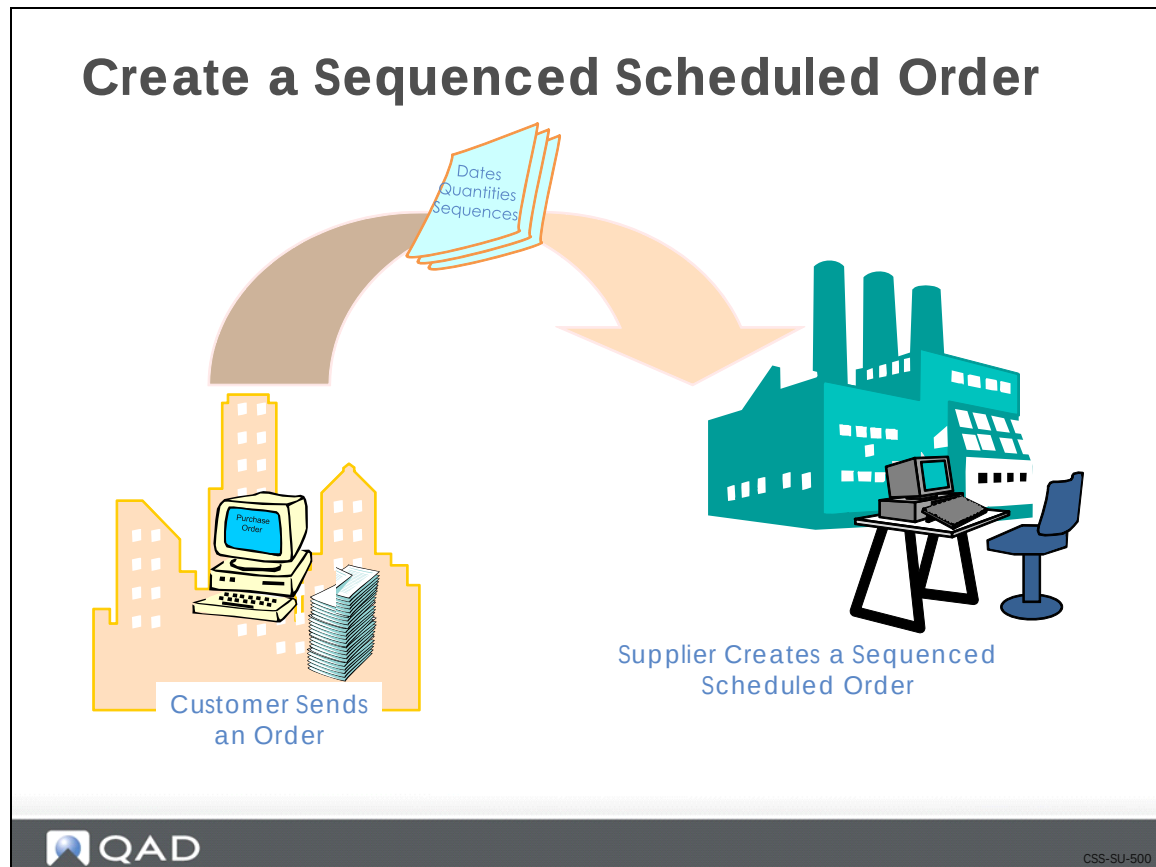
QCS Setup



- Item Records *
- Customer Records *
- Customer Calendars
- QCS Control Programs
- Status Codes
- EDI eCommerce *
- **Sequence Scheduled Order**

* Optional

Create a Sequenced Scheduled Order



You are now ready to create a sequenced scheduled order for your customer. To do this, you do would use Scheduled Order Maintenance (7.3.13).

- A scheduled order contains the quantities the customer needs and the dates they are needed by
- A sequenced scheduled order tells the supplier's system that the customer will be sending sequence schedule releases

Scheduled Order Maintenance (7.3.13)

Scheduled Order Maintenance

Scheduled Order Maintenance

Go To Actions Copy Print Preview

Ship-From: 100 Order: S033696
 Ship-To: CompUS-A CompUS Ship Address A

Order Data

AR Account: 1200 Ship Via: ground
 Taxable: FOB Point:
 Week Offset: 0 Transport Days: 0.00
 Inv by Auth:
 Include Sat/Sun: Customer Ref Is Customer Item:
 Cumulative: Print Invoice History:
 Consignment: EDI Invoice History:
 Bill To: CompUS Print Pack List:
 Auto Inv Post: Comments:
 Import/Export: AR Site: 100
 Sequenced: Channel:
 Dynamic Unpeg: to Cum/Req: Cum
 Entered By: mlg Currency: USD
 Remarks:

Back Next

QAD CSS-SU-520

Use Scheduled Order Maintenance (7.3.13) to create a sequenced scheduled order.

Order Data Frame

In the Order Data frame you set up the scheduled order parameters.

- Setting the Sequenced field to Yes makes this scheduled order a sequenced scheduled order

Tax Data Frame

Tax Data Frame

Scheduled Order Maintenance X

Go To Actions Copy Print Preview

Ship-From: 100 Order: S033695
Ship-To: 00010006 Customer

Order Data

AR Account: 1200 Ship Via: GROUND
Taxable: ☐ Tax Usage: 0.00
Week Offset: 0 Tax Environment: NY
Inv by Auth: ☐ Tax Class: ☐
Include Sat/Sun: ☒ Taxable: ☐
Cumulative: ☐ Tax In: ☐
Consignment: ☐
Bill To: 00010006
Auto Inv Post: ☒ Comments: ☐
Import/Export: ☐ AR Site: 100
Sequenced: ☒ Channel: ☐
Dynamic Unpeg: ☐ Ship to Cum/Req: Cum
Entered By: mfg Currency: USD
Remarks:

Back Next

CSS-SU-540

The order tax data frame displays for the input of Global Tax Management data.

Line Item Data Frame

Line Item Data Frame

Scheduled Order Maintenance X

Go To Actions Copy Print Preview

Ship-From: 100 Order: S033695
Ship-To: 00010006 Customer

Item Number: 100634 Finished Good #100634 UM: EA
PO Number:
Customer Ref:
Model Year: Line: 1

Order Line Item Data

Discount Tbl:
List Price: 20.00
Net Price: 20.00
Sales Account: 3000 100 1000
Discount Acct: 3905 100 1000

Consume Forecast: ☒
Type:
Location: FG
Taxable: ☐
Category:
Consignment: ☐

Delete Back Next

QAD CSS-SU-550

In the line item data frame you identify the item being shipped and the line number.

- Item number
- Customer purchase order number (optional)
- Unit of measure (UM)
- Sequence scheduled order line number
 - Sequential number
 - Can be system assigned or user assignee

Note If your customer has multiple docks, with requirements coming on the same sequence scheduled order, you should create a line for each dock, with the same item number and different purchase orders.

The system asks you if you want to copy order details from another purchase order for the same item.

- If Yes, the system prompts you through the copy
- You need the purchase order number and the sequential line number you are copying from

Order Line Item Data: First Frame

Order Line Item Data: First Frame

Scheduled Order Maintenance
Go To ▾ Actions ▾ Copy ▾ Print Preview

Ship-From: 100
Ship-To: 00010006

Order: S033695
Customer

Item Number: 100634
PO Number:
Customer Ref:
Model Year:

Finished Good #100634

UM: EA

Line: 1

Order Line Item Data

Discount Tbl:			Consume Forecast: ☒
List Price:	20.00		Type:
Net Price:	20.00		Location: FG
Sales Account:	3000	100	Taxable: ☐
Discount Acct:	3905	100	Category:
		1000	Consignment: ☐

CSS-SU-560

There are two Order Line Item Data frames. The first frame contains pricing and inventory information.

Order Line Item Data: Second Frame

Order Line Item Data: Second Frame

Scheduled Order Maintenance X

Go To Actions Copy Print Preview

Ship-From: 100
Ship-To: 00010006

Order: S033695
Customer

1/3 - Mon/Wed/Fri

Item Number: 100634
PO Number:
Customer Ref:
Model Year:

Finished Good #100634
UM: EA
Line: 1

1/3 - Mon/Wed/Fri

Order Line Item Data
Req Sched Days: 0
Req Sched Weeks: 0
Req Sched Months: 0
Fab Auth Days: 0
Raw Auth Days: 0
Customer Item:
Container Item:
Charge Type:

Dock:
Start Effective:
End Effective:
Max Order Qty: 0.0
Std Pack Qty: 1
Alternates:

Plan SDP Code:
Plan SDT Code:
Ship SDP Code:
Ship SDT Code:
Netting Logic:
Cum Start: 12/22/2008
Comments:

Connection with Firm Days

Back Next

QAD

CSS-SU-570

Exercise: Create Scheduled Order

SUV Assembly Plant

You are now ready to create a Scheduled Order

Use Scheduled Order Maintenance 7.3.13

- 1 Create a scheduled order.

Field	Data
Ship-From:	10000
Ship-To:	f001
Order:	SO100

- 2 Advance to the Order Data frame and enter:

Field	Data
Sequenced:	Yes
Ship Via:	Ground

- 3 Advance to the Sequenced Delivery Data frame and enter:

Field	Data
Incl Seq in Req Ship Sched:	Yes
Firm Days:	0

- 4 Advance to the line item frame and enter:

Field	Data
Item:	part1
Line:	1

- 5 Advance to the second Order Line Item Data frame and enter:

Field	Data
Req Sched Days:	5
Req Sched Weeks:	3
Req Sched Months:	1
Netting Logic:	1

- 6 Return to the line item frame. You are going to create a second line, for part2.

Advance to the line item frame and enter:

Field	Data
Item:	part2
Line:	2

- 7 Advance to the second Order Line Item Data Frame and enter:

Field	Data
Req Sched Days:	5
Req Sched Weeks:	3

Field	Data
Req Sched Months:	1
Netting Logic:	2

- 8 Return to the line item frame. You are going to create a third line, for part3.

Field	Data
Item:	part3
Line:	3

- 9 Advance to the second Order Line Item Data frame and enter:

Field	Data
Req Sched Days:	5
Req Sched Weeks:	3
Req Sched Months:	1
Netting Logic:	3

- 10 Return to the line item frame. You are going to create a fourth line, for part4.

Field	Data
Item:	part4
Line:	4

- 11 Advance to the second Order Line Item Data frame and enter:

Field	Data
Req Sched Days:	5
Req Sched Weeks:	3
Req Sched Months:	1
Netting Logic:	4

- 12 Return to the line item frame. You are going to create a fifth line, for part5.

Field	Data
Item:	part5
Line:	5

- 13 Advance to the second Order Line Item Data frame and enter:

Field	Data
Req Sched Days:	5
Req Sched Weeks:	3
Req Sched Months:	1
Plan SDP Code:	20 (1/5 Monday through Friday)
Netting Logic:	3

QCS Setup Summary

QCS Setup Summary



- Item Records *
- Customer Records *
- Customer Calendars
- QCS Control Programs
- Status Codes
- EDI eCommerce *
- Sequence Scheduled Order

* Optional

Chapter 4

Loading Sequence Schedule Release

Load QCS Release

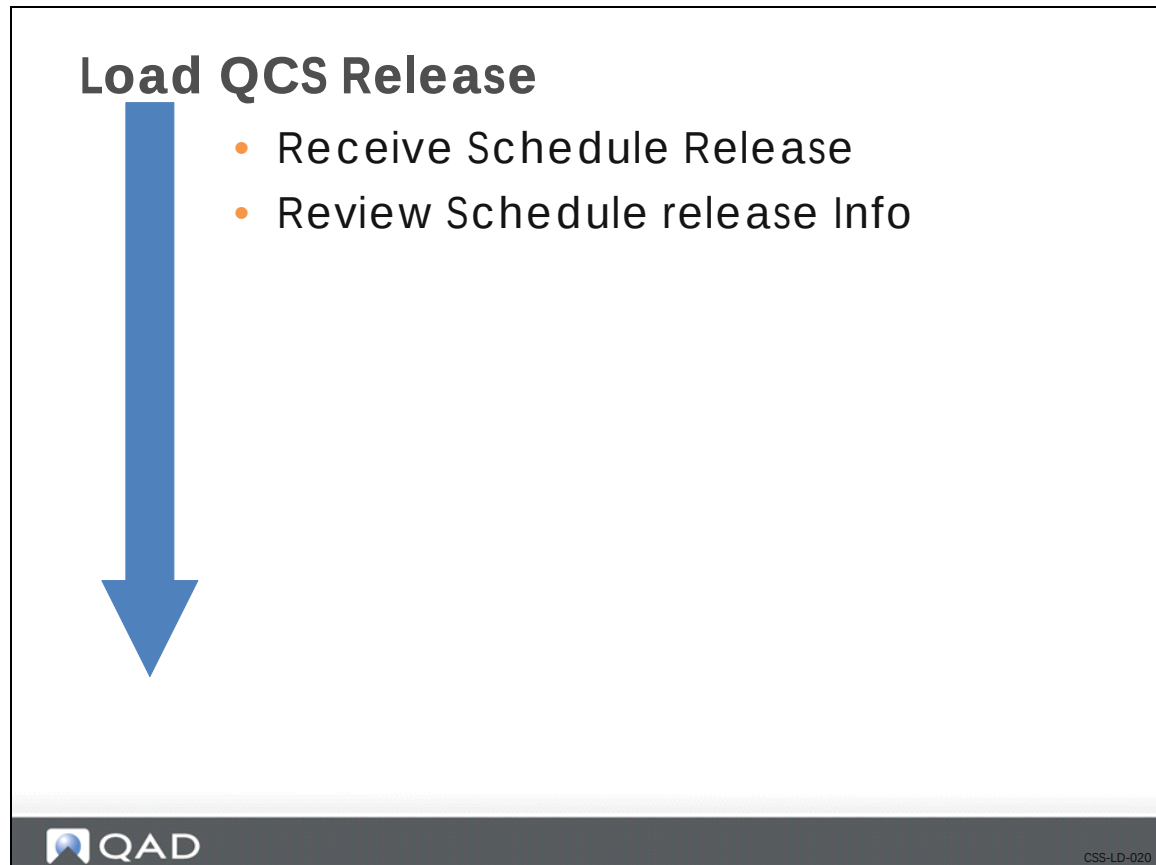
In this section you learn how to:

- Identify key business considerations before setting up QCS in QAD Enterprise Applications
- Set up QCS in QAD Enterprise Applications
- **Loading QCS in QAD Enterprise Applications**
- Planning QCS in QAD Enterprise Applications
- Shipping QCS in QAD Enterprise Applications
- QCS Features and Options



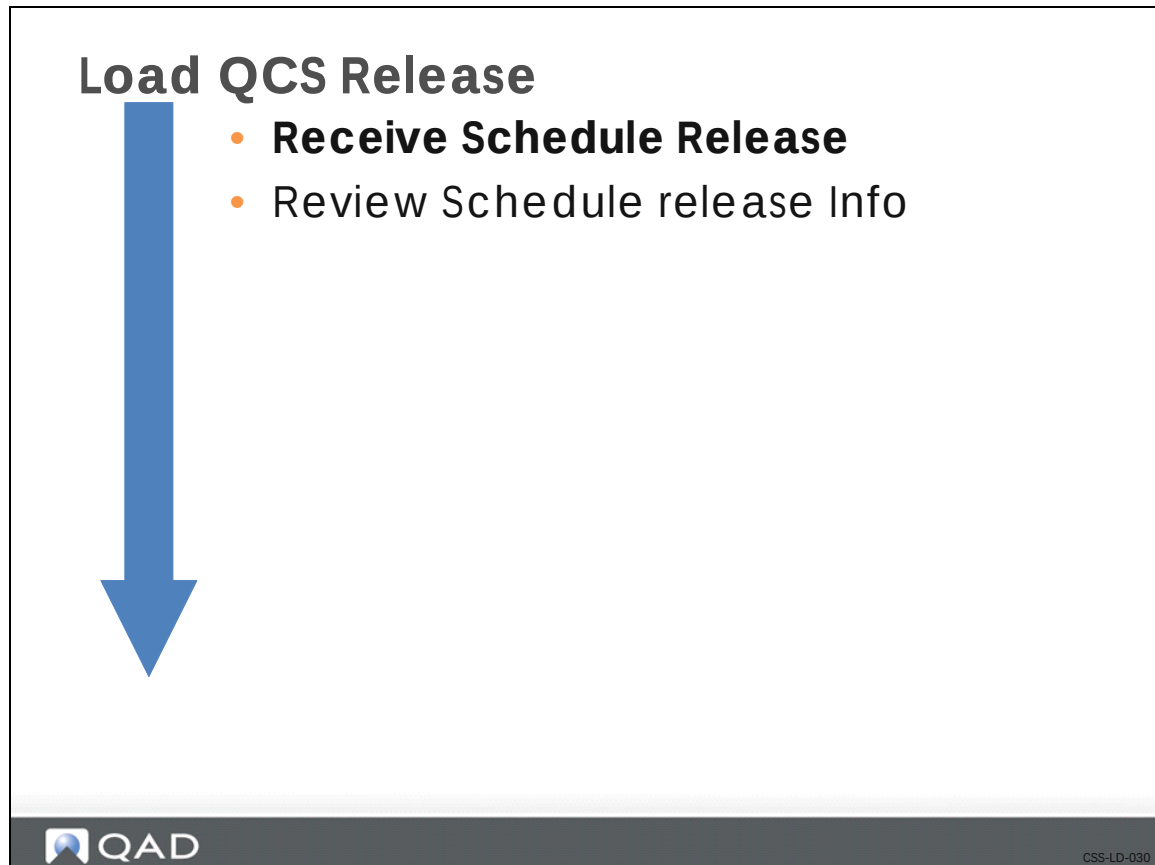
CSS-LD-010

Load QCS Release



This illustration is a suggested setup sequence of master records for the QCS module which is based on information that flows from one master record to another and prerequisites that need to be accomplished before setting up records.

Receive Schedule Release



Once you have set up a customer's sequence scheduled order, you are ready to start receiving their schedule releases.

- Sequence schedule releases contain the customer's demand requirements
 - Dates, times, and quantities
- The most recently received schedule release normally supersedes all previous schedule releases
 - Raw and fabrication authorization are an exception to this
 - The longest authorizations, calculated by end date, are the valid ones

There are two types of schedule releases supported by QAD Enterprise Applications. Each states how much of a certain item a customer expects to need and when. The primary difference between the two is the planning horizon. The two types of schedule releases are:

- Planning Schedule (830, Delfor)
 - Shows long-term planning (e.g., weekly, monthly buckets)
- Shipping Schedule (862, Deljit)
 - Shows short-term planning (e.g., daily buckets)
 - Usually the more accurate

If there are two schedules, the scheduled order's netting logic (set up in Scheduled Order Maintenance (7.3.13)) determines how to combine the schedules to obtain a RSS.

QAD Enterprise Applications retains every schedule the customer sends until you delete them from the system using Schedule Delete/Archive (7.5.23).

Exercise: Planning Schedule

Note The data used in these exercises may not be the same as the data shown in the screen captures in this lesson. In an exercise, if a field is not listed, you can accept the default value or leave it blank.

Note No Planning Schedule needed for Line 1.

Use Customer Plan Schedule Maintenance (7.5.1)

- 1 Create a planning schedule for line 2 by entering the following:

Field	Data
Order:	so100
Line:	2
Release ID:	1

- 2 Advance to the lower frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

- 3 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		W		20	F	No	No
Monday Week +1		W		25	F	No	No
Monday Week +2		M		100	F	No	No

- 4 Enter Yes when the system prompts you to make this schedule active.
- 5 Repeat the process, creating a planning schedule for line 3 by entering:

Field	Data
Order:	so100
Line:	3
Release ID:	1

Note Delete the Ship-From, Ship-To, and Item fields.

- 6 Advance to the lower frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

- 7 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		W		20	F	No	No
Monday Week +1		W		25	F	No	No
Monday Week +2		M		100	F	No	No

- 8 Enter Yes when the system prompts you to make this schedule active.
- 9 Repeat the process, creating a planning schedule for line 4 by entering:

Field	Data
Order:	so100
Line:	4
Release ID:	1

Note Delete the Ship-From, Ship-To, and Item fields.

- 10 Advance to the lower frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

- 11 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		W		20	F	No	No
Monday Week +1		W		25	F	No	No
Monday Week +2		M		100	F	No	No

- 12 Enter Yes when the system prompts you to make this schedule active.
- 13 Repeat the process, creating a planning schedule for line 5 by entering:

Field	Data
Order:	so100
Line:	5
Release ID:	1

Note Delete the Ship-From, Ship-To, and Item fields.

- 14 Advance to the lower frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

- 15 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		W		20	F	No	No
Monday Week +1		W		25	F	No	No
Monday Week +2		M		100	F	No	No

- 16 Enter Yes when the system prompts you to make this schedule active.

Exercise: Shipping Schedule

- 1 Create a shipping schedule for line 1 by entering the following:

Use Customer Ship Schedule Maintenance (7.5.2)

Field	Data
Order:	so100
Line:	1
Release ID:	1

- 2 Advance to the lower frame and enter.

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

- 3 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No
Thursday		D		5	F	No	No
Friday		D		5	F	No	No
Monday Week +1		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

- 4 Enter Yes when the system prompts you to make this schedule active.

Note No Shipping Schedule needed for line 2.

- 5 Repeat the process, creating a shipping schedule for line 3 by entering:

Field	Data
Order:	so100
Line:	3
Release ID:	1

Note Delete the Ship-From, Ship-To, and Item fields.

- 6 Advance to the lower frame and enter.

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

- 7 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No
Thursday		D		5	F	No	No
Friday		D		5	F	No	No
Monday Week +1		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

8 Enter Yes when the system prompts you to make this schedule active.

9 Repeat the process, creating a shipping schedule for line 4 by entering:

Field	Data
Order:	so100
Line:	4
Release ID:	1

Note Delete the Ship-From, Ship-To, and Item fields.

10 Advance to the lower frame and enter.

Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

11 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

12 Enter Yes when the system prompts you to make this schedule active.

13 Repeat the process, creating a shipping schedule for line 5 by entering:

Field	Data
Order:	so100
Line:	5
Release ID:	1

Note Delete the Ship-From, Ship-To, and Item fields.

14 Advance to the lower frame and enter.

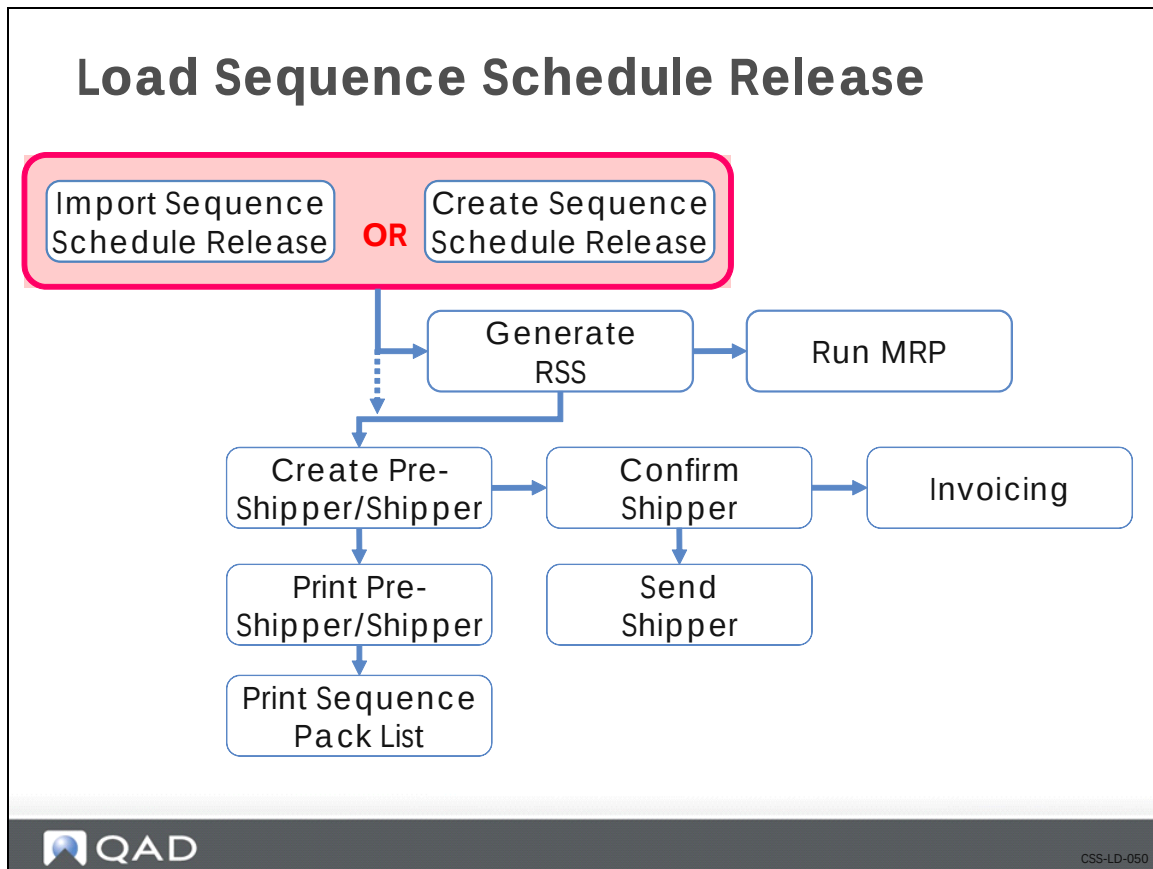
Field	Data
Comments:	No
Prior Cum Date:	<Yesterday's Date>
Schedule Data Type:	Ship

15 Advance to the Schedule Detail Data frame and enter the following:

Date	Time	Int	Reference	Quantity	Q	Cmt	Rqm Det
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No
Thursday		D		5	F	No	No
Friday		D		5	F	No	No
Monday Week +1		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

16 Enter Yes when the system prompts you to make this schedule active.

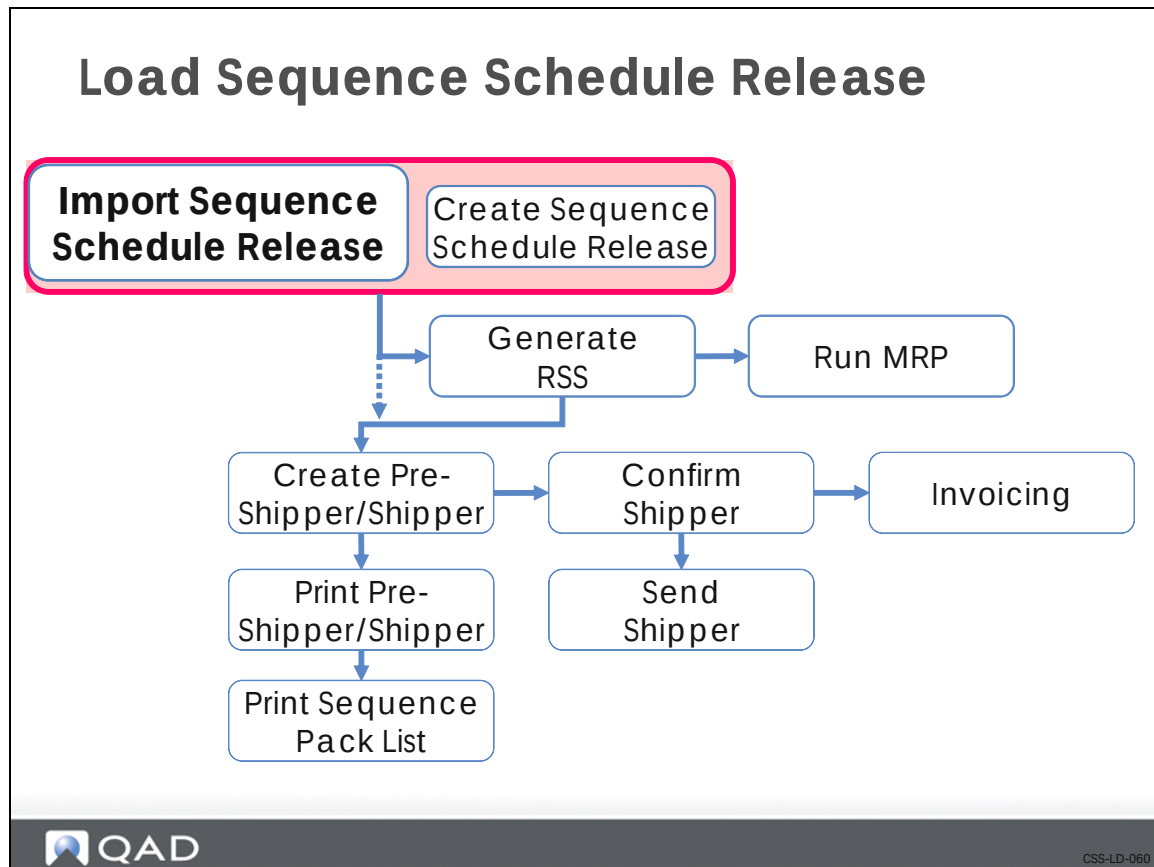
Load Sequence Schedule Release



There are two ways to load a schedule release onto the system so you can begin processing the customer's order:

- Electronically
 - Document Import (35.1) (EDI eCommerce)
 - Shipper Gateway (7.9.22) (ASCII file)
- Manually
 - Sequence Schedule Maintenance (7.5.4.5)

Import Sequence Schedule Release



There are two ways to import a sequence schedule release:

- Import using eCommerce
 - Use Document Import (35.1) (EDI eCommerce)
- Import from an ASCII formatted file from an external system
 - Use Shipper Gateway (7.9.22)

Document Import (35.1)

Document Import

File Type (New/Error): New Direction: Inbound

Print Details: ☐ Pre-Select All: ☒

Print Fail/Pass/Both: B Failed

Files:

Sessions:

Output:

Batch ID:

Back Next

QAD CSS-LD-070

Use Document Import to start the process of loading standards neutral format (SNF) files from the eCommerce subsystem, transforming them into formats usable by QAD Enterprise Applications, and transferring them into the QAD Enterprise Applications database using a gateway program.

The system generates a report on the import process.

Note Import directory specified in Inbound Directory field in eCommerce Control (35.21.13.24).

- If Error, system displays only files containing documents that encountered load errors during previous imports

Note Stored in the error file directory specified in the Error File Directory field set in eCommerce Control.

Shipper Gateway

The screenshot shows the 'Shipper Gateway' application window. The title bar reads 'Shipper Gateway'. Below the title bar is a menu bar with 'Go To', 'Actions', 'Copy', 'Print', and 'Preview'. The main area contains a 'Process/File' dropdown menu set to 'File', a 'File Name' text input field, a 'Load Multiple Containers' checkbox, and a 'Verify Only' checkbox. An 'Output:' label is positioned to the right of the 'Verify Only' checkbox. At the bottom right of the window are 'Back' and 'Next' buttons. The QAD logo is in the bottom left corner, and the text 'CSS-LD-080' is in the bottom right corner.

Use Shipper Gateway import an ASCII formatted file.

- Contains fields for customer sequence information

When you import a shipper gateway file from an external system, the system looks for the corresponding sequence to pick from the sequenced scheduled order. If the corresponding sequence is not found, the system picks the next available sequence.

Exercise: Import Sequence Schedule

Note You can load the schedule electronically via EDI/eCommerce or load the sequence schedule manually. Electronically is the preferable method, but if problems occur then load the sequence schedule manually as described in Appendix B and continue with the exercises.

Use Document Import (35.1)

- 1 To import the detail sequence schedule enter the following:

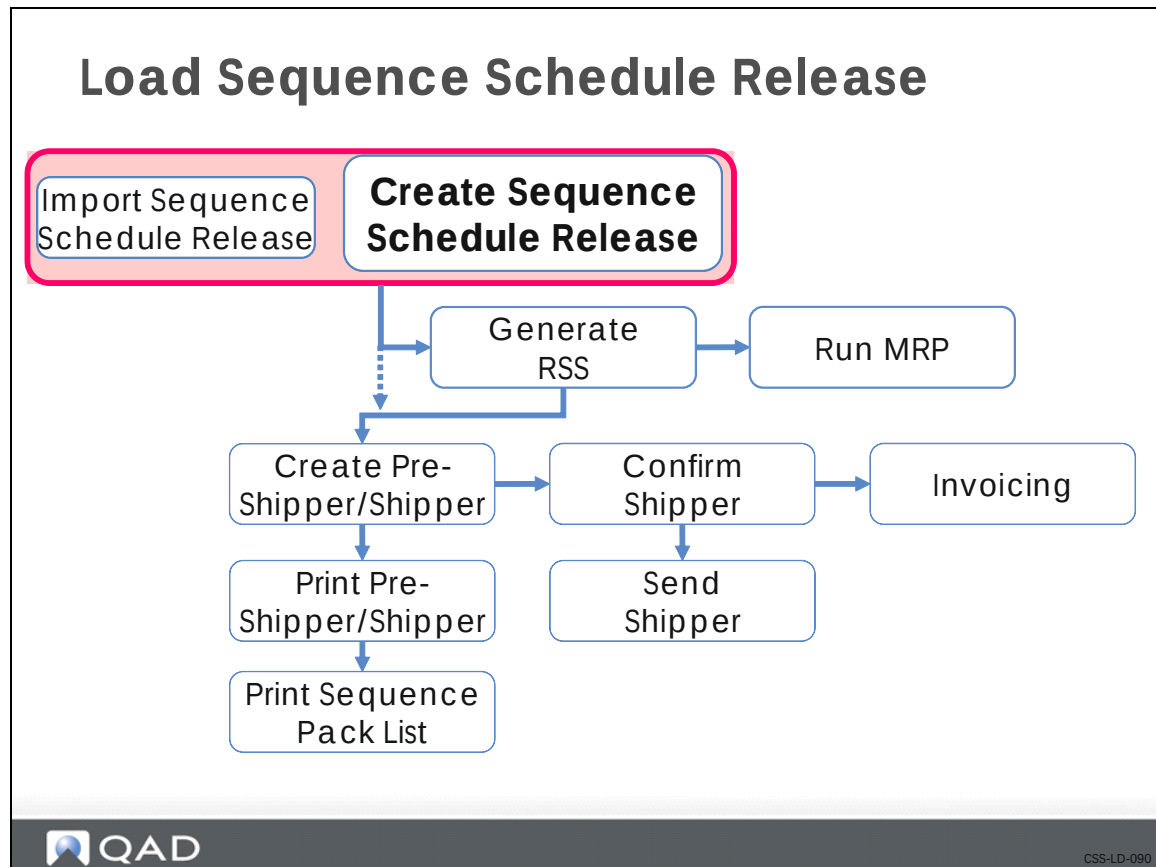
Field	Data
Import from File/Process:	File
Import File/Process Name:	train1.886
Report Detail/Summary:	Detail
Update:	No

Note There should be one warning message, and no error messages.

- 2 Verify the schedule with the table entries found in Manually Create Sequence Schedule on page 315.
- 3 To import the summary sequence schedule enter the following:

Field	Data
Import from File/Process:	File
Import File/Process Name:	train1.886
Report Detail/Summary:	Summary
Update:	No

Create Sequence Schedule Release



You can manually enter a sequence schedule release by using Sequence Schedule Maintenance (7.5.4.5).

Sequence Schedule Maintenance (7.5.4.5)

Use Sequence Schedule Maintenance (7.5.4.5) to:

- Manually enter (i.e., create) a sequenced schedule release
- Modify existing sequence schedule releases
 - Imported
 - Manually created
- Logically delete sequence records

Creating a New Release

When creating a new release, the system gives you the option of copying all non-deleted sequence records from the current active release to the new release.

If you choose to copy the data from the active release, the system checks to see if any sequences from the active release have been picked. If sequences have been picked, the system asks if you want to create cross-references between the sequences on the new release and the corresponding references on the active release.

- If you choose Yes, the system creates cross-references between the sequences on the new release and the corresponding references on the active release

You cannot pick sequences from the new release that are cross-referenced to sequences on the active release. These cross-referenced sequences have already consumed their requirements.

If you choose No, then the system:

- Copies all sequences from the active schedule to the new schedule
- Resets any sequence records previously marked as picked or cross-referenced

Note By resetting the sequences, the system considers them as open requirements.

When you finish creating the new schedule release, the system prompts you to make the new release the active release.

Header Frame

In the header frame you identify the sequence schedule.

- A scheduled order must already exist for the ship-from/ship-to combination

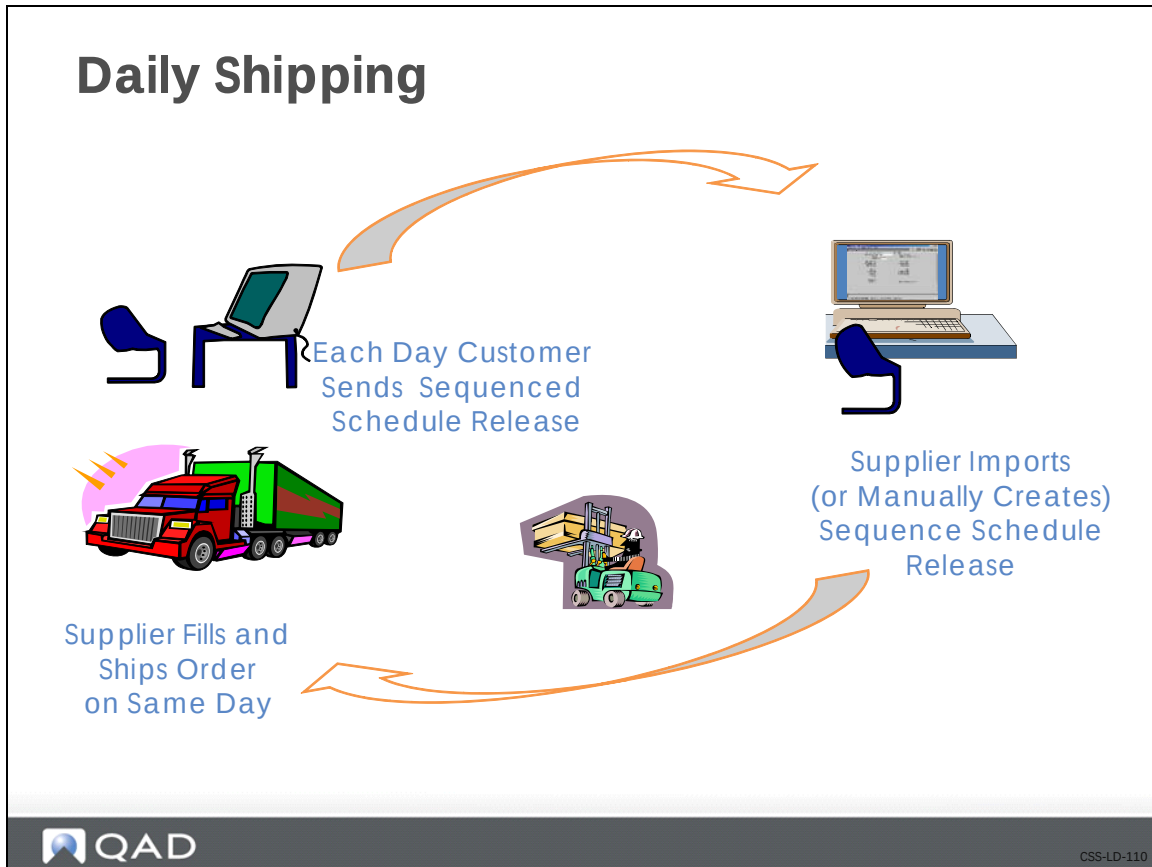
Sequence Schedule Maintenance (7.5.4.5) Detail Data Frame

Use the Sequence Detail Data frame to:

- Create new sequence records
- Edit existing sequence records
- Mark existing sequence records as deleted
 - System makes record inactive for the schedule release
 - Sequence record is marked as deleted, but is not physically removed from the database
 - To permanently delete the record, use Sequence Schedule Detail Delete 7.5.4.22

Note Deleted sequences remain on the schedule, but are not considered for picking or planning. Once deleted, sequences are no longer active and cannot be re-activated.

Daily Shipping



Some suppliers receive sequence schedule releases every morning for that day's deliveries. Basically they ship the same day they receive the schedule release from their customers.

- Supplier ships directly off the sequence schedule release
- No need to create a RSS
- No need to run MRP
 - MRP looks out to the future to plan replenishments
 - Since sequence schedule release is used for the current day, running MRP is not necessary

Review Schedule Release Information

Reviewing Schedule Release Information

You can use any of the following to review and/or compare sequence schedule information. This is particularly useful if you have imported the sequence schedule information.

- Sequence Schedule Maintenance (7.5.4.5)
- Sequence Schedule Inquiry (7.5.4.6)
 - Displays all sequences on a sequence schedule release
- Sequence Schedule Report (7.5.4.7)
 - Prints a report showing a complete sequence schedule release
- Sequence Schedule Variance Report (7.5.4.16)
 - Compares two sequence schedule releases
- Plan/Ship Sequence Variance Report (7.5.4.17)
 - Compares specific item requirements on the active sequence schedule to those on the active shipping or planning schedule release

Sequence Schedule Inquiry (7.5.4.6)

Sequence Schedule Inquiry

Sequence Schedule Inquiry X

Go To Actions Copy Print Preview

Ship-From: T10

Ship-To: 1005000

Release ID: RS00001

Active: ☐

Starting Job:

Starting Sequence:

Starting Date:

Output:

Starting Points Allow You to Determine Where to Start Looking

Back

Next

 QAD

CSS-LD-140

Use Sequence Schedule Inquiry (7.5.4.6) to view sequences on a sequence schedule release.

Can view all or all from a specified starting point

Sequence Schedule Report (7.5.4.7)

[illegible]

Use Sequence Schedule Report (7.5.4.7) to print a report which shows you the complete sequence schedule release.

- Gives you a snapshot of what is going on

The report criteria gives you the option of:

- Including active or history data
- Including:
 - Picked and unpicked sequences
 - Only picked sequences
 - Only unpicked sequences
- Including sequence records marked as deleted
 - If Yes, only sequence records logically deleted will be included in the report
 - If No, only sequence records not marked as deleted will be included in the report

Sample Detail Report

Sample Detail Report

rcrp05.p 7.5.4.7 Sequence Schedule Report Date: 01/28/00
Page: 1 Public Test Progress 91 Time: 11:29:02

Ship-From: 10000 nj plant
Customer: GM General Motors
Ship-To: orion Lake Orion Assembly Plant
Release ID: 991210-22 Active: yes

Schedule Date Type: Delivery Create Date: 12/10/99 11:54
Active Start: 12/09/99 Active End: Packing Order: forward
Cumulative: no Sequences Per Container: 0
Check Sequence Tolerance: yes Maximum Tolerance: 2

Date: 12/08/99

Customer Job	Item	Order	Customer Ref	Customer Dock	Quantity
Customer Sequence	Status	UM Line	PO	Line Feed	Cum Quantity Delete
9110	100-1	EA ori-test 1	vin9110 ori-99		1.0 no
	Picked: yes		Pre-Shipper/Shipper: shp99087		Confirmed: yes
9111	100-1	EA ori-test 1	vin9111 ori-99		1.0 no
	Picked: yes		Pre-Shipper/Shipper: shp99087		Confirmed: yes
9112	100-1	EA ori-test 1	vin9112 ori-99		1.0 no
	Picked: yes		Pre-Shipper/Shipper: shp99087		Confirmed: yes
9113	100-1	EA ori-test 1	vin9113 ori-99		1.0 no
	Picked: yes		Pre-Shipper/Shipper: shp99087		Confirmed: yes



CSS-LD-160

The above shows an example of a Sequence Schedule Report using the Detail report option.

Sample Report with Sub-Totals

Sample Report with Sub-Totals

rcrp05.p		7.5.4.7 Sequence Schedule Report		Date: 01/28/00
Page: 6		Public Test Progress 91		Time: 11:29:03

Item Sub-Totals By Date				
Date	Item Number	Description	Sub-Total Qty	UM
12/08/99	100-1	Blue Overhead Interior	5.0	EA
	100-2	Gray Overhead Interior	7.0	EA
	100-3	Red Overhead Interior	4.0	EA
	100-4	Sand Overhead Interior	1.0	EA
12/09/99	100-1	Blue Overhead Interior	5.0	EA
	100-2	Gray Overhead Interior	4.0	EA
	100-4	Sand Overhead Interior	3.0	EA
12/10/99	100-1	Blue Overhead Interior	6.0	EA
	100-2	Gray Overhead Interior	1.0	EA
	100-3	Red Overhead Interior	1.0	EA
	100-4	Sand Overhead Interior	1.0	EA
12/13/99	100-1	Blue Overhead Interior	5.0	EA
	100-3	Red Overhead Interior	1.0	EA
	100-4	Sand Overhead Interior	1.0	EA

The above graphic shows an example of the report with sub-totals broken out by date.

Exercise: Print Sequence Schedule Report

Use Sequence Schedule Report (7.5.4.7)

- 1 To generate the Sequence Schedule Report enter the following:

Field	Data
Ship-To:	f001
To:	f001
Sub-Totals:	Yes

- 2 Verify all sequences are displayed and the sub-totals are correct for each day.

Sequence Schedule Variance Report (7.5.4.16)

Sequence Schedule Variance Report

Sequence Schedule Variance... X

Go To Actions Copy Print Preview

Ship-From:

Ship-To:

Item Number:

Order:

Variance %:

ABC Class:

Current Release ID:

Previous Release ID:

To:

To:

To:

To:

Use to Specify the
Sequence Schedules
You Want to Compare

Output:

Batch ID:

Back

Next

 QAD

CSS-LD-190

Use Sequence Schedule Variance Report to generate a report that compares sequence schedules of different releases.

- Variance percentage reported
- Useful when looking for extremes

Plan/Ship Sequence Variance Report (7.5.4.17)

Plan/Ship Sequence Schedule Variance Report

The screenshot shows a software window titled "Plan/Ship Sequence Variance...". The window has a menu bar with "Go To", "Actions", "Copy", "Print", and "Preview". Below the menu bar are several input fields: "Ship-From:", "Ship-To:", "Item Number:", and "Order:" on the left; and "To:" (four instances) on the right. Below these is a "Variance %:" field with a value of "00" and an "ABC Class:" field. To the right of these fields are "Output:" and "Batch ID:" labels. A blue callout box with the text "Use to Specify Percentage Reported" has an arrow pointing to the "Variance %" field. At the bottom right are "Back" and "Next" buttons. The QAD logo is in the bottom left corner, and "CSS-LD-200" is in the bottom right corner.

Plan/Ship Sequence Variance...

Go To Actions Copy Print Preview

Ship-From: To:

Ship-To: To:

Item Number: To:

Order: To:

Variance %: 00

ABC Class:

Output:

Batch ID:

Use to Specify Percentage Reported

Back Next

QAD CSS-LD-200

Use Plan/Ship Sequence Variance Report to generate a report comparing sequence schedule to the shipping or planning schedule.

- Variance percentage reported

Chapter 5

Planning

Plan QCS

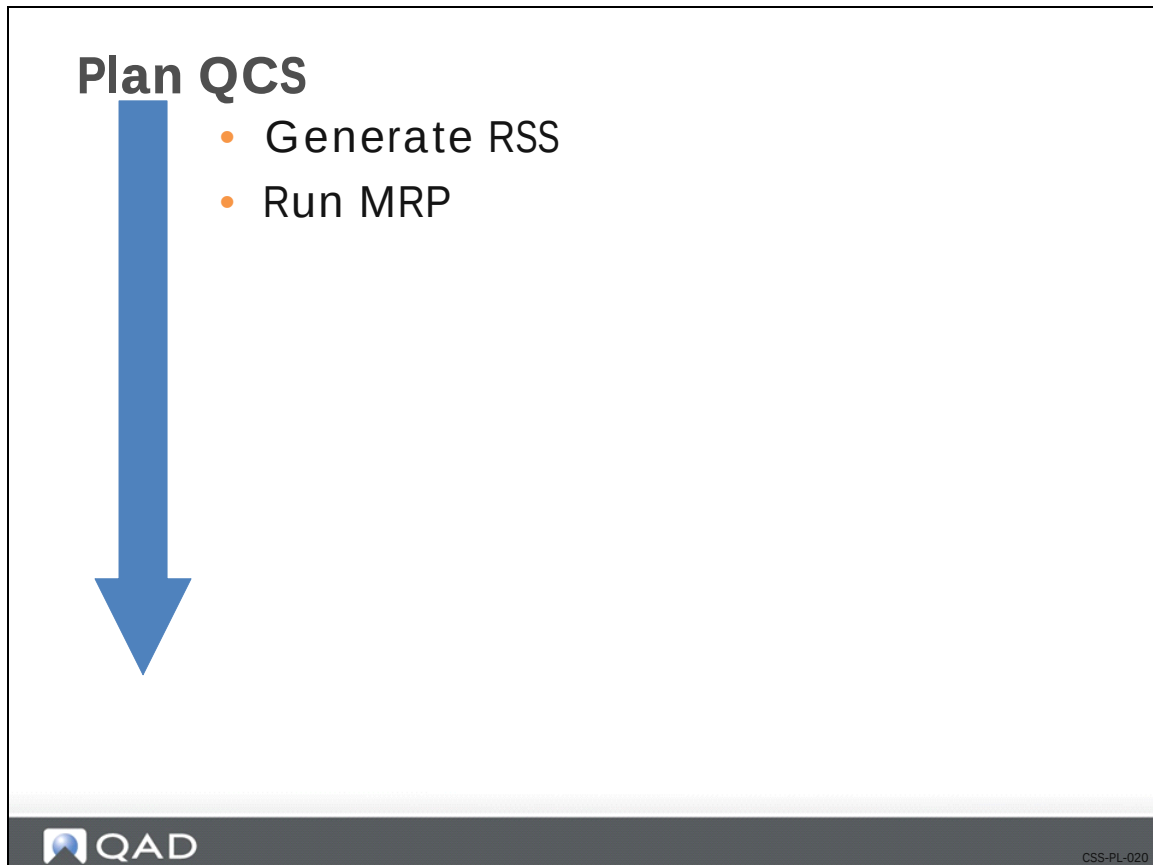
In this section you learn how to:

- Identify key business considerations before setting up QCS in QAD Enterprise Applications
- Set up QCS in QAD Enterprise Applications
- Loading QCS in QAD Enterprise Applications
- **Plan QCS in QAD Enterprise Applications**
- Shipping QCS in QAD Enterprise Applications
- QCS Features and Options



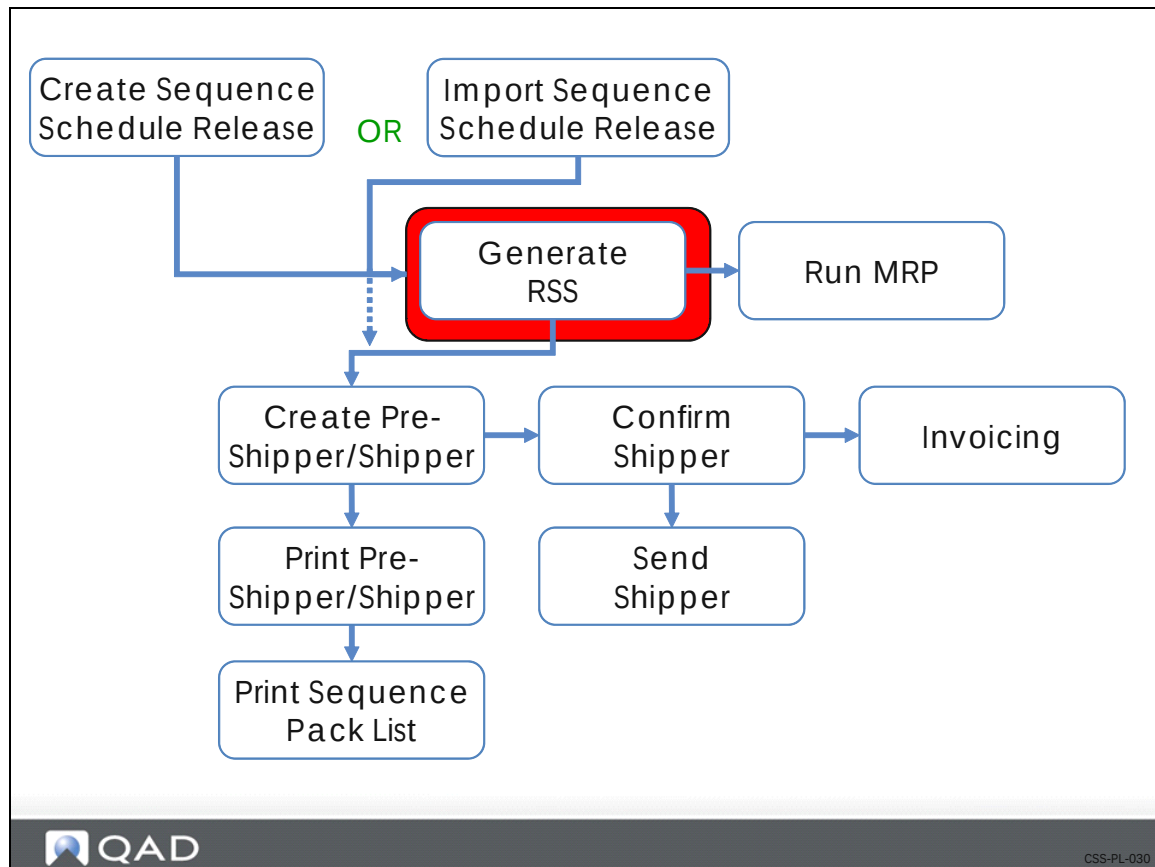
CSS-PL-010

Plan QCS



This illustration is a suggested setup sequence of master records for the QCS module which is based on information that flows from one master record to another and prerequisites that need to be accomplished before setting up a record.

Generate RSS



The RSS identifies for a particular customer and sequenced scheduled order, what they need you to ship, on what dates, and by what time.

Basically the RSS has two purposes:

- It supplies MRP with the dates, times, and quantities of the customer's demands
- Provides the information used to instruct the shipping dock what to ship

You create a new version of the RSS using one of the following:

- Required Ship Schedule Update (7.5.5)
- Selective Req Ship Sched Update (7.5.6)

Required Ship Schedule Update (7.5.5)

Required Ship Schedule Update

Ship-From: 100000
Sold-To: 200
Ship-To: _____
Dock: _____
Item Number: _____
PO Number: _____
Customer Ref: _____
Model Year: _____
Order: _____

To: 200
To: _____
To: _____
To: _____
To: _____
To: _____
To: _____
To: _____
To: _____

Report Detail/Summary: Summary
Update: Yes

Output:
Batch ID:

Determines if
RSS is created

F1=Go 2=Help 3=Ins 4=End 7=Recall 8=Clear 11=Paste

CSS-PL-050

Use Required Ship Schedule Update to generate a new RSS.

The RSS:

- Turns customer demand from the schedule release into dates, times, and quantities which you can then use for planning and production
 - Information used to supply MRP allowing it to plan future replenishment orders
- Instructs the shipping dock what needs to be shipped
 - Information used to generate the picklist/pre-shipper

Note It is a good idea when first running this process to set Update to No. This gives you the ability to review the new schedule release prior to actually creating it.

Creating the RSS

When creating the RSS, the system first selects the active schedule release for each schedule type (e.g., sequence, shipping, planning). Then the system uses the customer requirement information from active schedule release(s) and the following information to generate the RSS:

- Sequence scheduled order data (e.g., Week Offset, Cumulative, Transport Days, Req Sched Days, Weeks, Months, standard pack quantity, Netting Logic, and SDP codes)
- Your calendar
- Your customer's calendar, if necessary

- System uses this to adjust dates or quantities if your customer does not schedule their requirements to coordinate with your open days, ship schedule, or shipment multiples
- QAD Enterprise Applications back-schedules all date adjustments

If Sequenced is set to Yes in Scheduled Order Maintenance (7.3.13), the system knows this is a sequence scheduled order and updates the RSS with sequence schedule data. When sequences are involved:

- Netting logic works differently
 - Netting logic is set up in the Netting Logic field of Scheduled Order Maintenance
- If Include Seq in Req Ship Sched is set to Yes in Scheduled Order Maintenance then the system includes the number of firm days from the sequence scheduled order
 - Defined in the Firm Days field of Scheduled Order Maintenance

Required Ship Schedule Update Report: Sequence Schedule

Required Ship Schedule Update Report: Sequence Schedule

rcrsup.p 7.5.5 Required Ship Schedule Update Date: 02/03/00
 Page: 1 Public Test Progress 91 Time: 11:38:09

Using ship-to calendar 01000036

Customer Sequence Schedule- Required Quantities

Ship-From: 10000 Order: so2077 Line: 1
 Ship-To: 01000036 Northwest Reliable
 Item: 88-100 CASE,AUTO-UNIT UM: EA
 PO Number:

Release ID: 1

Schedule Date Type: Delivery
 Active Start: 01/28/00
 Active End:

Create Date: 01/28/00 10:54
 Cumulative: noxx

Schedule Detail Data			
Date	Time	Reference	Quantity
-----	-----	-----	-----
01/31/00	10:00		4.0
02/01/00	10:00		6.0ccx

CSS-PL-060

The image above shows an example of a Required Ship Schedule Update report using a sequence schedule.

Required Ship Schedule Update Report: Shipping Schedule

Required Ship Schedule Update Report: Shipping Schedule

rcrsup.p 7.5.5 Required Ship Schedule Update Date: 02/03/00
 Page: 2 Public Test Progress 91 Time: 11:38:10

Customer Ship Schedule- Required Quantities

Shipping Schedule

Ship-From: 10000 Order: SO2077 Line: 1
 Ship-To: 01000036 Northwest Reliable
 Item: 88-100 CASE,AUTO-UNIT UM: EA
 PO Number: Release ID: 1

Comments: no Create Date: 01/31/00 15:08:02
 SDF Code: Cumulative: no
 SDT Code:
 Int Purpose Code:
 Ext Purpose Code: Schedule Date Type: Delivery
 Prior Cum Req: 0.0 Active Start: 01/31/00
 Prior Cum Date: 01/01/00 Active End:

Schedule Detail Data

Date	Time	Int Reference	Quantity	Q	Cmt	Rqm Det
01/28/00	10:00	d	9.0	F	no	no
01/31/00	10:00	d	2.0	F	no	no
02/01/00	10:00	d	5.0	F	no	no
02/02/00	10:00	d	6.0	F	no	no
02/03/00	10:00	d	4.0	F	no	no
02/04/00	10:00	d	9.0	F	no	no
02/07/00	10:00	d	2.0	F	no	no
02/08/00	10:00	d	5.0	F	no	no

CSS-PL-070

The image above shows an example of a Required Ship Schedule Update report using a shipping schedule.

Required Ship Schedule Update Report: Planning Schedule

Required Ship Schedule Update Report: Planning Schedule

rcrsup.p
Page: 3

7.5.5 Required Ship Schedule Update
Public Test Progress 91

Date: 02/03/00
Time: 11:38:11

Customer Plan Schedule- Required Quantities

**Planning
Schedule**

Ship-From: 10000 Order: 882077 Line: 1
 Ship-To: 01000036 Northwest Reliable
 Item: 88-100 CASE,AUTO-UNIT UM: EA
 PO Number: Release ID: 1

Comments: no Create Date: 01/31/00 15:06:52
 SDP Code: Cumulative: no
 SDT Code:
 Int Purpose Code:
 Ext Purpose Code: Schedule Date Type: Delivery
 Prior Cum Req: 0.0 Active Start: 01/31/00
 Prior Cum Date: 01/01/00 Active End:

Schedule Detail Data

Date	Time	Int Reference	Quantity	Q	Cmt	Rqm Det
01/24/00	10:00	w	20.0	F	no	no
01/31/00	10:00	w	15.0	F	no	no
02/07/00	10:00	w	25.0	F	no	no

Resource Authorization Data

Fab Qty: 0.0 Fab Start: 01/28/00 Fab End:
 Raw Qty: 0.0 Raw Start: 01/28/00 Raw End:

CSS-PL-080

The image above shows an example of a Required Ship Schedule Update report using a planning schedule.

Required Ship Schedule Update Report: Netting Options Section

Required Ship Schedule Update Report: Netting Options Section

rcrsup.p

7.5.5 Required Ship Schedule Update

Date: 02/03/00

Page: 4

Public Test Progress 91

Time: 11:38:11

Netting Options

Netting Logic: 3

Use Plan & Ship schedules for Req Sched

Use Ship/Plan PCR: no

Plan Schedule Adjustment For Ship Schedule Overlap

Date	Time	Reference	Quantity	Adjustment	Qty
New Date		New Qty			

02/07/00	10:00		25.0		-7.0
02/09/00		18.0			

Combined Schedule

Date	Time	Reference	Quantity	From

01/31/00	10:00		4.0	Seq Schedule
02/01/00	10:00		6.0	Seq Schedule
02/02/00	10:00		6.0	Ship Schedule
02/03/00	10:00		4.0	Ship Schedule
02/04/00	10:00		9.0	Ship Schedule
02/07/00	10:00		2.0	Ship Schedule
02/08/00	10:00		5.0	Ship Schedule
02/09/00	10:00		18.0	Plan Schedule



CSS-PL-090

The image above shows an example of a report containing the new section, Netting Options.

Required Ship Schedule Update Report: RSS Schedule

Required Ship Schedule Update Report: RSS Schedule

New RSS Schedule

rcrsup.p
Page: 6

7.5.5 Required Ship Schedule Update
Public Test Progress 91

Date: 02/03/00
Time: 11:38:12

Required Ship Schedule- Required Quantities

Ship-From: 10000
Ship-To: 01000036
Item: 88-100
PO Number:

Order: 802077
Northwest Reliable
CASE,AUTO-UNIT
Release ID: 000002

Line: 1
UM: EA

Comments: no
Prior Cum Req: 0.0
Prior Cum Date: 01/01/00
From Plan Id: 1
From Ship Id: 1

Create Date: 02/03/00 11:38:11
Cumulative: no
Active Start: 02/03/00
Active End:

Schedule Detail Data

Date	Time	Int Reference	Quantity	Q	Cmt	Rqm Det
01/31/00	10:00	D	4.0	4	no	no
02/01/00	10:00	D	6.0	4	no	no
02/02/00	10:00	D	6.0	2	no	no
02/03/00	10:00	D	4.0	2	no	no
02/04/00	10:00	D	9.0	2	no	no
02/07/00	10:00	D	2.0	2	no	no
02/08/00	10:00	D	5.0	2	no	no
02/09/00	10:00	D	18.0	1	no	no

CSS-PL-100

The image above shows an example of the new Required Ship Schedule.

Selective Req Ship Sched Update (7.5.6)

Selective Req Ship Sched Update

Ship From: Order: Line:

Ship To:

Item Number: UM:

PO Number:

Customer Ref:

Model Year:

Ship Schedule Release ID:

Plan Schedule Release ID:

Sequence Schedule Release ID:

Report: ☐

Update: ☐

Output:

Back Next

Leave unchecked to Preview Changes

QAD CSS-PL-110

Use Selective Req Ship Sched Update to determine the sequence schedule requirements using a specific release.

- You do not necessarily have to use the active release
- System uses the sequence schedule release ID to select the sequence schedule
 - Only sequence lines associated with the specified schedule order lines are used

The method for calculating the RSS is the same as used in Required Ship Schedule Update.

Exercise: Required Ship Schedule Update

Important The data used in these exercises may not be the same as the data shown in the screen captures in this lesson. In an exercise, if a field is not listed, you can accept the default value or leave it blank.

The required ship schedule function identifies what needs to be shipped and when. In this exercise you are going to see the results of the Netting Logic used when setting up the scheduled order.

Use Required Ship Schedule Update (7.5.5) to run a preview of the required ship schedule by entering the following:

Field	Data
Ship-To:	f001
To	f001
Report Detail/Summary:	Detail
Update:	No

- 3 Use the following information to verify all of the required ship schedules are correct, based on the Netting Logic.

Line 1:

Field	Data
M-W	Requirements from sequence schedule
Th-F	Requirements from sequence schedule
Week 2+:	Requirements from sequence schedule

Line2:

Field	Data
M-W	Requirements from sequence schedule
Th	Adjustment from weekly planning schedule
Week 2+:	Requirements from sequence schedule

Line 3:

Field	Data
M-W	Requirements from sequence schedule
Th-F	Requirements from sequence schedule
M-W	Requirements from sequence schedule
Th	Adjustment from weekly planning schedule
Week 3+	Requirements from sequence schedule

Line 4.

Field	Data
M-W	Requirements from sequence schedule
Th-F	Requirements from sequence schedule
F	Adjustment from weekly planning schedule if planning requirements NOT consumed
M-W	Requirements from sequence schedule

W	Adjustment from weekly planning schedule if planning requirements NOT consumed
Week 3+	Requirements from sequence schedule

Line 5:

Field	Data
M-F	Requirements from sequence schedule
M-W	Requirements from sequence schedule
Th-F	Requirements from shipping schedule
Week 3+	Requirements from sequence schedule

Note The weekly intervals of the planning schedule of Line 5 are distributed according to the SDP before the requirements are combined.

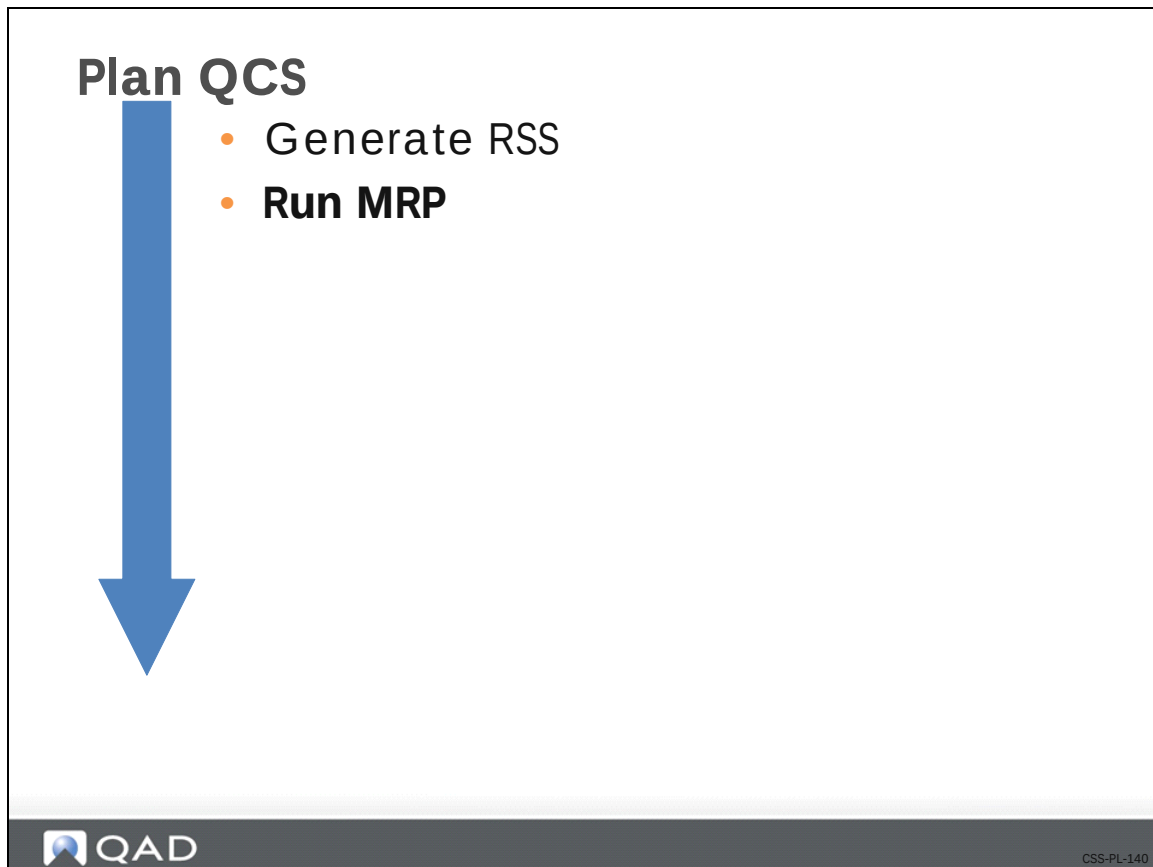
4 To generate the RSS, enter the following:

Use Required Ship Schedule Update (7.5.5)

Field	Data
Ship-To:	f001
To	f001
Report Detail/Summary:	Detail
Update:	Yes

Note If the output report from the Required Ship Schedule Update fails to display, check the result with Required Ship Schedule Detail Report (7.5.14).

Run MRP



Once you have the new RSS, you are ready to run MRP. Running MRP determines the planning requirements for the customer's demands.

Note MRP only looks at the active RSS.

QAD Enterprise Applications offer you three ways to run MRP.

- Net Change Materials Plan (23.1)
 - Calculates requirements only for those items that have changed since the last update
 - Many companies use this option for their normal MRP runs
- Regenerate Materials Plan (23.2)
 - Generates a plan for all items, not just those that have changed since the last run
 - Recalculates demand and plans supply for all items in the site
- Selective Materials Update (23.3)
 - Updates only the items and sites you select

MRP - Calculating Requirements

MRP – Calculating Requirements

- Net Change Materials Plan (23.1)
- Regenerate Materials Plan (23.2)
- Selective Materials Plan (23.3)

MRP Detail Inquiry (23.16)

MRP Detail Inquiry

MRP Detail Inquiry

Go To Actions Copy Print Preview

Item Number: 02-0005 Site: 100 Start Date: 12/29/2008

MECHANICAL PENCIL (5MM) BLISTER PACKED

Output: page

Back Next

QAD MRP Detail Inquiry (23.16) CSS-PL-160

Use MRP Detail Inquiry to see a detailed look at MRP for specified date buckets.

Selection Criteria

Item Number/Site/Start Date

Use one or more of the above criteria to select MRP detail information. To select all, leave the field blank.

MRP Detail Inquiry: Display

MRP Detail Inquiry: Display

MRP Detail Inquiry - 12/29/200... x

 **MRP Detail Inquiry** 12/29/08

Item Number: 02-0005 Site: 100 Start Date: 12/29/08
 MECHANICAL PENCIL (5MM) BLISTER PACKED Output: page

Item Number: 02-0005 Qty on Hand: 0.0 Site: 100
 MECHANICAL PENCIL (5MM) BLISTER PACKED UM: EA Pur/Mfg:
 Buyer/Planner: Ord Pol: POQ Min Order: 0 Mfg LT: 0
 Mstr Sched: Yes Order Period: 7 Max Order: 0 Pur LT: 0
 MRP Required: Yes Time Fence: 0 Ord Mult: 0 Ins LT: 0
 Plan Orders: Yes Safety Time: 0 Order Qty: 0 Inspect: No
 Issue Policy: Yes Safety Stock: 0 Yield%: 100.00% Cum LT: 0

Due Date	Gross Reqs	Sched Rcpt	Proj QOH	Plan Ords	Details
12/29/08			0		Beginning Available

List complete

23.16 MRP Detail Inquiry mrmplq01.p



CSS-PL-170

Using your selection criteria, the system shows you the order information from the RSS.

Plan QCS Summary

Plan QCS Summary

- Generate RSS
- Run MRP



Chapter 6

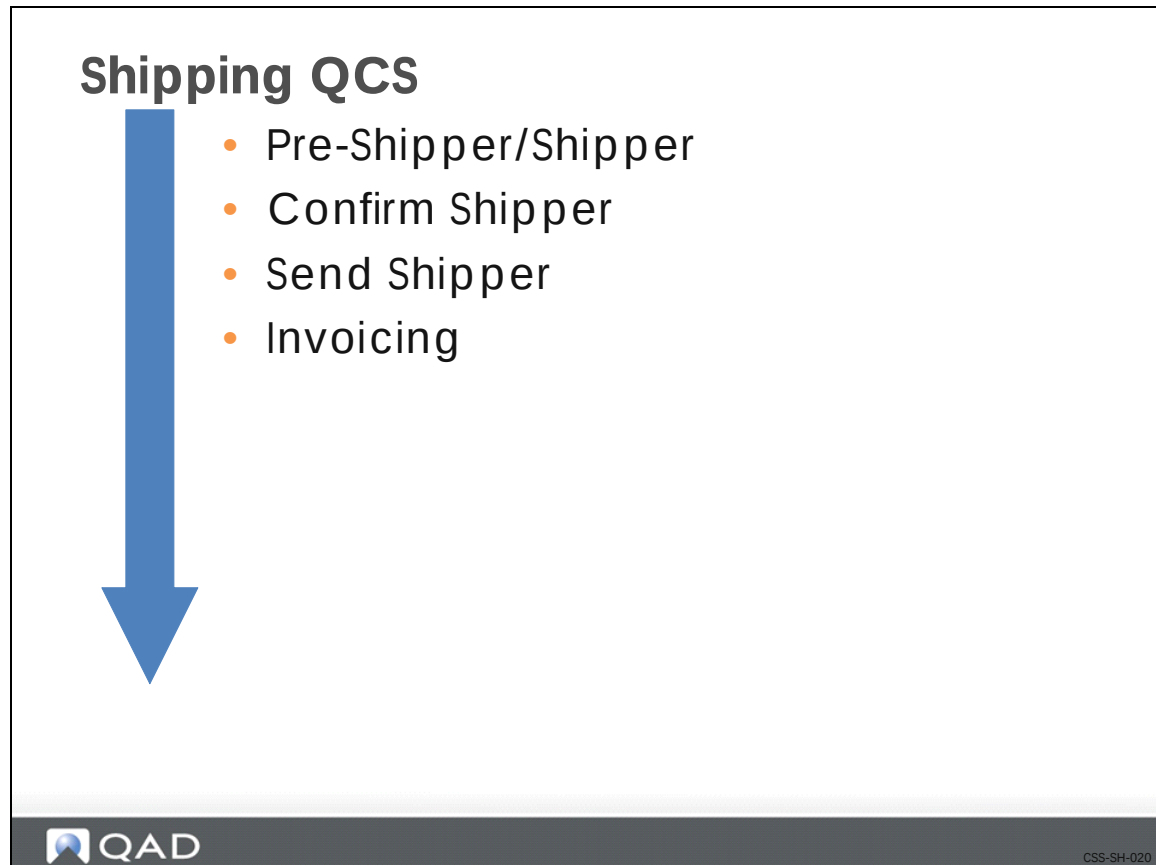
Shipping

Shipping QCS

In this section you learn how to:

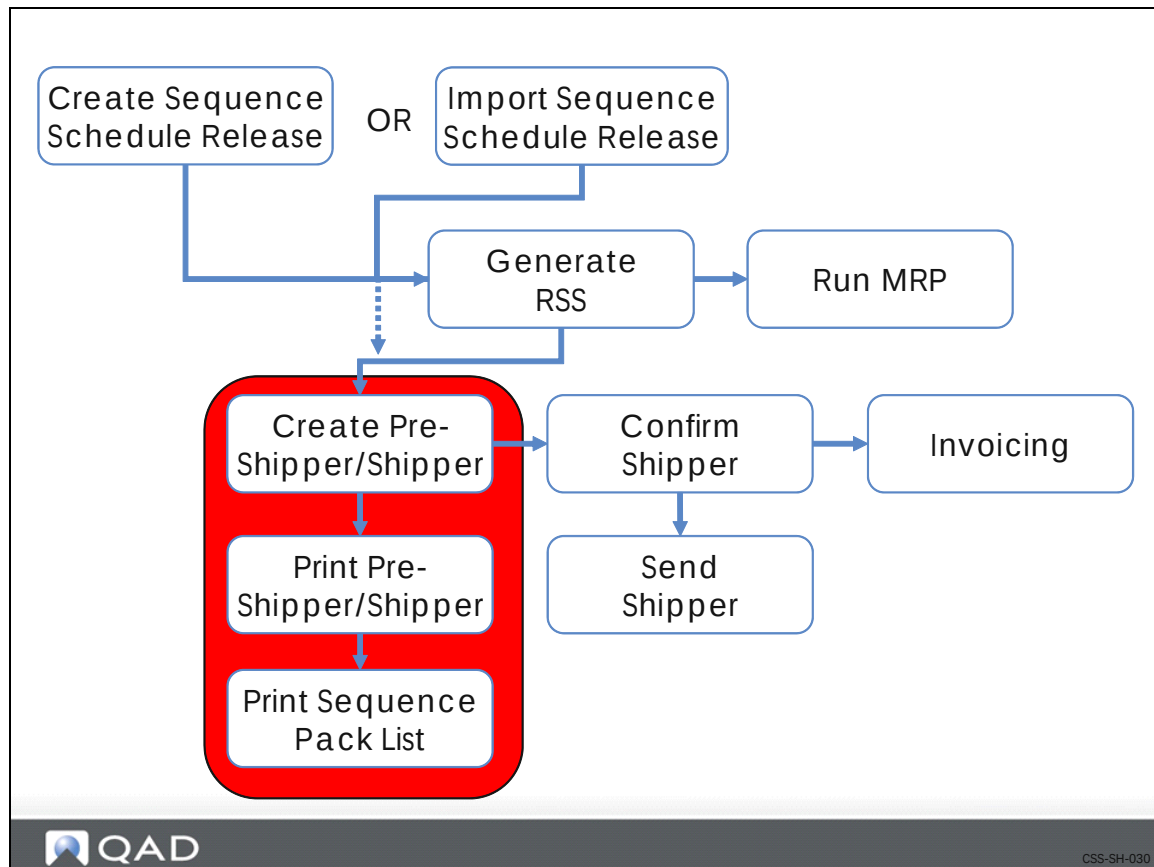
- Identify key business considerations before setting up QCS in QAD Enterprise Applications
- Set up QCS in QAD Enterprise Applications
- Loading QCS in QAD Enterprise Applications
- Planning QCS in QAD Enterprise Applications
- **Shipping QCS in QAD Enterprise Applications**
- QCS Features and Options

Shipping QCS



This illustration is a suggested setup sequence of master records for the QCS module which is based on information that flows from one master record to another and prerequisites that need to be accomplished before setting up a record.

Create Pre-Shipper/Shipper



The first step in the shipping process is to create a pre-shipper/shipper. The system uses the pre-shipper/shipper to select and ship inventory. (QAD Enterprise Applications converts pre-shippers to shippers before shipping.) Use one of the following to create the pre-shipper/shipper:

- Picklist/Pre-Shipper - Automatic (7.9.1)
 - Creates pre-shippers for both sequenced and non-sequenced schedules
- Sequence Pre-Shipper - Automatic (7.5.4.10)
 - Creates pre-shippers for sequenced schedules
- Shipper Gateway (7.9.22)
 - Creates shippers for external systems using an ASCII file

The terms picklist and pre-shipper are synonymous. A pre-shipper describes which items and/or containers need to be picked for the shipment.

Shipping QCS

Shipping QCS



- **Pre-Shipper/ Shipper**
- Confirm Shipper
- Send Shipper
- Invoicing

Sequence Pre- Shipper - Automatic (7.5.4.10)

Sequence Pre-Shipper Automatic

Sequence Pre-Shipper - Auto...
Go To Actions Copy Print Preview

Due Date: :

Ship-To:

Site:

Customer Job:

Customer Sequence:

Customer Reference:

Customer Dock:

Line Feed:

Status:

Auto Allocation: ☐

Stage Open Quantities: ☐

Override Partial OK Flag: ☐

Use Containers: ☐

Break on Maximum Sequence:

Update: ☒

To:

To:

To:

To:

To:

To:

To:

To:

Break on Maximum Weight:

Break on Maximum Volume:

Include Packing List Comments: ☐

Print Only Lines to Pick: ☒

Print Features and Options: ☐

Print Packing List Comments: ☐

Create Pre-Shipper in SO UM: ☒

Form Code:

Output:
Batch ID:

Use Sequence Pre-Shipper - Automatic to create a pre-shipper for sequence schedules.

- Can be for one or a range of sequence schedules
- Only applies to sequence schedules
 - Use Picklist/Pre-Shipper - Automatic 7.9.1 to create pre-shippers for non-sequenced and sequenced schedules
- Only selects unpicked sequences from active schedules
 - Selected sequences cannot be marked as deleted, picked, or cross-referenced
- Contains sequence specific criteria
 - Job
 - Sequence
 - Dock
 - Line Feed
 - Status
 - Break on Max Sequence (e.g., truck can hold so many items)

Note You can also use Pre-Shipper/Shipper Print (7.9.4) to print the Picklist/Pre-Shipper report.

Picklist/Pre-Shipper: Sample Report

Picklist/Pre-Shipper: Sample Report

Ship To: 01000036
 Northwest Reliable
 1000 B Street
 Coos Bay
 United States of America

P I C K L I S T / P R E - S H I P P E R
 Pre-Shipper: P00000288
 Page: 1
 Print Date: 02/01/00

Customer Dock:
 Line Feed:

Sales Order: so2077 Order Date: Ship To PO:

Ln	Item Number	Site T Location	Lot/Serial Ref	Qty Open Qty to Ship	Open UM	Due Shipped
1	88-100 Revision: AA CASE, AUTO-UNIT	10000				
			1R1234XYZ001	1.0	EA	01/28/00
			1R1234XYZ002	1.0	EA	01/28/00
			1R1234XYZ003	1.0	EA	01/28/00
			1R1234XYZ004	1.0	EA	01/28/00
			1R1234XYZ005	1.0	EA	01/28/00
		100		5.0	()	

PO Nbr:



CSS-SH-060

The above shows an example of the first page of the Picklist/Pre-Shipper.

Sequence Pack List: Sample Report

Sequence Pack List: Sample Report

Ship To: 01000036
 Northwest Reliable
 1000 B Street

United States Of America

Packing Order: forward
 Sequences Per Container: 0

Customer Job
 Pack Customer Sequence
 Seq Customer Reference

PICKLIST / PRE-SHIPPER
 SEQUENCE PACK LIST
 Pre-Shipper: P00000288

Page: 2

Print Date: 02/01/00

Customer Dock:
 Line Feed:

Seq	Customer Reference	Item Number	Quantity	UM	Status
1	20000128 001 1R1234XYZ001	88-100	1.0	EA	
2	20000128 002 1R1234XYZ002	88-100	1.0	EA	
3	20000128 003 1R1234XYZ003	88-100	1.0	EA	
4	20000128 004 1R1234XYZ004	88-100	1.0	EA	
5	20000128 005 1R1234XYZ005	88-100	1.0	EA	

QAD

CSS-SH-070

If the scheduled order contains sequences, the Sequence Pack List prints after the pre-shipper. It contains:

- Instructions for dock personnel
- Sequential order of every item in the shipment
 - Forward or Reverse (i.e., reverse load packing)

Picklist/Pre-Shipper - Automatic (7.9.1)

Picklist/Pre-Shipper - Automatic

Go To Actions Copy Print

Selection Criteria

Due Date: [] : []
 Sales Order: []
 Ship-To: []
 Language ID: []
 Site: []
 Address List Type: []
 Item Number: []
 Reference: []

Creation and Print Options

Auto Allocation: ☐
 Allocate Components: ☐
 Ship Avail Qty for Kit: ☐
 Stage Open Quantities: ☐
 Override Partial OK Flag: ☐
 Use Containers: ☐
 Break on Sales Order: ☐
 Update: ☒
 Break on Maximum Weight: 0.00
 Break on Maximum Volume: 0.00
 Include Packing List Comments: ☐
 Print Only Lines to Pick: ☒
 Print Features and Options: ☐
 Print Packing List Comments: ☐
 Create Pre-Shipper in SO UM: ☒
 Form Code: 1
 Output: []
 Batch ID: []

Back Next

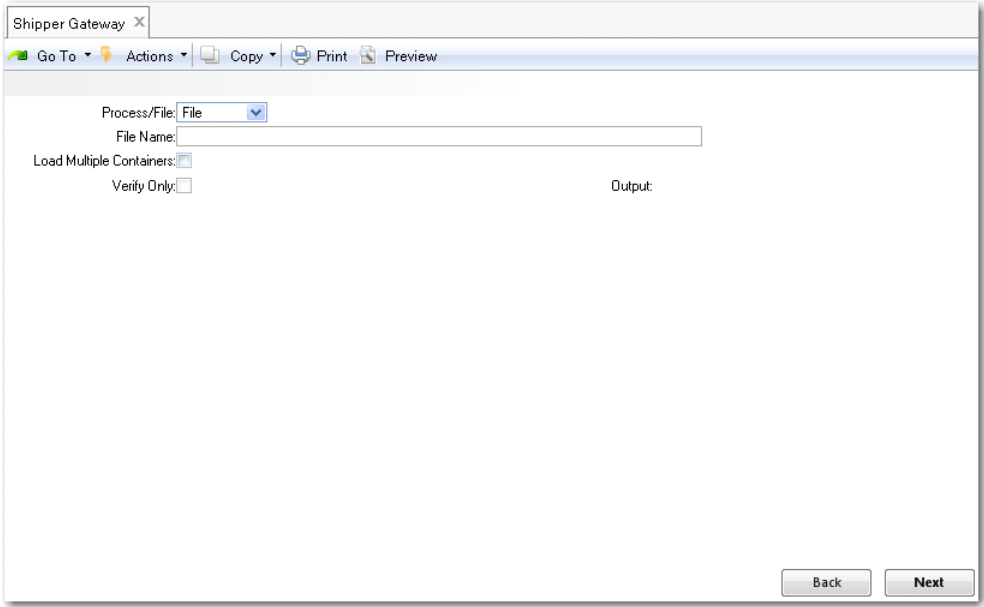
QAD CSS-SH-080

Use Picklist/Pre-Shipper - Automatic to generate a pre-shipper for sequenced and non-sequenced scheduled orders.

- Recognizes sequenced items
- Reads sequence schedule for the requirements
- Creates separate pre-shippers for sequence items and non-sequenced items by Ship-To

Shipper Gateway (7.9.22)

Shipper Gateway



Shipper Gateway

Go To Actions Copy Print Preview

Process/File: File

File Name:

Load Multiple Containers: ☐

Verify Only: ☐

Output:

Back Next

QAD Shipper Gateway (7.9.22) CSS-SH-090

Use Shipper Gateway to build shippers containing sequences.

- Uses an external ASCII file in the designated format to create shippers
- Accepts status codes

You have the option of including sequence values (from customer) or having the system select available sequences.

Shipper Gateway: Sample Report

Shipper Gateway: Sample Report

rcshgw.p 99	7.9.22 Shipper Gateway	Date: 02/01/00
Page: 1	Your Name Here	Time: 17:22:39

Type: s	Site:	Location:
Ship From: 17500	Number: ESHP000	
Part:	Lot/Serial:	Reference:
Qty: 0	Ship To: 001	Order:
.....		
Kanban:		

Shipper created ESHP000.

Type: i	Site: 17500	Location:
Ship From: 17500	Number:	
Part: item y	Lot/Serial:	Reference:
Qty: 10	Ship To:	Order: so10063
Line: 1	Parent: sESHP000	
Customer PO: po100	Qty UM: EA	Ship Weight: 0
Weight UM:	Volume: 0	Volume UM:
Net Weight: 0	Ship Via:	Fob:
Carrier Ref:	Trans Mode:	
Vehicle Ref: vin100		Tare Weight:
Customer Job: job1		
Customer Seq: seq1		
Customer Doc: dock1		
Line Feed: line1		Status: stat1
Kanban:		

Item added to shipper item y.

Sequence Data



CSS-SH-100

The above graphic shows an example of a Shipper Gateway report containing sequence information.

Pre-Shipper/Shipper Workbench (7.9.2)

Pre-Shipper/Shipper Workbench

Go To Actions Copy Print Preview

Ship-From ID: 1000

Pre-Shipper/Shipper: Shipper

Number:

Ship-To/Dock: 00010006

Shipping Group:

Inventory Movement Code:

Leave blank to have system assign number

Back Next

QAD CSS-SH-110

Use Pre-Shipper/Shipper Workbench for the manual maintenance of pre-shippers or shippers.

- Add, view, or delete sequences
 - Validates number of sequences on pre-shipper or shipper

Header Frame

In the header frame you identify the pre-shipper or shipper that you want to see. You do this by specifying:

- Ship-From
- Pre-shipper/shipper number, if existing
- Ship-To

Carrier Detail Frame

Pre-Shipper/Shipper Workbench: Carrier Detail Frame

Pre-Shipper/Shipper Workbench x

Go To Actions Copy Print Preview

Ship-From ID: 1000 Main Site
Pre-Shipper/Shipper: Shipper
Number: 00000127

Ship-To/Dock: 00010006 Customer
1212 Customer St

Shipping Group:
Inventory Movement Code:

Carrier: TOL01 Multi: ☐ **Set to Yes if there is more than one carrier**

Ship Via: GROUND

FOB Point:

Mode of Transport:

Carrier Shipment Ref: 00000127

Vehicle ID:

Document Format: 01

Consolidate Ship: optional

Language: us

Merge Other Pre-Shippers: ☐

Comments: ☐

Back Next

QAD CSS-SH-120

Use the Carrier Detail frame to enter carrier data for this shipment (Ship Via, FOB Point, Mode of Transport).

Shipper Workbench Frame

Pre-Shipper/Shipper Workbench: Shipper Workbench Frame

The screenshot shows the 'Pre-Shipper/Shipper Workbench' window. At the top, there's a menu bar with 'Go To', 'Actions', 'Copy', 'Print', and 'Preview'. Below the menu bar, the title 'Shipper Workbench' is displayed. A table lists shipment items with columns: Level, Order, Ln, Item Number, Quantity, UM, Container, and Canc B/D. The first row shows '0' for Level, 'Shipper: 1000/00000127' for Order, and 'Ship-To: 00010006' for Item Number. A blue arrow points from the '0' in the Level column to a callout box labeled '1. Select item'. Another blue arrow points from the 'Shipper: 1000/00000127' text to a callout box labeled '2. Modify/view item information'. Below the table, there's a detailed form for item information. It is divided into two main sections. The left section contains fields for 'Sales Order:' (Quantity: 1.0, Qty Picked: 0.0, Net Weight: 0.0, Tare Weight: 0.0, Gross Weight: 0.0, Volume: 0.0) and 'Line:' (UM:). The right section contains fields for 'Order:' (Site: Loc:, Lot/Serial: Reference: Type:, Consume Req: ☐, ID:, Description: Comments: ☐, Cancel B/D: ☐). At the bottom right of the form are three buttons: 'Delete', 'Back', and 'Next'. The QAD logo is in the bottom left corner, and 'CSS-SH-130' is in the bottom right corner.

Level	Order	Ln	Item Number	Quantity	UM	Container	Canc B/D
0	Shipper: 1000/00000127		Ship-To: 00010006				

1. Select item

2. Modify/view item information

Sales Order: Quantity: 1.0 Qty Picked: 0.0 Net Weight: 0.0 Tare Weight: 0.0 Gross Weight: 0.0 Volume: 0.0

Line: UM:

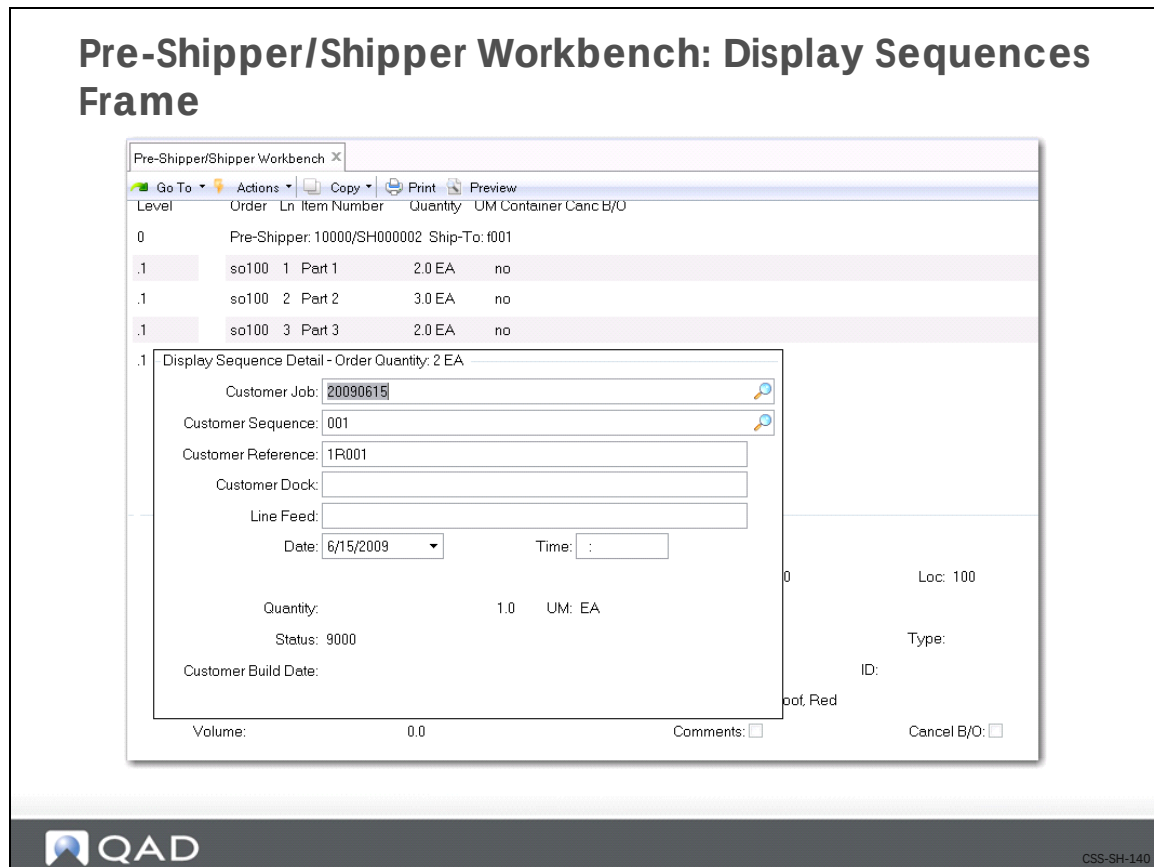
Order: Site: Loc: Lot/Serial: Reference: Type: Consume Req: ☐ ID: Description: Comments: ☐ Cancel B/D: ☐

Delete Back Next

QAD CSS-SH-130

The Shipper Workbench frame shows what items and containers are included in this shipment. The lower frame shows the shipper detail for individual items or containers.

Display Sequences Frame



You can use the Display Sequences frame to:

- Track quantities on the sequence schedule
 - Shows all the sequences on the pre-shipper/shipper
 - Displays only if pre-shipper/shipper contains sequences
- Delete sequences
- Access the Add Sequences frame
- Access the Display Sequences frame

Deleting Sequences

The Display Sequences frame can be used to delete sequences.

- Move your cursor to the sequence you want to delete, then select Delete
- System removes the sequence from the pre-shipper/shipper and marks it as an open requirement

Note Deleting the sequence in Pre-Shipper/Shipper Workbench does not delete the sequence from the database. It deletes/removes the sequence from the pre-shipper/shipper.

Adding Sequences

Pre-Shipper/Shipper Workbench: Add Sequences Frame

The screenshot displays the 'Pre-Shipper/Shipper Workbench' application window. The main window has a menu bar with 'Go To', 'Actions', 'Copy', 'Print', and 'Preview'. Below the menu bar is a table titled 'Shipper Workbench' with the following columns: Level, Order, Ln, Item Number, Quantity, UM, Container, and Canc B/O. The table contains four rows of data:

Level	Order	Ln	Item Number	Quantity	UM	Container	Canc B/O
.1	so100	1	Part 1	2.0 EA		no	
.1	so100	2	Part 2	3.0 EA		no	
.1	so100	3	Part 3	2.0 EA		no	
.1	so100	4	Part 4	30.0 EA		no	

Overlaid on the bottom half of the window is the 'Add Sequences - Order Quantity: 2 EA' frame. This frame contains several input fields and labels:

- Customer Job: [Text Field]
- Customer Sequence: [Text Field]
- Customer Reference: [Text Field]
- Customer Dock: [Text Field]
- Line Feed: [Text Field]
- Date: [Text Field]
- Time: [Text Field]
- Quantity: [Text Field]
- UM: [Text Field]
- Status: [Text Field]
- Customer Build Date: [Text Field]
- Volume: 0.0
- Comments: [Text Field]
- Cancel B/O: [Checkbox]

On the right side of the frame, there are additional labels: 'Loc: 100', 'Type:', 'ID:', and 'pot, Red'.



CSS-SH-150

The Display Sequences frame can be used to access the Add Sequences frame.

- Press the Insert key; the Add Sequences frame displays

Display Sequence Detail

Pre-Shipper/Shipper Workbench: Display Sequence Detail Frame

Pre-Shipper/Shipper Workbench

Go To Actions Copy Print Preview

Level	Order	Ln	Item Number	Quantity	UM	Container	Canc	B/O
0	Pre-Shipper: 10000/SH000002 Ship-To: f001							
.1	so100	1	Part 1	2.0 EA		no		
.1	so100	2	Part 2	3.0 EA		no		
.1	so100	3	Part 3	2.0 EA		no		

.1 Display Sequence Detail - Order Quantity: 2 EA

Customer Job: 20090615

Customer Sequence: 001

Customer Reference: 1R001

Customer Dock:

Line Feed:

Date: 6/15/2009 Time: :

Quantity: 1.0 UM: EA

Status: 9000

Customer Build Date:

Volume: 0.0

Comments: ☐

Cancel B/O: ☐

Loc: 100

Type:

ID:

pot, Red



CSS-SH-160

The Display Sequences frame can be used to display sequence detail.

- To see details for an individual sequence, move your cursor to the sequence and press Enter
- The Display Sequence Detail frame displays

Trailer Information Frame

Pre-Shipper/Shipper Workbench: Trailer Information Frame

Pre-Shipper/Shipper Workbench

Go To Actions Copy Print Preview

Ship-From ID: 1000 Main Site
 Pre-Shipper/Shipper: Shipper
 Number: 00000128

Ship-To/Dock: 00010006 Customer
 1212 Customer St

Shipping Group:
 Inventory Movement Code:

Trailer Information

Status: Trailer Comments:

Cancel Date:

Delete Back Next

QAD CSS-SH-170

Status. Specifies if the shipper is active or cancelled.

- If blank, the shipper is active
 - Newly created shipper
- If X, the shipper is cancelled
 - You cannot cancel a confirmed shipper
 - Cancelled shippers are ignored by the system, except for deleting or archiving
- If C, the shipper is confirmed
 - Confirmed in Pre-Shipper/Shipper Confirm (7.9.5)

Print Shipper Frame

Pre-Shipper/Shipper Workbench: Print Shipper Frame

Pre-Shipper/Shipper Workbench X

Go To Actions Copy Print Preview

Print Shipper

Include Shipper Comments: ☒

Include Packing List Comments: ☒

Print Features and Options: ☐

Print Sales Order Detail: ☐

Assign Shipper Number: ☐

Display Quantity In SO UM: ☐

Company Address: Central

Print Lot/Serial Numbers: ☒

Print Customer Address: ☒

Output:

Delete Back Next

 QAD

CSS-SH-180

In this frame you determine how your pre-shipper/shipper will print.

Exercise: Create Daily Pre-Shipper

Note The data used in these exercises may not be the same as the data shown in the screen captures in this lesson. In an exercise, if a field is not listed, you can accept the default value or leave it blank.

The pre-shipper describes the items and/or containers that need to be picked for shipment.

Use Sequence Pre-Shipper - Automatic (7.5.4.10).

- 1 Create pre-shipper for the day by entering:

Field	Data
Due Date:	<next Monday>
To:	<next Monday>
Ship-To:	f001
To:	f001
Status:	9000
Auto Allocation:	Yes
Update:	No

- 2 Verify the Pre-Shipper and Sequence Pack List.

Note If you receive Processing Errors stating: “INVALID SEQUENCE. SEQUENCE HAS INCORRECT DATASET” refer to the Set Up Sequence Numbers topic of this training guide to define the correct sequence numbers for pre-shippers and shippers.

- 3 Run again with Update set to Yes to generate pre-shipper.
- 4 To generate the Sequence Schedule Report enter the following:

Use Sequence Schedule Report (7.5.4.7)

Field	Data
Ship-To:	f001
To:	f001
Details:	Yes

- 5 Verify all sequences for Monday are associated with pre-shipper number.
- 6 To check the sequence schedule enter the following:

Use Sequence Schedule Maintenance (7.5.4.5)

Field	Data
Ship-From:	10000
Ship-To:	f001
Release ID:	1

- 7 Verify all sequences picked cannot be edited.

Exercise: Change Status to Offline

You receive notification from Namaka. Vehicle 1R004 is offline due to a bad paint-job. Please do not ship the sunroof for sequence 004 until the vehicle is back online. Namaka will notify you at that time.

Use Pre-Shipper/Shipper Workbench (7.9.2)

- 1 To edit the pre-shipper enter:

Field	Data
Ship-From:	10000
Pre-Shipper/Shipper:	Pre-Shipper
Number:	<pre-shipper #>
Ship-To /Dock:	f001

- 2 Advance to the Shipper Workbench frame. Select part3. In the lower frame, reduce shipper line quantity (Quantity) and quantity picked (Qty Picked) by 1 for part3.
- 3 The system advises you the quantity has changed, and asks if you want to recalculate the weight and volume. Select Yes.
- 4 When the Display Sequences frame appears, remove the sequence for Customer Sequence 004.
- 5 Verify the Pre-Shipper and Sequence Pack List are correct by printing the Pre-Shipper.
- 6 Edit the sequence and mark it offline:

Use Sequence Schedule Maintenance (7.5.4.5)

Field	Data
Ship-From:	10000
Ship-To:	f001
Release ID:	001

- 7 Advance to the Sequence Detail Data frame and enter:

Field	Data
Date:	<next Monday>
Customer Sequence:	003
Item Number:	part3
Customer Reference:	1R004
Status:	offline

Exercise: Change Status and Shipping Date

You receive another notification from Namaka. All of the blue vehicles have bad paint-jobs. Don't send any blue sunroofs for Monday until Namaka notifies you.

Use Pre-Shipper/Shipper Workbench (7.9.2)

- 1 Delete the pre-shipper by entering:

Use Pre-Shipper/Shipper Workbench (7.9.2)

Field	Data
Ship-From:	10000
Pre-Shipper/Shipper:	Pre-Shipper
Number:	<pre-shipper #>

- 2 Advance to the Shipper Workbench. From the Actions menu, select Delete. An options frame displays.
- 3 Select 1 - Delete Pre-Shipper/Shipper.
- 4 Edit the sequence and mark it offline by entering:

Use Sequence Schedule Maintenance (7.5.4.5)

Field	Data
Ship-From:	10000
Ship-To:	f001
Release ID:	1

- 5 Advance to the Sequence Detail Data frame and enter.

Field	Data
Date:	<next Monday>
Customer Sequence:	004
Item Number:	part3
Customer Reference:	1R008
Status:	offline

- 6 Set the next sequence offline by entering:

Field	Data
Customer Reference:	1R011
Status:	offline

- 7 Create pre-shipper for the day:

Use Sequence Pre-Shipper - Automatic (7.5.4.10).

Field	Data
Due Date:	<next Monday>
To:	<next Monday>
Ship-To:	f001
To:	f001
Status:	9000
Auto Allocation:	Yes
Update:	Yes

- 8 Verify the Pre-Shipper and Sequence Pack List.
- 9 Verify the offline sequences are NOT included.

Write pre-shipper number here: _____

Exercise: Print Pre-Shipper

- 1 Print the pre-shipper and convert to shipper.

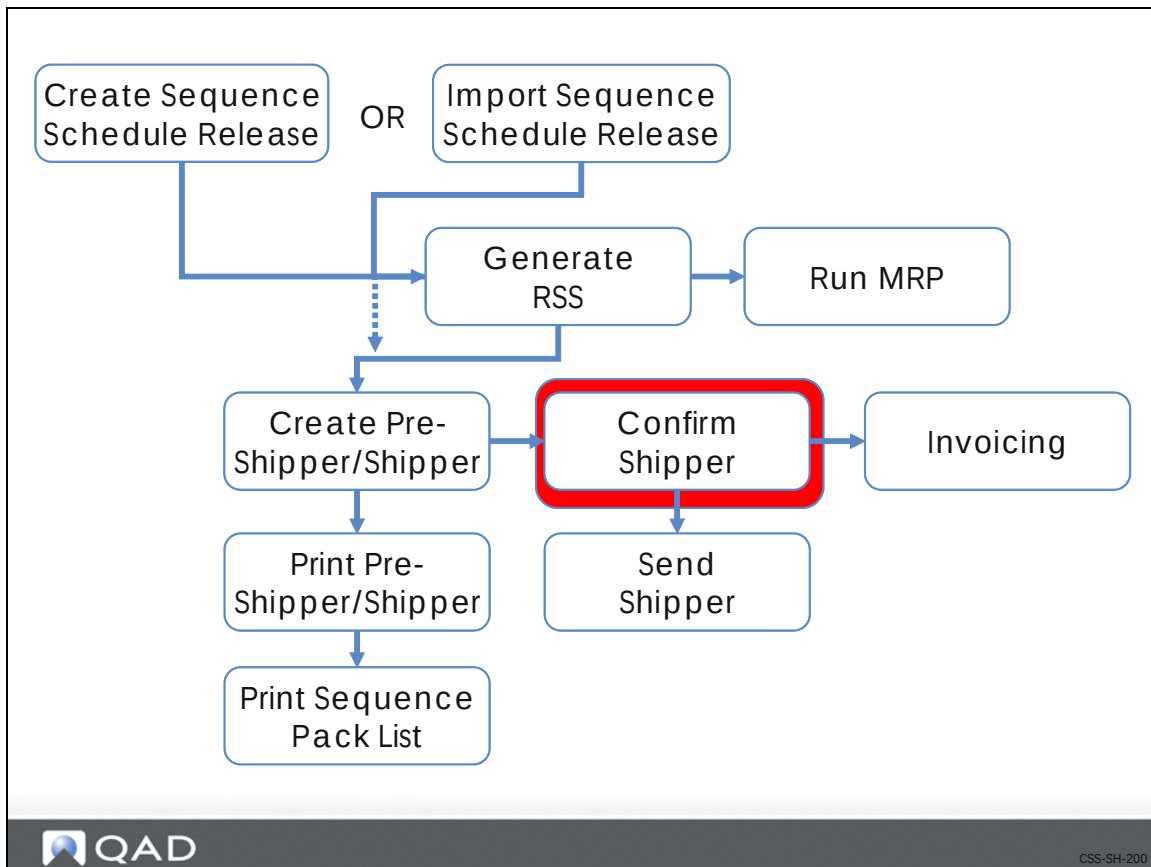
Use Pre-Shipper/Shipper Print (7.9.4), direct output to Page.

Field	Data
Number:	<pre-shipper #>
To:	<pre-shipper #>

- 2 Verify the shipper contains the range of sequences.

Write shipper number here: _____

Confirm Shipper



Use Pre-Shipper/Shipper Confirm (7.9.5) to confirm the pre-shipper or shipper. During the confirmation process, the system:

- Changes the pre-shipper to a shipper
- Decreases finished goods inventory
- Uses the requirement quantity to increase the cumulative shipped quantity
- Decreases the net requirement for the order line item
- Updates general ledger (GL) accounts
- Marks sequences as shipped
- Performs the first step in invoicing, creates the invoice
 - Gives you the option of posting and printing the invoice

Confirm Shipper

Shipping QCS



- Pre-Shipper/ Shipper
- **Confirm Shipper**
- Send Shipper
- Invoicing

Pre-Shipper/Shipper Confirm (7.9.5)

Pre-Shipper/Shipper Confirm

Go To Actions Copy Print Preview

Ship-From ID: 1000 Main Site

Pre-Shipper/Shipper: Shipper

Number: 00000126

Ship-To/Dock:

Ship Date: 12/29/2008

Effective Date: 12/29/2008

Defaults to system date

Back Next

QAD CSS-SH-220

Use Pre-Shipper/Shipper Confirm to:

- Record the shipments
- Convert pre-shipper to shipper
 - System displays a message advising you it is converting the pre-shipper to shipper and displays the shipper number

Requirement quantities are considered open until you confirm the shipper. Once a shipper is confirmed:

- Pegged quantities are transferred to shipped quantities
- Shipped quantities are incremented by the ship line quantities
- Pegged quantities are decremented by the ship line quantities

Pre Shipper/Shipper Confirm: Invoice Options

Pre-Shipper/Shipper Confirm: Invoice Options

Pre-Shipper/Shipper Confirm x

Go To Actions Copy Print Preview

Ship-From ID: 1000	Main Site
Pre-Shipper/Shipper: Shipper	
Number: 00000126	
Ship-To/Dock: 00010006	Customer
	1212 Customer St
Ship Date: 12/29/2008	
Effective Date: 12/29/2008	

Print Invoice: ☒

Post Invoice: ☒

Use Shipper Nbr for Inv Nbr: ☒

Consolidate Invoices: ☒

Calculate Freight: ☒

Back

Next

QAD

CSS-SH-230

You use the fields in this frame to determine how the system processes the invoices generated by the shipment.

Pre-Shipper/Shipper Confirm: Print Options

Pre-Shipper/Shipper Confirm: Print Options

Pre-Shipper/Shipper Confirm X
Go To ▾
Actions ▾
Copy ▾
Print
Preview

Ship-From ID: 10000
Pre-Shipper/Shipper: Pre-Shipper
Number: SH000001

Main Plant Site

Ship-To/Dock: 1001

Ship Date: 6/15/2009
Effective Date: 6/15/2009

Explorer Assembly Plant

Print Only Lines to Invoice: ☐
Print Lot/Serial Numbers Shipped: ☐
Print Features and Options: ☐

Invoice Date: 6/12/2009 ▾

Company Address: Central

Form Code: 1

Discount Detail: None

Discount Summary: None

Message:

Output

CSS-SH-240

If you want to print the invoice, a frame displays asking for invoice printing information.

Note If printing a Brazilian Nota Fiscal, enter 11. The Invoice Number must contain a value.

Exercise: Confirm the Shipper

Use Pre-Shipper/Shipper Confirm (7.9.5)

- 1 Confirm the shipper by entering:

Field	Data
Ship-From:	10000
Pre-Shipper/Shipper:	Shipper
Number:	<shipper #>

- 2 Advance to the next frame and enter the following:

Field	Data
Post Invoice:	Yes

- 3 Choose Yes at the system prompt asking if you want to print the invoice.
- 4 Verify the invoice contains the range of sequences.

Write invoice number here: _____

Exercise: Change Status

It's now later in the day and you receive the notification from Namaka that they corrected the cars and you should send the blue sunroofs now.

- 1 Create pre-shipper for the day by entering:

Use Sequence Pre-Shipper - Automatic (7.5.4.10)

Field	Data
Due Date:	<next Monday>
To:	<next Monday>
Ship-To:	f001
To:	f001
Status:	offline
Auto Allocation:	Yes
Update:	Yes

- 2 Verify the Pre-Shipper and Sequence Pack List.
- 3 Verify the offline sequences are included.

Write pre-shipper number here: _____

- 4 Delete the pre-shipper and build it again by entering:

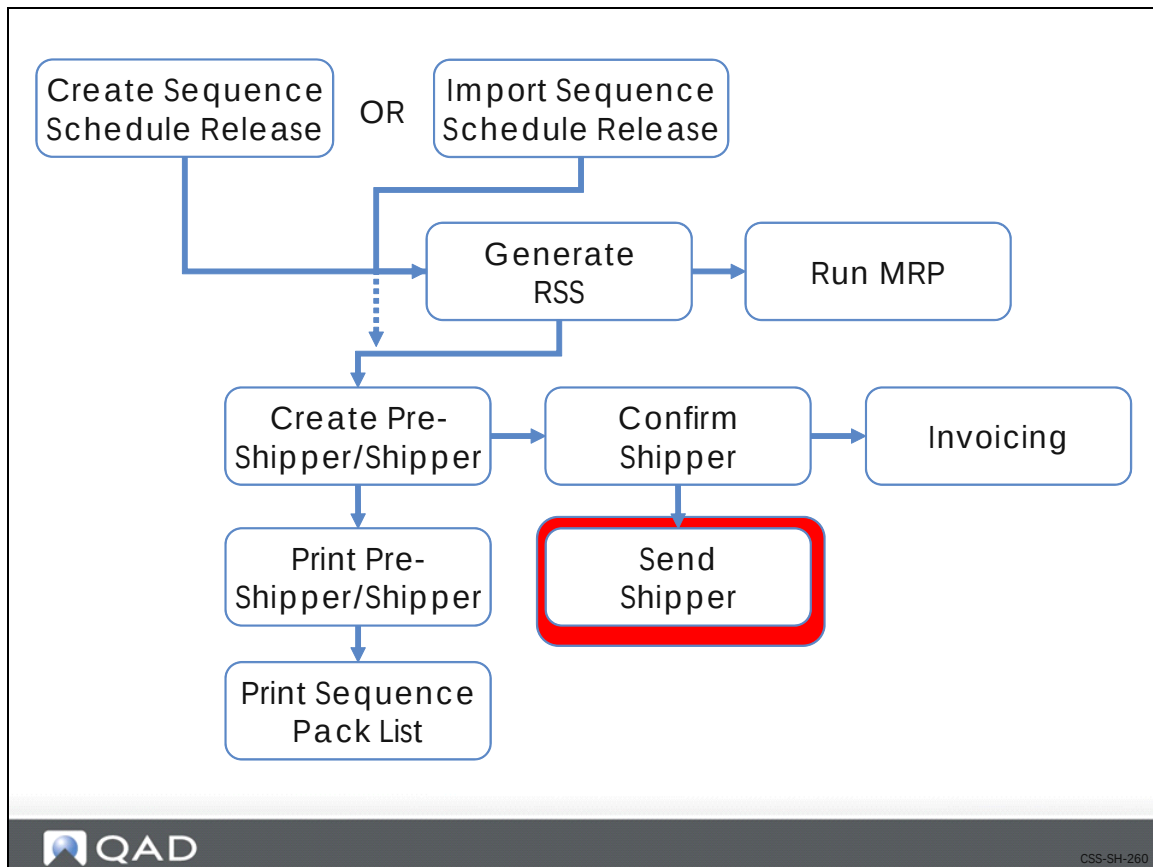
Use Pre-Shipper/Shipper Workbench (7.9.2)

Field	Data
Ship-From:	10000
Pre-Shipper/Shipper:	Pre-Shipper
Number:	<pre-shipper #>

Write pre-shipper number here:_____

Note If the output report from the Pre-Shipper/Shipper Print function fails to display check the result with Pre-Shipper/Shipper Report 7.9.6.

Send Shipper



QAD Enterprise Applications gives you two options to send the shipper to your customer:

- Print it and include with the shipment, like a packing list
- Electronically as an ASN when the shipment leaves your shipping area

Send Shipper

Shipping QCS



- Pre-Shipper/ Shipper
- Confirm Shipper
- **Send Shipper**
- Invoicing

Pre-Shipper/Shipper Print (7.9.4)

Pre-Shipper/Shipper Print

Pre-Shipper/Shipper Print X
Go To
Actions
Copy
Print
Preview

Ship-From:

Ship-To/Dock:

Number:

Inventory Movement Code:

Document Format:

Language:

Address List Type:

Carrier:

To:

To:

To:

To:

To:

To:

To:

Print Pre-Shippers/Shippers: Pre-Shipper

Include Printed Pre-Shippers/Shippers: ☐

Print Features and Options: ☐

Assign Shipper Numbers: ☒

Shipper Sequence ID:

Include Pre-Shipper/Shipper Comments: ☒

Include Sales Order Packing List Comments: ☒

Print Sales Order Detail: ☐

Display Quantity In SO UM: ☐

Company Address:

Print Lot/Serial Numbers: ☐

Print Customer Address: ☒

Output:
Batch ID:

Back
Next

CSS-SH-280

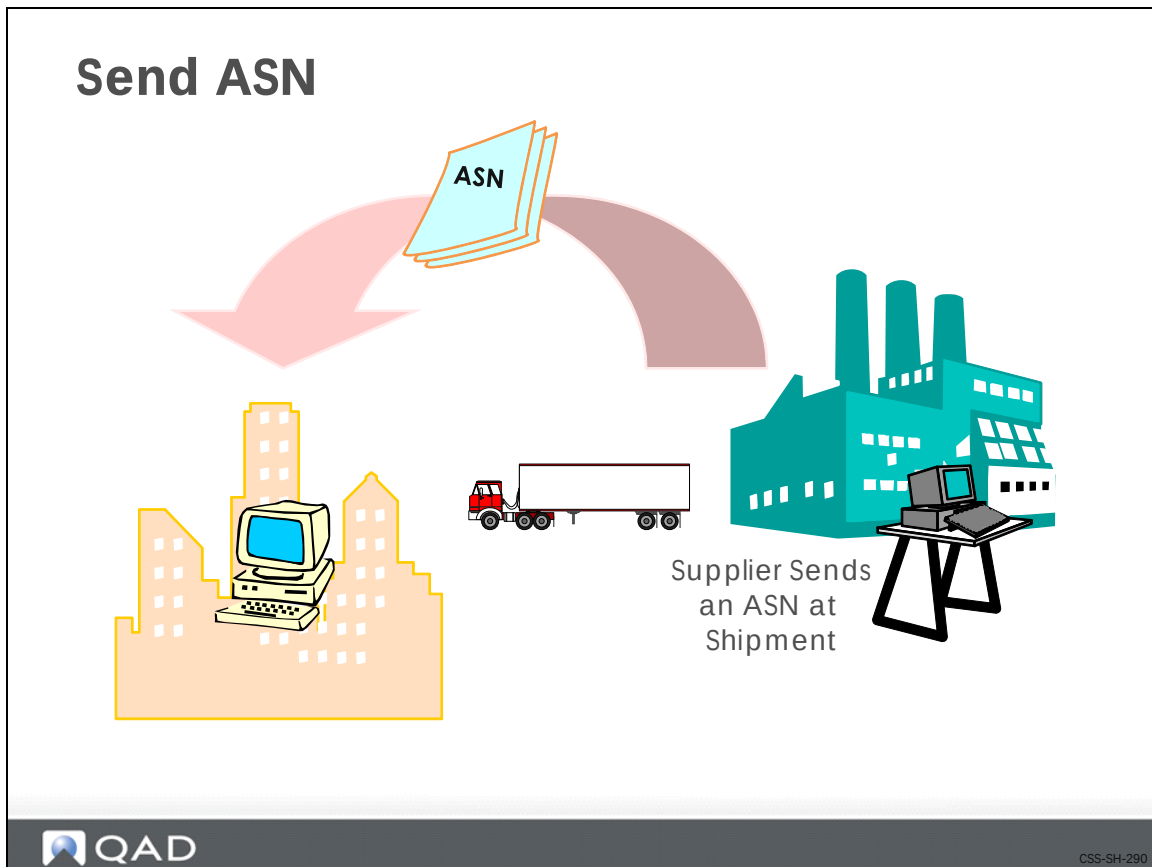
Use Pre-Shipper/Shipper Print to create and print a shipper record.

- Prints separate packing list
 - Can include sequence numbers

The system updates:

- The item quantity picked for this order
- Sequences on the shipper with the shipper number

Send ASN



An ASN is an electronic document derived from the shipper document and electronically sent (i.e., exported) by a supplier to a customer when a shipment leaves the supplier site. It informs the customer that a shipment is on the way for purposes of in-transit advice and automated receiving. The shipper number becomes the ASN number.

The ASN includes sequence information if the Send Sequences with ASN field is set to Yes in the:

- Sequence Schedule Control (7.5.4.24), or
- Customer Controls Maintenance (7.5.4.1), if used

The ASN is also called an 856 transaction set per the ANSI ASC X12 standard. The ASN takes the place of an invoice in some supplier-customer arrangements. Export an ASN using EDI eCommerce, Shipment ASN Export (35.4.1).

Note Whether or not an ASN is electronically transmitted using EDI to the customer depends on the setting of the EDI ASN flag in Trading Partner Parameters Maintenance (35.13.10). If Yes, then the ASN can be transmitted by EDI.

Shipment ASN Export (35.4.1)

Shipment ASN Export

Shipment ASN Export

Go To Actions Copy Print Preview

BOL:

Shipper:

Ship-From:

Ship-To/Dock:

Inventory Movement Code:

Ship Date:

To:

To:

To:

To:

To:

Include Confirmed Shippers Only: ☒

Print Details: ☒

Update/Export/Both: Export

Print Fail/Pass/Both: Failed

EDI Batch Number:

Show Warning Messages: ☒

Output:
Batch ID:

Back Next



CSS-SH-310

In Shipment ASN Export, enter selection criteria to indicate which shipments should have ASNs sent. The system uses these criteria to:

- Execute the appropriate gateway program
- Select the appropriate trading partner information
- Transform outbound QAD Enterprise Applications data to the format required by receiving party's EC subsystem

Sequence Shipper Report (7.5.4.11)

Sequence Shipper Report

Sequence Shipper Report
Go To
Actions
Copy
Print
Preview

Ship-From:	To:
Ship-To:	To:
Pre-Shipper/Shipper:	To:
Item Number:	To:
Customer Job:	To:
Customer Sequence:	To:
Customer Reference:	To:
Ship/Delivery Date:	To:
Status:	To:
Sales Order:	To:

Pre-Shipper/Shipper: Pre-Shipper

Confirmed: ☐

Output:
Batch ID:

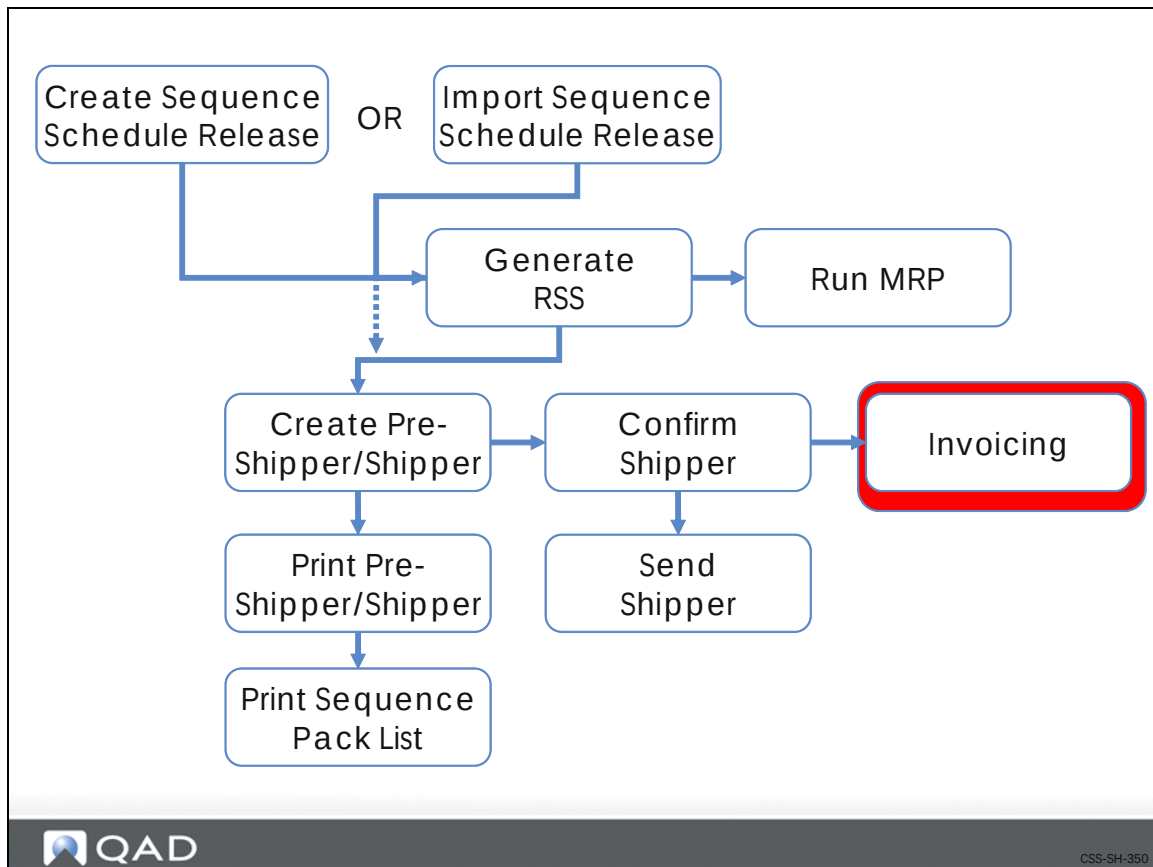
Back
Next

CSS-SH-330

Use Sequence Shipper Report to print a report showing sequences contained within shippers.

- Allows you to see the shipper's contents

Invoicing



Confirming the shipper flags the order as ready for invoicing.

QAD Enterprise Applications gives you two options for sending the invoice your customer.

- Print an invoice and send the printed invoice to the customer
- Electronically transmit the invoice to the customer

Invoicing

Shipping QCS



- Pre-Shipper/ Shipper
- Confirm Shipper
- Send Shipper
- **Invoicing**

Invoicing Procedure

Invoicing Procedure

- Post Invoice
- Print Invoice
- Export Invoice



CSS-SH-370

The typical scenario for invoicing is:

- Post invoice
 - Automatically at the time of confirmation
 - Manually using Invoice Post (7.13.4)
- Print invoice
 - At the time of confirmation
 - Manually using Invoice Print (7.13.3)
- Send invoice
 - Export
 - Manually

Shipping QCS Summary

Shipping QCS Summary



- Pre-Shipper/ Shipper
- Confirm Shipper
- Send Shipper
- Invoicing

Chapter 7

Features and Options

QCS Features and Options

In this section you learn how to use:

- Identify key business considerations before setting up QCS in QAD Enterprise Applications
- Set up QCS in QAD Enterprise Applications
- Loading QCS in QAD Enterprise Applications
- Planning QCS in QAD Enterprise Applications
- Shipping QCS in QAD Enterprise Applications
- **QCS Features and Options**



CSS-FE-010

In this chapter we are going to discuss different features and options available to you when using QCS.

Multi-Item Sequences

Features and Options

- **Multi-Item Sequences**
- Multiple Delivery Locations
- Deleting Sequences
- Sequence Cross-Reference
- Cumulative Quantities



CSS-FE-020

QCS allows you to have multi-item sequences. Multi-item sequences simply means there is more than one item (i.e., part) per sequence.

Using the above example for seat sets in a single vehicle:

- Two red front bucket
 - Driver (D)
 - Passenger (P)
- One red rear bench

Each item is a separate sequence scheduled order line item record.

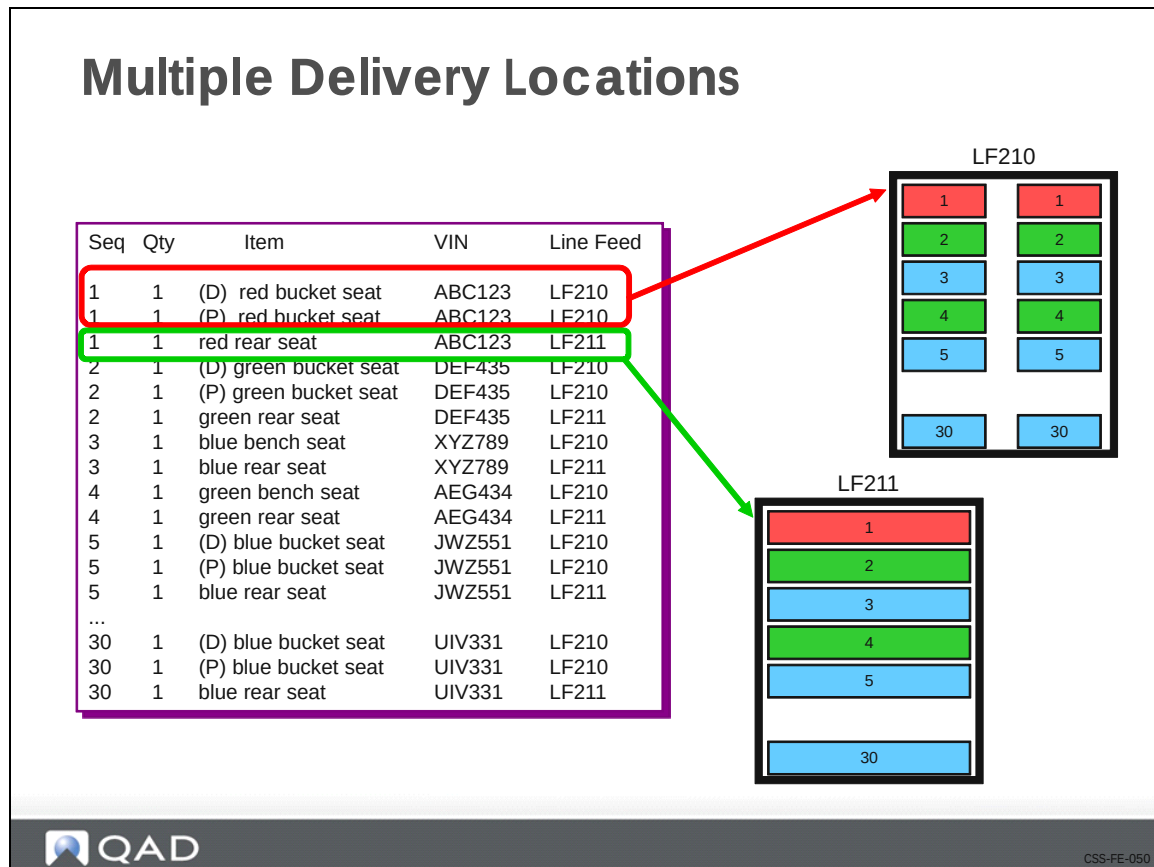
- Three sequence scheduled order line item records
- Three different item numbers (driver red bucket, passenger red bucket, and red rear seat)
- One sequence number

Multiple Delivery Locations

Features and Options

- Multi-Item Sequences
- **Multiple Delivery Locations**
- Deleting Sequences
- Sequence Cross-Reference
- Cumulative Quantities

Multiple Delivery Locations



For each item, there can be multiple delivery locations. These are customer defined and are specified on the sequence schedule release as one of the following:

- Customer dock
- Line feed

It is important to understand the customer dock specified on the sequence schedule release is not the same as a customer dock (i.e., dock address) specified on the scheduled order in Scheduled Order Maintenance (7.3.13). The dock address specified on the scheduled order is set up in Dock Maintenance (7.3.6). Then on the pre-shipper/shipper, that dock address is used as the ship-to address. The entire scheduled order is shipped to that dock address.

QCS allows the customer to specify a dock (or a line feed location) for each part (item). In QCS the purpose of specifying a customer dock (or a line feed location) is to allow a sequence to be delivered to more than one delivery location at the same customer ship-to address. A customer dock (or a line feed location) is used to direct the items once they arrive at the customer site.

Note A customer would not use a dock address (set up in Dock Maintenance) and a dock location (specified in the sequence schedule release) at the same time.

When a dock or line feed location is designated in QCS, it tells QAD Enterprise Applications two things:

- The sequence is made up of multiple items
- The sequence items are going to different delivery locations

- Items being shipped should not be packed together because they are going to different delivery locations at the customer site (ship-to)
- Shipper needs to be created for each delivery location, even if the ship-to address is the same for each delivery location

Note In QCS these delivery locations (i.e., dock and line feed) are strictly customer internal locations. QAD Enterprise Applications does not validate them.

Using the above graphic as an example, there are three items in the same sequence being shipped. System detects that the sequence contains two different line feed locations. It puts each sequence item on a shipper specific for the designated line feed.

- Driver red bucket seat and the passenger red bucket seat are to be delivered to line feed 210
 - Grouped on the same shipper
- Red rear seat is to be delivered to line feed 211
 - Separate shipper

Deleting Sequences

Features and Options

- Multi-Item Sequences
- Multiple Delivery Locations
- **Deleting Sequences**
- Sequence Cross-Reference
- Cumulative Quantities



CSS-FE-060

QAD Enterprise Applications gives you two options for deleting sequences:

- Logical delete
 - Use Sequence Schedule Maintenance (7.5.4.5)
 - Does not physically remove (i.e., delete) the record from the database
- Physical delete
 - Use Sequence Schedule Detail Delete (7.5.4.22)
 - Selected sequence records are physically removed from the database

You also have the option of deleting/archiving inactive sequence schedules.

- Use Schedule Delete/Archive (7.9.23)

Sequence Schedule Maintenance (7.5.4.5)

Sequence Schedule Maintenance

Sequence Schedule Maintena... X

Go To Actions Copy Print Preview

Ship-From: T12000 Electronics Division
Ship-To: 01000000 Colossal Conglomerates LTD
Release ID: Active: ☐

Create Date:
Cumulative: ☐
Packing Order: Reverse
Sequences Per Container:
Check Sequence Tolerance: ☐
Maximum Tolerance:
Schedule Date Type: Delivery
Active Start:
Active End:


CSS-FE-070

Use Sequence Schedule Maintenance to do a logical delete by setting the Delete flag to Yes.

- Marks the sequence record as deleted
- Sequence record is inactive for this schedule release
- Sequence record is not removed/deleted from the database

You can mark for deletion any sequence record that is not picked or that is cross-referenced to a picked sequence on another sequence release.

- Once marked as deleted, the sequence record is frozen and is not included in normal processing
 - Cannot be modified
 - Not copied to next release
 - Not included in planning or shipping
- Allows an audit of system
- Allows you to keep information in sync with your customer

Sequence Schedule Detail Delete (7.5.4.22)

Sequence Schedule Detail Delete

Sequence Schedule Detail Del...
Go To
Actions
Copy
Print
Preview

Ship-From: T40000	To:
Ship-To: 1005000	To:
Release ID:	To:
Customer Job:	To:
Customer Sequence:	To:
Line Item Cust Ref:	To:
Model Year:	To:
Customer Reference:	To:
Item Number:	To:
Order:	To:
PO Number:	To:
Status:	To:
Ship/Delivery Date: [v] :	To: [v] :

☒ Include Deleted Only
☐ Update

Output: page
 Batch ID:

Back Next

QAD
CSS-FE-080

Use Sequence Schedule Detail Delete to specify which sequence records are to be deleted.

- Selected sequence records are permanently removed from the database
- System allows you to delete any sequence record that is not picked or that is cross-referenced to a picked sequence record on another schedule release

Schedule Delete/Archive (7.5.23)

Schedule Delete/Archive

Schedule Delete/Archive
Go To
Actions
Copy
Print
Preview

Ship-From: T40000

Sold-To: 1005000

Ship-To:

Dock:

Item Number:

PO Number:

Customer Ref:

Model Year:

Order:

Date Created:

Sort Option: 1

1 · By Ship-From,Cust,Ship-To,Order,Dock,Item,PO,Cust

2 · By Item,Ship-From,Cust,Ship-To,Order,Dock,PO,Cust

Include Schedule Type

Plan: ☒

Ship: ☐

Required Ship: ☐

Sequence: ☐

To:

To:

To:

To:

To:

To:

To:

To:

To:

To:

To:

Schedule Only: ☒

Detail Only: ☐

Delete: ☐

Archive: ☐

Archive File:

Output: page

Determines if
Sequences are
Included

Back
Next

CSS-FE-090

Use Schedule Delete/Archive to delete or archive all inactive sequence schedules with one transaction.

All associated inactive detail and cross-reference sequence records are deleted or archived.

Sequence Cross References\

Features and Options

- Multi-Item Sequences
- Multiple Delivery Locations
- Deleting Sequences
- **Sequence Cross-Reference**
- Cumulative Quantities



CSS-FE-100

You use sequence cross references to handle duplicate sequence requirements.

- Same sequence is on separate schedule releases

For example:

Day 1

- Supplier receives sequence requirement from customer
- Supplier ships sequence on day 1
 - Shipment does not reach the customer on day 1

Day 2

- Customer sends new sequence schedule release to supplier
 - Contains sequence requirement from day 1
 - Supplier shows the sequence requirement as already fulfilled

Sequence Schedule Maintenance (7.5.4.5)

Sequence Schedule Maintenance

Sequence Schedule Maintena... x
Go To ▾
Actions ▾
Copy ▾
Print
Preview

Ship-From:
Ship-To:
Release ID:

Active: ☐

Create Date:
Cumulative: ☐
Packing Order: Reverse
Sequences Per Container:
Check Sequence Tolerance: ☐
Maximum Tolerance:
Schedule Date Type: Delivery
Active Start:
Active End:

CSS-FE-110

In Sequence Schedule Maintenance when you are adding a new sequence schedule release for an existing ship-from/ship-to combination, the system gives you the option of copying data from the active schedule release.

- If you say Yes, the system then checks to see if there are any sequences on the active schedule release which have been flagged as picked. If there are, you are given the option of creating cross-references between the sequences on the new sequence schedule release and the active sequence schedule release
- If you say No, then the system copies all sequences from the active sequence schedule release to the new sequence schedule release
 - System resets any sequence records that were previously marked as picked or cross-referenced
 - Resetting these sequence records makes them open requirements

Sequence Cross-Ref Maintenance (7.5.4.13)

Sequence Cross-Ref Maintenance

Ship-From: T40000 Ship-To: 1005000

Picked/Shipped Sequence

Shipped Release ID: 1

Shipped Job: Job1

Shipped Sequence: Seq1

Shipped Item Number: 866-Item1

Shipped Reference: VIN100

Shipped Dock: Dock1

Shipped Line Feed: Line1

Scheduled Date: 12/31/2008 Scheduled Time: :

Picked: ☐ Shipped: ☐ Shipper ID:

Back Next

QAD Sequence Cross-Ref Maintenance (7.5.4.13) CSS-FE-120

Use Sequence Cross-Ref Maintenance to manually create individual sequence cross-references and to maintain information on sequence cross-references.

Cross-referenced sequences can be:

- Marked as deleted
- Already cross-referenced
- Maintain information on sequence cross-references

There are three frames:

- Header Frame
- Picked/Shipped Sequence
- Linked Sequence

Header Frame

In the header frame you identify the ship-from ship-to combination on the existing sequence schedule release.

Picked/Shipped Sequence Frame

The Picked/Shipped Sequence frame shows information on picked/shipped sequences. You can use this frame to select a previously picked or shipped sequence for the specified ship-from/ship-to combination.

Linked Sequence Frame

Sequence Cross-Ref Maintenance: Linked Sequence Frame

Sequence Cross-Ref Maintena...

Go To Actions Copy Print Preview

Ship-From: 10000 Ship-To: f001

Picked/Shipped Sequence

Shipped Release ID: 01

Shipped Job: 20090615

Shipped Sequence: 001

Shipped Item Number: Part 1

Shipped Reference: 1R001

Shipped Dock:

Shipped Line Feed:

Scheduled Date: Scheduled Time: :

Picked: ☐ Shipped: ☐ Shipper ID:



CSS-FE-130

The Linked Sequence frame shows information on the linked or related sequence in the new sequence schedule release.

- System creates a cross-reference link between the picked/shipped sequence and this sequence
- The new cross-referenced sequenced (i.e., linked sequence) cannot be picked
 - System considers this sequence to be a closed requirement

Sequence Cross-Ref Report

Sequence Cross-Ref Report

Go To Actions Copy Print Preview

Ship-From: T40000 To:

Ship-To: 1005000 To:

Release ID: To:

Customer Job: To:

Customer Sequence: To:

Item Number: To:

Customer Reference: To:

Customer Dock: To:

Line Feed: To:

Date: To:

Output:
Batch ID:

Back Next

QAD CSS-FE-140

Use Sequence Cross-Ref Report to generate a report showing information on the shipped sequences and linked sequences. Shows cross-references created:

- Manually
- Automatically when sequences are imported used:
 - eCommerce
 - Shipper Gateway

The image above shows a sample Sequence Cross-Ref Report.

Sequence Cross-Ref Report: Sample Report

Sequence Cross-Ref Report: Sample Report

rcsgsrxp.p
Page: 1
Ship-From: 10000 nj plant
Ship-To: 866-1 Customer

7.5.4.14 Sequence Cross-Ref Report
Public Test Progress 91

Date: 02/01/00
Time: 17:01:42

Shipped Sequence	Linked Sequence
-----	-----
Shipped Release ID: 1	Release ID: 2
Shipped Job: job1	Customer Job: job1
Shipped Sequence: seq1	Customer Sequence: seq1
Shipped Item Number: 866-item1	Item Number: 866-item1
Scheduled Date: 12/07/99	Date: 12/07/99
Scheduled Time: 08:00	Time: 09:00
Shipped Reference: vin100	Customer Reference: vin400
Shipped Dock: dock1	Customer Dock: dock1
Shipped Line Feed: line1	Line Feed: line1
Picked: yes	
Shipped: yes	
Shipper ID: shp99070	

QAD

CSS-FE-150

The image above shows a sample Sequence Cross-Ref Report.

Cumulative Quantities

Features and Options

- Multi-Item Sequences
- Multiple Delivery Locations
- Deleting Sequences
- Sequence Cross-Reference
- **Cumulative Quantities**



CSS-FE-160

Cumulative (cum) sequence schedules are rare.

- Currently found in one Ford plant
- Items are cumulative based
 - Quantities are based on the cumulative amount shipped
 - Discrete quantities are calculated

Sequence Schedule Maintenance (7.5.4.5)

Cumulative Quantities

Sequence Schedule Maintenance

Ship-From: T12000 Electronics Division
 Ship-To: 01000000 Colossal Conglomerates LTD
 Release ID:

Create Date:
 Cumulative: ☒
 Packing Order: Reverse
 Sequences Per Container:
 Check Sequence Tolerance: ☐
 Maximum Tolerance:
 Schedule Date Type: Delivery
 Active Start:
 Active End:

Cum Quantity Indicator

Sequence Detail Data

Date: 6/15/2009 Time:
 Customer Job: 20090615
 Customer Sequence: 001
 Order: so100 Line: 1 Unit of Measure: EA
 Item Number: Part 1 Sunroof, Red
 PO Number:
 Line Item Customer Ref:
 Customer Reference: 1R001 Model Year:
 Customer Dock:
 Line Feed:
 Quantity: 1.0000000000
 Customer Item: Sunroof, Red
 Customer Build Date: Status: 9000 Delete: ☐
 Cum Quantity: 0.0

Cum Quantity

QAD CSS-FE-170

When you set the Cumulative flag in Sequence Schedule Maintenance to Yes, it flags the sequence schedule as cumulative. The cumulative quantity for the sequence schedule is shown in the Sequence Detail Data frame, the Cum Quantity field.

Appendix A

Sequence Schedule Loaded via EDI

Sequence Schedule – Loaded via EDI

Important In an exercise if a field is not listed, you can accept the default value or leave it blank.

- 1 Use Document Import (35.13) to import the sequence schedule. Enter the following:

Field	Data
Import from File/Process:	File
Import File/Process Name:	train2 866
Report Detail/Summary:	Detail
Update:	Yes

There should be three warning messages stating that cross reference records have been created for the three blue sunroofs that were shipped previously. (If other warnings are displayed, ignore them.)

- 2 Verify the schedule with the table entries below.
- 3 Use Sequence Schedule Report (7.5.4.7) to generate the Sequence Schedule Report. Enter the following:

Field	Data
Ship-To:	f001
To:	f001
Details:	Yes
Sub-Totals:	Yes

- 4 Verify all sequences are displayed and the sub-totals are correct for each day.

Note The blue sunroofs marked as cross referenced on Release 002 and picked on Release 001.

- 5 To generate the cross reference report enter the following:

Field	Data
Ship-To:	f001
To:	f001

Use Sequence Cross-Ref Report (7.5.4.14)

- 6 Verify all sequences are displayed and the sub-totals are correct for each day.

Sequence Scheduler - Manual Entry

- 1 Create a sequence schedule by entering:

Field	Data
Ship-From:	10000
Ship-To:	f001
Release ID:	1

Use Sequence Schedule Maintenance (7.5.4.5)

- 2 Advance to the next frame and enter:

Field	Data
Cumulative:	No
Schedule Date Type:	Ship

- 3 Advance to the Sequence Detail Data frame and enter:

Field	Data
Date:	<next Monday>
Customer Job:	<Julian Date for next Tuesday> (Example: 20120306)
Customer Sequence:	001
Item Number:	part3
Customer Reference:	1R004
Quantity:	1

- 4 Advance to the Schedule Detail Data frame and enter:

Note Remember to clear the Order and Line fields with each entry. They will fill in automatically.

Date	Time	Job	Seq	Order	Line	Part	PO	Ref	Qty
Next Tuesday		<Julian Date> (Ex: 20120306)	002			part3		1R008	1
"		"	003			part3		1R011	1
"		"	004			part1		1R013	1
"		"	005			part2		1R014	1
"		"	006			part3		1R015	1
"		"	007			part1		1R016	1
"		"	008			part4		1R017	1
"		"	009			part2		1R018	1
"		"	010			part3		1R019	1
"		"	011			part4		1R020	1
Wednesday		<Julian Date> (Ex:20120307)	001			part2		1R021	1
"		"	002			part3		1R022	1
"		"	003			part2		1R023	1
"		"	004			part4		1R024	1
"		"	005			part3		1R025	1
"		"	006			part4		1R026	1
"		"	007			part1		1R027	1

Date	Time	Job	Seq	Order	Line	Part	PO	Ref	Qty
“		“	008			part4		1R028	1
“		“	009			part3		1R029	1
“		“	010			part1		1R030	1
“		“	011			part2		1R031	1
“		“	012			part1		1R032	1
Thursday		<Jullian Date (Ex: 20120308)	001			part4		1R033	1
“		“	002			part3		1R034	1
“		“	003			part2		1R035	1
“		“	004			part2		1R036	1
“		“	005			part3		1R037	1
“		“	006			part4		1R038	1
“		“	007			part1		1R039	1
“		“	008			part4		1R040	1

5 Enter Yes when the system prompts you to make this schedule active.

6 To generate the Sequence Schedule Report enter the following:

Field	Data
Ship-To:	f001
To:	f001
Sub-Totals:	Yes

Use Sequence Schedule Report (7.5.4.7)

7 Verify all sequences are displayed and the sub-totals are correct for each day.

Pre-Shipper

- 1 To create a pre-shipper for Tuesday enter:

Field	Data
Due Date:	<next Tuesday
To:	<next Tuesday
Ship-To:	f001
To:	f001
Auto Allocation:	Yes
Update:	No

Use Picklist/Pre-Shipper - Automatic (7.9.1)

- 2 Verify the blue sunroofs that are cross-referenced are not included on the pre-shipper.

Create Schedule Order - Sedan Assembly Plant

- 1 To create a scheduled order enter:

Field	Data
Ship-From:	10000
Ship-To:	f002
Order:	so101

Use Scheduled Order Maintenance (7.3.13)

- 2 Advance to the Order Data frame and enter:

Field	Data
Sequenced:	Yes

- 3 Advance to the Sequence Delivery Data frame and enter:

Field	Data
Incl Seq in Reg Ship Sched	Yes
Firm Days	0

- 4 Advance to the line item frame and enter:

Field	Data
Item:	part1
Line:	1

- 5 Advance to the second Order Line Item Data frame and enter:

Field	Data
Netting Logic:	1

- 6 Return to the line item frame and enter a second line:

Field	Data
Item:	part2
Line:	2

- 7 Advance to the second Order Line Item Data frame and enter:

Field	Data
Netting Logic:	1

- 8 Return to the line item frame and enter a third line:

Field	Data
Item:	part3
Line:	3

- 9 Advance to the second Order Line Item Data frame and enter:

Field	Data
Netting Logic:	1

- 10 Return to the line item frame and enter a fourth line:

Field	Data
Item:	part4
Line:	4

- 11 Advance to the second Order Line Item Data frame and enter:

Field	Data
Netting Logic:	1

Shipping Schedule

- 1 Create a shipping schedule by entering:

Field	Data
Order:	so101
Line:	1
Release ID:	1

Use Customer Ship Schedule Maintenance (7.5.2)

- 2 Advance to the next frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<yesterdays's date>
Schedule Date Type:	Ship

- 3 Advance to the Schedule Detail Data frame and enter:

Date	Time	Int	Ref	Qty	Q	Cmt	Rqm Det
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5		No	No

- 4 Enter Yes when the system prompts you to make this schedule active.

- 5 Repeat the process, creating a shipping schedule for line 2 by entering:

Field	Data
Order:	so101
Line:	2
Release ID:	1

- 6 Advance to the next frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<yesterdays's date>
Schedule Date Type:	Ship

- 7 Advance to the Schedule Detail Data frame and enter:

Date	Time	Int	Ref	Qty	Q	Cmt	RqmDet
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

- 8 Enter Yes when the system prompts you to make this schedule active.

- 9 Repeat the process, creating a shipping schedule for line 3 by entering:

Field	Data
Order:	so101
Line:	3
Release ID:	1

- 10 Advance to the next frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<yesterdays's date>
Schedule Date Type:	Ship

- 11 Advance to the Schedule Detail Data frame and enter:

Date	Time	Int	Ref	Qty	Q	Cmt	RqmDet
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

- 12 Enter Yes when the system prompts you to make this schedule active.

- 13 Repeat the process, creating a shipping schedule for line 4 by entering:

Field	Data
Order:	so101
Line:	4
Release ID:	1

- 14 Advance to the next frame and enter:

Field	Data
Comments:	No
Prior Cum Date:	<yesterdays's date>
Schedule Date Type:	Ship

- 15 Advance to the Schedule Detail Data frame and enter:

Date	Time	Int	Ref	Qty	Q	Cmt	Rqm Det
Next Monday		D		5	F	No	No
Tuesday		D		5	F	No	No
Wednesday		D		5	F	No	No

- 16 Enter Yes when the system prompts you to make this schedule active.

Control Parameters - Sedan Assembly Plant

- 1 Set up control parameters for plant two by entering:

Field	Data
Ship-To:	f002
Include Seq in Req Ship Sched:	Yes
Firm Days:	0
Packing Order:	Reverse
Sequence Per Container:	0
Merge Schedules:	No
Check Sequence Tolerance:	Yes
Maximum Tolerance:	0
Print Sequence Range on Shipper:	Yes
Print Sequence Range on Invoice:	Yes
Send Sequence with ASN:	Yes
Send Sequence with Invoice:	Yes

Sequence Schedule - Load via EDI

- 1 To import the detail sequence schedule enter the following:

Field	Data
Import From File/Process:	File
Import File/Process Name:	train3.866
Report Detail/Summary:	Detail
Update:	No

Use Document Import (35.13)

Note There should be one warning message, and no error messages.

- 2 Verify the schedule with the table entries below.
- 3 To import the summary sequence schedule enter the following:

Field	Data
Import From File/Process:	File
Import File/Process Name:	train3.866
Report Detail/Summary:	Summary
Update:	Yes

- 4 To generate the Sequence Schedule Report enter:

Field	Data
Ship-To:	f002
To:	f002
Sub-Totals:	Yes

Use Sequence Schedule Report (7.5.4.7)

- 5 Verify all sequences are displayed and the sub-totals are correct for each day.
- 6 To generate a Sequence Schedule Report for both Namaka Plants enter:

Field	Data
Ship-To:	f001
To:	f002
Sub-Totals:	Yes

Use Sequence Schedule Report (7.5.4.7)

- 7 Verify all sequences are displayed and the sub-totals are correct for each day.

Sequence Schedule - Manual Entry

- 1 To create a sequence schedule enter:

Field	Data
Ship-From:	10000
Ship-To:	f002
Release ID:	1

Use Sequence Schedule Maintenance (7.5.4.5)

- 2 Advance to the next frame and enter:

Field	Data
Cumulative:	No
Schedule Date Type:	Ship

- 3 Advance to the Sequence Detail Data frame and enter:

Field	Data
Date:	<next Monday>
Customer Job:	Job 81
Customer Sequence:	001

- 4 Advance to the Schedule Detail Data frame and enter:

Note Remember to Clear the Order and Line fields with each entry. They will fill in automatically.

Date	Time	Job	Seq	Order	Line	Part	PO	Ref	Qty
<next Monday		Job 81	001			part4		1M001	1
“		“	002			part2		1M002	1
“		“	003			part1		1M003	1
“		“	004			part3		1M004	1
“		“	005			part4		1M005	1
“		“	006			part1		1M006	1
“		“	007			part4		1M007	1
“		“	008			part3		1M008	1
“		“	009			part4		1M009	1
“		“	010			part2		1M010	1
“		“	011			part3		1M011	1
“		“	012			part2		1M012	1
“		Job 82	001			part1		1M013	1
“		“	002			part2		1M014	1
“		“	003			part3		1M015	1
“		“	004			part1		1M016	1
“		“	005			part4		1M017	1
“		“	006			part2		1M018	1
“		“	007			part3		1M019	1

Date	Time	Job	Seq	Order	Line	Part	PO	Ref	Qty
“		“	008			part4		1M020	1
“		job83	001			part2		1M021	1
“		“	002			part3		1M022	1
“		“	003			part2		1M023	1
“		“	004			part4		1M024	1
“		“	005			part3		1M025	1
“		“	006			part4		1M026	1
“		“	007			part1		1M027	1
“		“	008			part4		1M028	1
“		“	009			part3		1M029	1
“		“	010			part1		1M030	1
“		“	011			part2		1M031	1
“		“	012			part3		1M032	1

5 Enter Yes when the system prompts you to make this schedule active.

6 To generate a Sequence Schedule Report enter:

Field	Data
Ship-To:	f001
To:	f001
Sub-Totals:	Yes

Use Sequence Schedule Report (7.5.4.7)

7 Verify all sequences are displayed and the sub-totals are correct for each day.

Required Ship Schedule Update

- 1 To create a RSS enter:

Field	Data
Ship-To:	f002
To:	f002
Report Detail/Summary:	Detail
Update:	Yes

Use Required Ship Schedule Update (7.5.5)

Note The results do not have to be verified in detail. The following steps are dependent on the existence of the RSS.

Pre- Shipper

- 1 To create a pre-shipper for the day enter:

Field	Data
Due Date:	<blank>
To:	<blank>
Ship-To:	f002
To:	f002
Auto Allocation:	Yes
Update:	No

Use Picklist/Pre-Shipper - Automatic (7.9.1)

- 2 Verify the:

- Pre-Shipper and Sequence Pack List
- Sunroofs display in reverse order on the Sequence Pack List

- 3 Create another pre-shipper for the day and break on max weight by entering:

Field	Data
Ship-To:	f002
To:	f002
Auto Allocation:	Yes
Break on Maximum Weight:	100
<Unit of Measure>:	LB
Update:	No

Use Picklist/Pre-Shipper - Automatic (7.9.1)

- 4 Verify that two Pre-Shippers and Sequence Pack Lists are created.

- The first contains 100 lbs, or 20 sunroofs
- The second contains the remaining sunroofs

- 5 Create another pre-shipper for the day and break on max sequence:

Field	Data
Ship-To:	f002
To:	f002
Auto Allocation:	Yes
Break on Maximum Weight:	25
<Unit of Measure>:	LB
Update:	No

Use Sequence Pre-Shipper - Automatic (7.5.4.10)

- 6 Verify that two Pre-Shippers and Sequence Pack Lists are created. The first contains 25 sunroofs.

Edit Schedule

- 1 Edit the schedule to indicate that you are using containers that hold ten sunroofs:

Field	Data
Ship-From:	10000
Ship-To:	f002
Release ID:	001

Use Sequence Schedule Maintenance (7.5.4.5)

- 2 Advance to the next frame and enter:

Field	Data
Sequence Per Container:	10

- 3 Create another pre-shipper for the day by entering:

Field	Data
Ship-To:	f002
To:	f002
Auto Allocation:	Yes
Update:	No

Use Sequence Pre-Shipper - Automatic (7.5.4.10)

- 4 Verify the Sequence Pack List:
 - Contains breaks after every ten sunroofs
 - Displays a line and an area to write in the container

Appendix B

Manually Create Sequence Scheduler

Manually Create Sequence Schedule

SUV Assembly Plant

- 1 Use Sequence Schedule Maintenance (7.5.4.5) to create a sequence schedule:

Field	Data
Ship-From:	10000
Ship-To:	f001
Release ID:	001

- 2 Advance to the next frame and enter:

Field	Data
Cumulative:	No
Schedule Date Type:	Ship

- 3 Advance to the Sequence Detail Data frame and enter:

Field	Data
Date:	<next Monday>
Customer Job:	<Julian Date for next Monday Ex. 20120305
Customer Sequence:	001
Item Number:	part1
Customer Ref:	1R001
Quantity:	1
Status:	9000

Note Use Status 9000 for all sequences.

- 4 Advance to the Schedule Detail Data frame and enter the following:

Note Remember to clear the Order and Line fields with each entry. They will fill in automatically.

Date	Time	Job	Seq	Order	Line	Part	PO	Ref	Qty
Next Monday		<Julian Date> (Ex: 20120306)	002			part2		1R008	1
"		"	003			part1		1R011	1
"		"	004			part3		1R013	1
"		"	005			part4		1R014	1
"		"	006			part1		1R015	1
"		"	007			part4		1R016	1
"		"	008			part3		1R017	1
"		"	009			part4		1R018	1
"		"	010			part2		1R019	1
"		"	011			part3		1R020	1
"		"	012			part2		1R021	1
Tuesday		<Julian Date> (Ex:20120307)	001			part1		1R022	1
"		"	002			part2		1R023	1
"		"	003			part3		1R024	1

Date	Time	Job	Seq	Order	Line	Part	PO	Ref	Qty
“		“	004			part1		1R025	1
“		“	005			part4		1R026	1
“		“	006			part2		1R027	1
“		“	007			part3		1R028	1
“		“	008			part4		1R029	1
Wednesday		<Jullian Date (Ex: 20120308)	001			part2		1R030	1
“		“	002			part3		1R031	1
“		“	003			part2		1R032	1
“		“	004			part4		1R033	1
“		“	005			part3		1R034	1
“		“	006			part4		1R035	1
“		“	007			part1		1R036	1
“		“	008			part4		1R037	1
“		“	009			part3		1R038	1
“		“	010			part1		1R039	1
“		“	011			part2		1R040	1
“		“	012			part1		1R041	1

Print Sequence Schedule Report

- 1 Use Sequence Schedule Report (7.5.4.7) to generate the Sequence Schedule Report. Enter the following:

Field	Data
Ship-To:	f001
To:	f001
Sub-Totals:	Yes

- 2 Verify all sequences are displayed and the sub-totals are correct for each day.

Appendix C

Set Up Sequence Numbers

Set Up Sequence Numbers

- 1 To set up the first sequence number code enter:

Field	Data
Sequence ID:	Ship
Target Dataset:	abs_id.shipper
Internal:	Yes

Use Number Range Management (36.2.21.1)

- 2 Advance to the Segment List frame. You are going to define the format and parameters for the first segment number by entering:

Field	Data
Nbr:	1
Type:	Fixed
New Segment Number:	1
Fixed Value:	SH

- 3 Add a second segment number by entering:

Field	Data
Nbr:	2
Type:	Int
New Segment Number:	2
Minimum Value:	0
Maximum Value:	999999
Initial Value:	1
Reset Value:	0

- 4 Add a new sequence number code by entering:

Field	Data
Sequence ID:	pre-ship
Target Dataset:	abs_id_preship
Internal:	Yes

- 5 Advance to the Segment List frame and enter:

Field	Data
Nbr:	1
Type:	Fixed
New Segment Number:	1
Fixed Value:	PRE

- 6 Add a second segment number by entering:

Field	Data
Nbr:	2
Type:	Int
New Segment Number:	2

Field	Data
Minimum Value:	0
Maximum Value:	999999
Initial Value:	1
Reset Value:	0

- 7 Add a new sequence number code by entering:

Field	Data
Sequence ID:	mbol
Target Dataset:	abs_id_mbol
Internal:	Yes

- 8 Advance to the Segment List frame and enter:

Field	Data
Nbr:	1
Type:	Fixed
New Segment Number:	1
Fixed Value:	MB

- 9 Add a second segment number by entering:

Field	Data
Nbr:	2
Type:	Int
New Segment Number:	2
Minimum Value:	0
Maximum Value:	999999
Initial Value:	1
Reset Value:	0

- 10 Update the Container/Shipper Control File to use the new sequence number codes.

Field	Data
Pre-Shipper Sequence ID:	preship
Shipper Sequence ID:	ship
Master Bill Sequence ID:	mbol

Use Container/Shipper Control File (7.9.24)

Appendix D

Design and Architecture

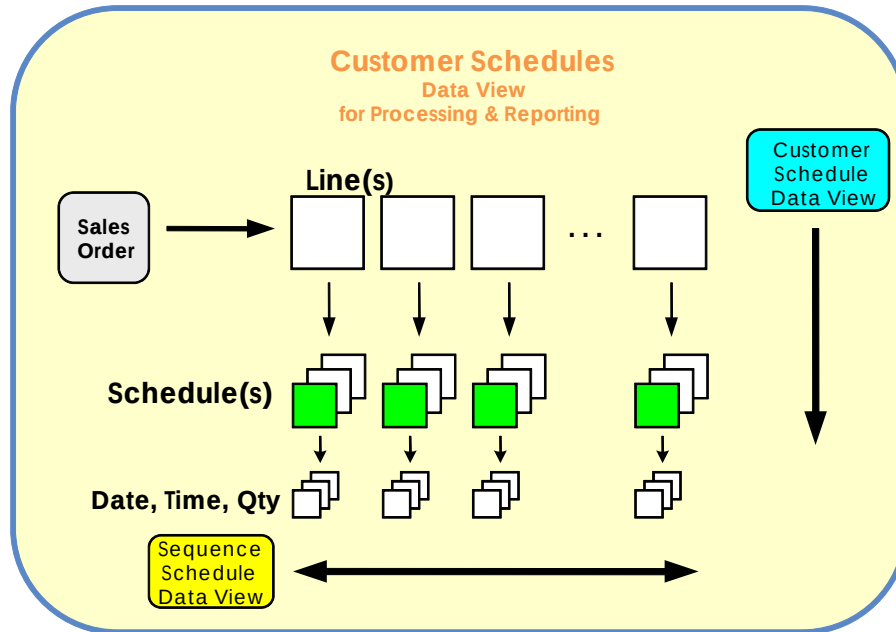
Design Considerations

Design and Architecture

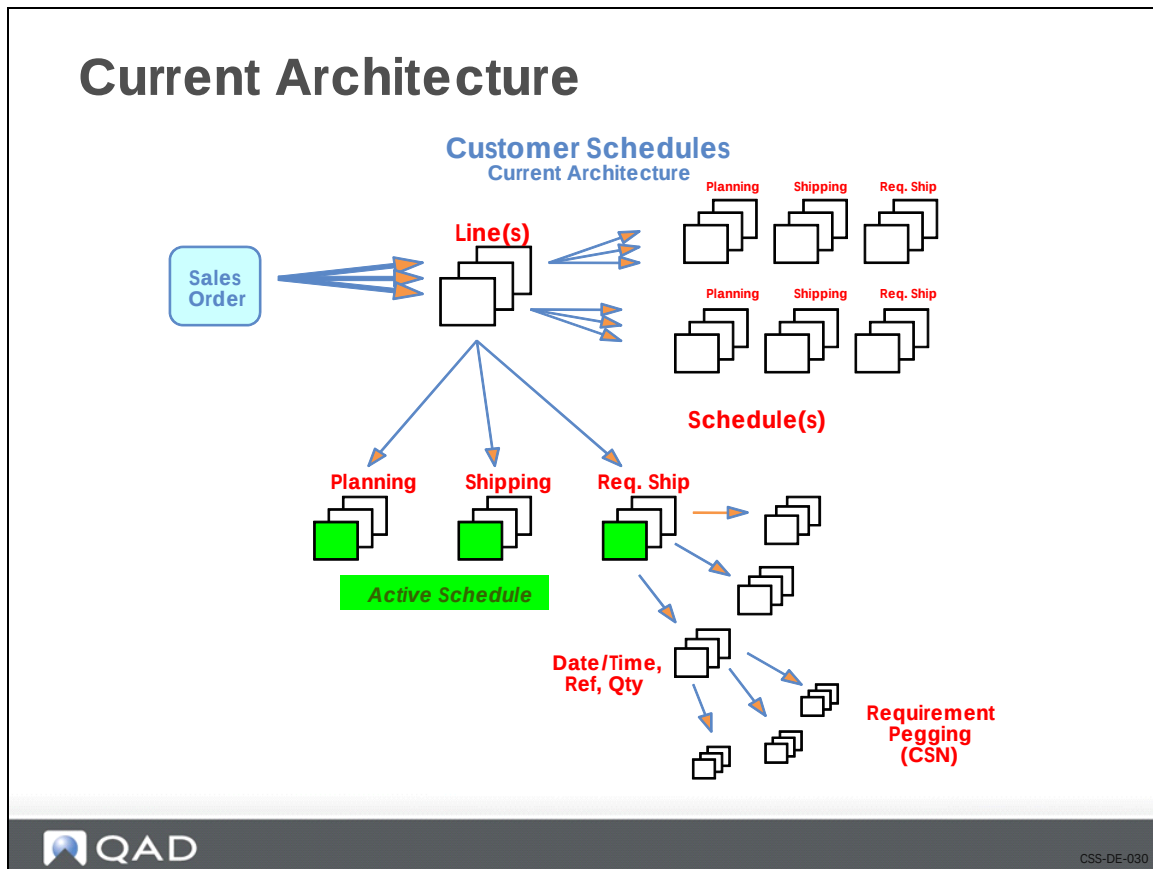
- **Design Considerations**
 - Scheduled Order - Data View
 - Current Architecture
 - New Schedule Type
 - Design Alternatives
 - Design Requirements
 - Selected Architecture
 - E-R (Entity-Relationships) Diagram
 - Schema Diagram
- **Programming Considerations**

Scheduled Order - Data View

Scheduled Order - Data View



Current Architecture



New Schedule Type

New Schedule Type

- Design Alternatives
 - Type 7
 - Type 4
- Design Requirements
 - Physical Requirements
 - New Fields
 - New Indexes



CSS-DE-040

Existing schedule types:

- Customer Planning – Type 1
- Customer Shipper – Type 2
- Customer Required Ship – Type 3
- Supplier Schedule – Type 4
- Supplier Planning – Type 5
- Supplier Shipping – Type 6

Design Alternative

New Type 7

- Creates gap between schedule types

New Type 4

- Move supplier schedules to 5, 6, and 7
- Large invasive code change

New Data Structure

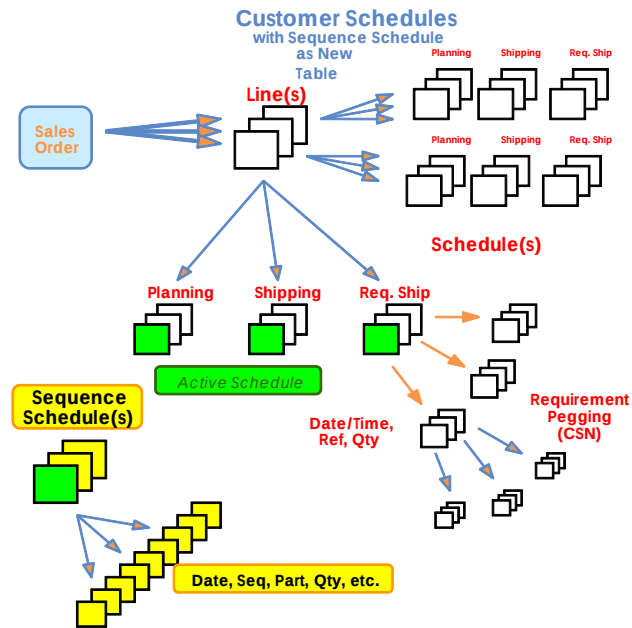
Design Requirements

Physical requirements:

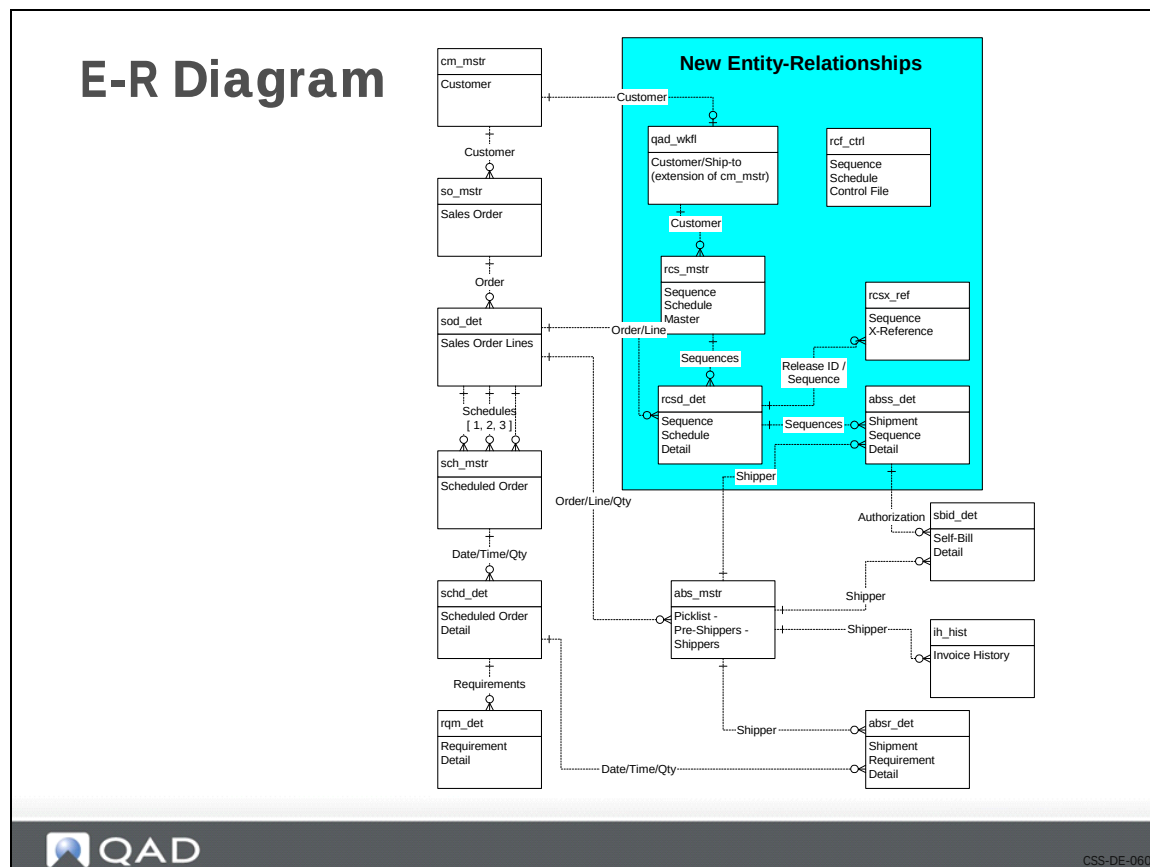
- New fields
 - Job
 - Sequence
 - Dock
 - Line Feed
- New indexes
 - By date/sequence for maintenance
 - By date/item for planning (required ship schedule [RSS])
 - By date/destination/sequence for shipping

Selected Architecture

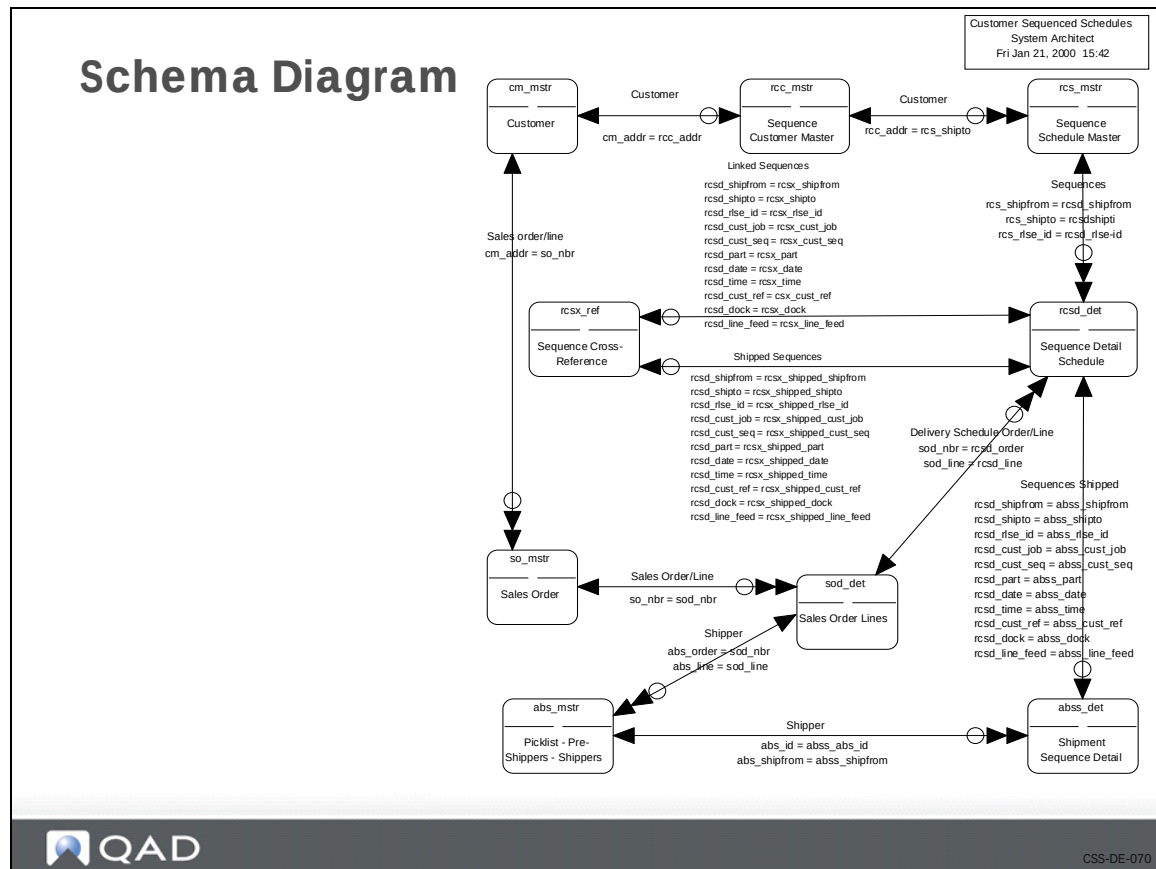
Selected Architecture



E-R Diagram



Schema Diagram



CSS-DE-070

Programming Considerations

Design and Architecture

- Design Considerations
- Programming Considerations
 - **Required Ship Schedule Update**
 - Picklist/Pre-Shipper - Automatic
 - ECommerce



CSS-DE-080

- Required Ship Schedule Update (7.5.5)
- Picklist/Pre-Shipper - Automatic (7.9.1)
- eCommerce

Required Ship Schedule Update

Netting Logic

- Keep existing 1–4 options

New Workfile Created

- Contains sequence schedule requirements

RSS Begins with Sequence Schedule

- Replace logic
- Consume logic – updates running CUM (cumulative)

SDT (Ship/Delivery Time) Code vs. Weekly Interval Problem

- With SDT weekly requirements distributed
 - For example, 20 – (1/4 Monday through Friday)
- Without SDT weekly requirements dropped
- Ship Schedule

- 1,000 for Monday
- 1,500 for Tuesday
- Plan Schedule
 - 10,000 for week
- RSS
 - 1,000 for Monday
 - 1,500 for Tuesday
- Now RSS
 - 7,500 for Wednesday

Required Ship Schedule Update

Required Ship Schedule Update

- Netting Logic
- New Workfile Created
- RSS Begins with Sequence Schedule
- SDT Code vs Weekly Interval Problem



CSS-DE-090

Netting Logic

- Keep existing 1–4 options

New Workfile Created

- Contains sequence schedule requirements

RSS Begins with Sequence Schedule

- Replace logic
- Consume logic – updates running CUM (cumulative)

SDT (Ship/Delivery Time) Code vs. Weekly Interval Problem

- With SDT weekly requirements distributed
 - For example, 20 – (1/4 Monday through Friday)
- Without SDT weekly requirements dropped
 - Ship Schedule 1,000 for Monday 1,500 for Tuesday
 - Plan Schedule 10,000 for week
 - RSS 1,000 for Monday 1,500 for Tuesday
 - Now RSS 7,500 for Wednesday

Picklist/Pre-Shipper- Automatic

Picklist/Pre-Shipper - Automatic

- Handles Sequenced and Non-Sequenced Items
- Reads Sequence Schedule
- Recalculates Pre-Shipper Quantity



CSS-DE-100

Handles sequenced and non-sequenced items:

- One transaction to create pre-shippers
- Segregates sequenced and non-sequenced items into separate pre-shippers by Ship-To
- Eliminates cloning of code
- Needs selection criteria for sequences

Reads sequence schedule:

- Open quantity
- RSS contains gross quantities
- Sequence schedule contains detail

Recalculates pre-shipper quantity:

- Existing calculation:
 - Total item quantity
- New sequence calculation:
 - Order material
 - Summarize item quantity

eCommerce

eCommerce

- Transformation Files Example
- Gateway is Part of PRO/PLUS