



QAD Enterprise Applications Enterprise Edition

Technical Reference
Automotive Process Maps

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QAD 2009 Enterprise Edition
Automotive Process Maps
April 2009

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The background of the page is a grayscale photograph of several interlocking gears. The gears are arranged in a way that they appear to be meshing together, with some in sharp focus and others blurred in the background, creating a sense of depth and mechanical complexity.

About This Guide

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This guide lists the Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Other QAD Documentation

- For an overview of new features and software updates, see the *Release Bulletin*.
- For software installation instructions, refer to the appropriate installation guide for your system.
- For conversion information, refer to the *Conversion Guide*.
- For an overview of system features and instructions on navigating the user interface, see *User Guide: QAD User Interfaces*.
- For detailed information on using system features, refer to the relevant user guide.
- For technical details, refer to *Entity Diagrams* and *Database Definitions*.

For a complete list of QAD Documentation, visit the QAD Online Support Center at:

<http://support.qad.com/>

Online Help

There is an extensive online help system. Help is available for most fields found on a screen. Procedure help is available for most programs that update the database. Most inquiries, reports, and browses do not have procedure help.

For information on using the help system in the different environments, refer to *User Guide: QAD User Interfaces*.

QAD Web Site

The QAD Web site provides a wide variety of information about the company and its products. You can access the Web site at:

<http://www.qad.com>

For users with a QAD Web account, product documentation is available for viewing or downloading from the QAD Online Support Center at:

<http://support.qad.com/>

You can register for a QAD Web account by accessing the Web site. Your customer ID number is required. Access to certain areas is dependent on the type of agreement you have with QAD.

Most user documentation is available in two formats:

- Portable document format (PDF) files can be downloaded from the QAD Web site to your computer. You can view and print them with the free Adobe Acrobat Reader.
- HTML files let you view user documentation through your Web browser and use search tools for easily locating topics of interest.

Conventions

Screen Illustrations

System functions are available in a feature-rich .NET-based graphical user interface (UI); a subset of functions can be used in a simplified character interface. All screenshots in the documentation show the .NET UI.

Navigation in the two UIs is not the same. The user guide text follows the navigation model of the .NET UI for moving from one screen to the next. In the character interface, the Progress status line at the bottom of a program window lists the main UI-specific keyboard commands used in that program. In the .NET UI, alternate commands are listed in the Actions menu.

For complete keyboard command summaries for UI navigation, refer to the appropriate chapters of *User Guide: QAD User Interfaces*.

Typographic

This document uses the text or typographic conventions listed in the following table.

If you see:	It means:
monospaced text	A command or file name.
<i>italicized</i> monospaced text	A variable name for a value you enter as part of an operating system command; for example, <i>YourCDROMDir</i> .
indented command line	A long command that you enter as one line, although it appears in the text as two lines.
Note	Alerts the reader to exceptions or special conditions.
Important	Alerts the reader to critical information.
Warning	Used in situations where you can overwrite or corrupt data, unless you follow the instructions.

Process Map Guidelines

The following topics provide guidelines on working with QAD process maps.

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Overview

Process maps are graphical models of workflows that link to programs, browses, and other process maps. You can view, edit, and create process maps in the QAD .NET User Interface using the Process Viewer and Process Editor. The QAD .NET User Interface stores process maps in XML files. This technical reference lists the process maps for QAD Enterprise Applications – Enterprise Edition.

This chapter provides some guidelines for using, creating, and editing process maps in QAD applications.

Note For detailed information on editing process maps, refer to *User Guide: QAD 2008 User Interfaces*.

Process maps illustrate the principal business and operational processes within a QAD application, and consequently, provide graphical navigation. A process is a structured set of activities designed to accomplish a specific objective.

Process Map Views

There are two separate views for process maps in QAD applications: the Vertical Industry View and the Supply Chain View. Both views lead to the same detailed maps.

When you create a new process map, you must link it to the appropriate hierarchy in both views to make it accessible to users.

Fig. 1.1
Vertical Industry View

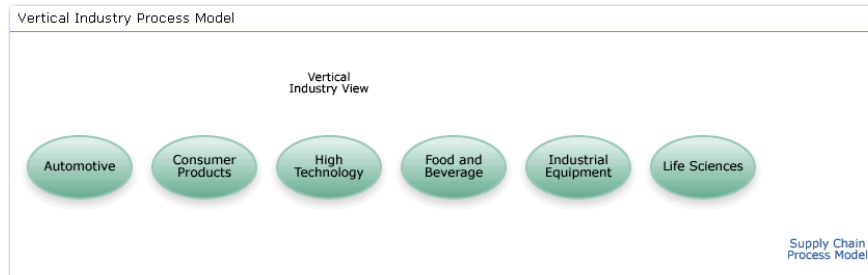


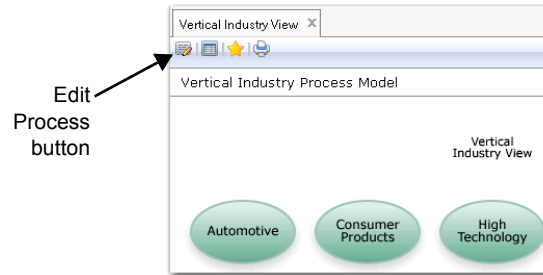
Fig. 1.2
Supply Chain View



Editing Process Maps

You can edit the process maps published by QAD using the Process Map Editor. You can access the Process Map Editor using the Edit Process button in the toolbar.

Fig. 1.3
Edit Process Button

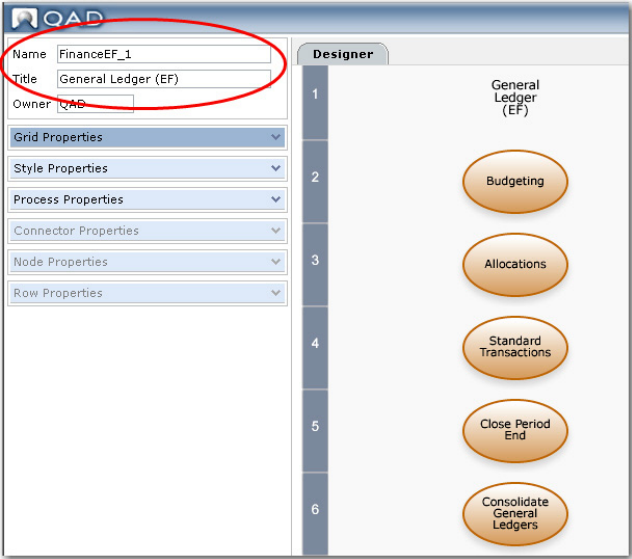


Note The process map files you draw in the Process Map Editor are generated as .xml files

Map Filenames

The process maps published by QAD are identified by two pieces of information: an alphanumeric name, which is also the process map filename, and a title, which is displayed on the process map breadcrumb.

Fig. 1.4
Process Editor with Names
and Titles



Note The title will not appear on the actual process map. You must enter the title as a Text node for it to appear on the process map.

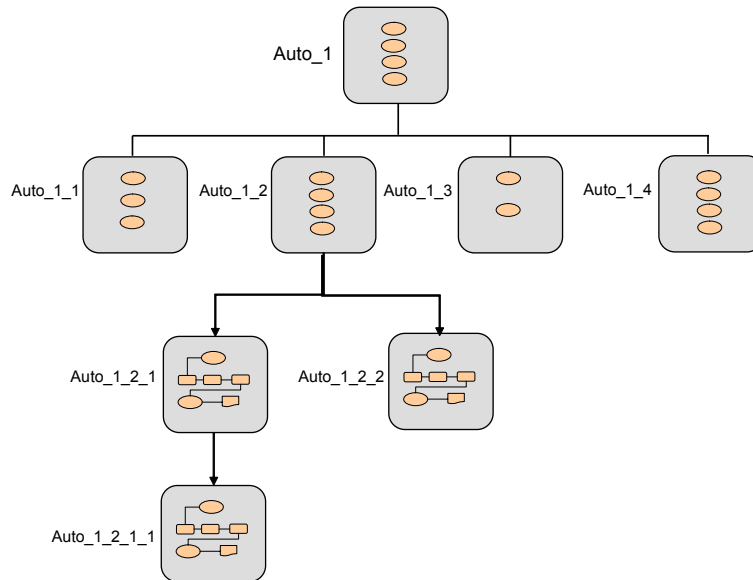
Fig. 1.5
Process Map Editor Browse

	Name ^	Title	Owner	Last Modified
149	<input type="checkbox"/> Deliver_3_4	Process Shippers	QAD	Thu Jun 12 2008 00:37:11 BST
150	<input type="checkbox"/> Deliver_3_5	Ship Sequenced Orders	QAD	Fri Jun 20 2008 20:46:09 BST
151	<input type="checkbox"/> Deliver_3_6	Monitor Shipment Performance	QAD	Mon Jun 16 2008 21:48:25 BST
152	<input type="checkbox"/> Deliver_4_1	Process Sequenced Orders	QAD	Tue Jan 29 2008 05:35:10 GMT
153	<input type="checkbox"/> Deliver_4_1Template	Ship Sequenced Orders	QAD	Tue Jun 10 2008 21:26:38 BST
154	<input type="checkbox"/> Deliver_5_1	Ship Product	QAD	Thu Nov 15 2007 20:51:40 GMT
155	<input type="checkbox"/> Deliver_6	Customer Consigned Inventory	pma	Wed Jun 11 2008 05:17:47 BST

All QAD process maps begin with a code that identifies the functional area to which the map belongs, followed by a number that indicates the map's place within the map hierarchy for that area. For example, the first map in the Automotive area is named Auto_1.

If Auto_1 opens four sub-maps, they would be named Auto_1_1, Auto_1_2, Auto_1_3, and Auto_1_4. If two maps open from Auto_1_2, they are named Auto_1_2_1 and Auto_1_2_2. If two maps open from Auto_1_2_1, they are named Auto_1_2_1_1 and Auto_1_2_1_2.

Fig. 1.6
Map Naming Hierarchy

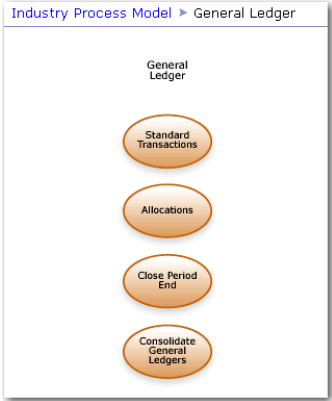


Map Titles

Level 1

When you click on a high-level node, you open a high-level vertical map for that functional area.

Fig. 1.7
Level 1 Title



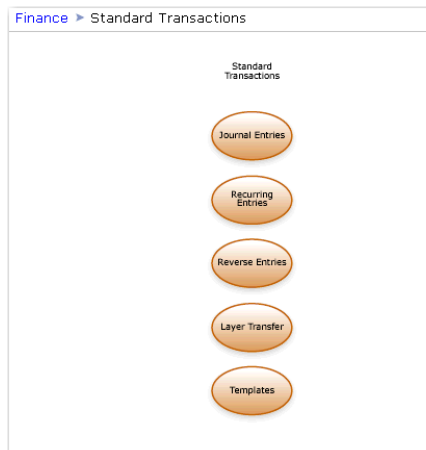
The titles of level 1 maps are located above the maps, and are printed in black text.

Level 2

When you click on a node in the level 1 map, you open a subsequent process map vertical for that area, or a more detailed process flow.

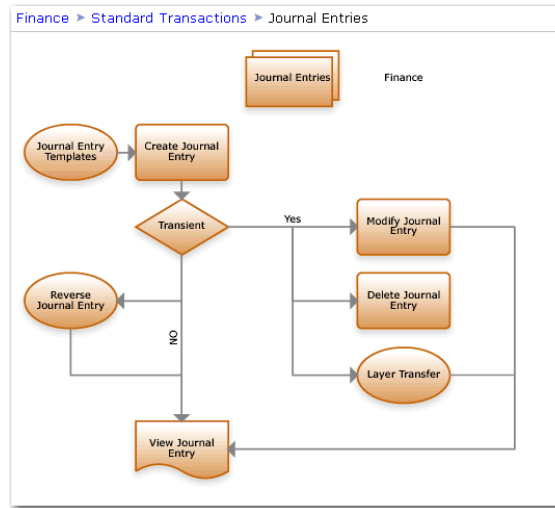
If Level 2 of the map hierarchy consists of another vertical menu, the title of the menu is located above the map in black text, like a level 1 title.

Fig. 1.8
Level 2 Title



If Level 2 of the map hierarchy opens a detailed process map, the title is represented in a collection node.

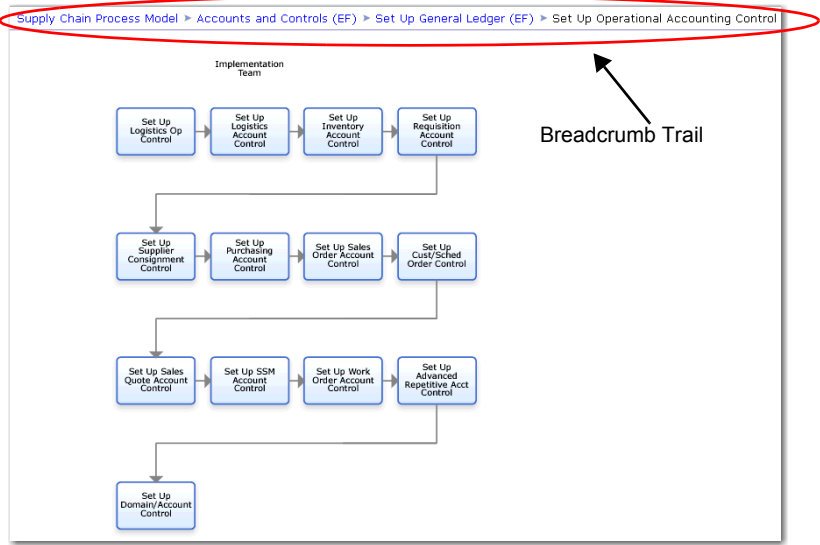
Fig. 1.9
Title in Collection Node



Lowest Level

At the lowest level of a process map where the map does not open any subsequent maps, the title is not placed above the map. Instead, the title is indicated by a breadcrumb trail.

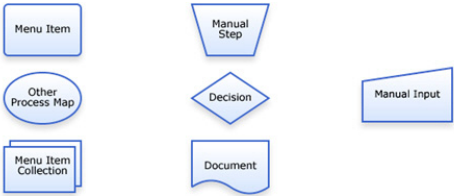
Fig. 1.10
Breadcrumb Trail



Nodes

When creating process maps for QAD applications, you can use seven types of nodes.

Fig. 1.11
Node Types



- The Menu Item symbol indicates a link to a program on the menu.
- The Other Process Map symbol connects activities on one process map to another process map.
- The Menu Item Collection symbol links to collections.
- The Manual Step symbol indicates tasks performed outside of the QAD application, for example, external planning tasks.
- The Decision symbol directs the flow of a map when it can branch in two directions.
- The Document symbol represents reports or files, such as Word documents or Excel spreadsheets, that are relevant to a task.
- The Manual Input symbol indicates inputs to the process from external systems or outputs from the process to external systems, for example, Electronic Document Interchange (EDI).

In QAD applications, nodes also indicate a user's permissions with regard to functionality. If the user does not have access to a linked program, the node grays out.

Linking Nodes to Maps and UI Objects

Use the Link field in the Process Editor to specify what the current node will open, for example, another map, a URL, or a window in the UI.

To link to another map, use the process property `{QAD_PV}`, for example, `{QAD_PV}mapname`.

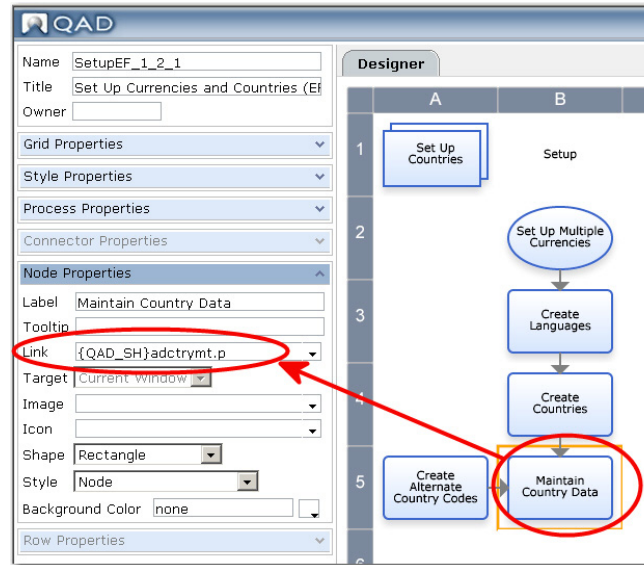
To link to a QAD window, use the process property `{QAD_SH}`, for example, `{QAD_SH}componentprogramname` for .Net UI component windows, reports, and processes, and `{QAD_SH}progress programname` for Progress windows.

To link to a URL, enter the URL.

The following are usage examples for the Link field in the Process Editor:

- {QAD_PV}SetupEF_2_4
This node will open a process map named SetupEF_2_4.
- {QAD_SH}BLanguage.Create
This node will open the Language Create .NET UI component window.
- {QAD_SH}adctrymt.p
This node will open the Country Data Maintenance window.

Fig. 1.12
Link Field



Note You can also use *{QAD_SH}menunumber* to link to and open .NET UI component windows. However, because menu numbers can change from release to release, it is recommended to use the component program name when linking.

The Link field is case sensitive.

Layout

In QAD applications, process map nodes are arranged in a grid. Use the grid to lay out process nodes in a way that is easy to follow.

The following are some guidelines on layout:

- Organize nodes in such a way that the length of the connectors is minimized.
- Move the nodes as close to each other as possible.
- Make the space between boxes as uniform as possible. It is better to have a simpler layout with fewer tasks than a more complicated one showing all steps.

The default grid size is 6 x 6. You may not need to use all the rows or columns, but the finished map must appear within a 6 x 6 grid. Reducing the size of the grid may increase the size of the nodes and create consistency problems when the process maps are printed.

The maximum grid size is 7 columns x 9 rows. Exceeding this limit will cause the size of each node to decrease and become too small to read when incorporated in printed documentation

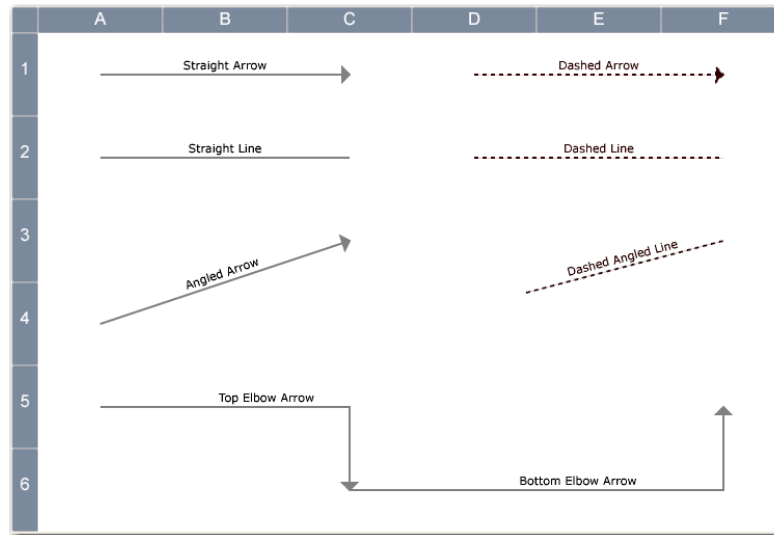
If the size of a map exceeds the 7 x 9 row limit:

- Remove extraneous rows or columns.
- Simplify the map by removing tasks.
- Move some tasks to a separate process.

Arrows and Connectors

Figure 1.13 shows the arrow and connector types available in the Process Editor.

Fig. 1.13
Arrows and Connectors



Arrows

Flow arrows indicate the order in which activities are performed, and depict the process flow. The usual direction of the flow of a procedure or system is from left to right or top to bottom.

If your design includes two or more arrows leading from a single process node, this can be represented using a decision node.

Connectors

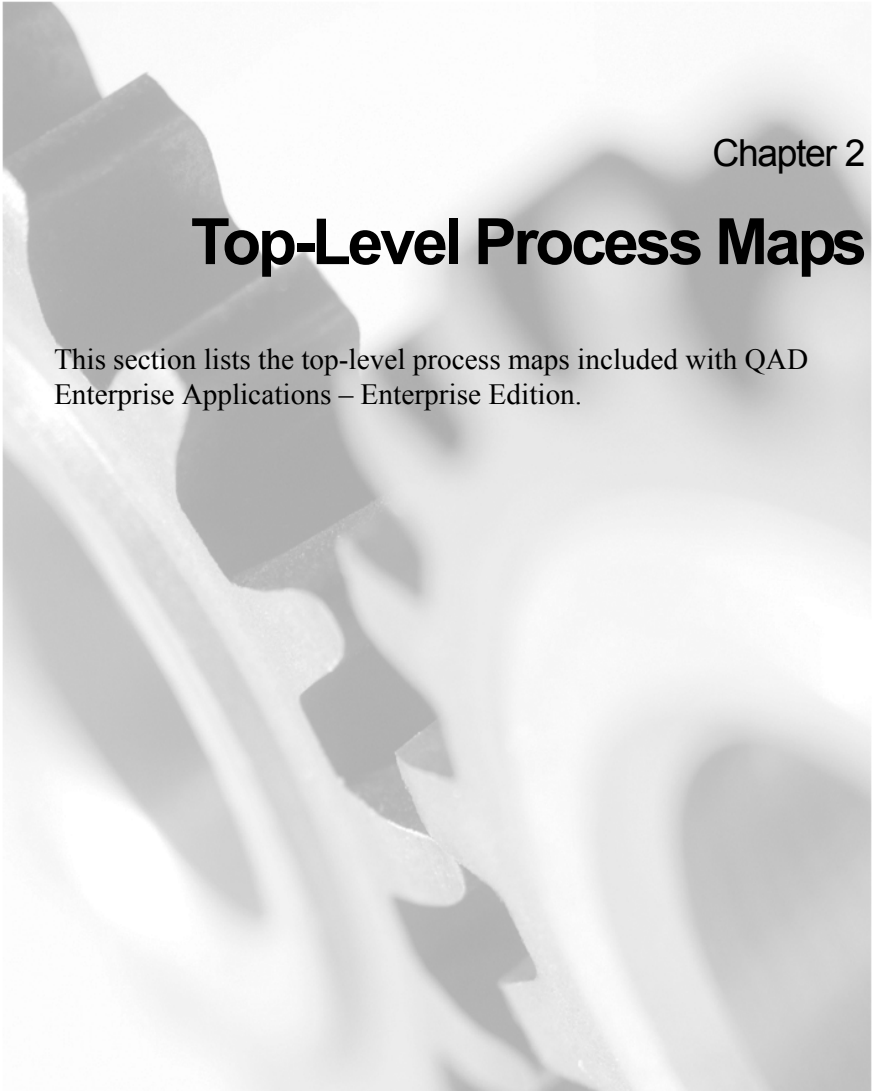
It is recommended not to cross connectors because they make the process map less readable. Split the process map into two pages, if necessary. Interchange the direction of Y and N on decision boxes to avoid crossing connectors or to reduce the length of the connectors.

In QAD process maps, dotted lines are used to denote optional steps.

Creating or Modifying Process Maps

The following are guides for creating or modifying process maps:

- 1** Decide the boundaries of the process, such as what step initiates and ends the process.
- 2** Name the process. A good process name clearly indicates the result or end state of the process.
- 3** Create a paper design of the process map.
In the earliest design stages, it can help to write steps down on cards or paper to allow easy rearrangement.
- 4** Prototype the map by sequencing the steps and decision points.
Consider the next task in the process, whether a decision point is required, and whether the map reflects the actual process.
- 5** Review the prototype with colleagues who are familiar with the process. Rectify any issues discovered during review.
- 6** Review the process map design with colleagues unfamiliar with the process to determine if the map flow is clear. Rectify any issues discovered during review.

The background of the page is a grayscale photograph of several interlocking gears. The gears are of different sizes and are arranged in a way that they appear to be part of a larger mechanical system. The lighting is soft, creating a sense of depth and texture. The gears are slightly out of focus, with the foreground gear being sharper than the others.

Chapter 2

Top-Level Process Maps

This section lists the top-level process maps included with QAD Enterprise Applications – Enterprise Edition.

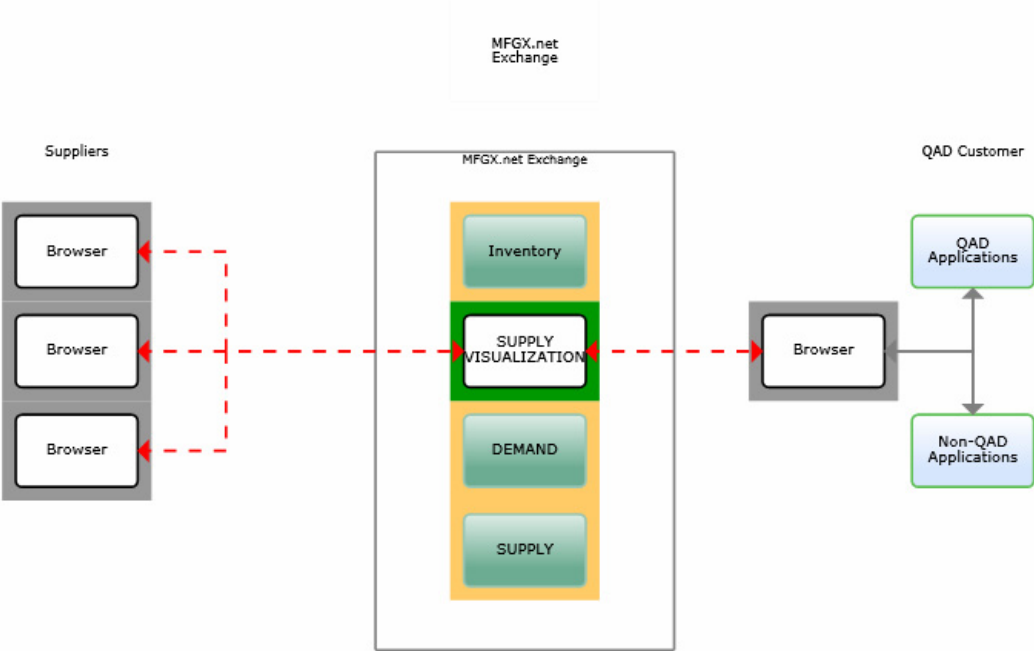
Supply Chain Process Model



Vertical Industry Process Model

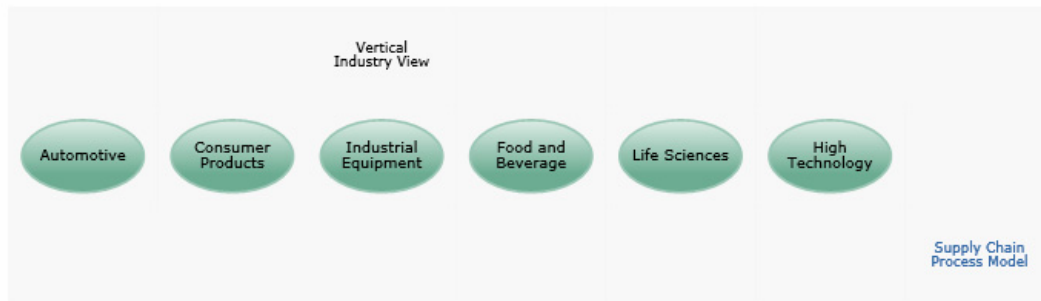
[1_SCP_EF.xml]

Collaborate Using QAD SV



[QAD_SV.xml]

Vertical Industry Process Model



[1_VIP_EF.xml]

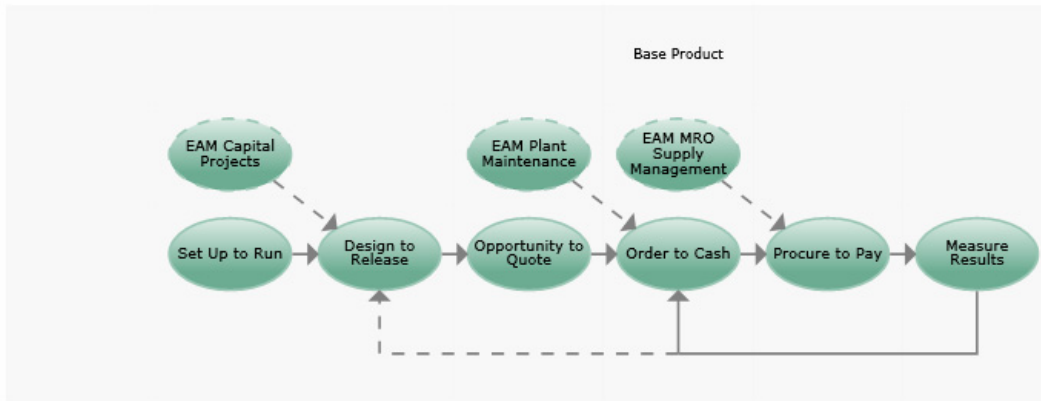


Chapter 3

Set Up to Run Process Maps

This chapter lists the Set Up to Run Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Automotive Top Level

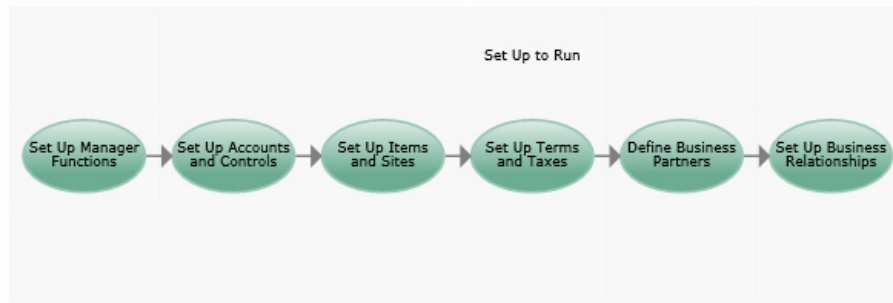


[AutoEF.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up to Run Top Level

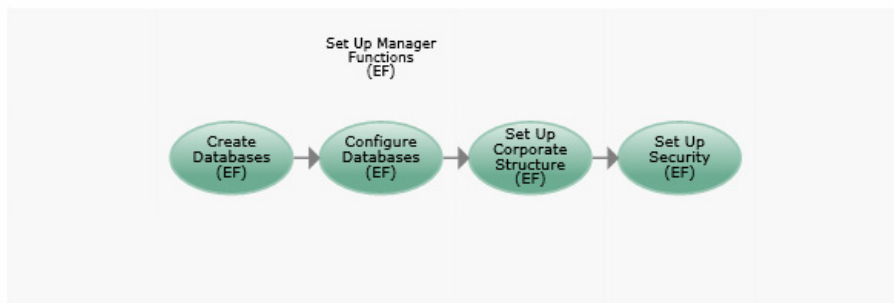


[AutoEF_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Manager Functions (EF)

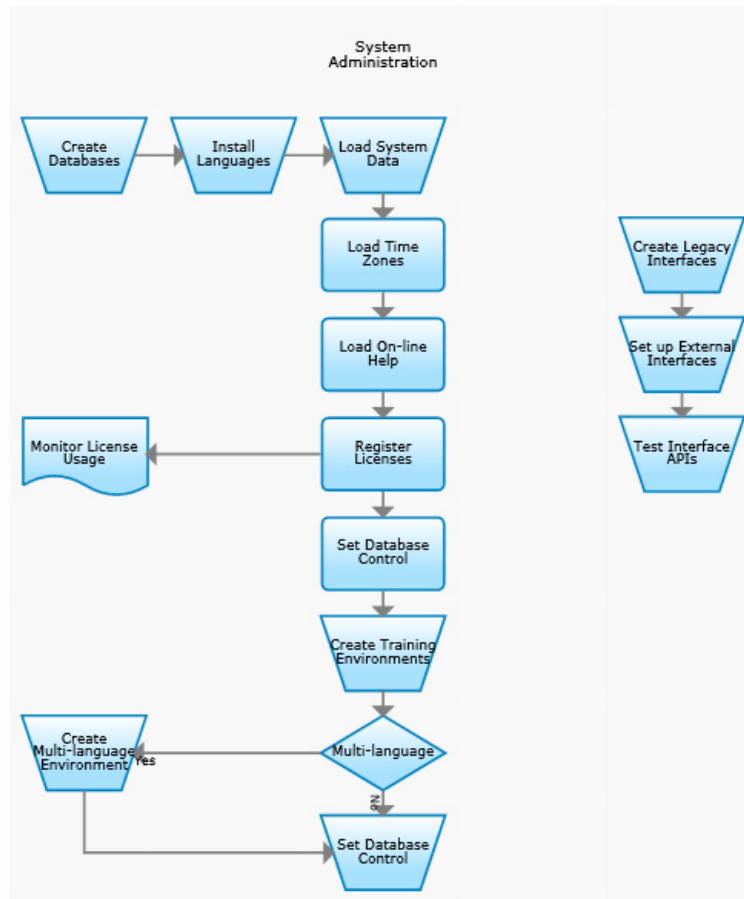


[AutoEF_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Create Databases (EF)

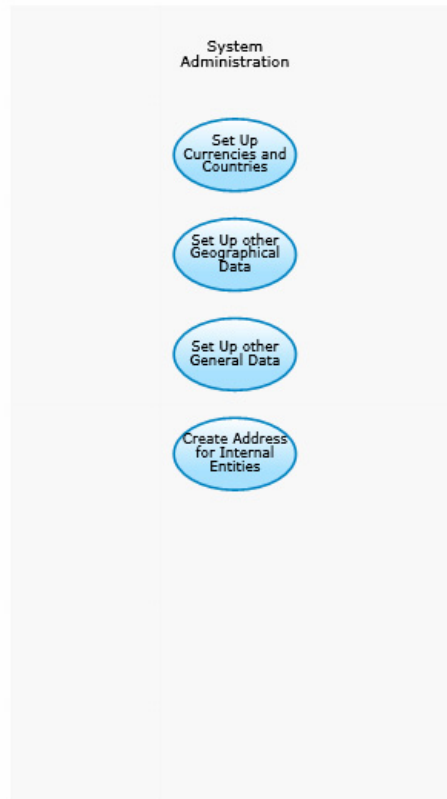


[SetupEF_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Configure Databases (EF)

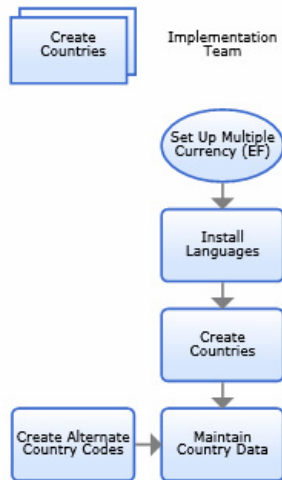


[SetupEF_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Currencies and Countries (EF)

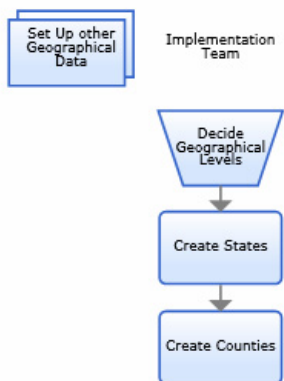


[SetupEF_1_2_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Other Geographical Data (EF)

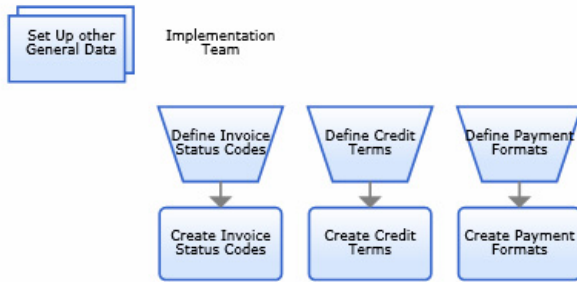


[SetupEF_1_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Other General Data (EF)

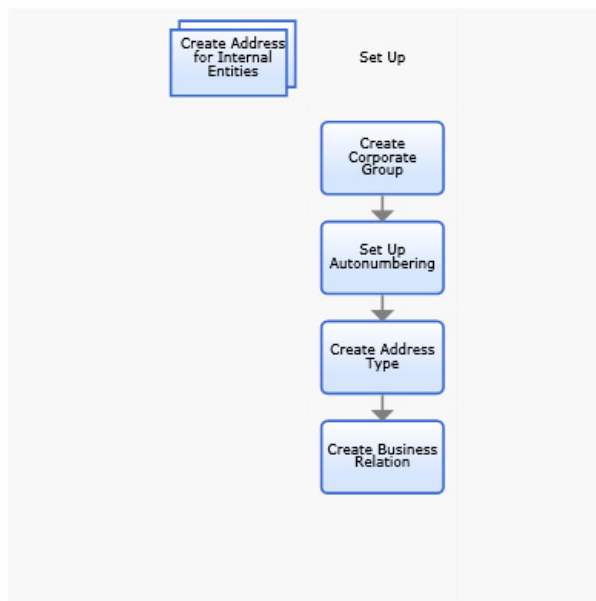


[SetupEF_1_2_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Create Address for Internal Entities (EF)

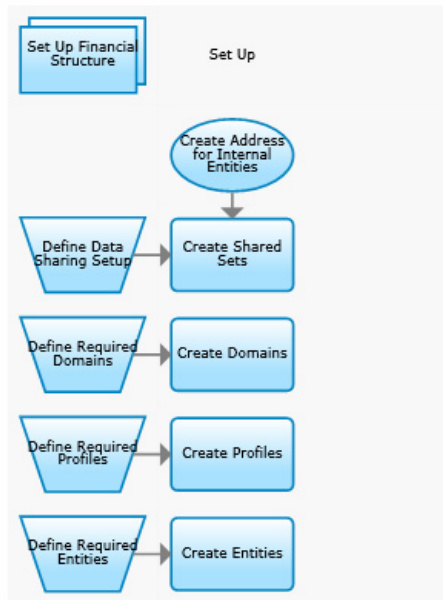


[SetupEF_1_2_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Corporate Structure (EF)

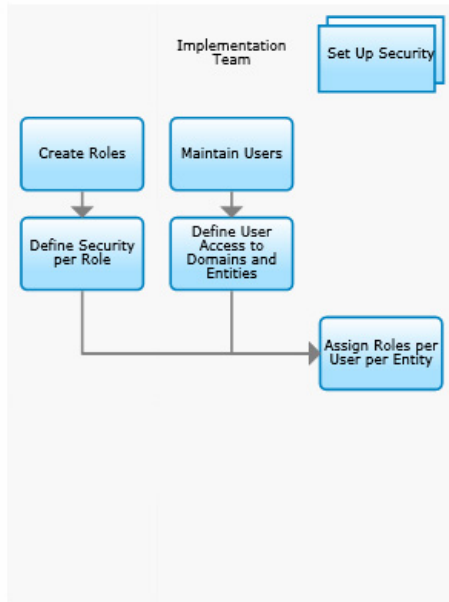


[SetupEF_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Security (EF)

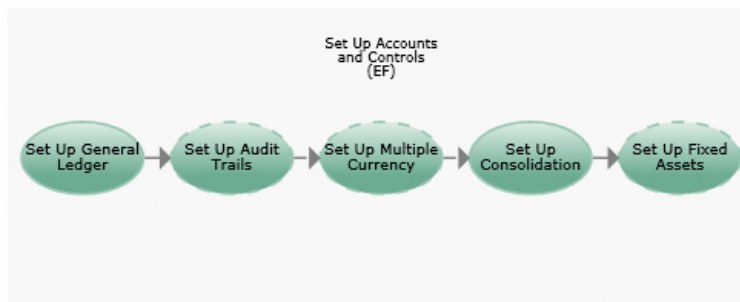


[SetupEF_1_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Accounts and Controls (EF)



[AutoEF_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Items and Sites

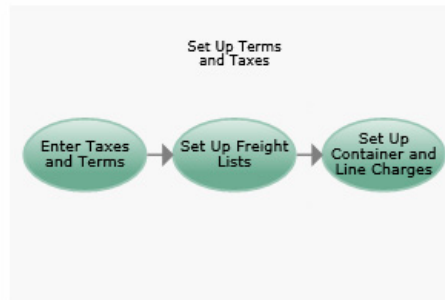


[Auto_1_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Terms and Taxes

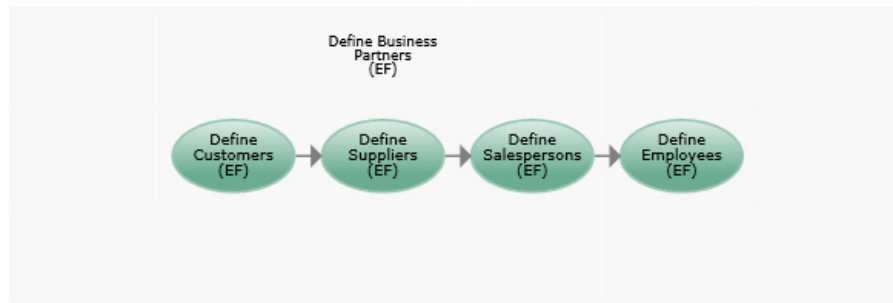


[Auto_1_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Business Partners (EF)

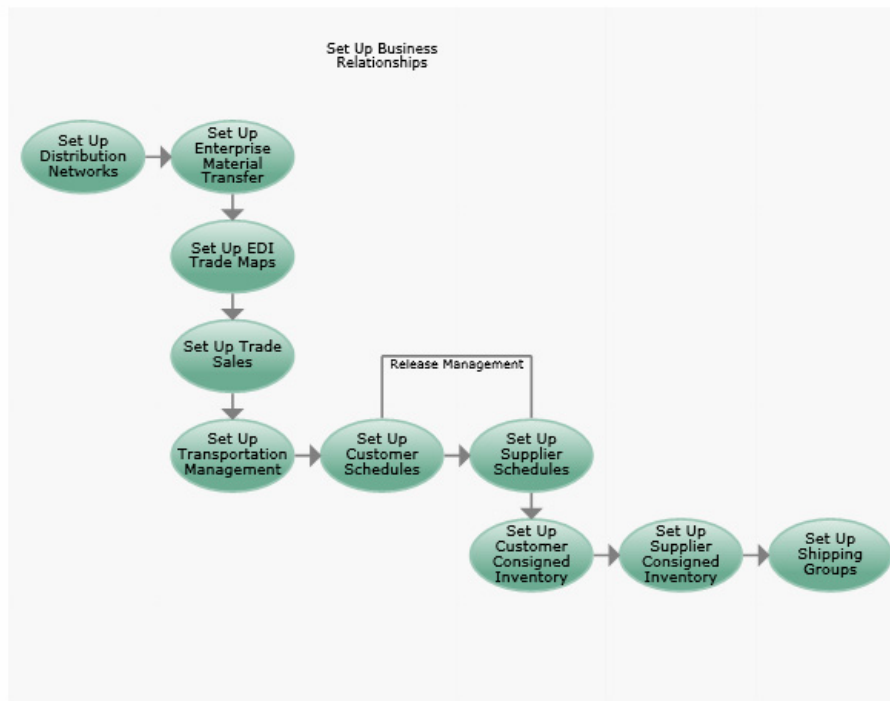


[AutoEF_1_7.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Business Relationships



[Auto_1_9.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



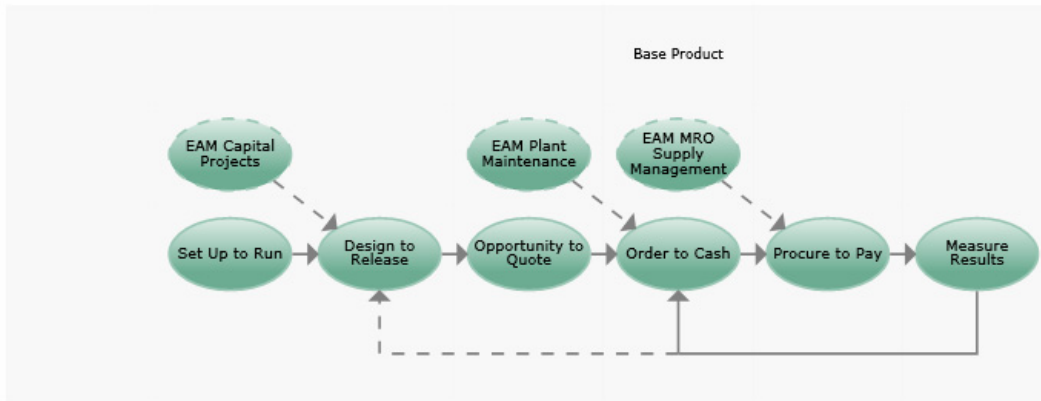


Chapter 4

Design to Release Process Maps

This chapter lists the Design to Release Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Automotive Top Level

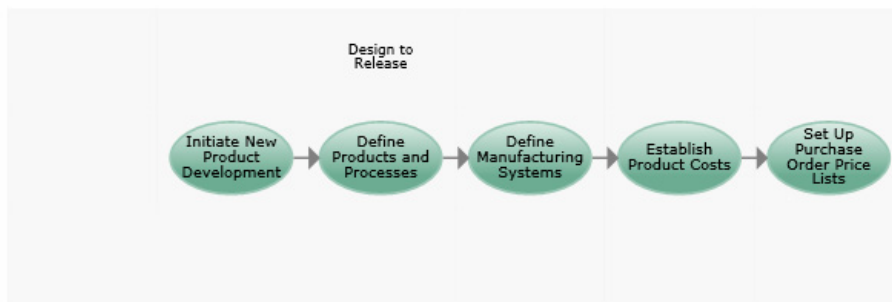


[AutoEF.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Design to Release Top Level

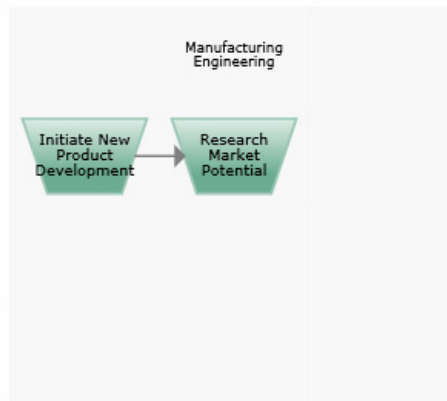


[AutoEF_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Initiate New Product Development

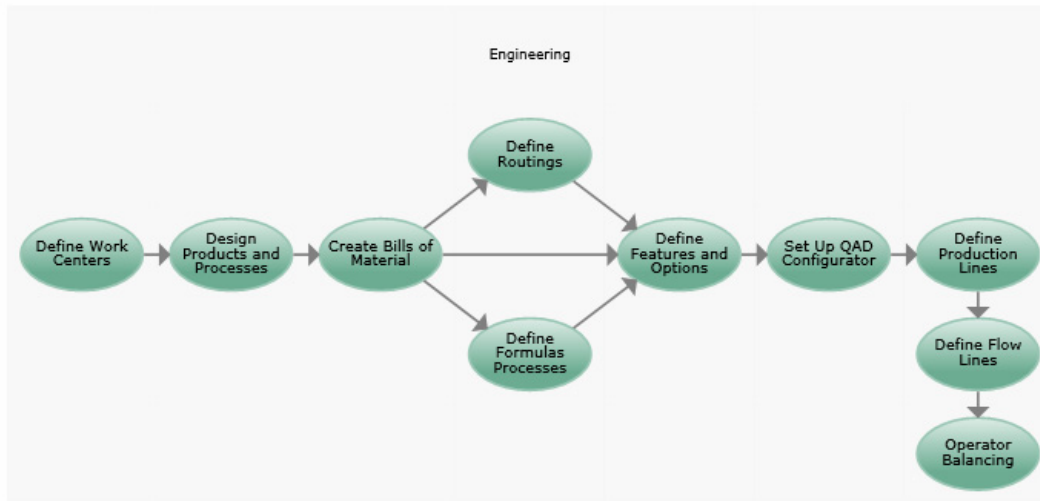


[Auto_2_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Products and Processes

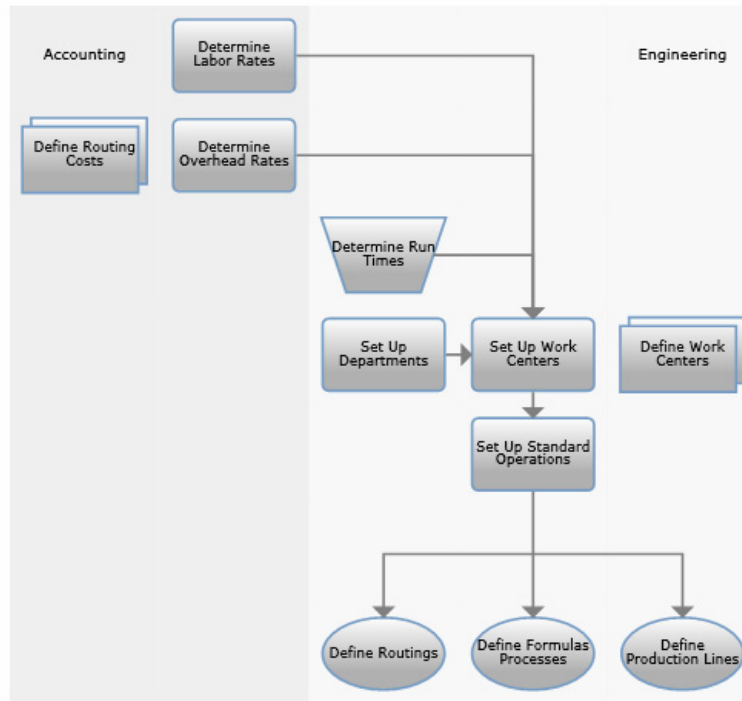


[Auto_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Work Centers

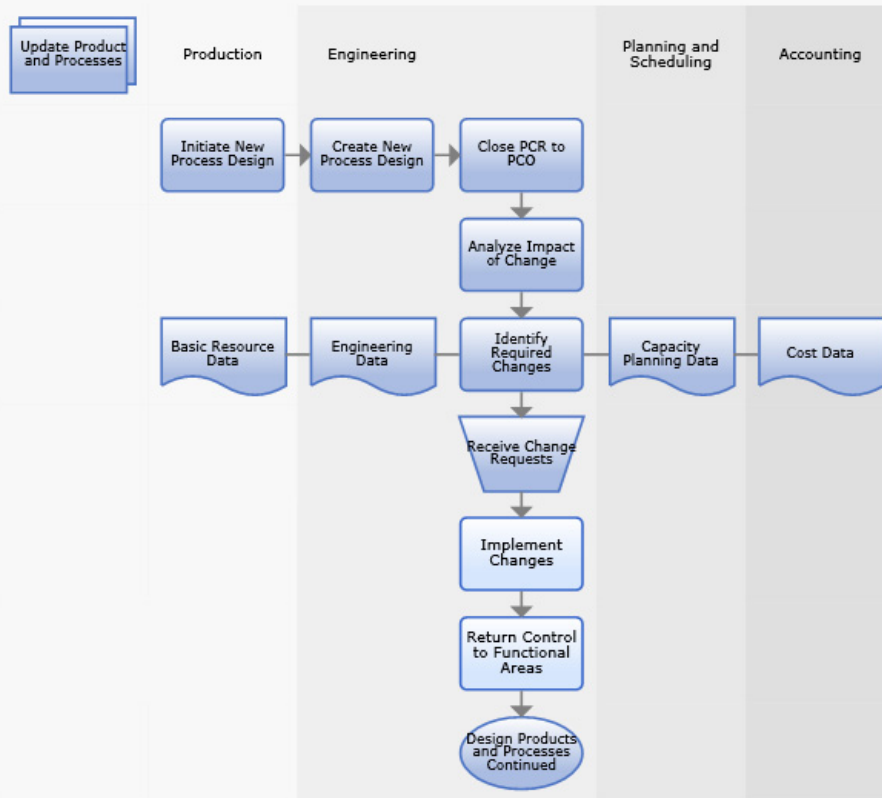


[Make_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Design Products and Processes

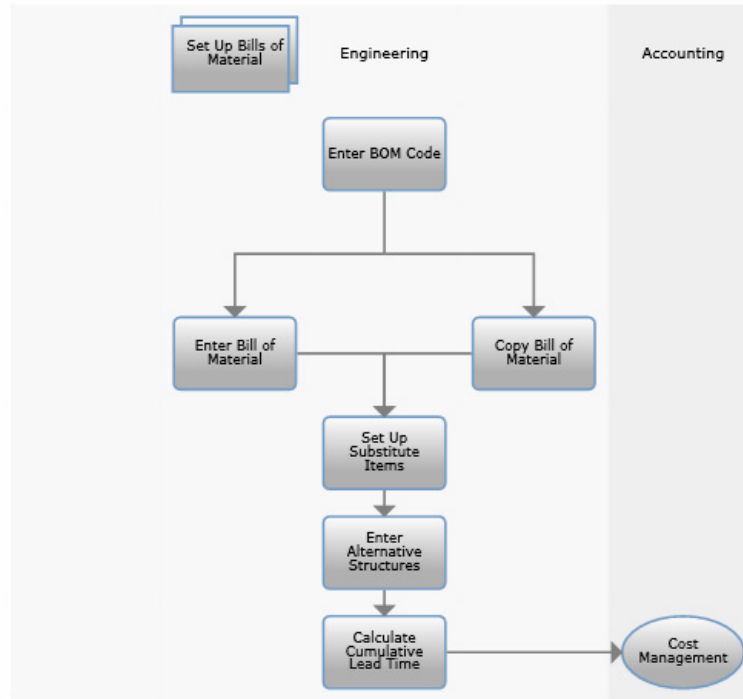


[Plan_8_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Create Bills of Material

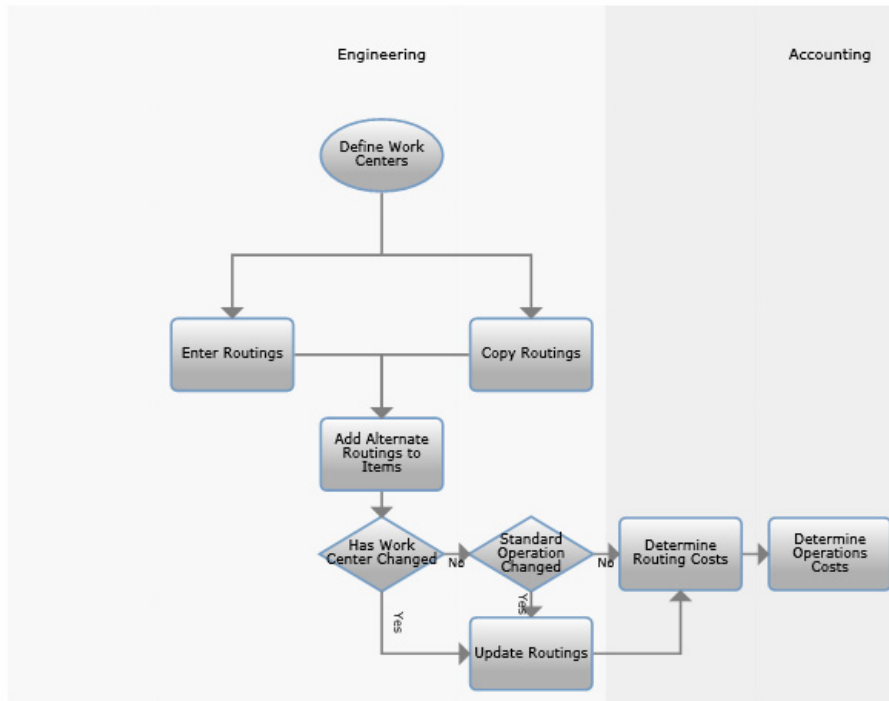


[Make_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Routings

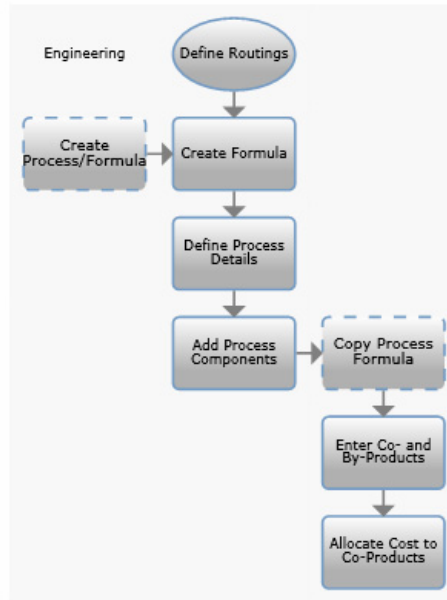


[Make_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Formulas and Processes

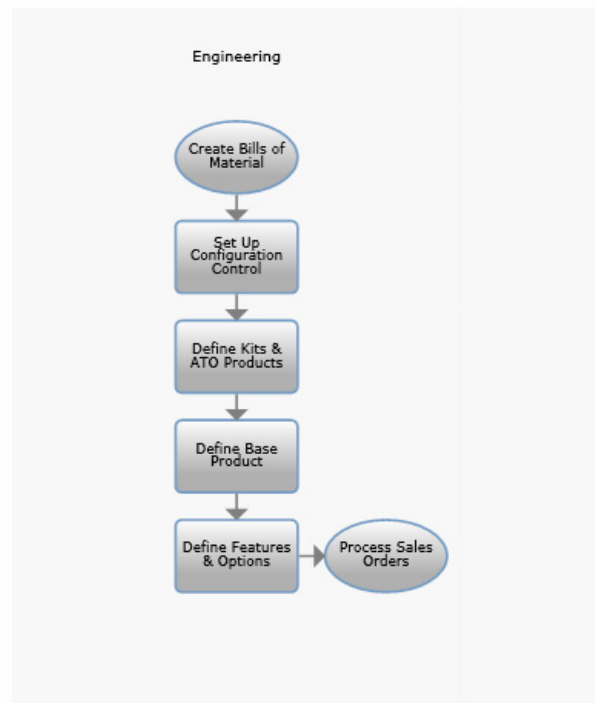


[Make_1_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Features and Options

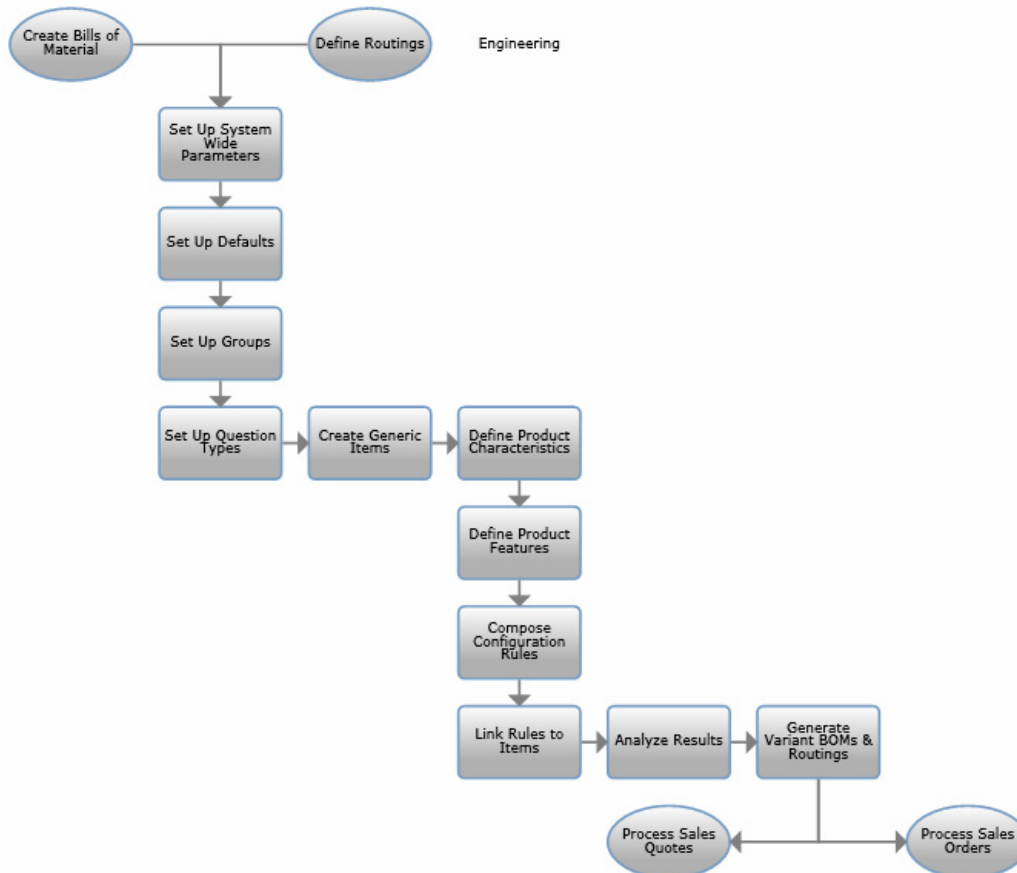


[Make_1_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up QAD Configurator

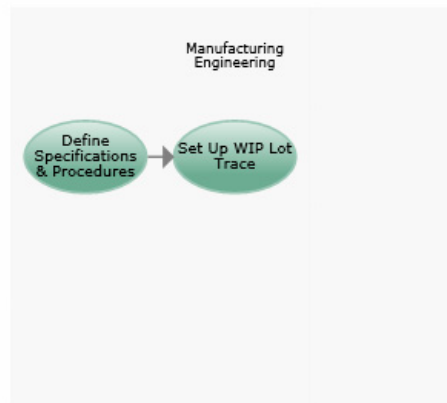


[Make_1_8.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Manufacturing Systems

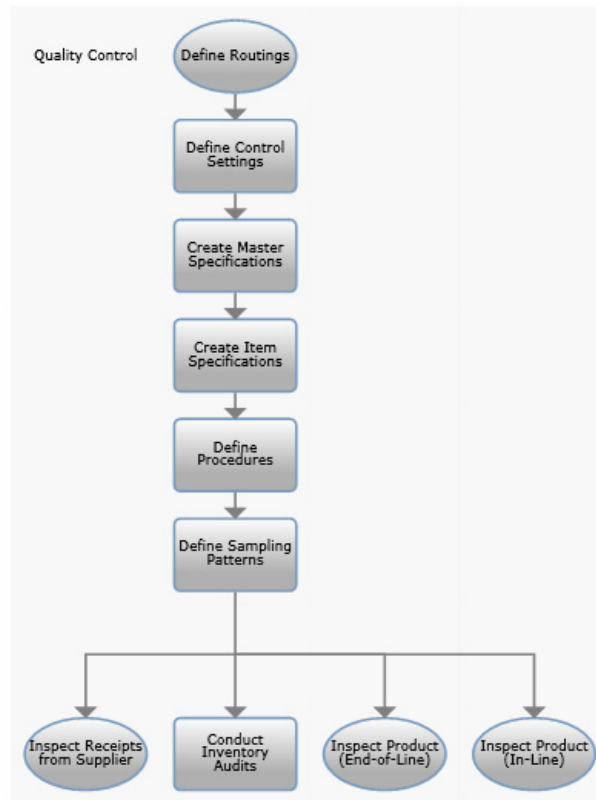


[Auto_2_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Define Specifications and Procedures

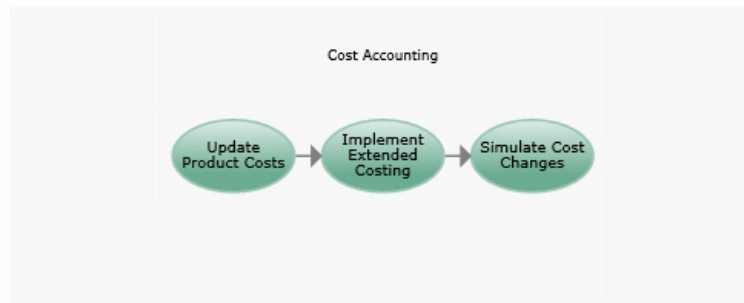


[Warehouse_4_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Establish Product Costs

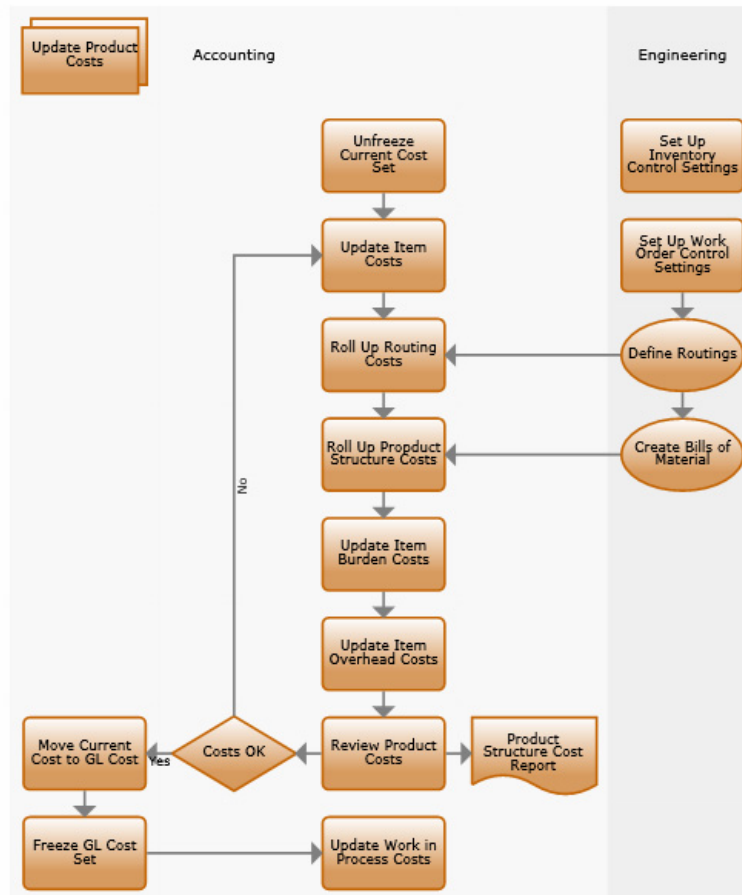


[Auto_2_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Update Product Costs

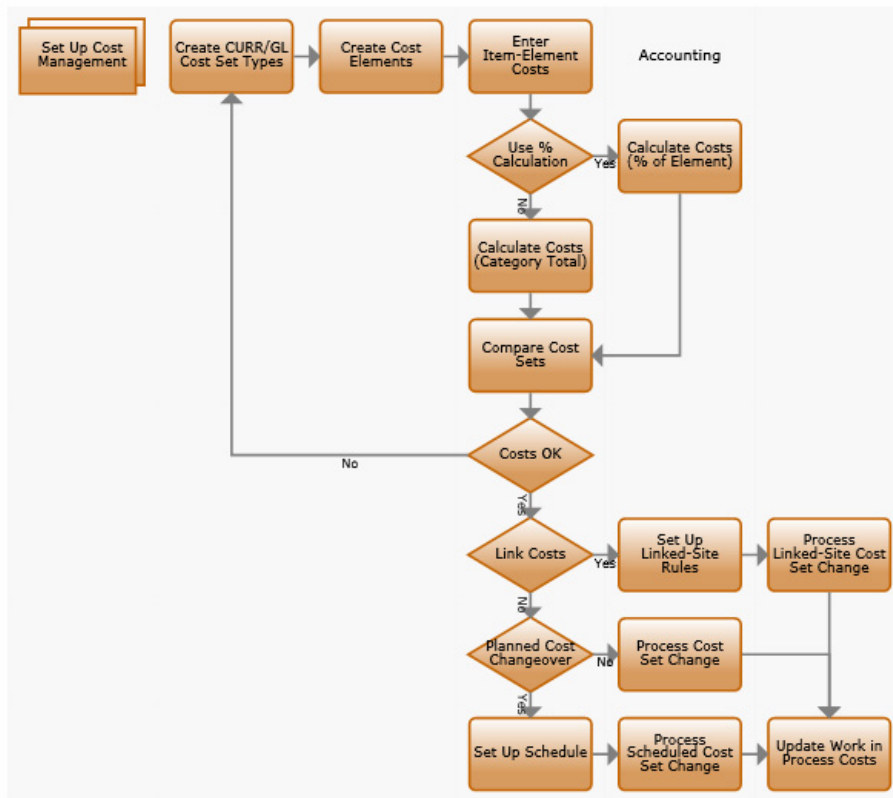


[Finance_5_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Implement Extended Costing

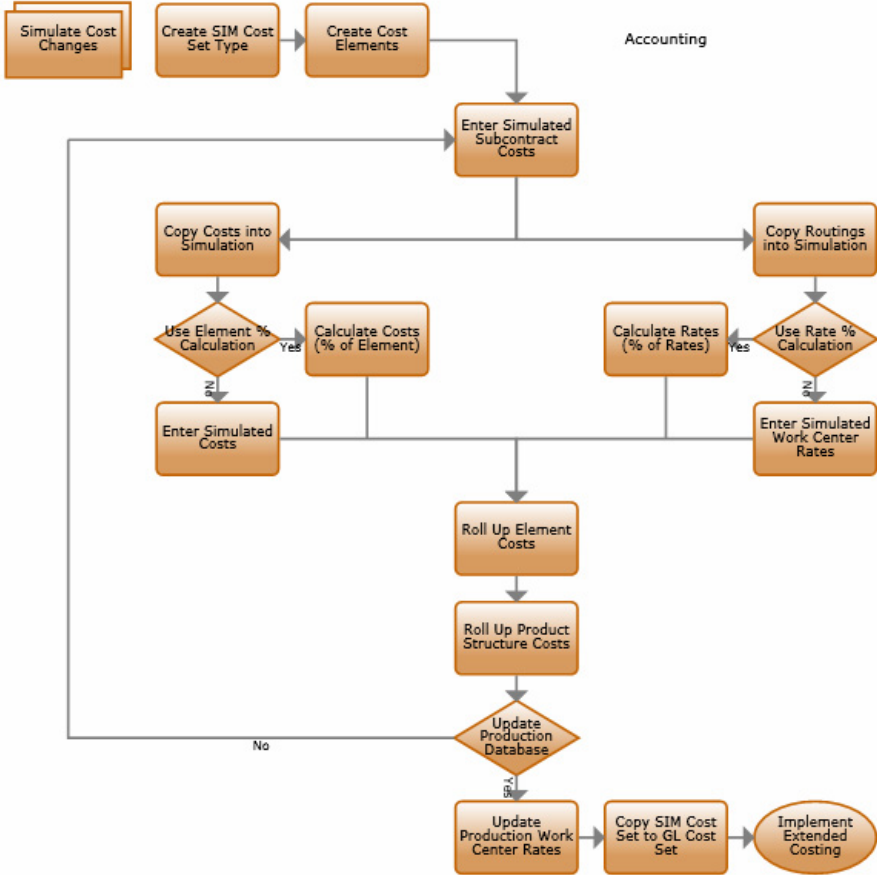


[Finance_5_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



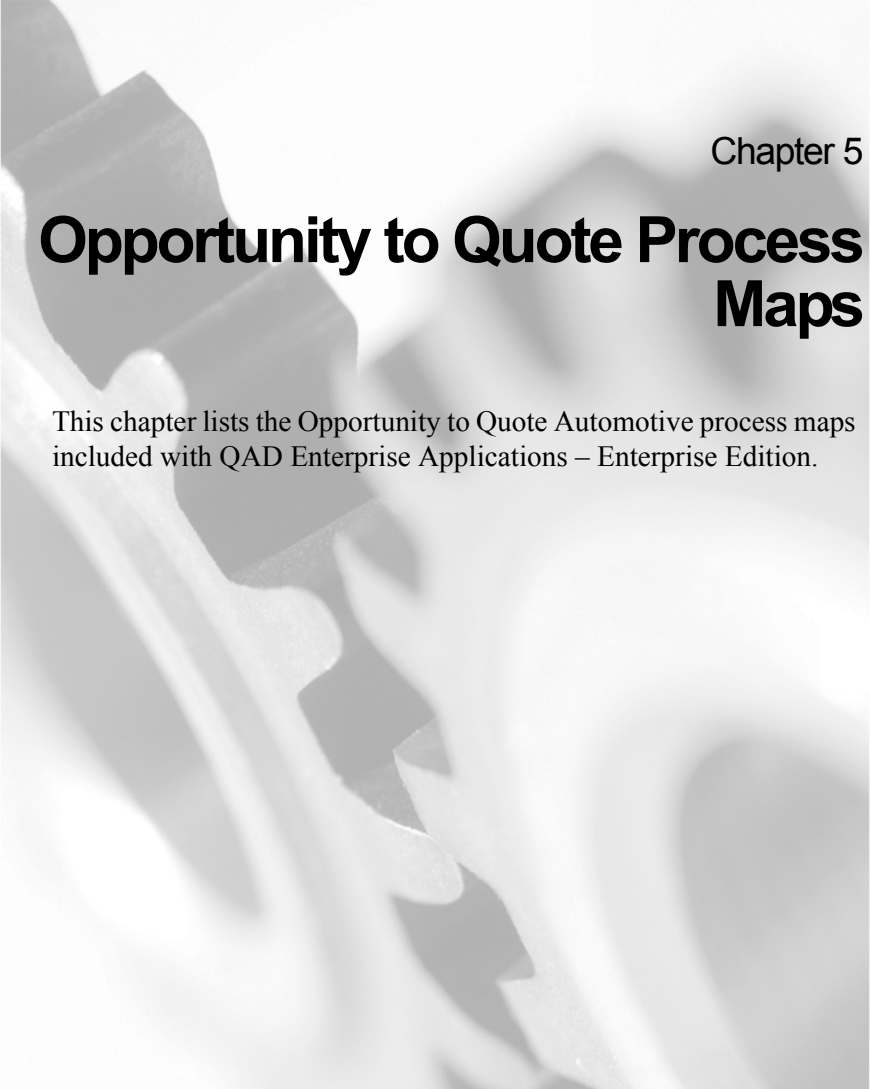
Simulate Cost Changes



[Finance_5_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



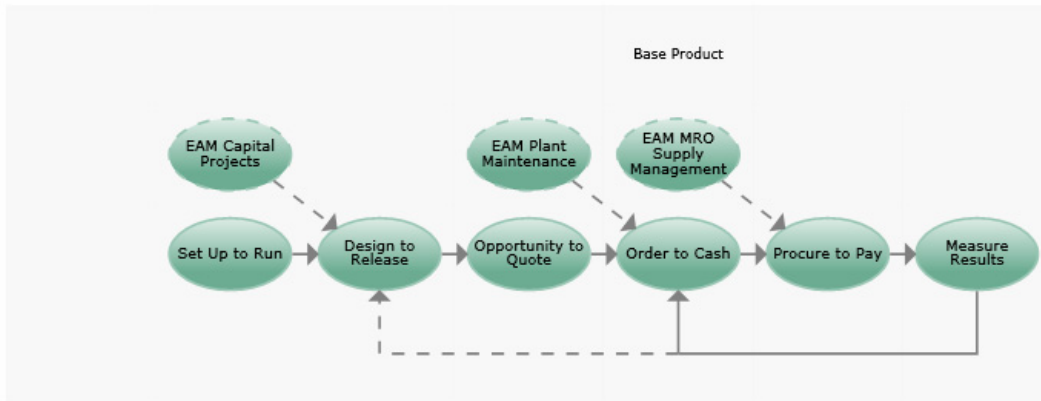


Chapter 5

Opportunity to Quote Process Maps

This chapter lists the Opportunity to Quote Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Automotive Top Level

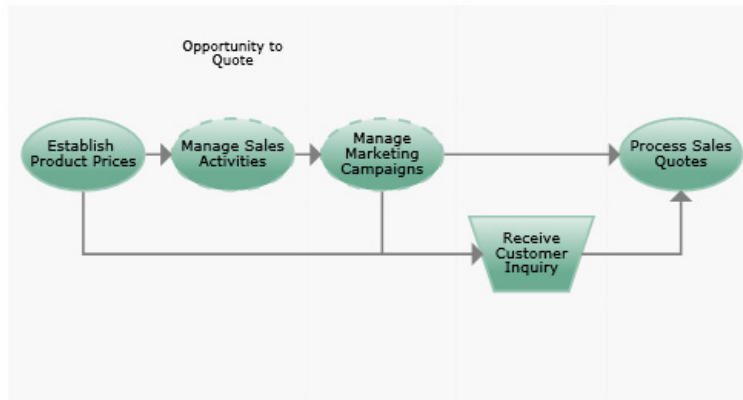


[AutoEF.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Opportunity to Quote Top Level



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



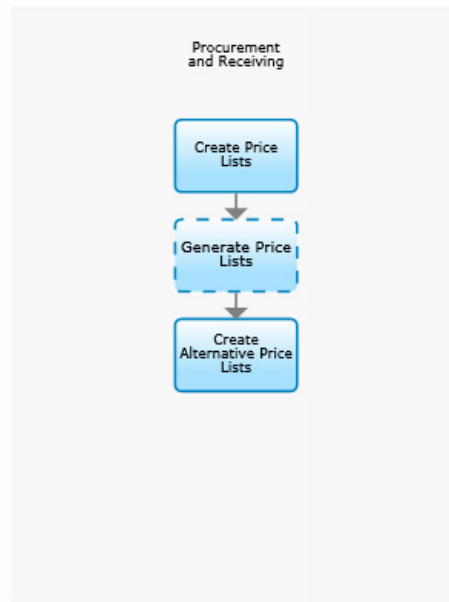
Establish Product Prices



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Purchase Order Price Lists

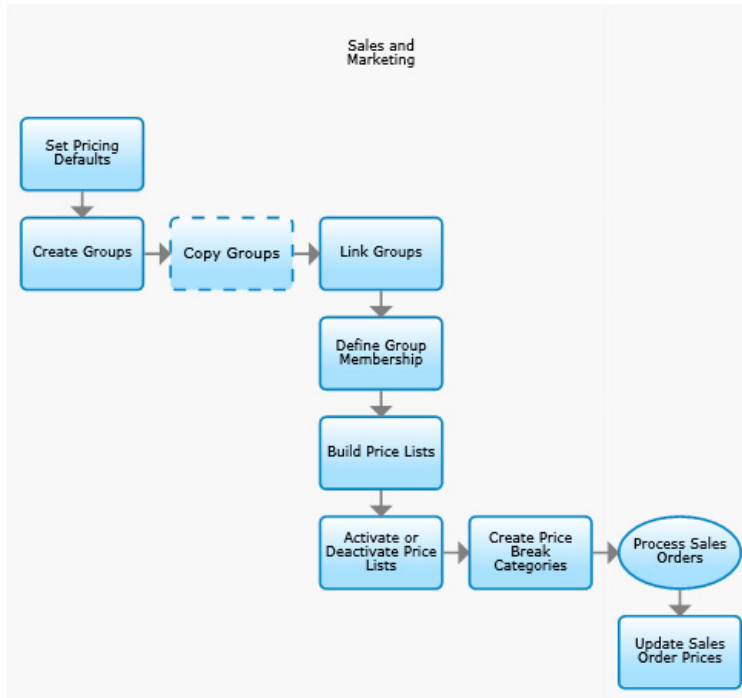


[Setup_7_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Sales Order Price List

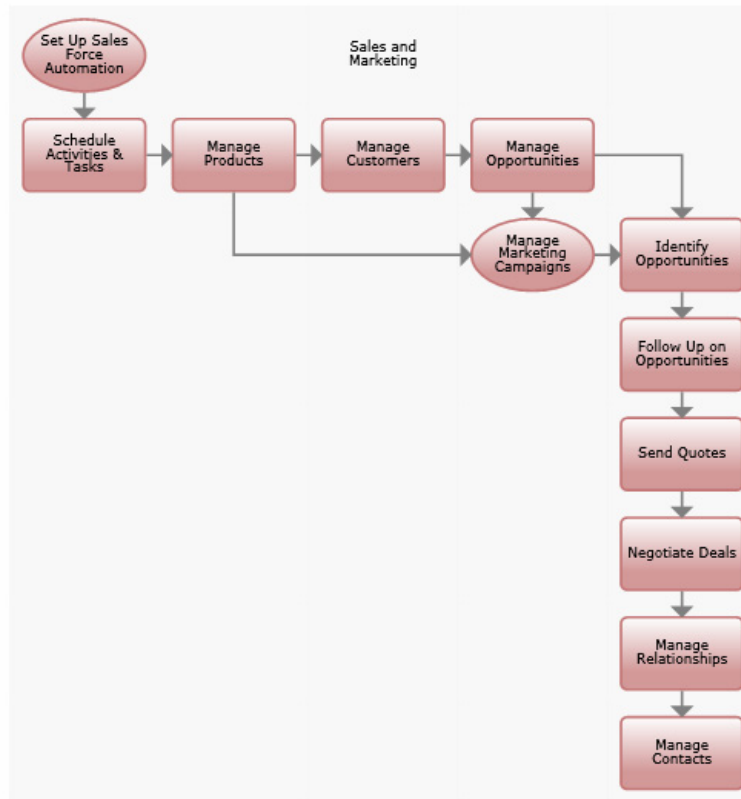


[Setup_7_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Sales Activities



[Deliver_0_2.xml]

Opportunity to Quote Process Maps

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						

Process Map Decision Point Program Link Manual Operation Manual Input Report Menu or Browse Collection

Manage Marketing Campaigns



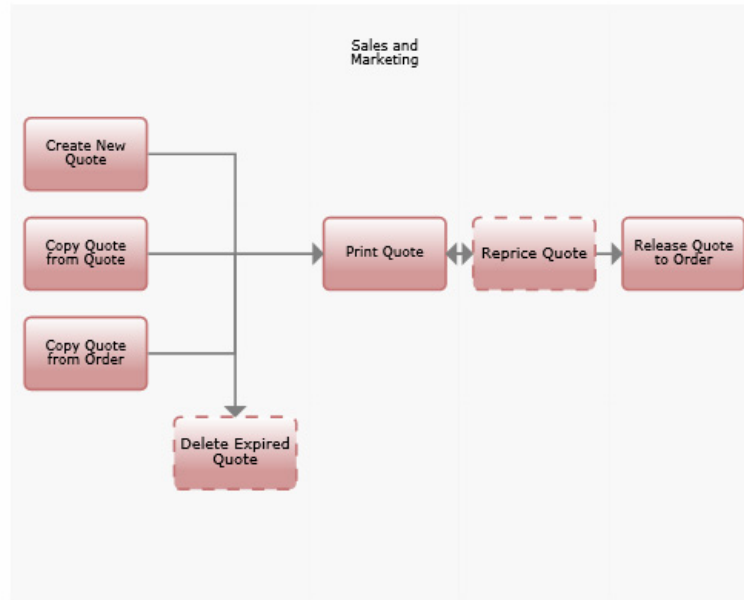
[Deliver_0_3.xml]

Opportunity to Quote Process Maps

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



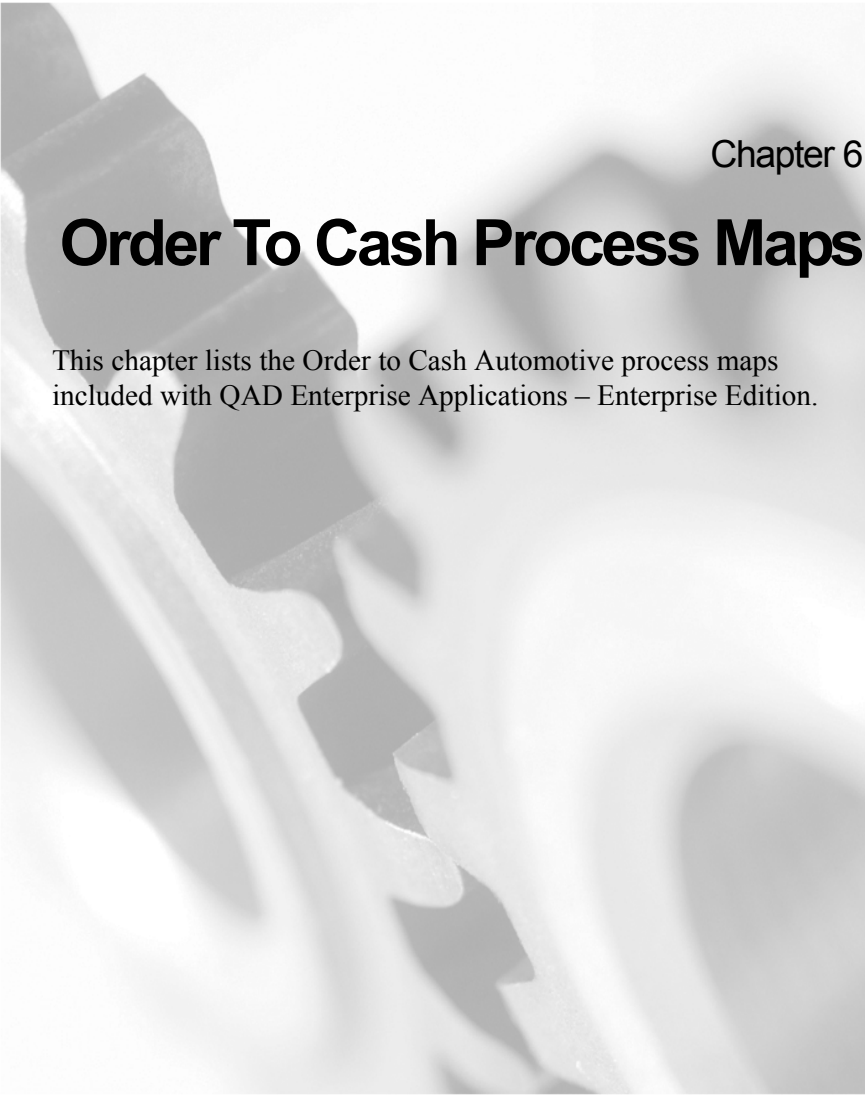
Process Sales Quotes



[Deliver_0_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



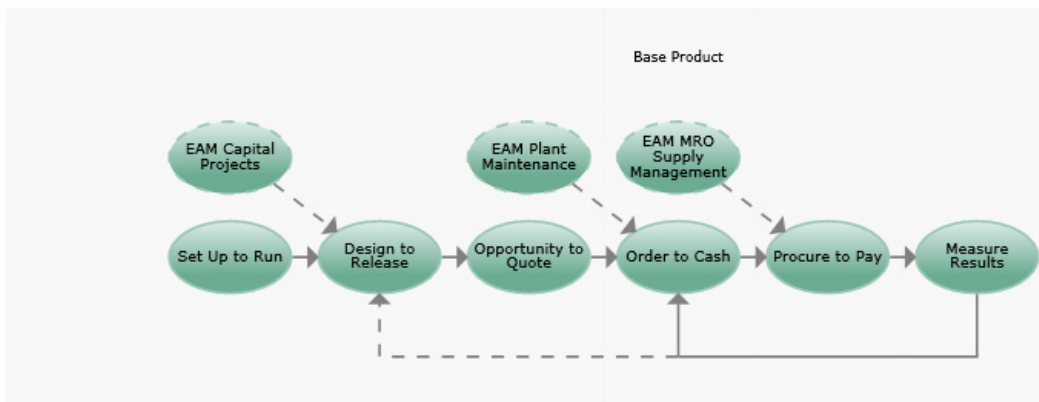


Chapter 6

Order To Cash Process Maps

This chapter lists the Order to Cash Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Automotive Top Level

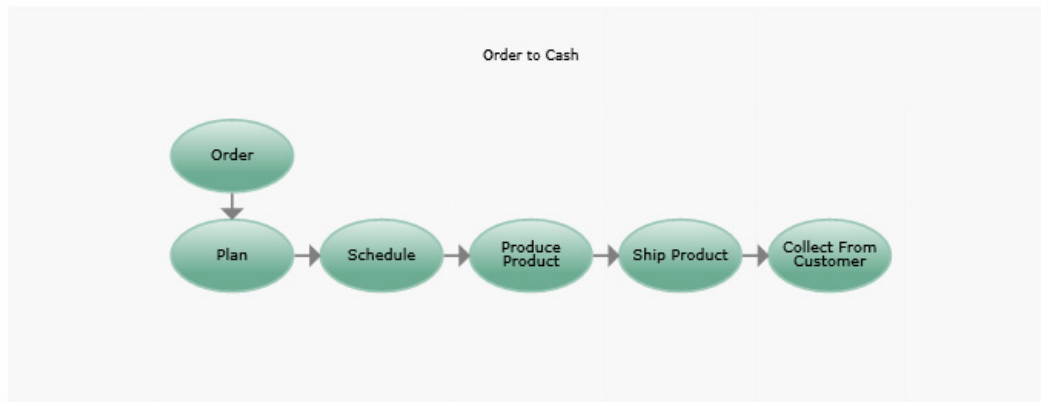


[AutoEF.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Order to Cash Top Level

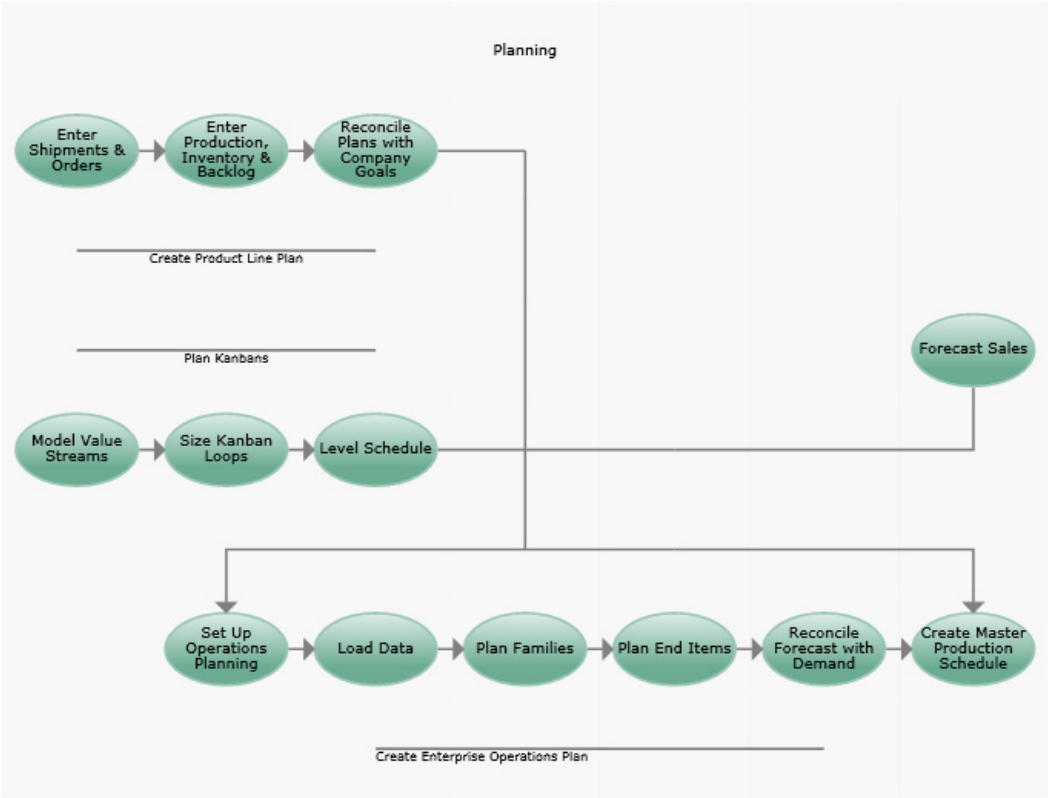


[AutoEF_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



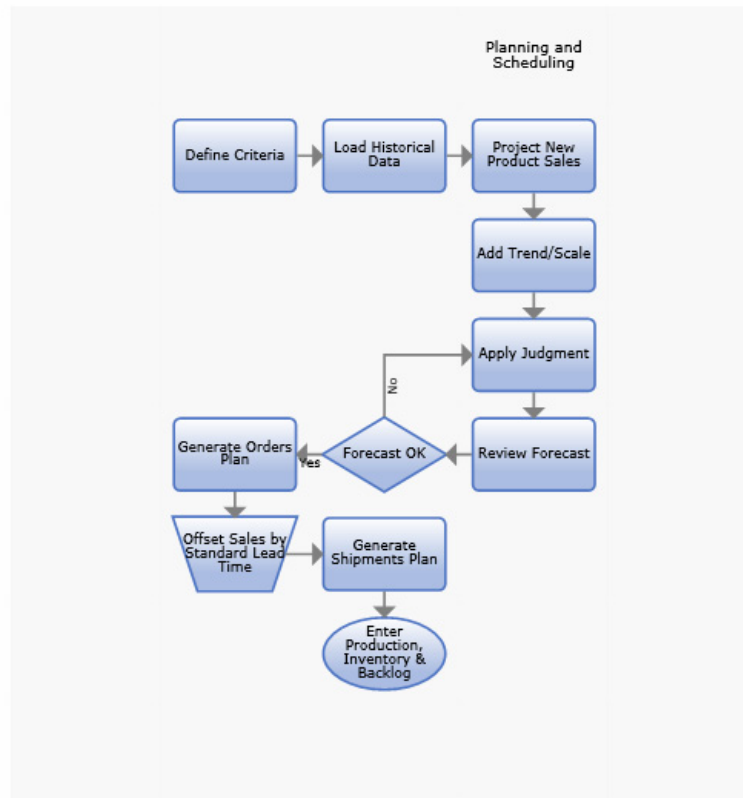
Plan



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Enter Shipments and Orders

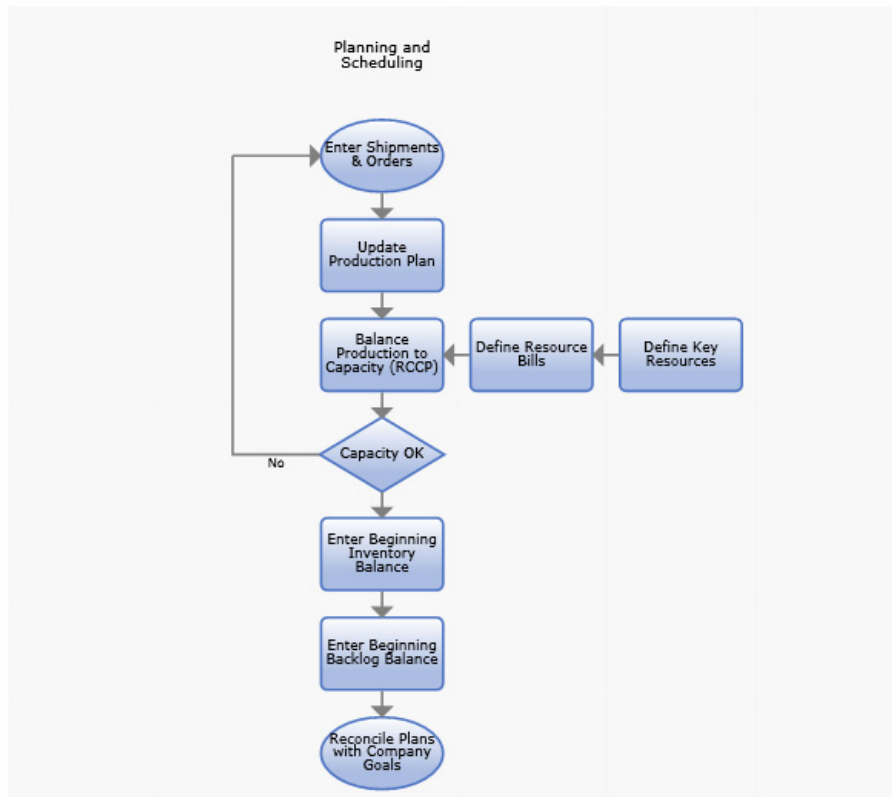


[Plan_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Enter Production Inventory and Backlog

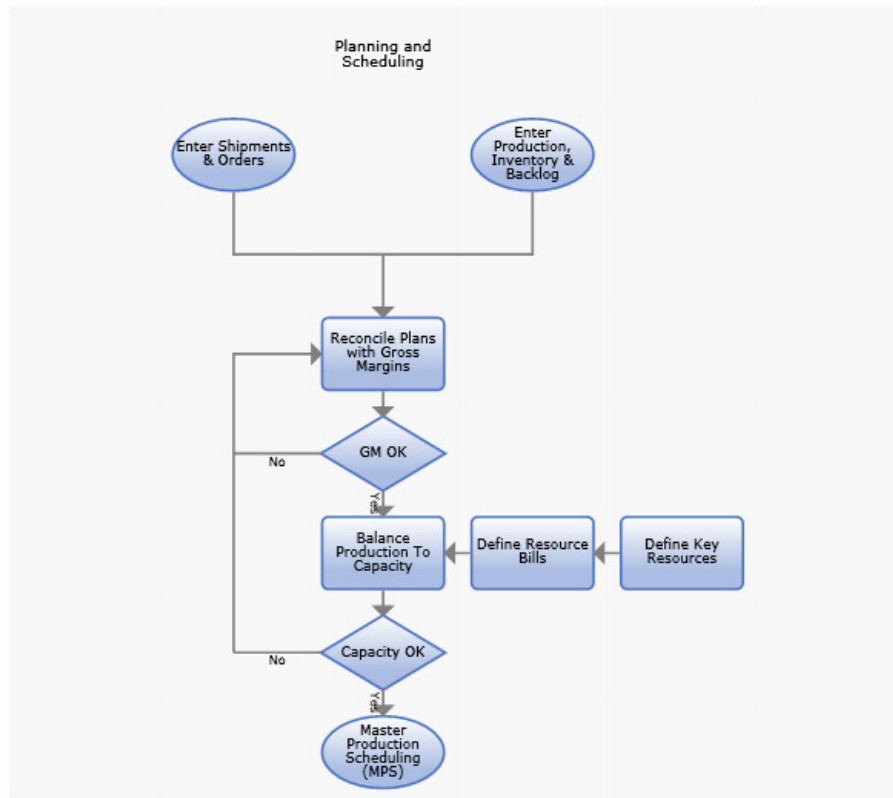


[Plan_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Reconcile Plans with Company Goals

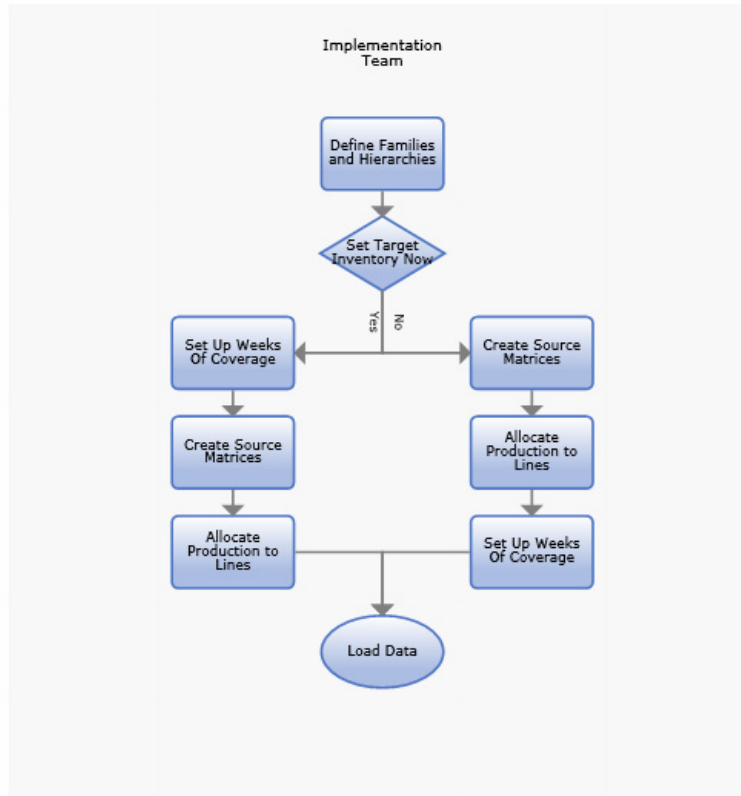


[Plan_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Operations Planning

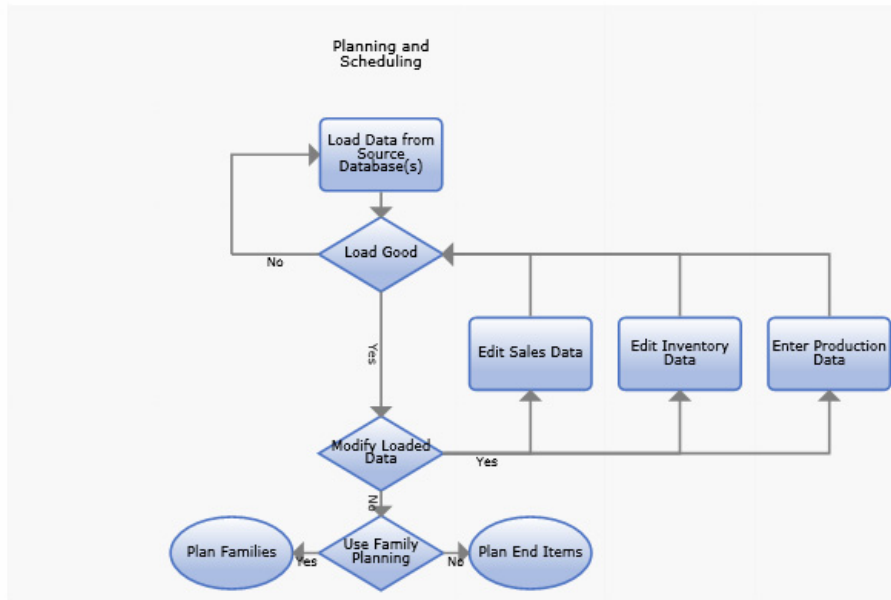


[Plan_0_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Load Data

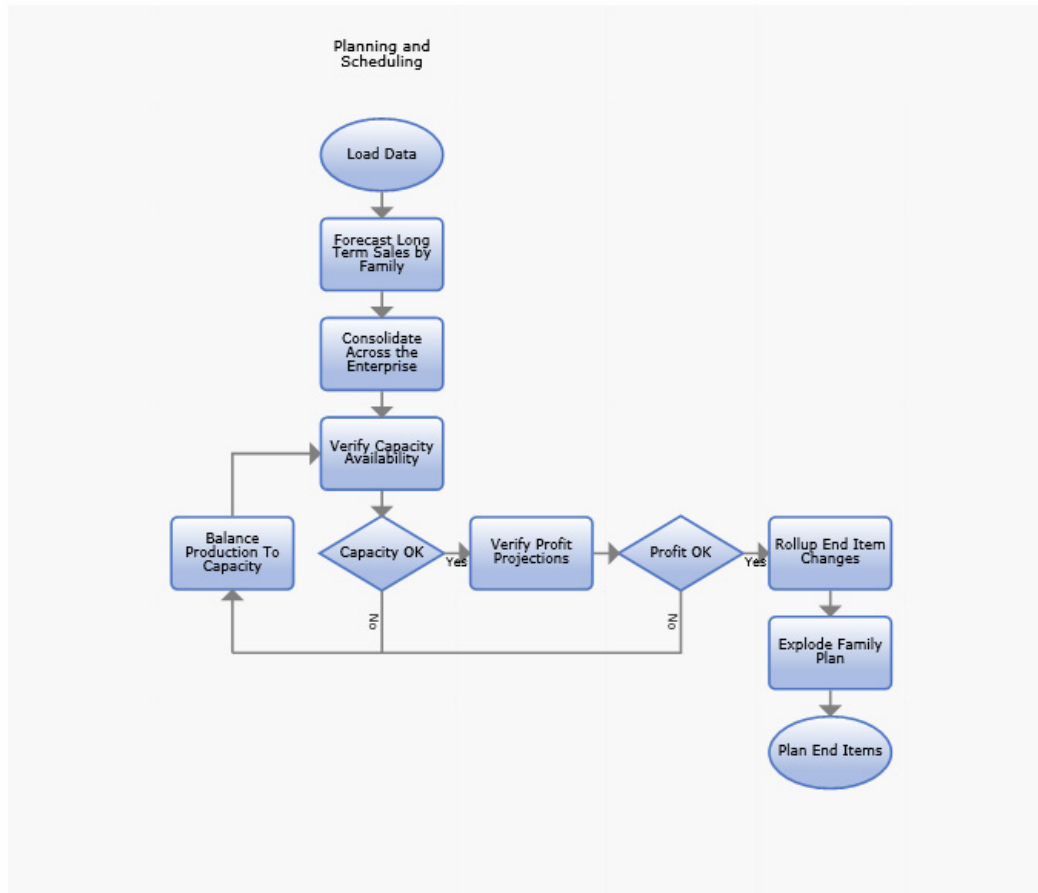


[Plan_0_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Plan Families

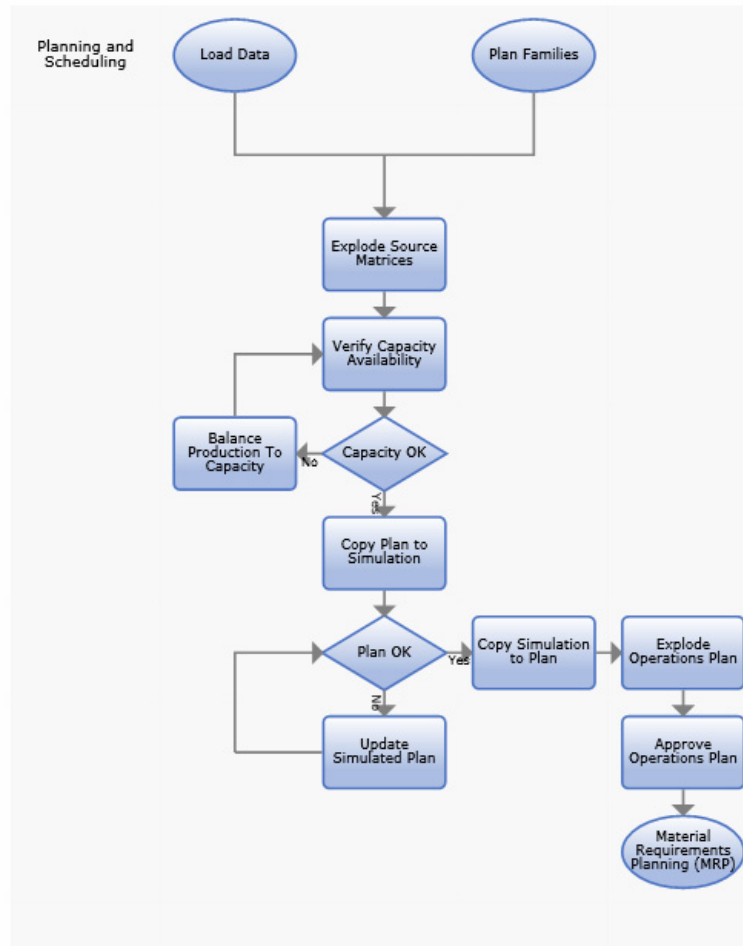


[Plan_0_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Plan End Items

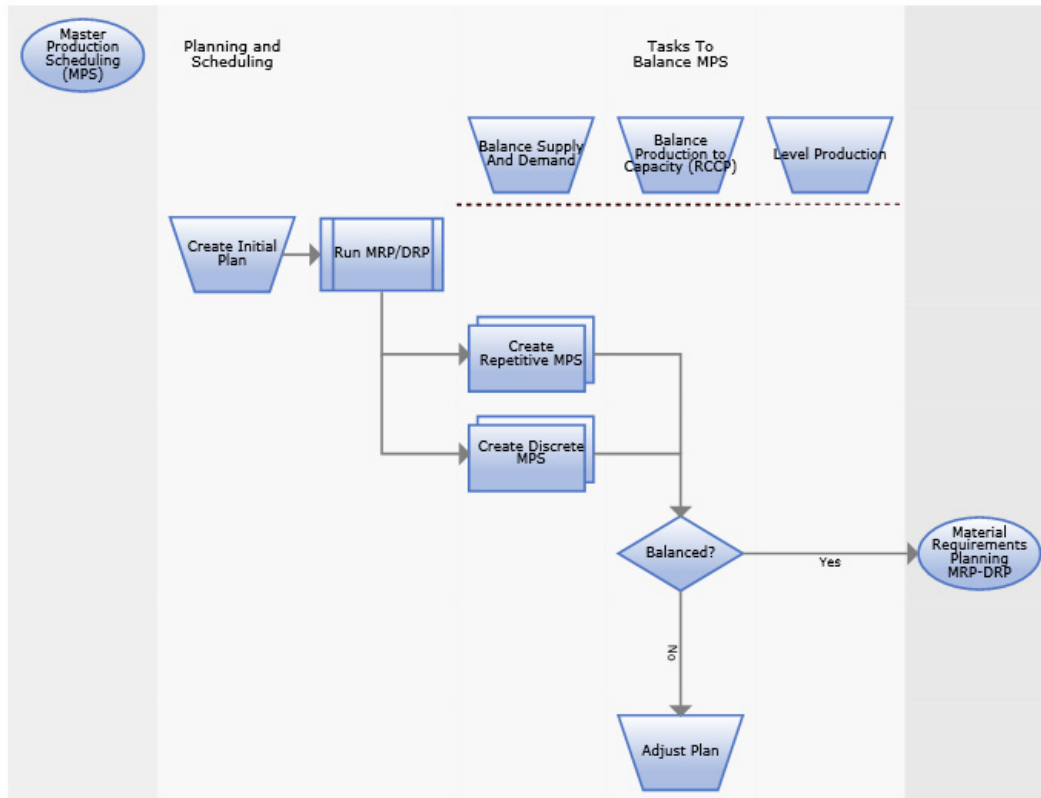


[Plan_0_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Create Master Production Schedule

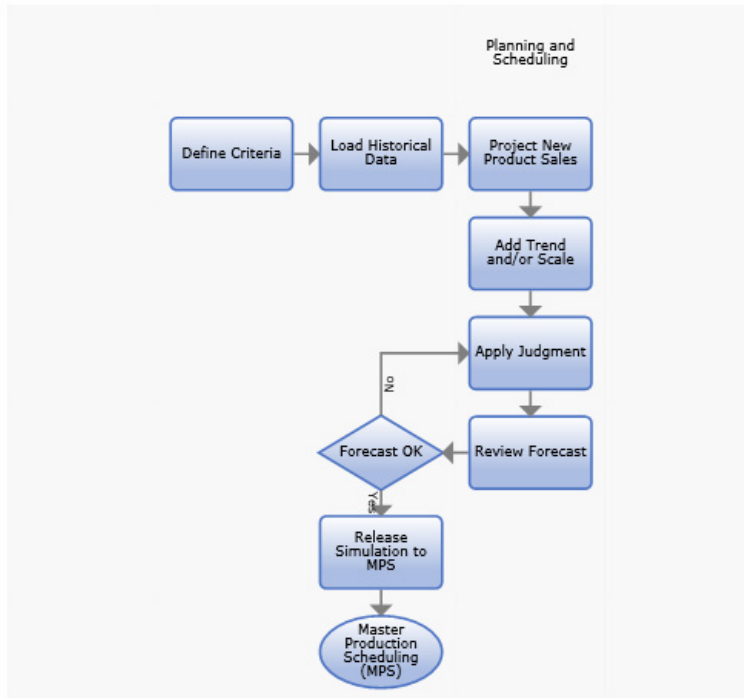


[Plan_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Forecast Sales

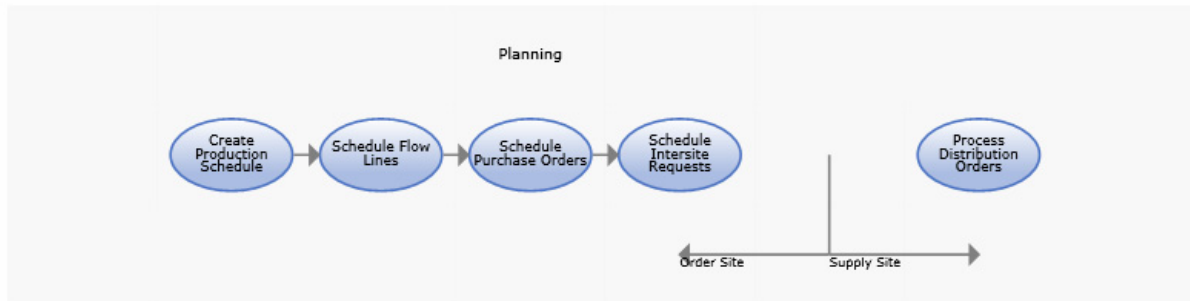


[Plan_6_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



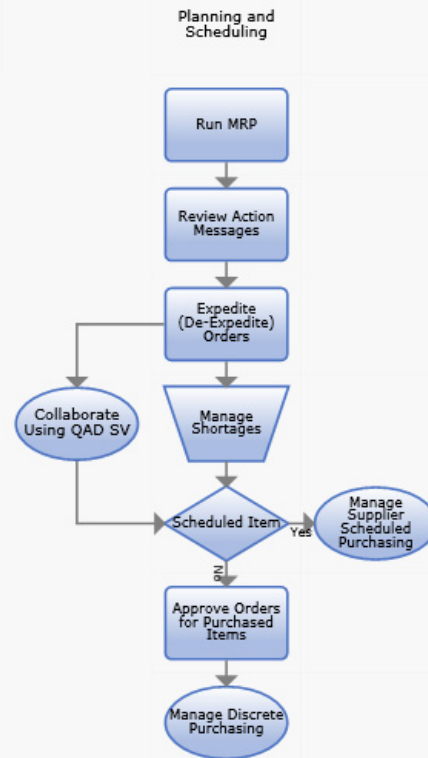
Schedule



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Schedule Purchase Orders

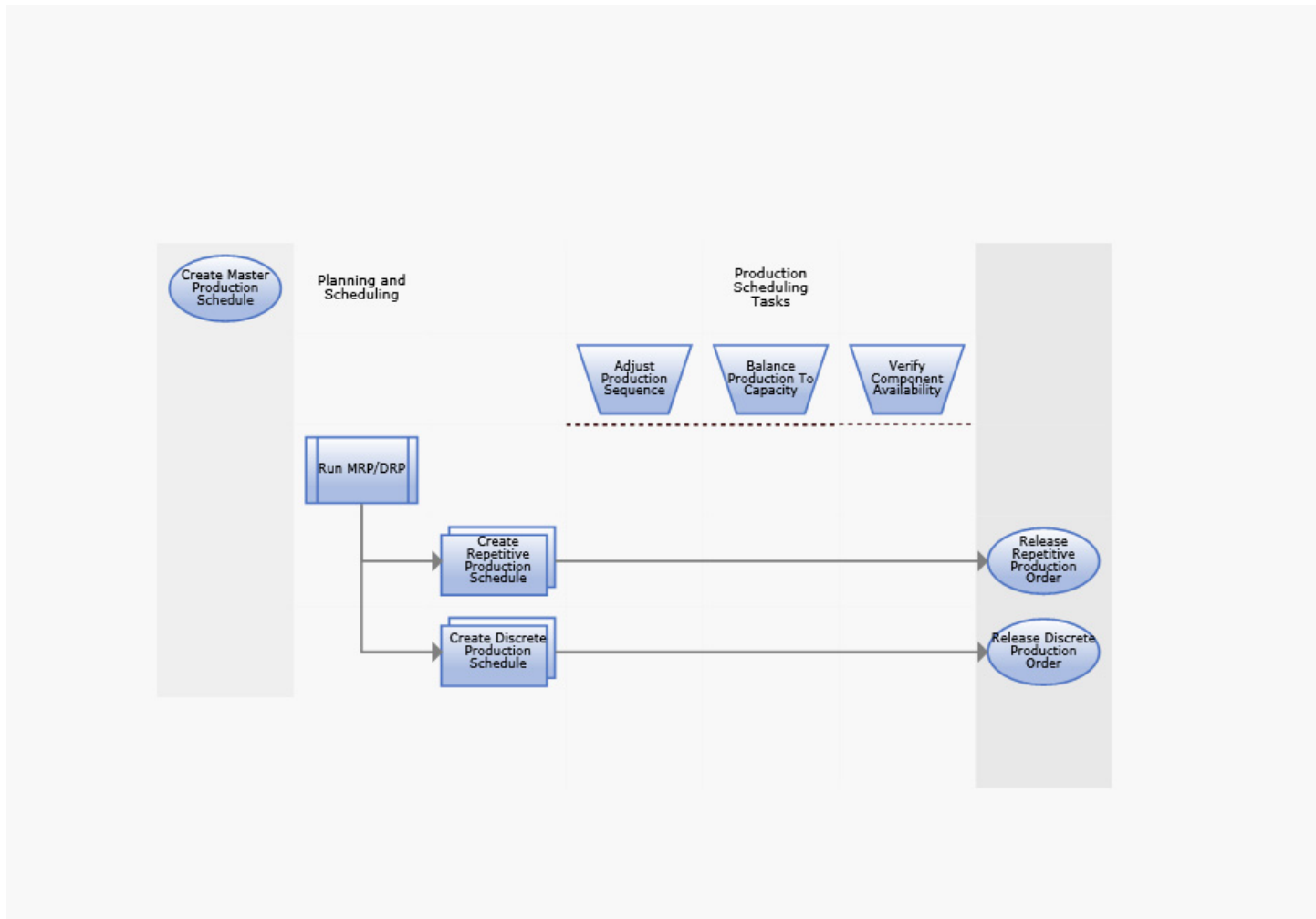


[Plan_4_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Schedule Discrete Orders

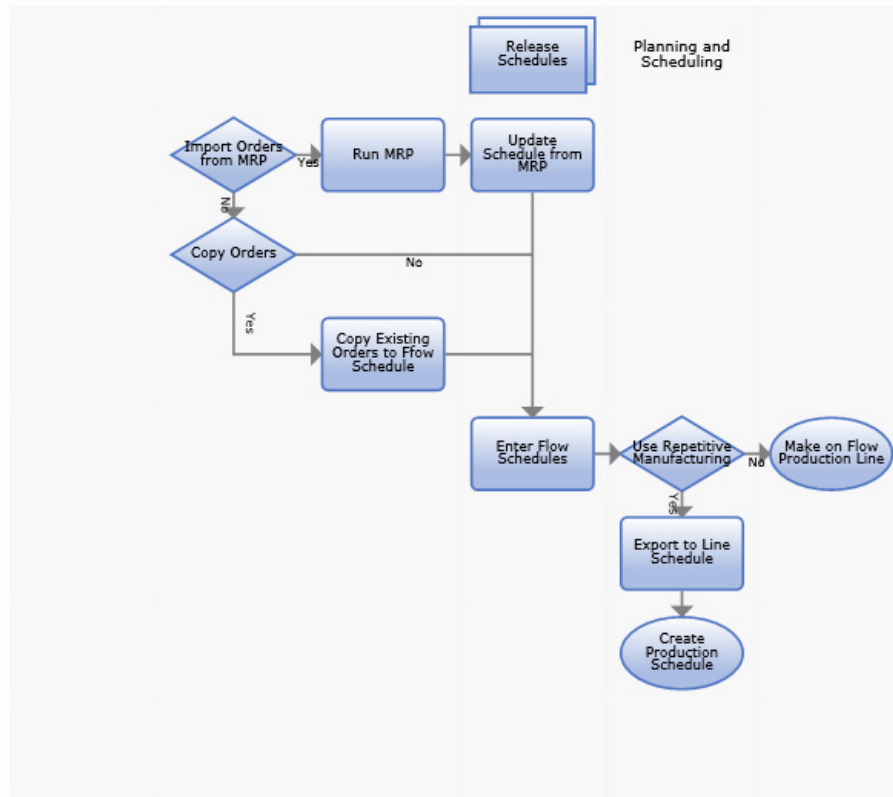


[Plan_4_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Schedule Lean Manufacturing

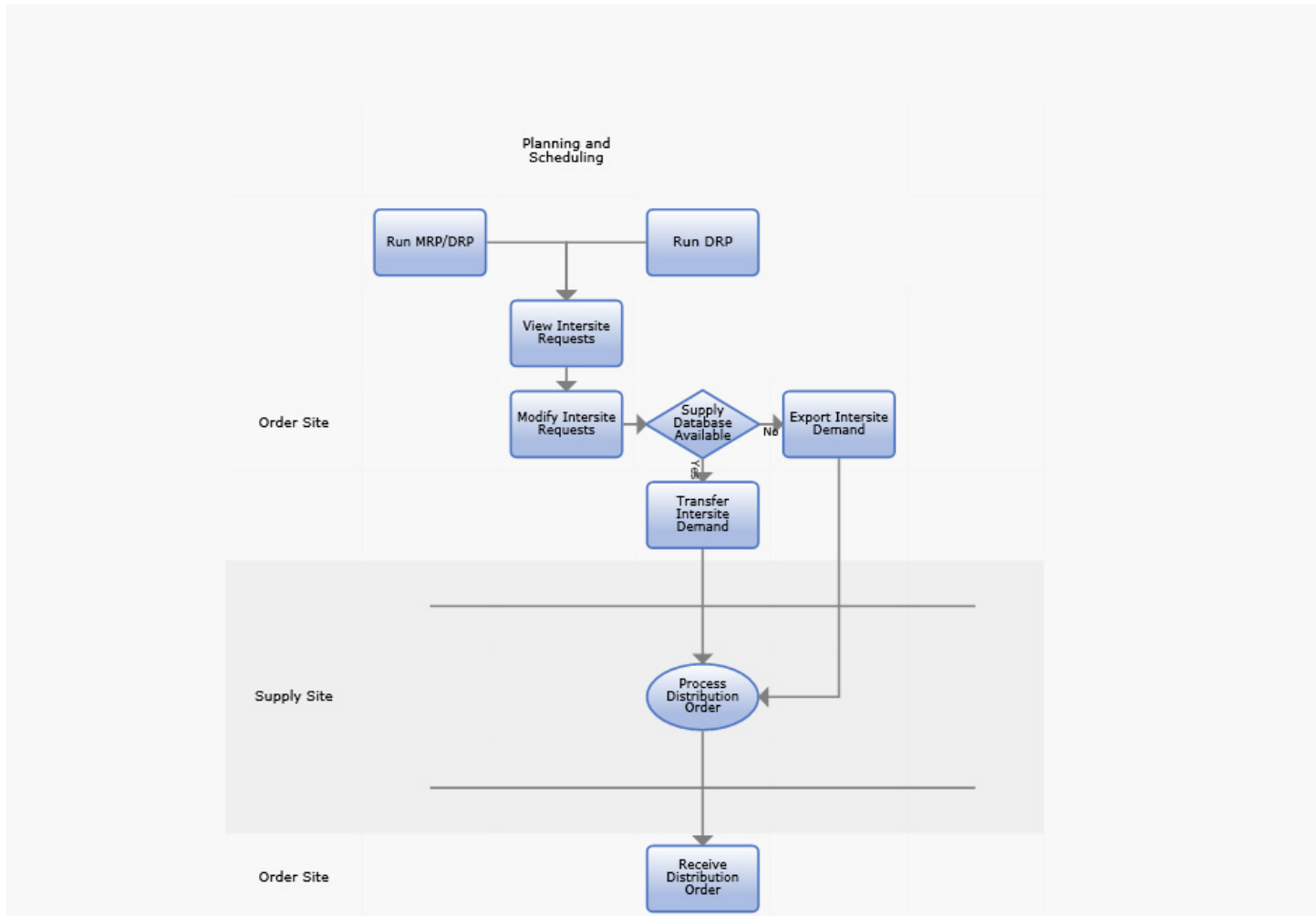


[Plan_4_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Schedule Intersite Requests

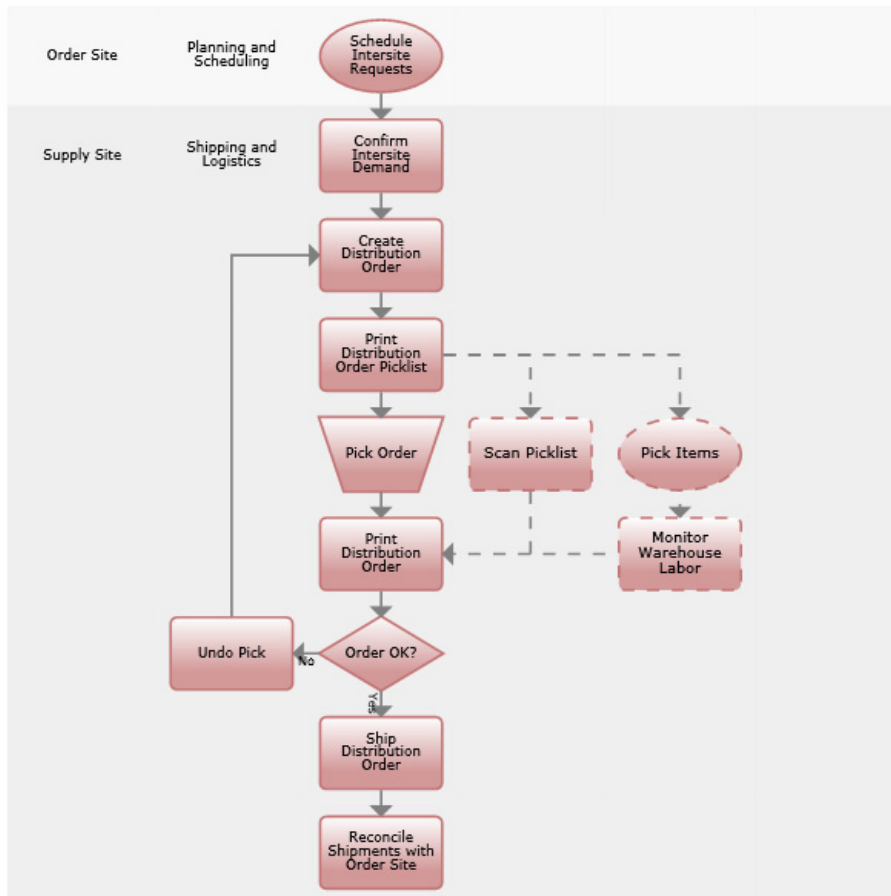


[Plan_4_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Distribution Orders

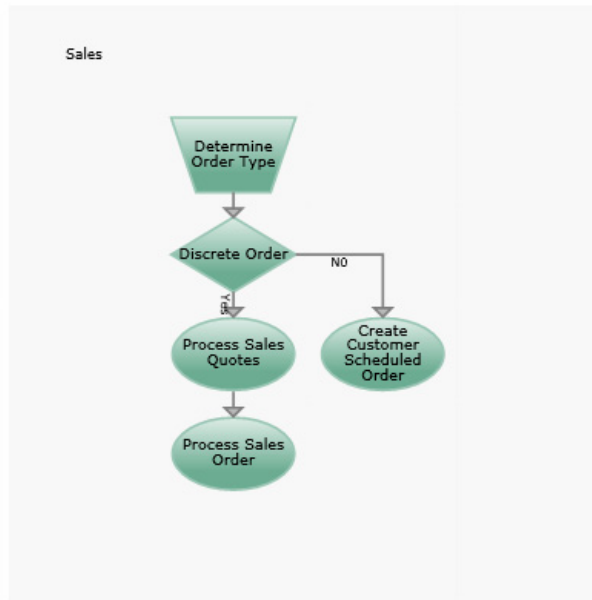


[Deliver_1_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Order

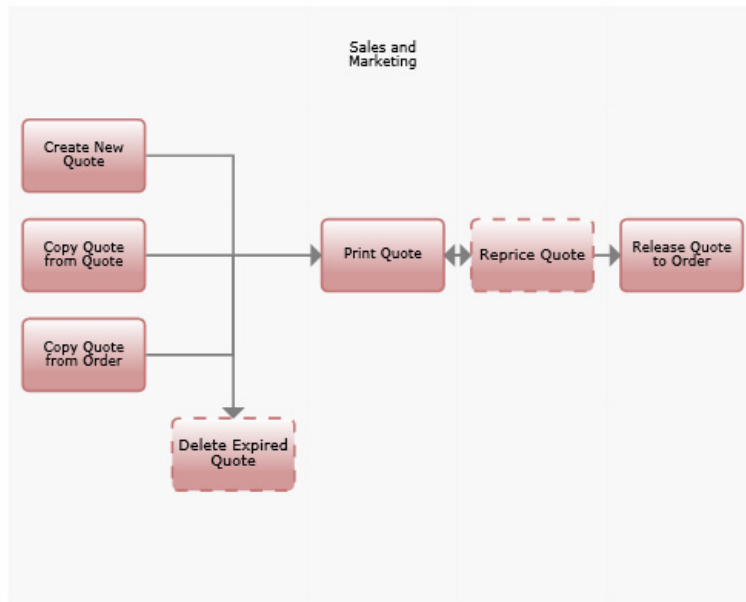


[Auto_3_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sales Quotes

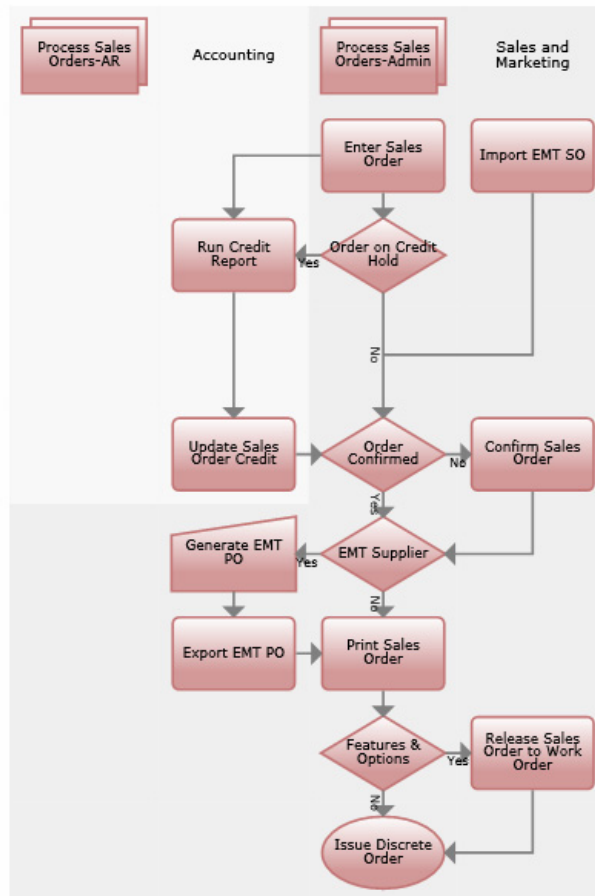


[Deliver_0_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sales Orders

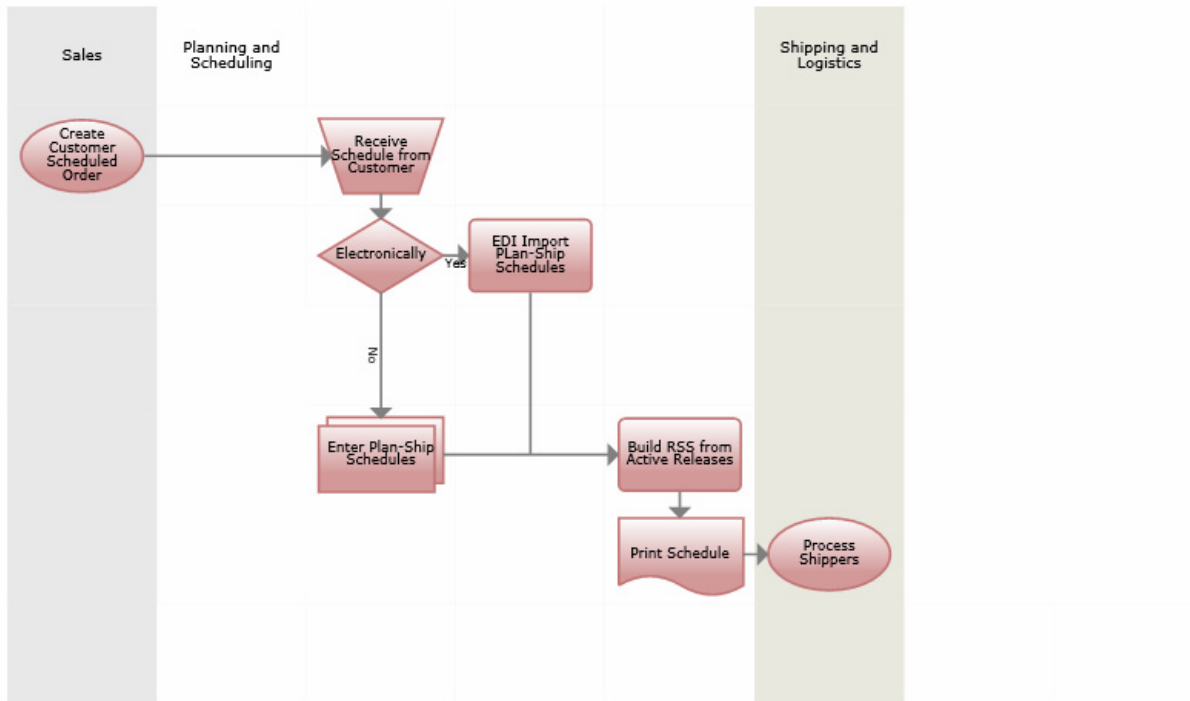


[Deliver_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Scheduled Orders

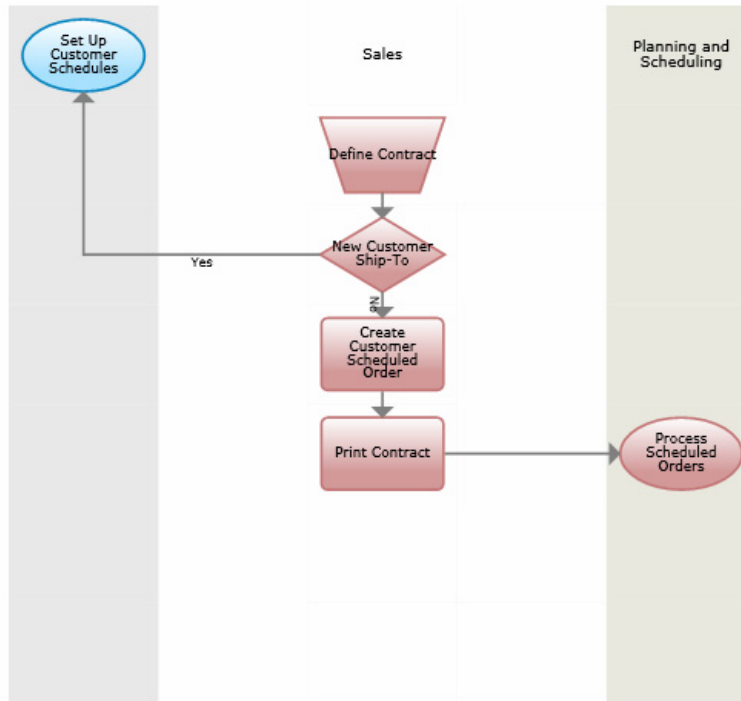


[Deliver_1_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sequenced Orders

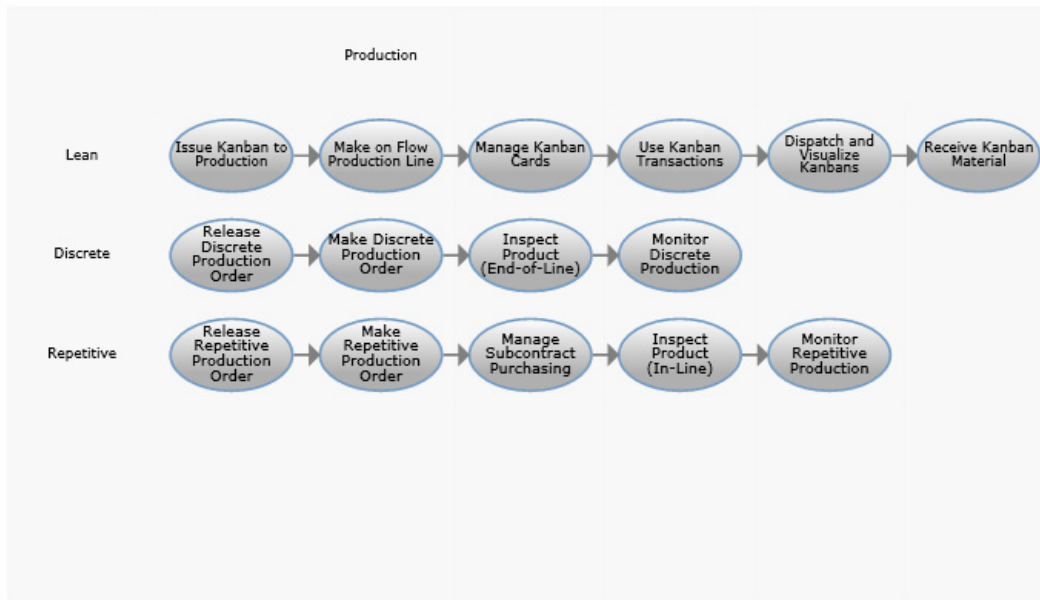


[Deliver_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Produce Product

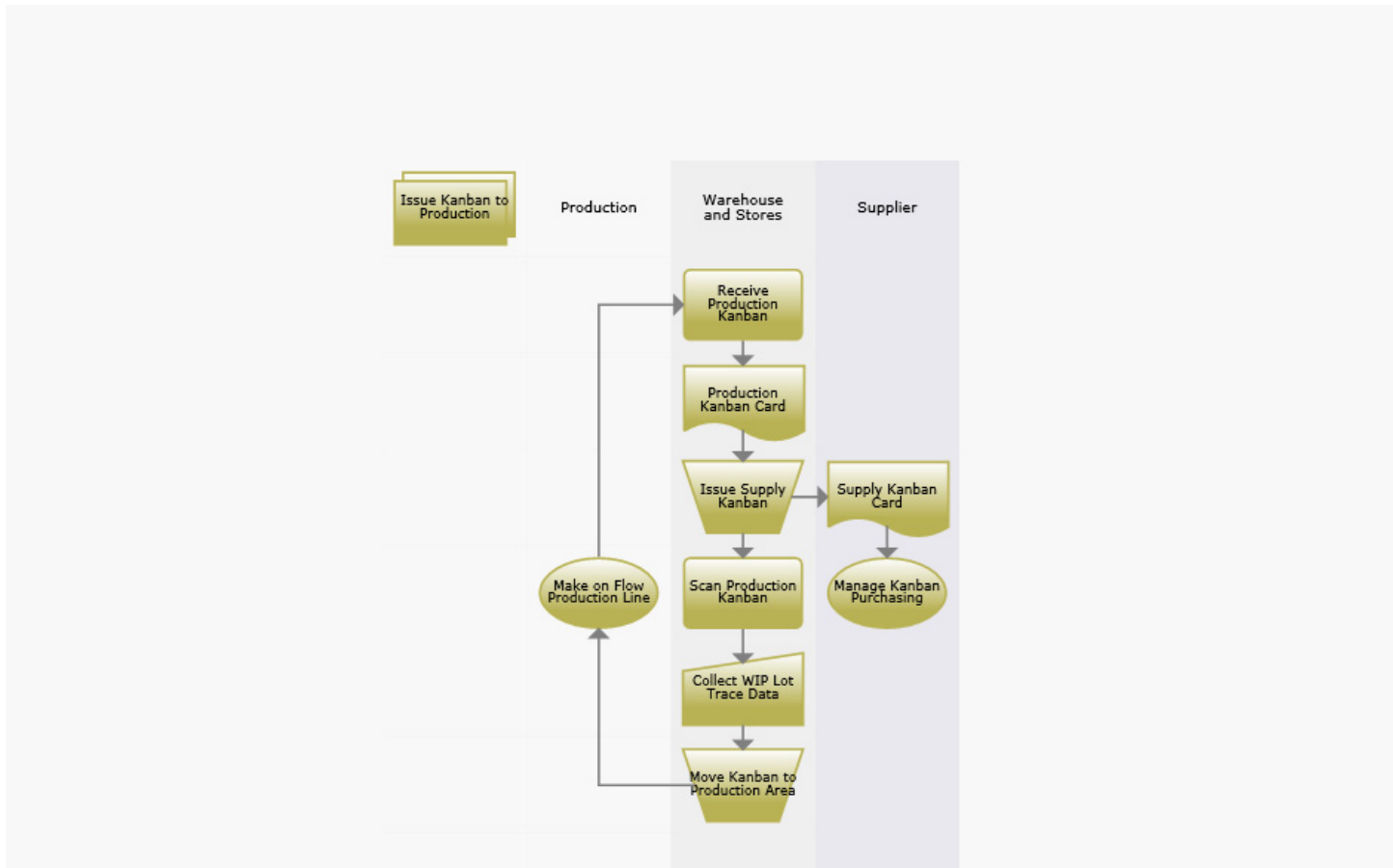


	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Lean

Issue Kanban to Production

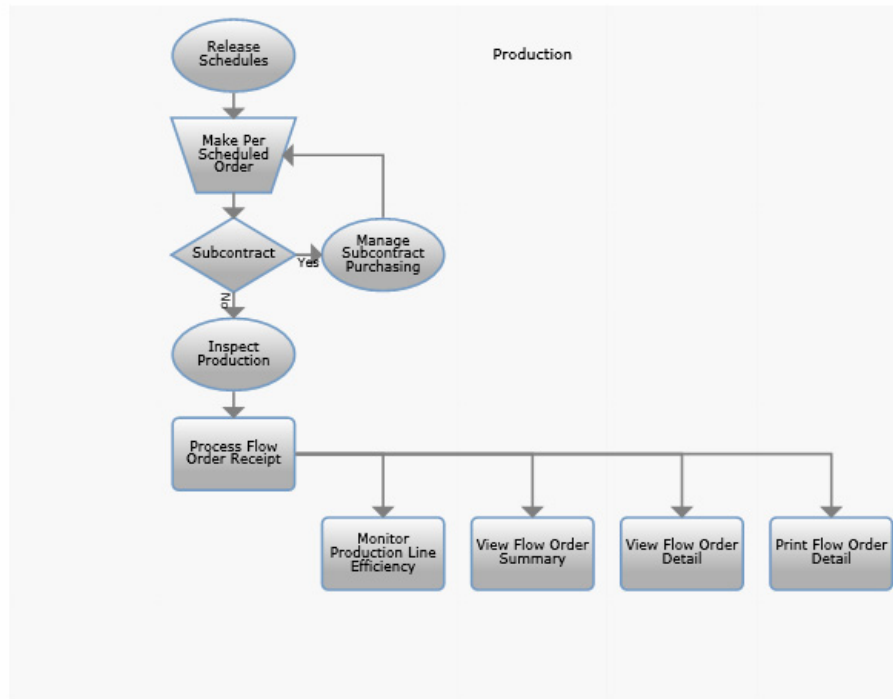


[Warehouse_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Make On Flow Production Line

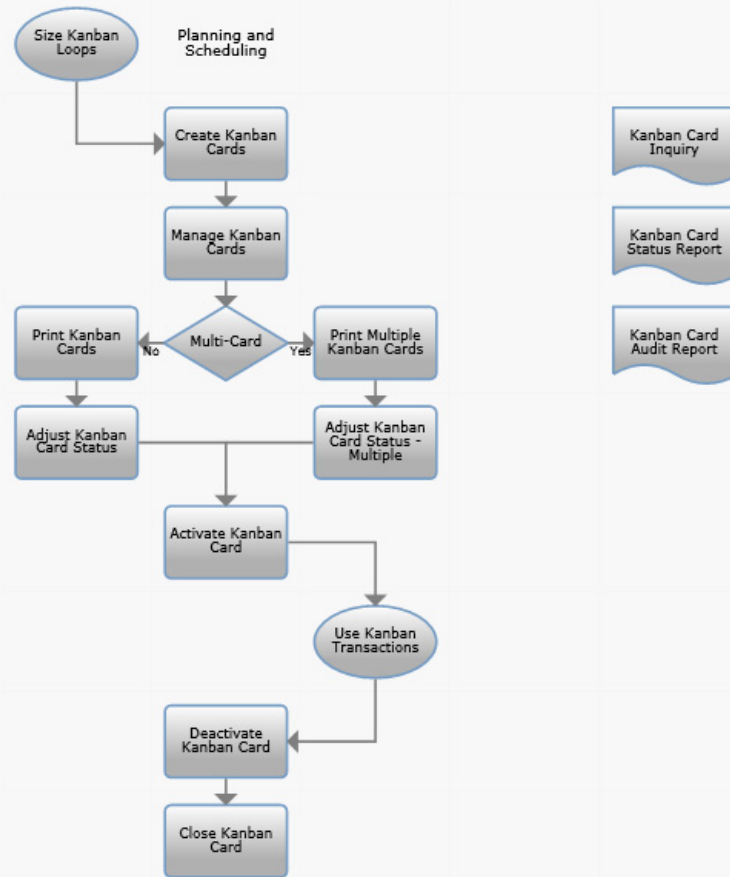


[Make_4_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Kanban Card Management

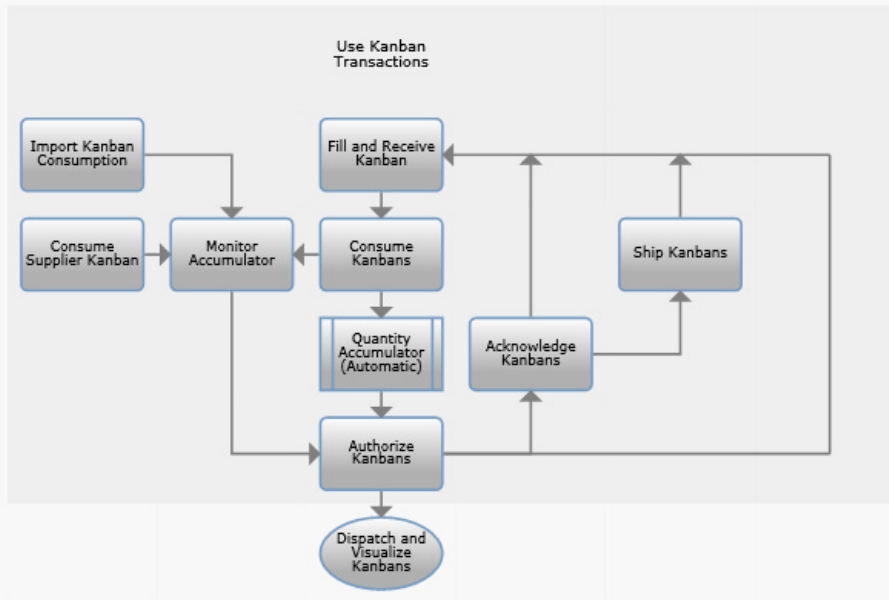


[Make_4_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Kanban Transactions

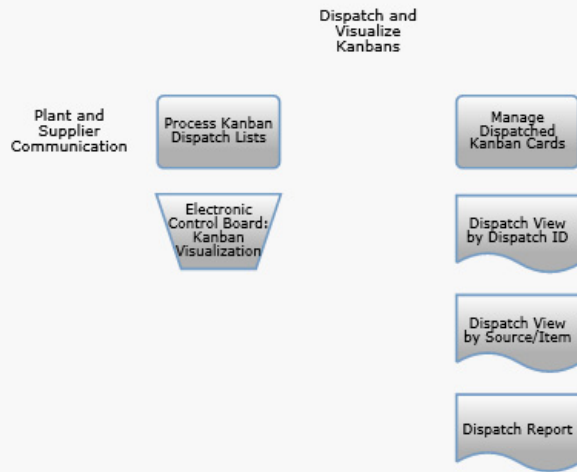


[Make_4_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Dispatch and Visualize Kanbans

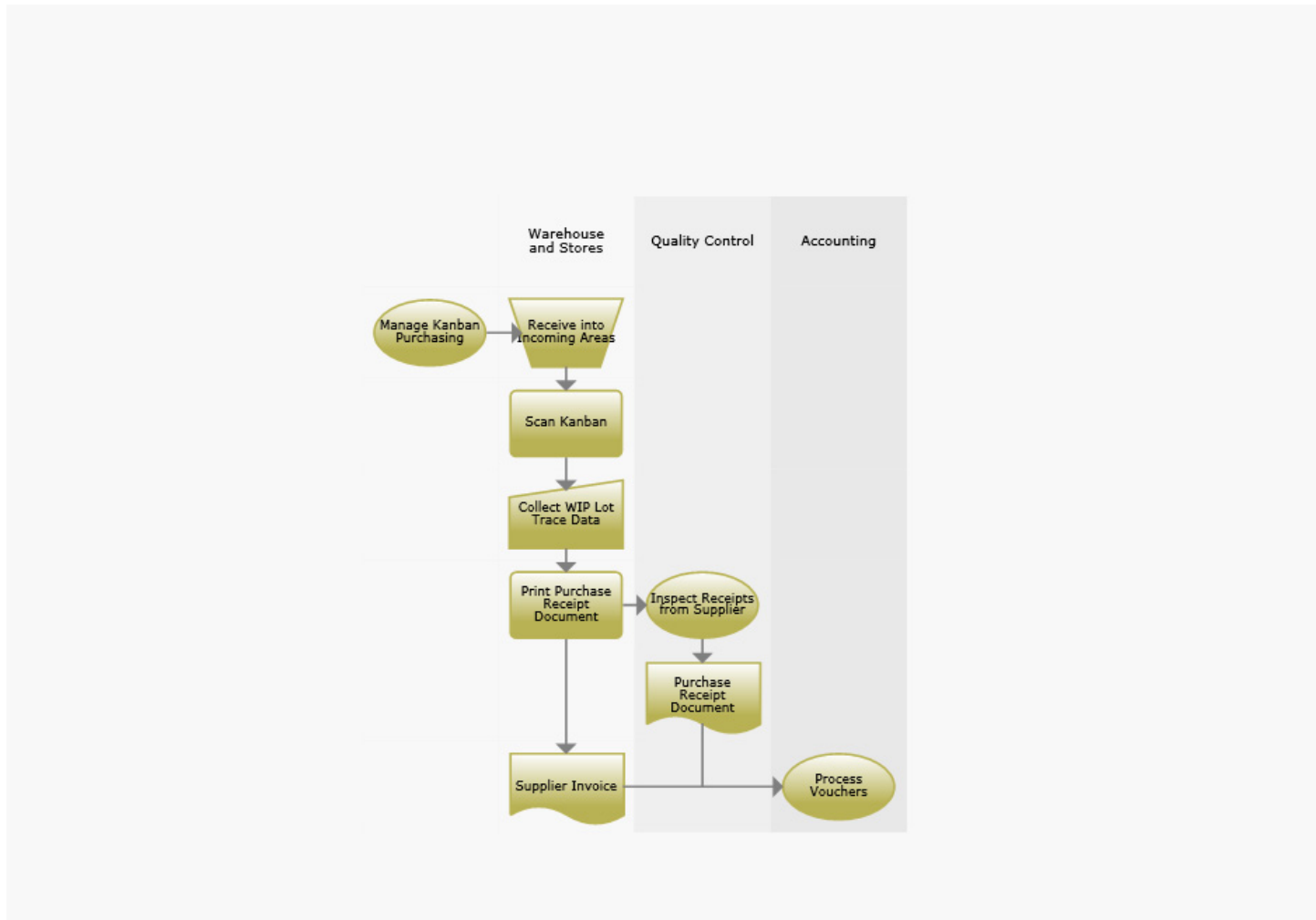


[Make_4_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Kanban Material



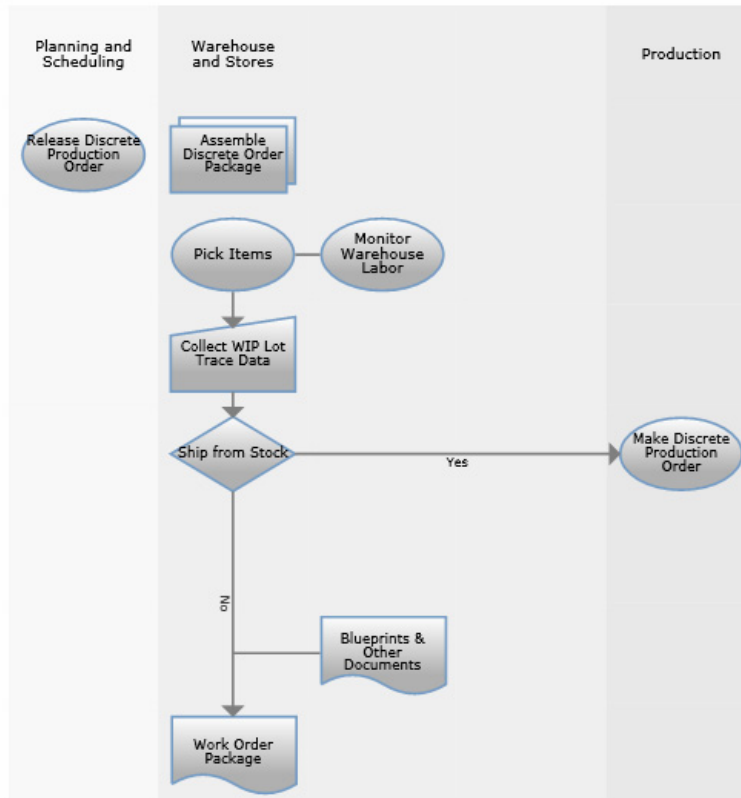
[Warehouse_1_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Discrete

Issue Discrete Order

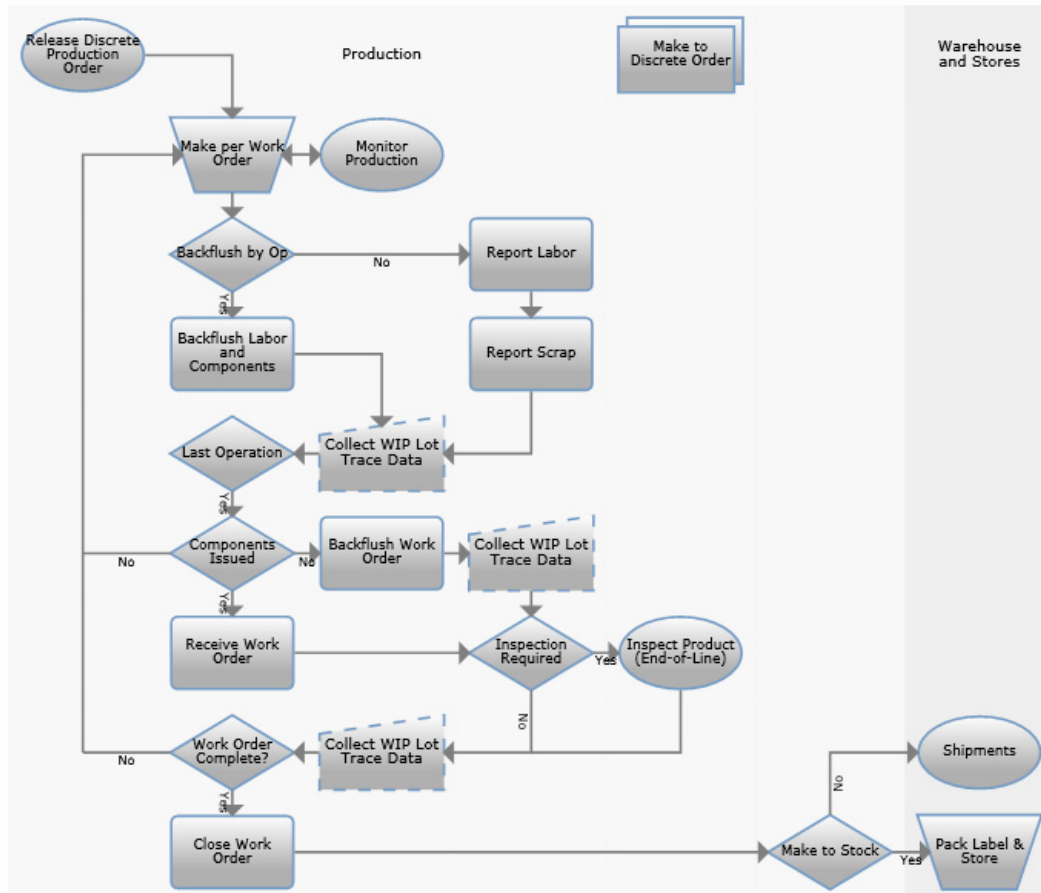


[Warehouse_2_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Make to Discrete Order

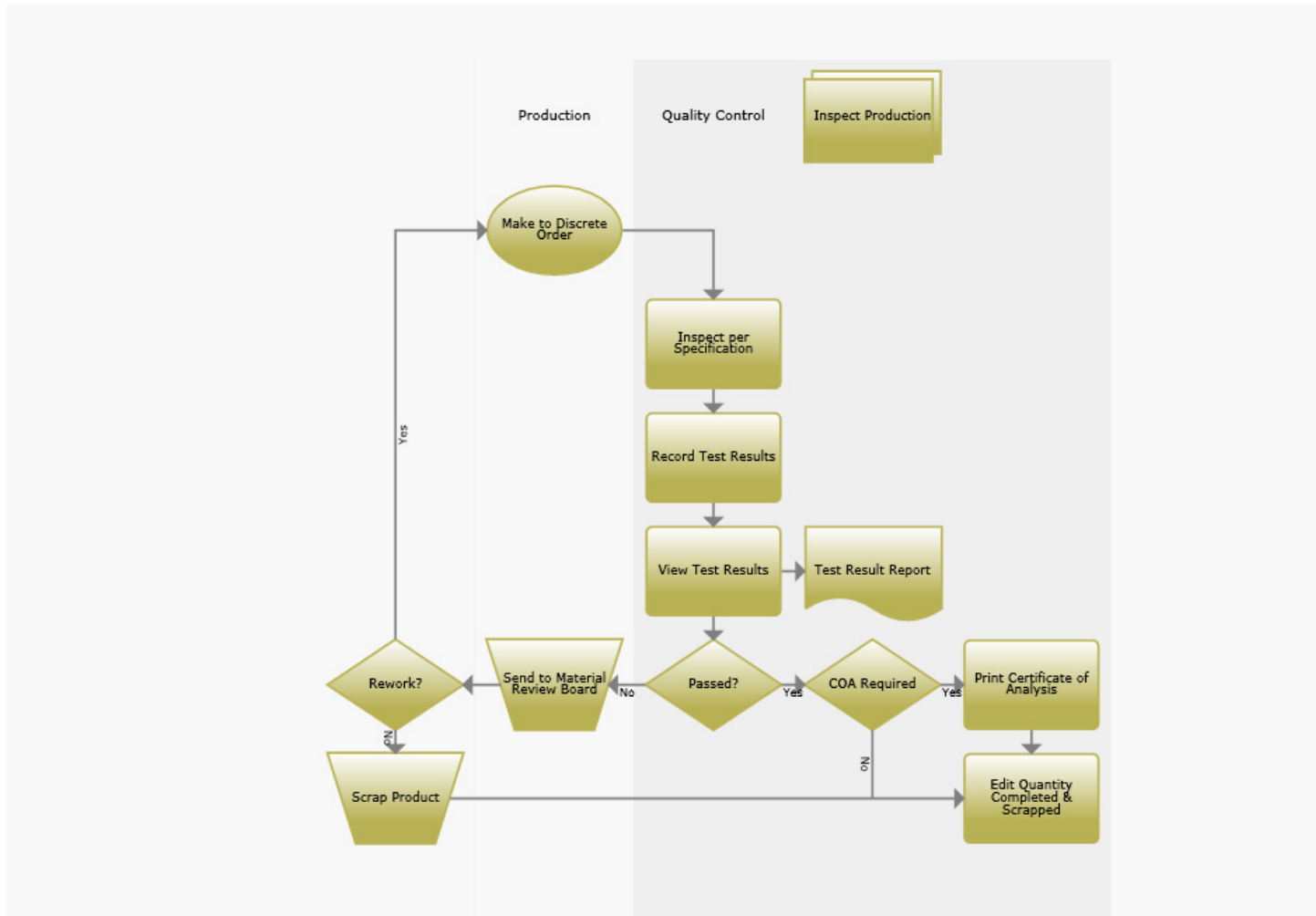


[Make_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Inspect Product (End of Line)

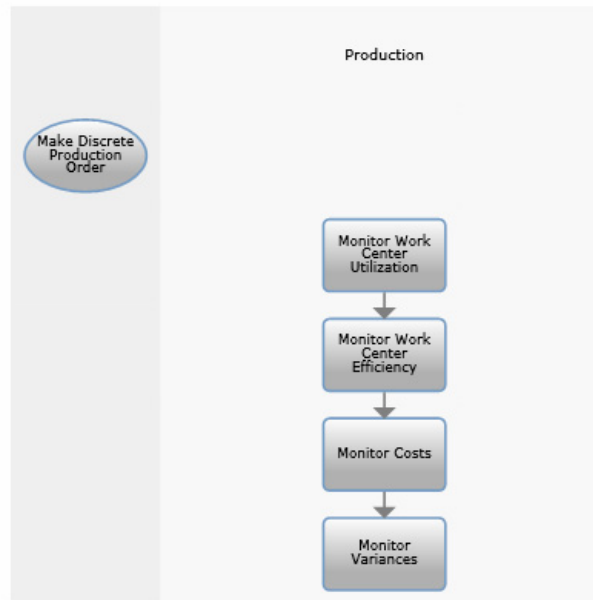


[Warehouse_4_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Monitor Production

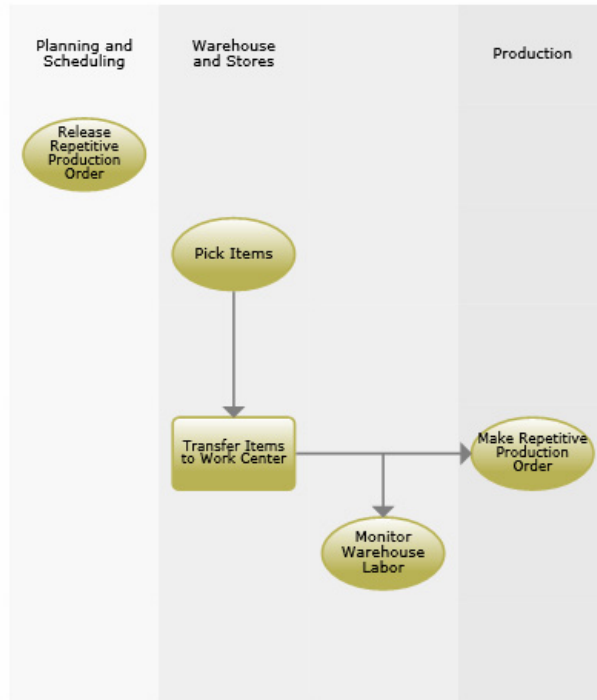


[Make_2_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Repetitive Issue Repetitive Picklist

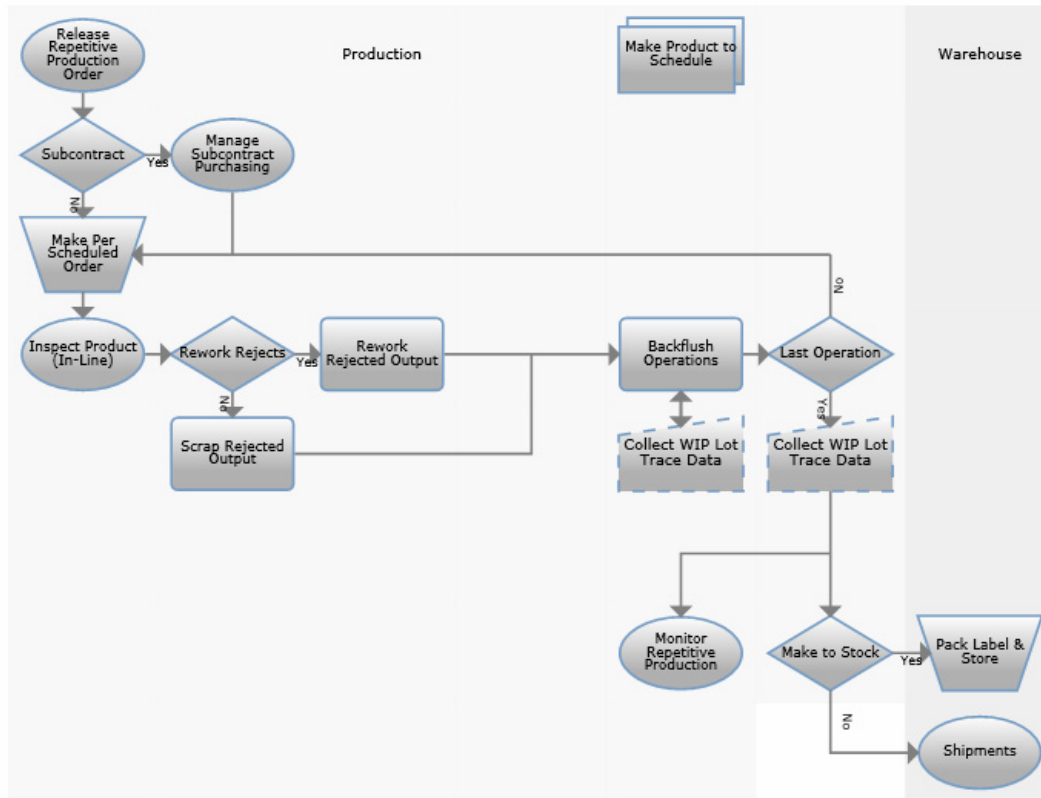


[Warehouse_2_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Make On Repetitive Line

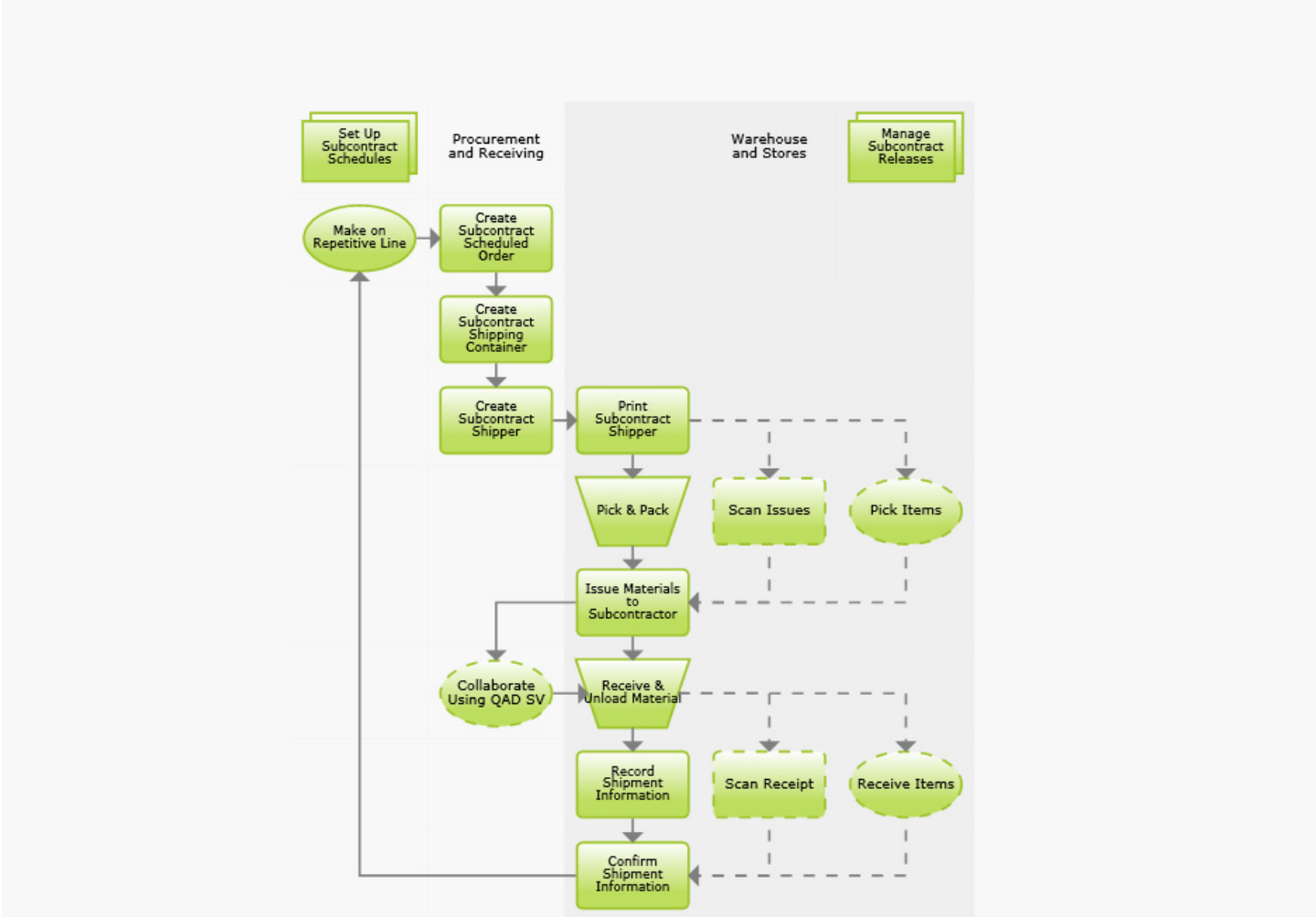


[Make_3_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Subcontract Purchasing

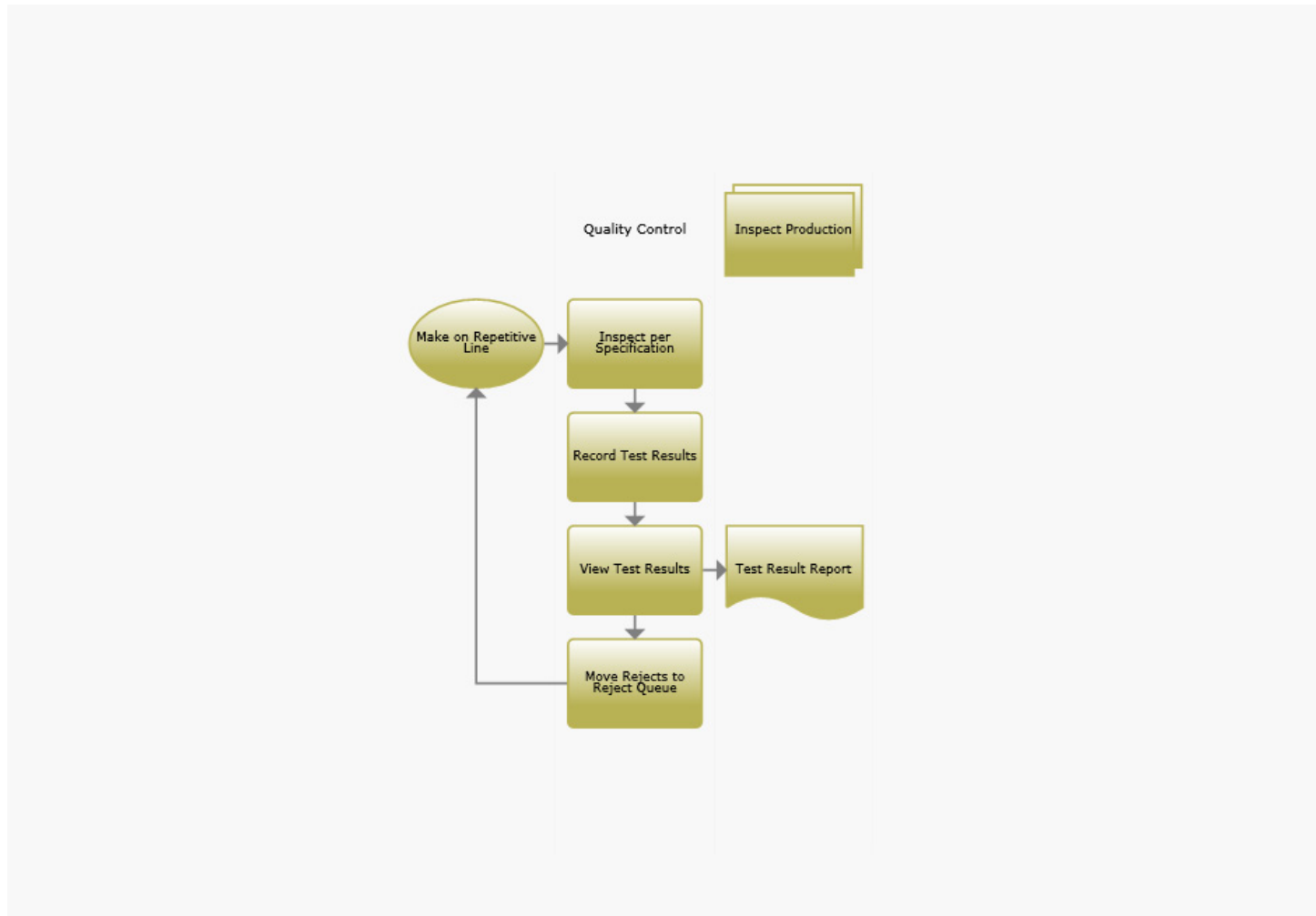


[Source_2_8.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Inspect Product (In-Line)

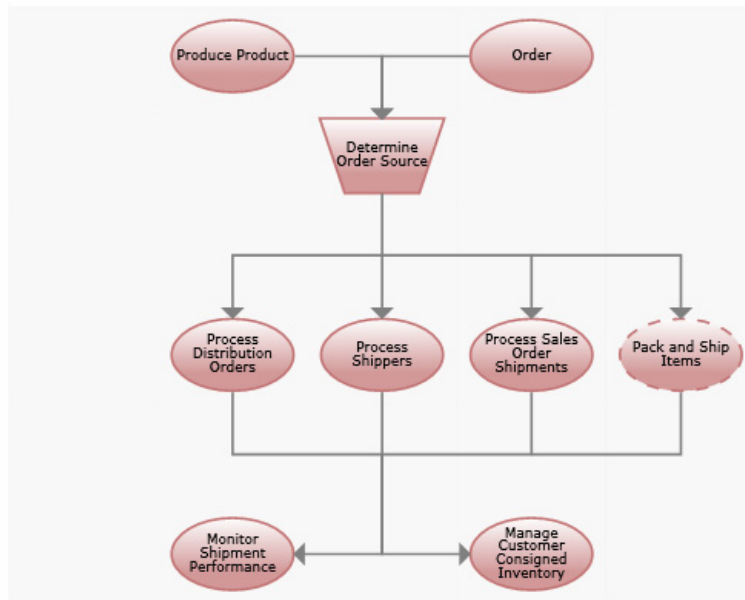


[Warehouse_4_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Ship Product

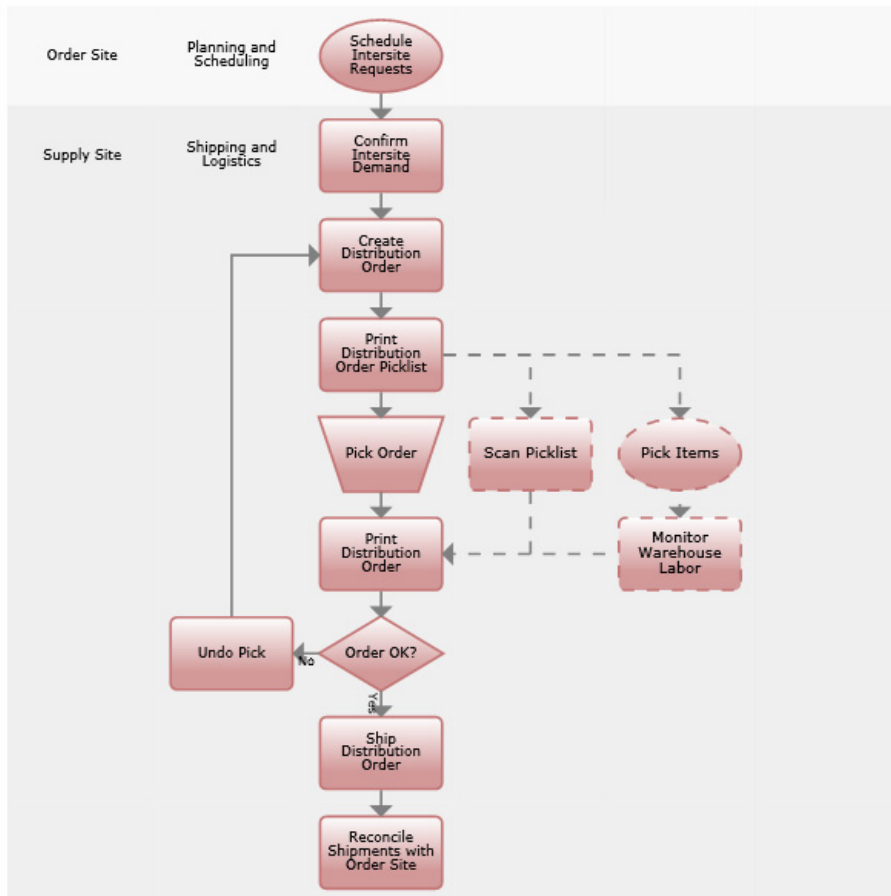


[Auto_3_7.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Distribution Orders



[Deliver_1_5.xml]

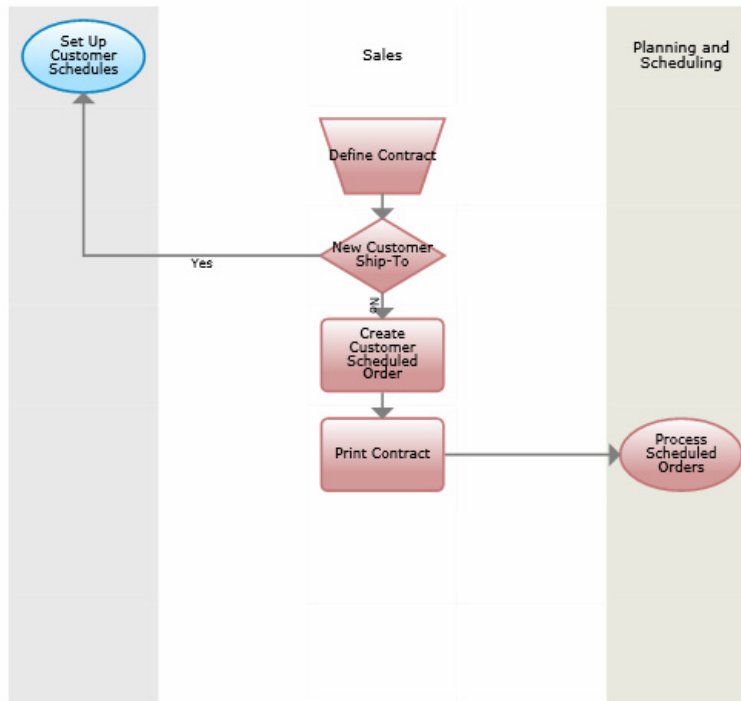
	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sequenced Orders

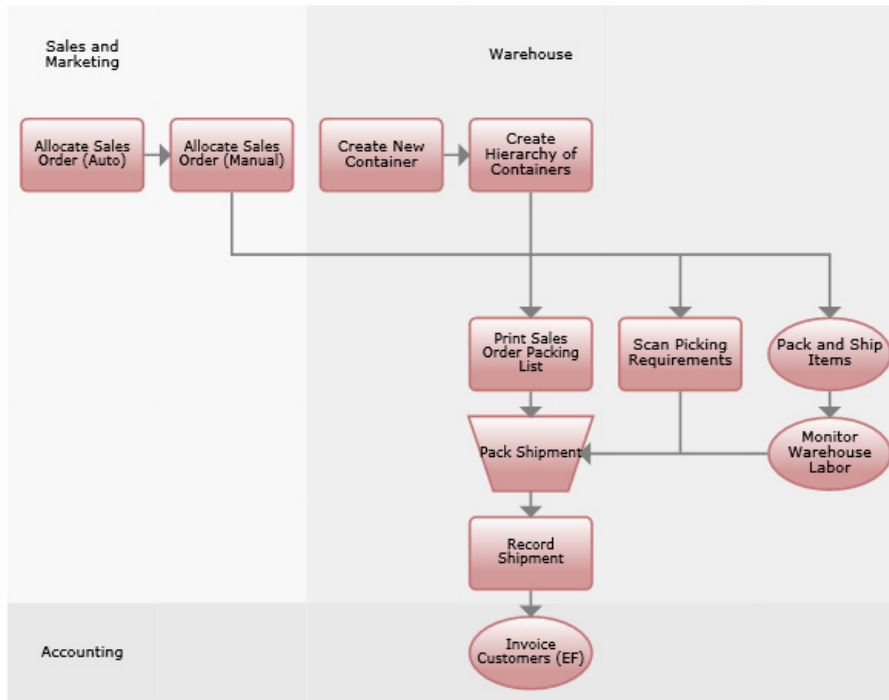


[Deliver_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sales Order Shipments

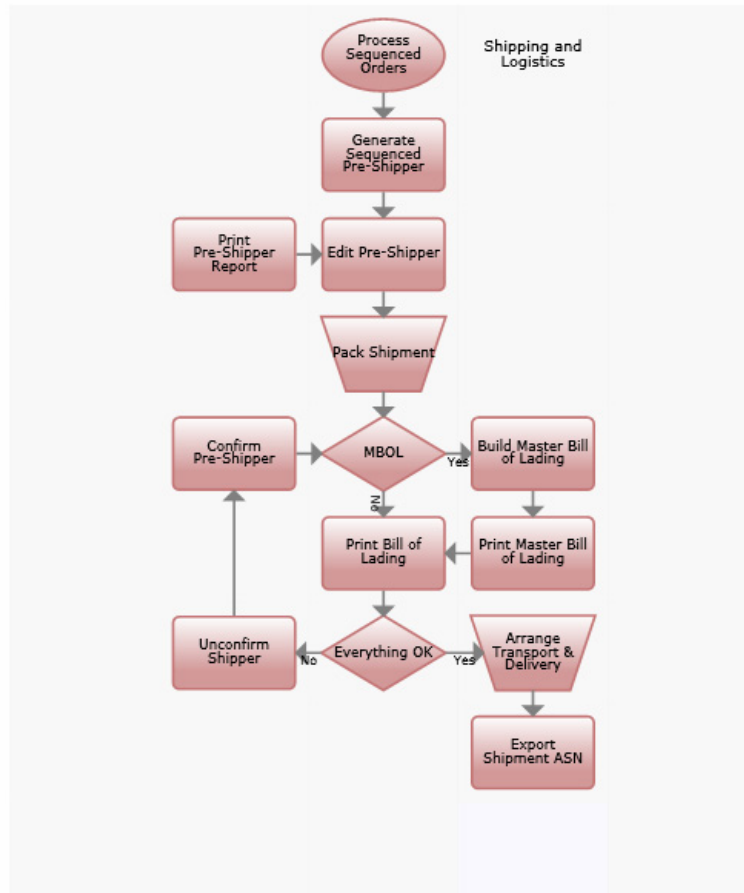


[Deliver_3_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Ship Sequenced Orders

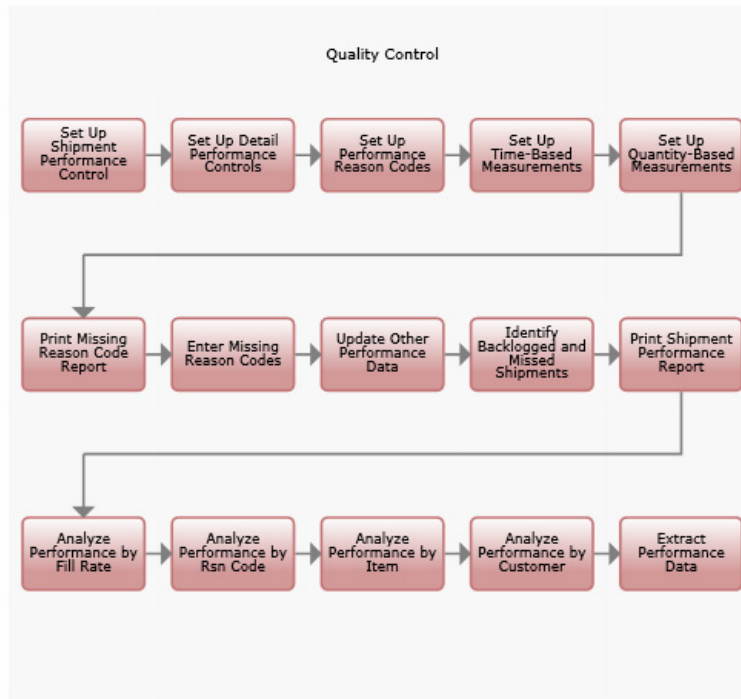


[Deliver_3_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Monitor Shipment Performance

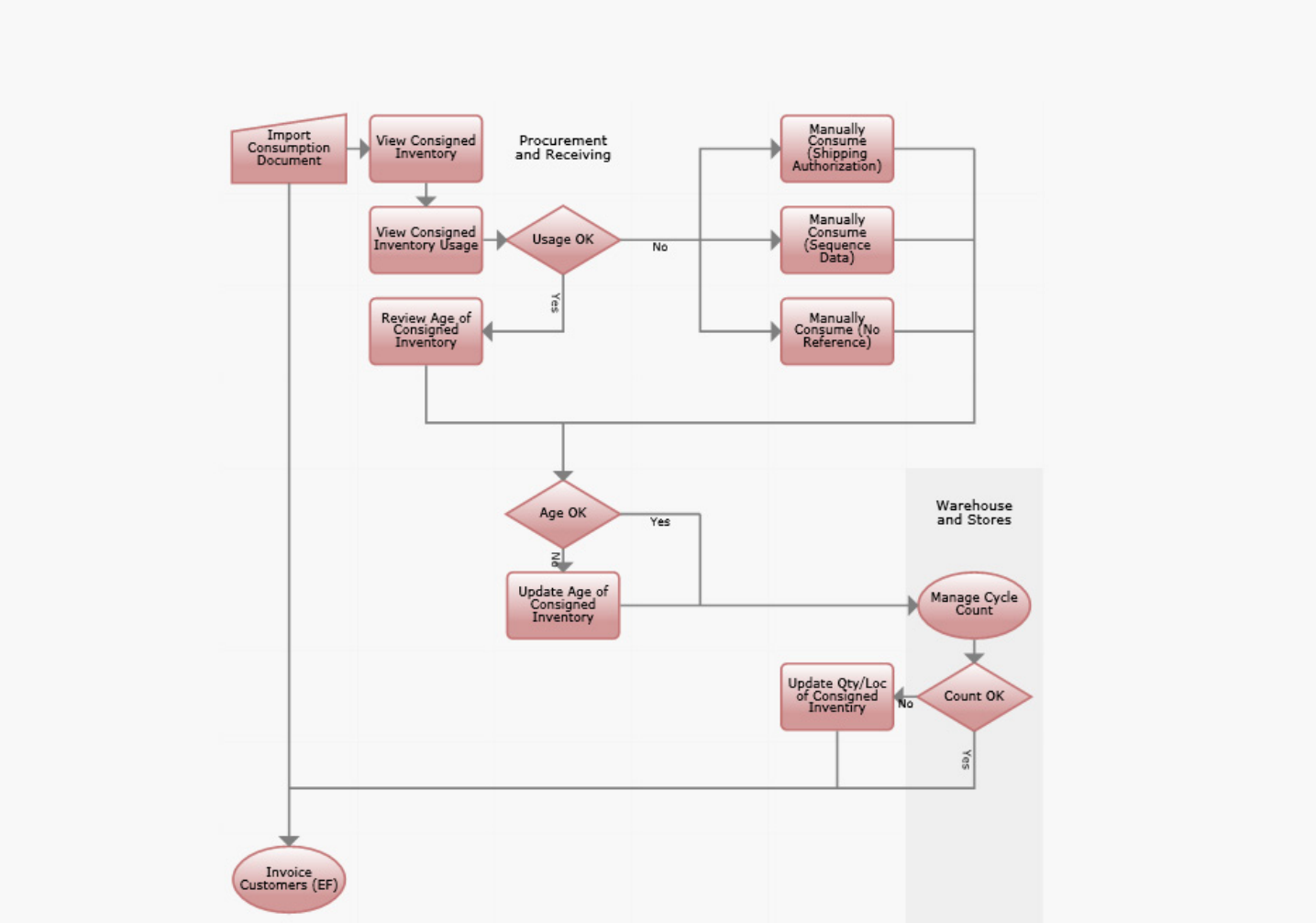


[Deliver_3_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Customer Consigned Inventory

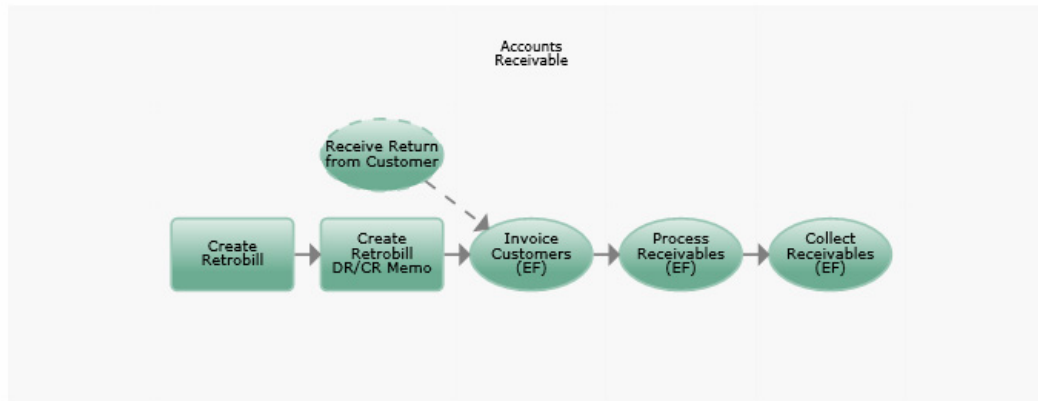


[Deliver_6_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Collect From Customer (Enterprise Financials)

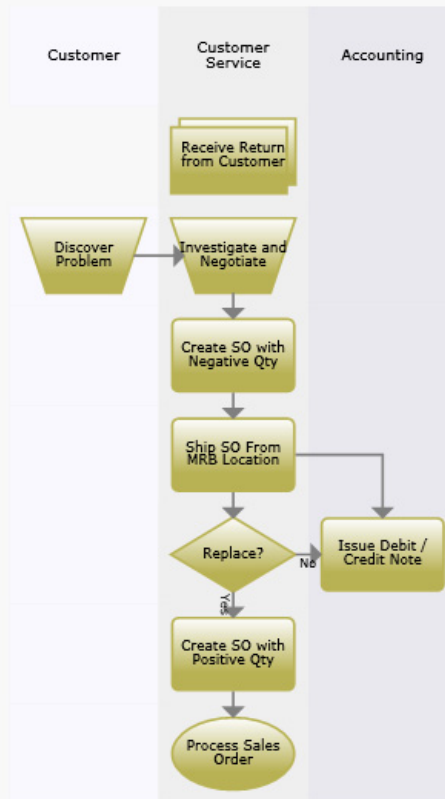


[AutoEF_6_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Return From Customer

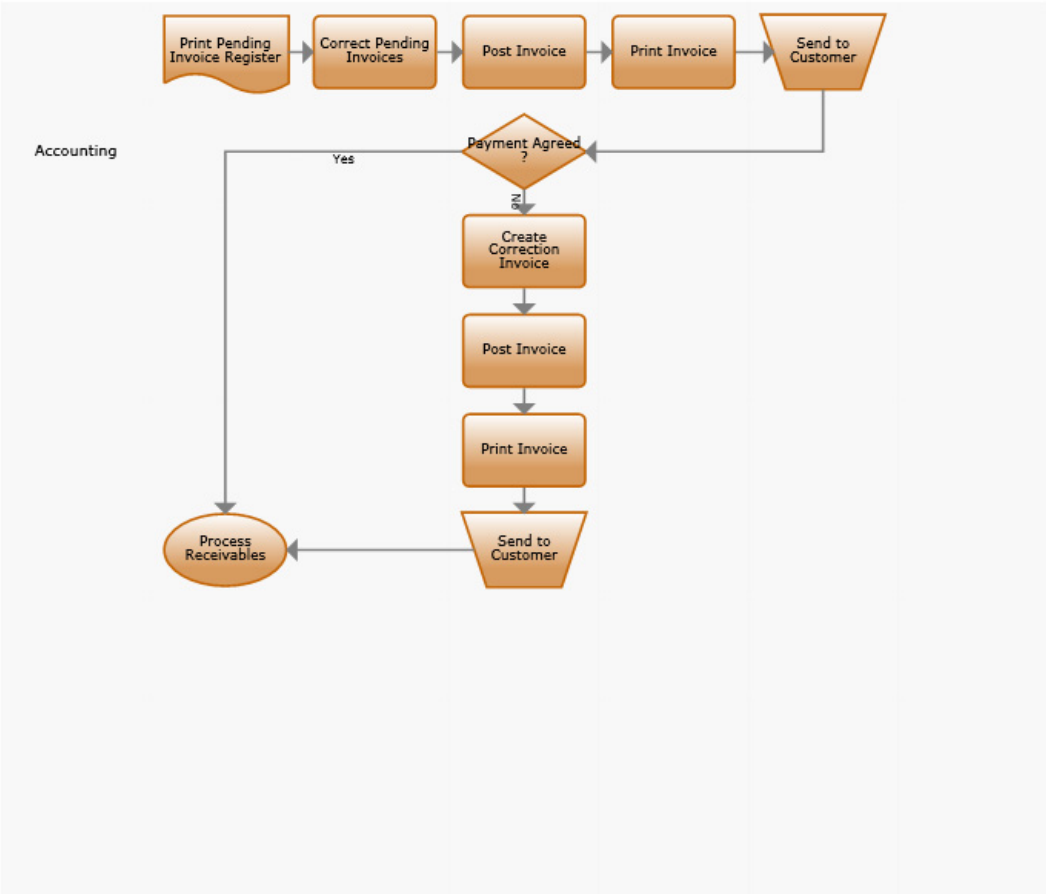


[Warehouse_3_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Invoice Customers (EF)

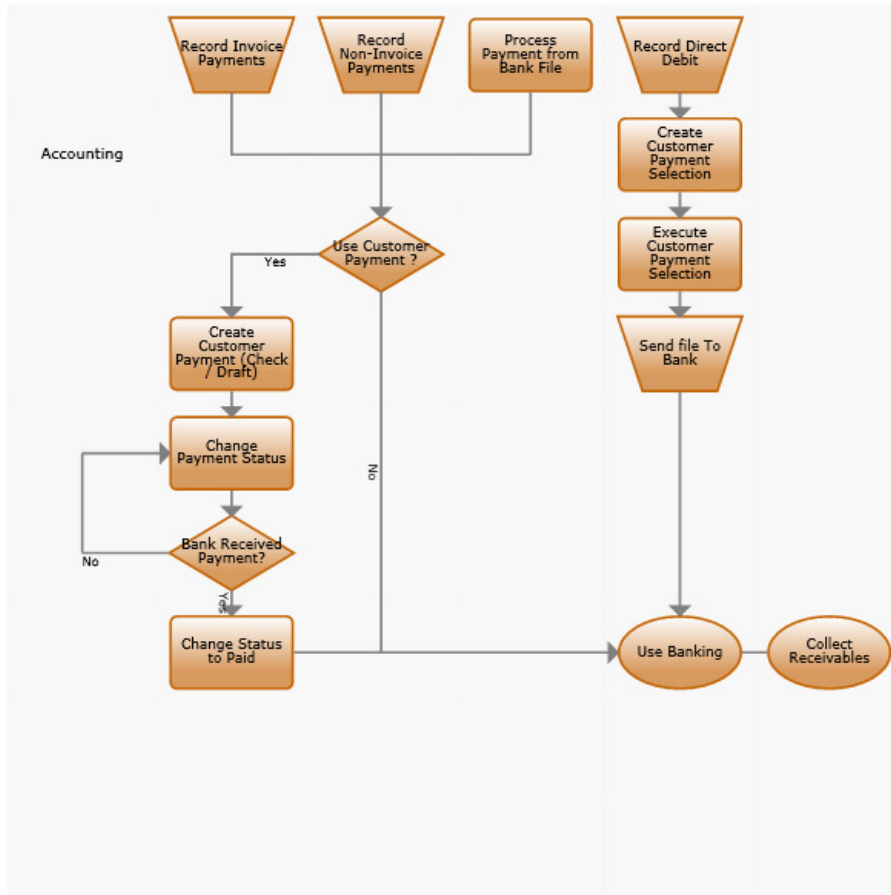


[FinanceEF_3_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Receivables (EF)

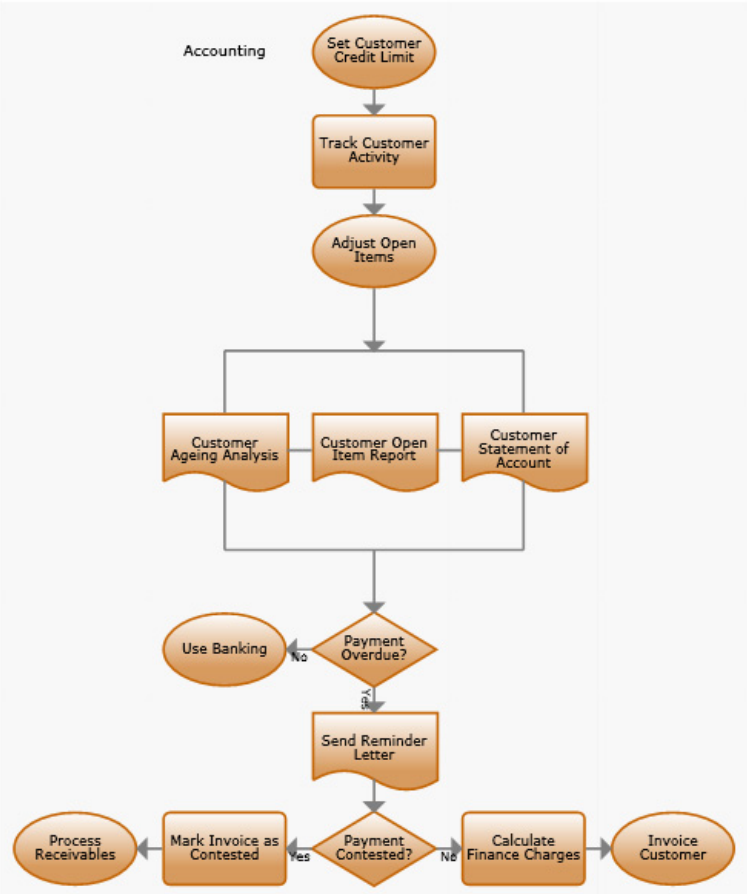


[FinanceEF_3_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Collect Receivables (EF)



[FinanceEF_3_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



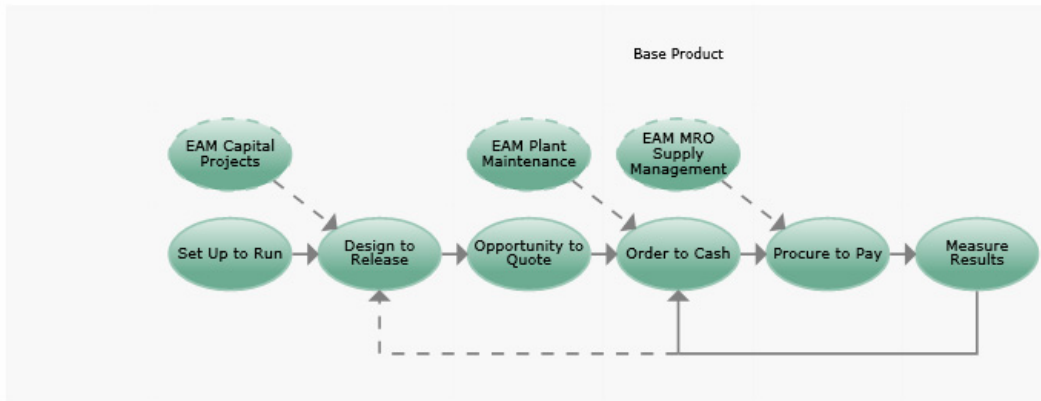
The background of the page is a grayscale photograph of several interlocking gears. The gears are arranged in a way that they appear to be meshing together, with some in sharp focus and others blurred in the background, creating a sense of depth and mechanical complexity.

Chapter 7

Procure to Pay Process Maps

This chapter lists the Procure to Pay Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Automotive Top Level

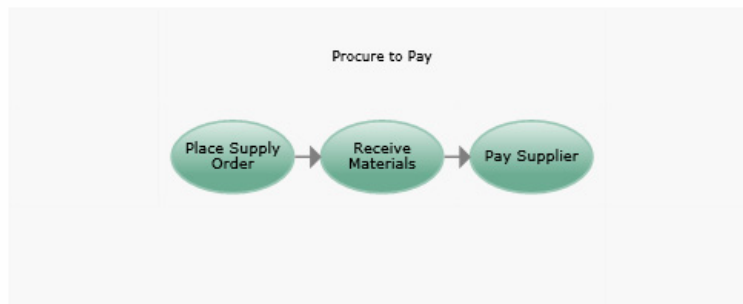


[AutoEF.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Procure to Pay Top Level

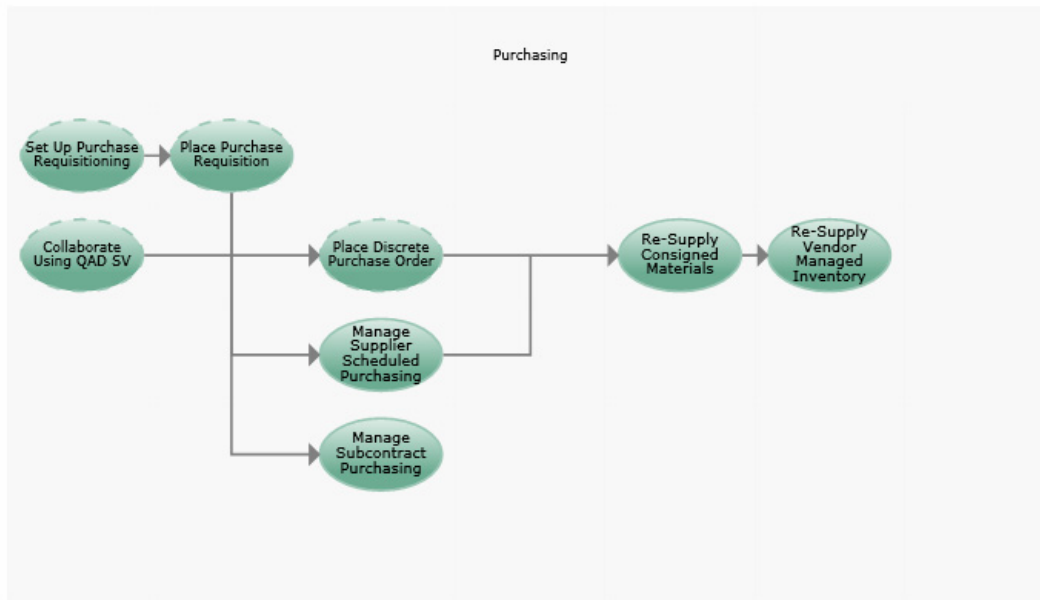


[AutoEF_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



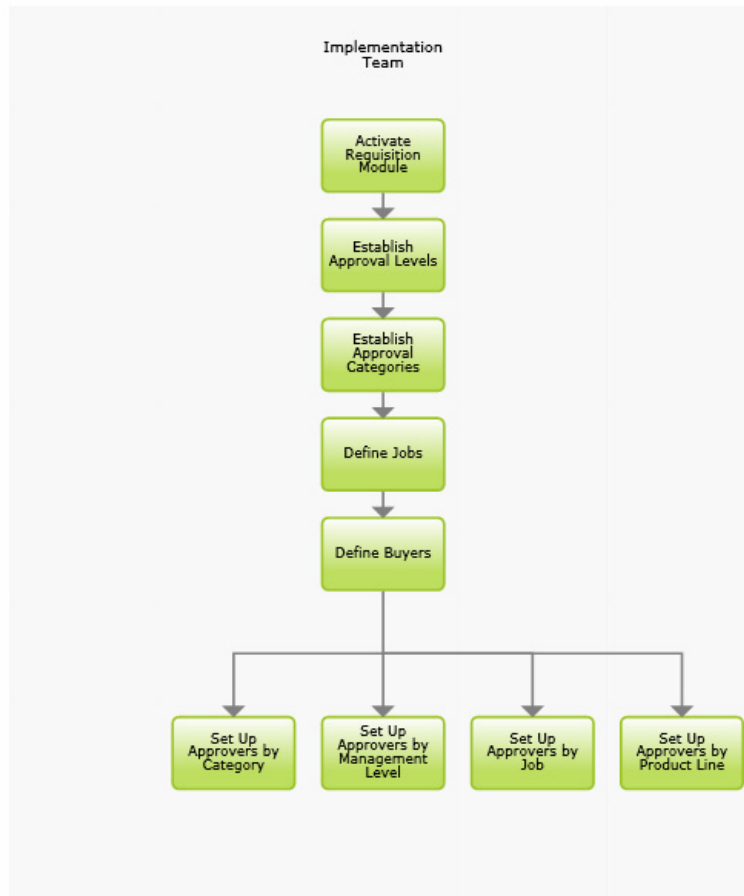
Place Supply Order



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Set Up Purchase Requisitioning

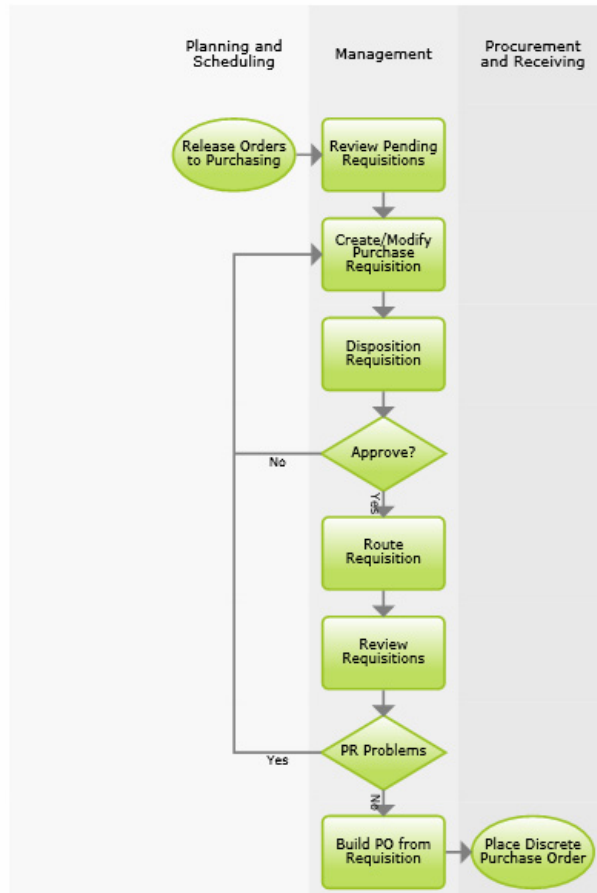


[Source_4_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Place Purchase Requisition

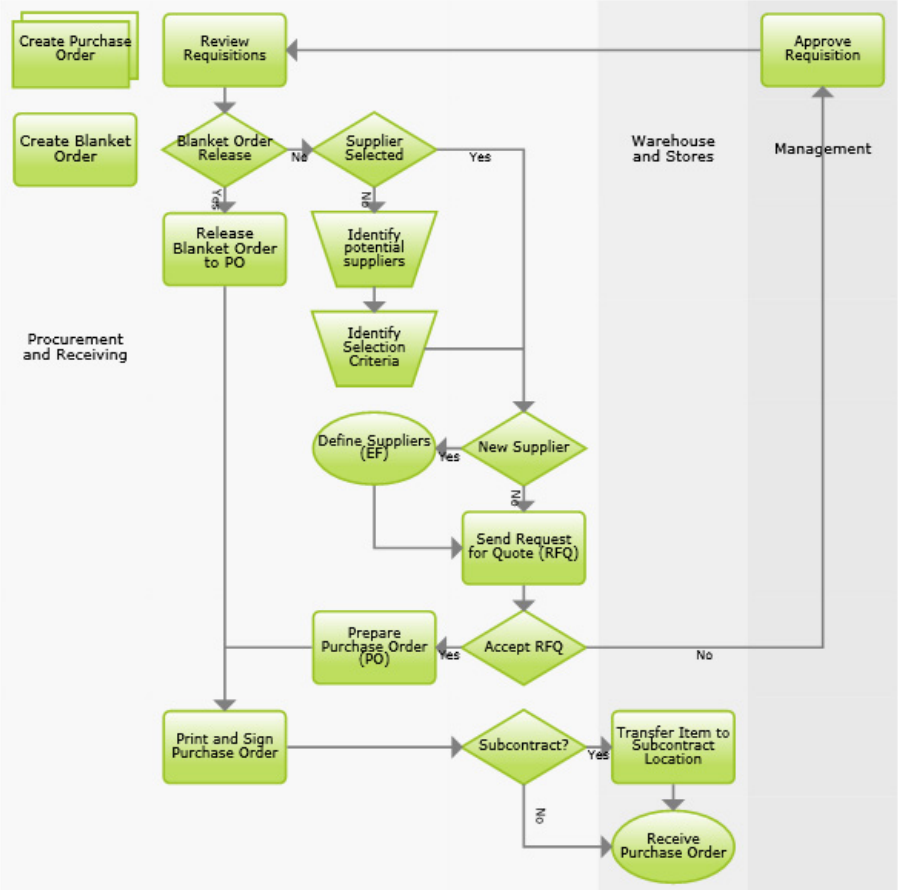


[Source_4_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Place Discrete Purchase Orders

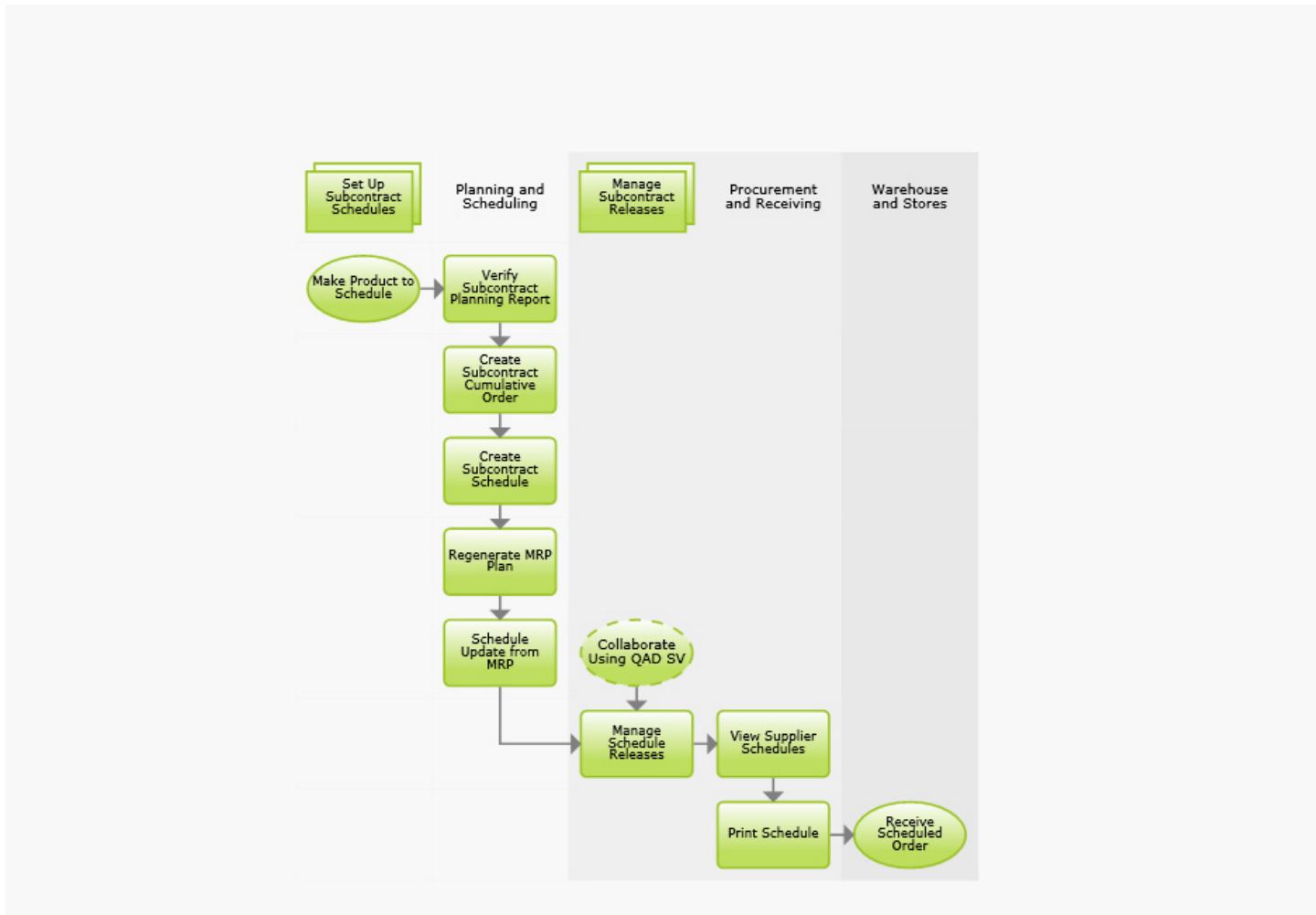


[Source_2_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Supplier Scheduled Purchasing

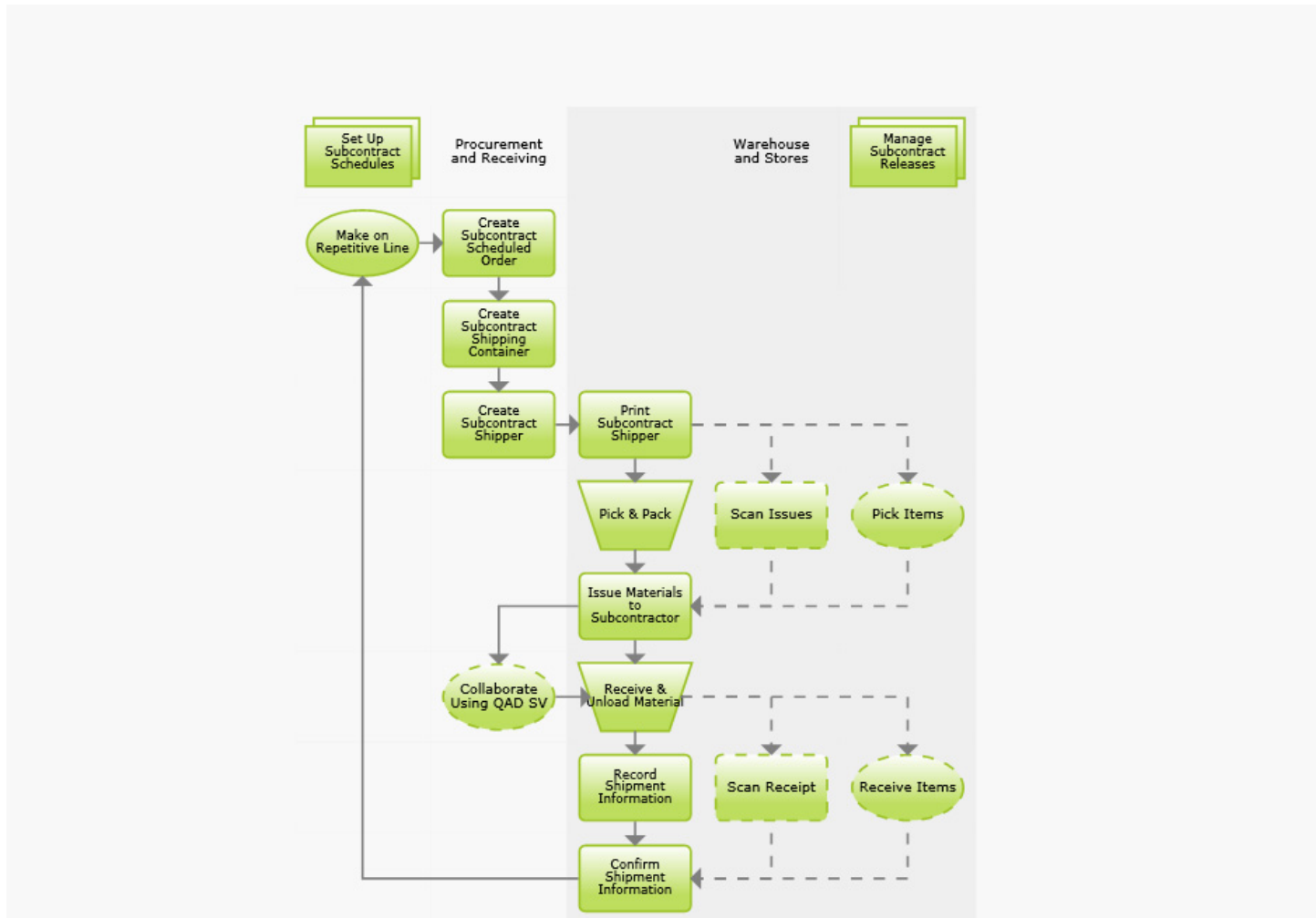


[Source_2_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Subcontract Purchasing

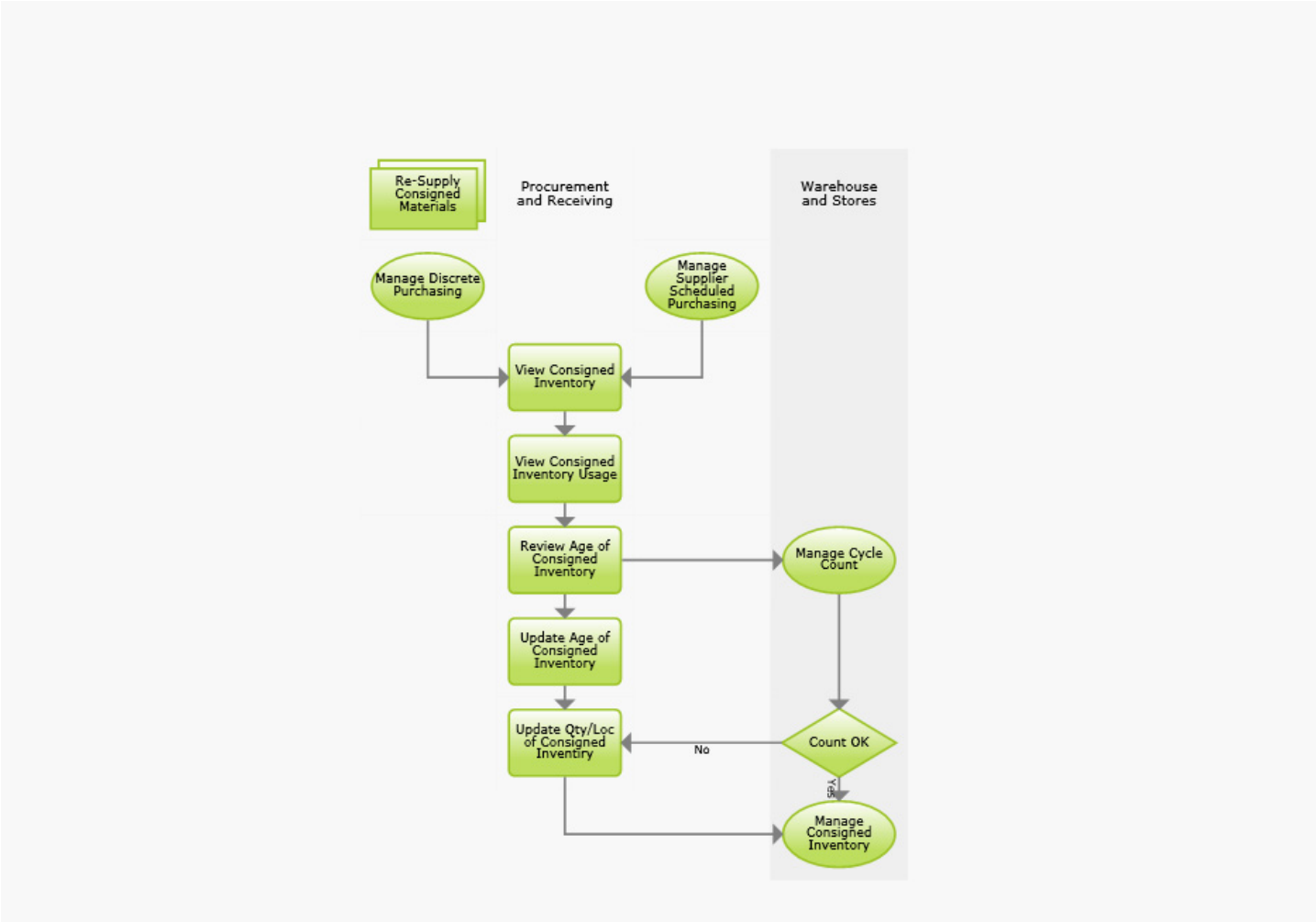


[Source_2_8.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Re-Supply Consigned Materials

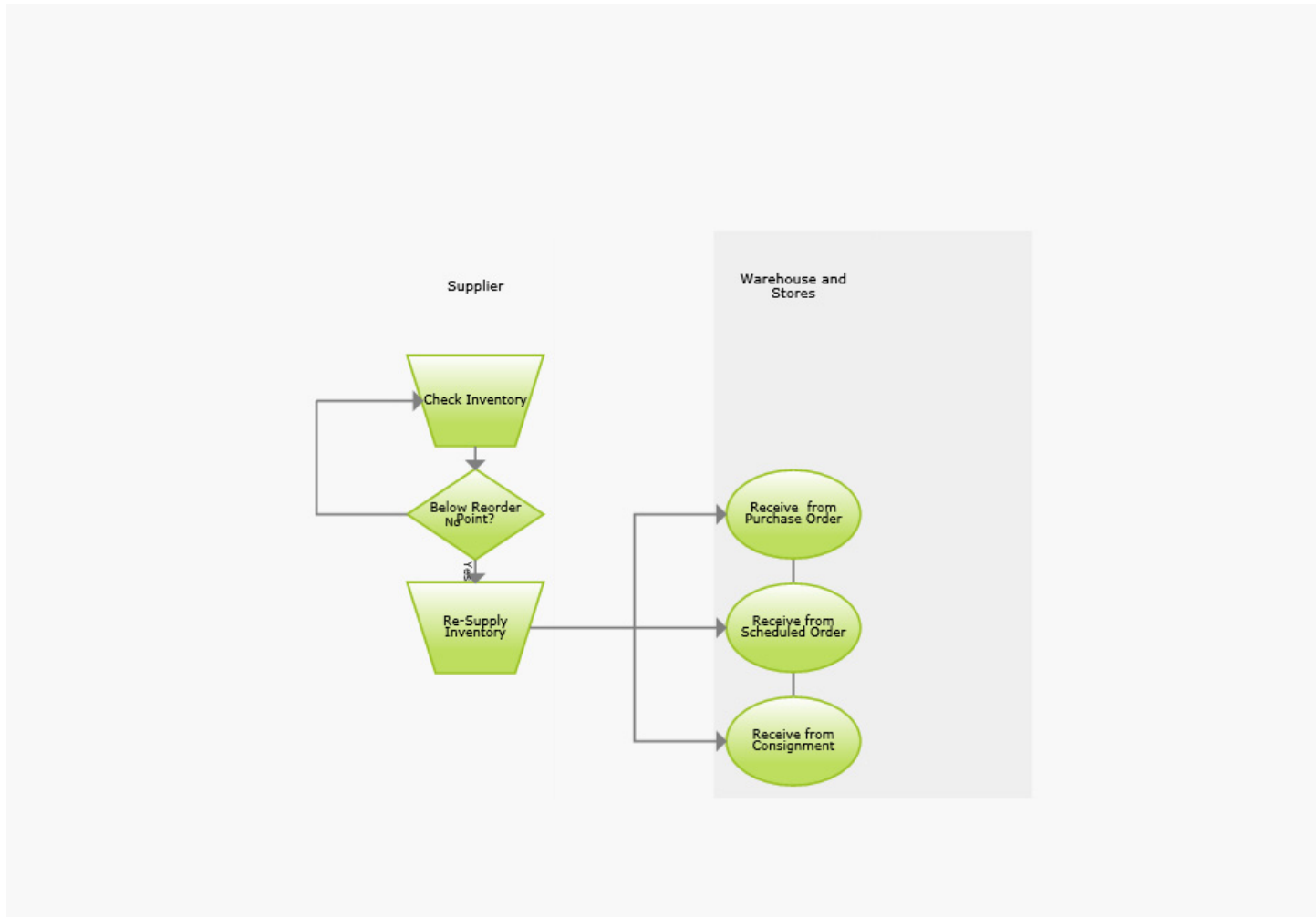


[Source_2_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Re-Supply Vendor-Managed Inventory

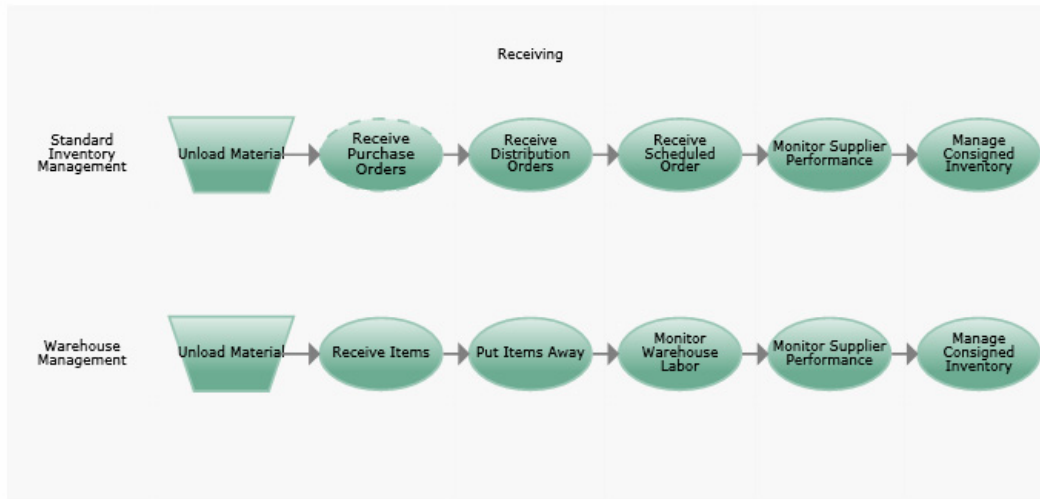


[Source_2_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Materials

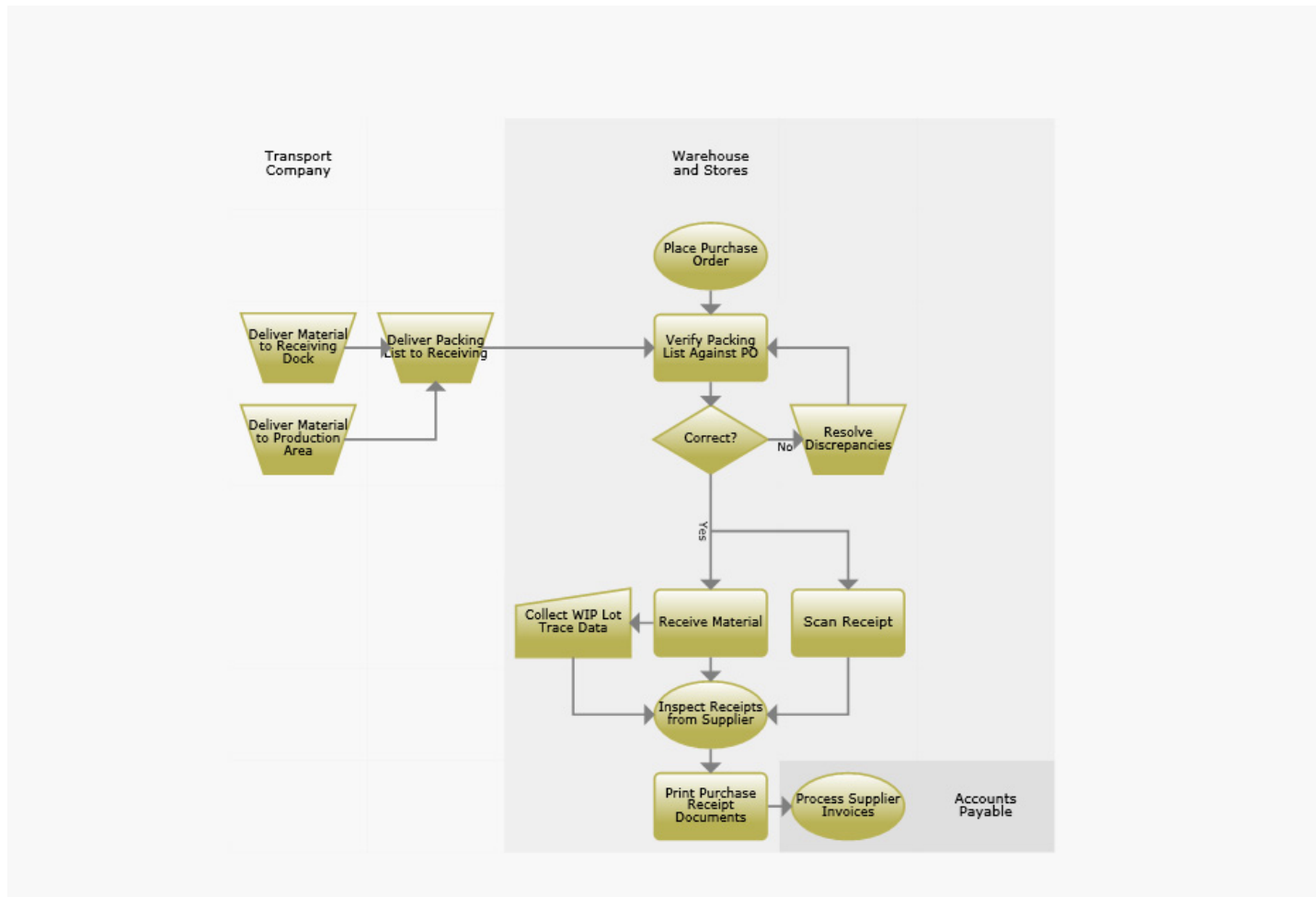


	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Standard Inventory Management

Receive Purchase Orders

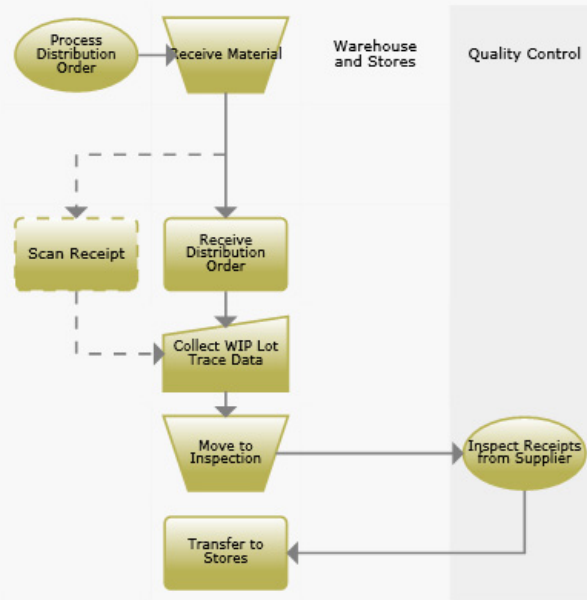


[Warehouse_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Distribution Orders

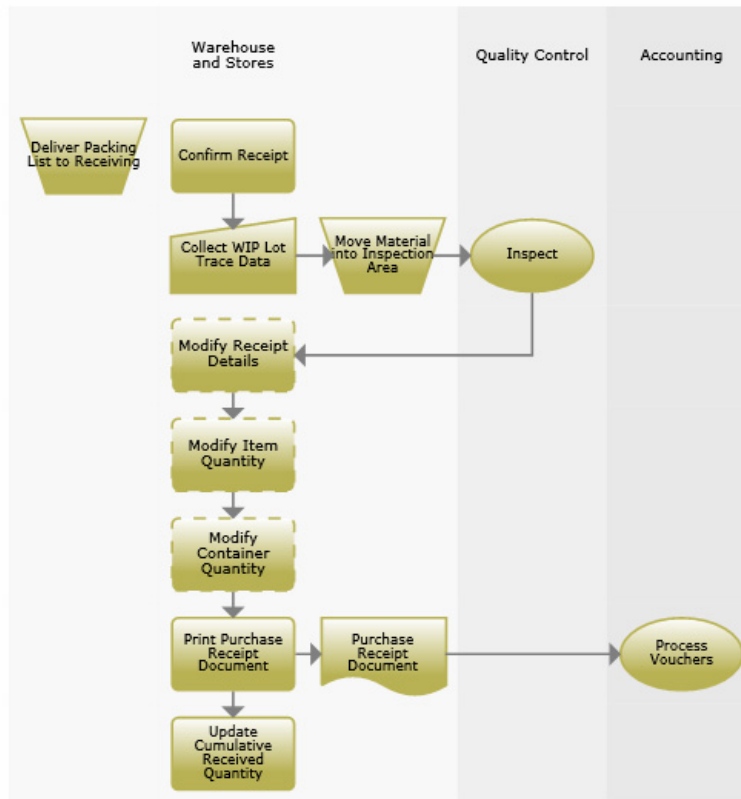


[Warehouse_1_8.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Scheduled Order

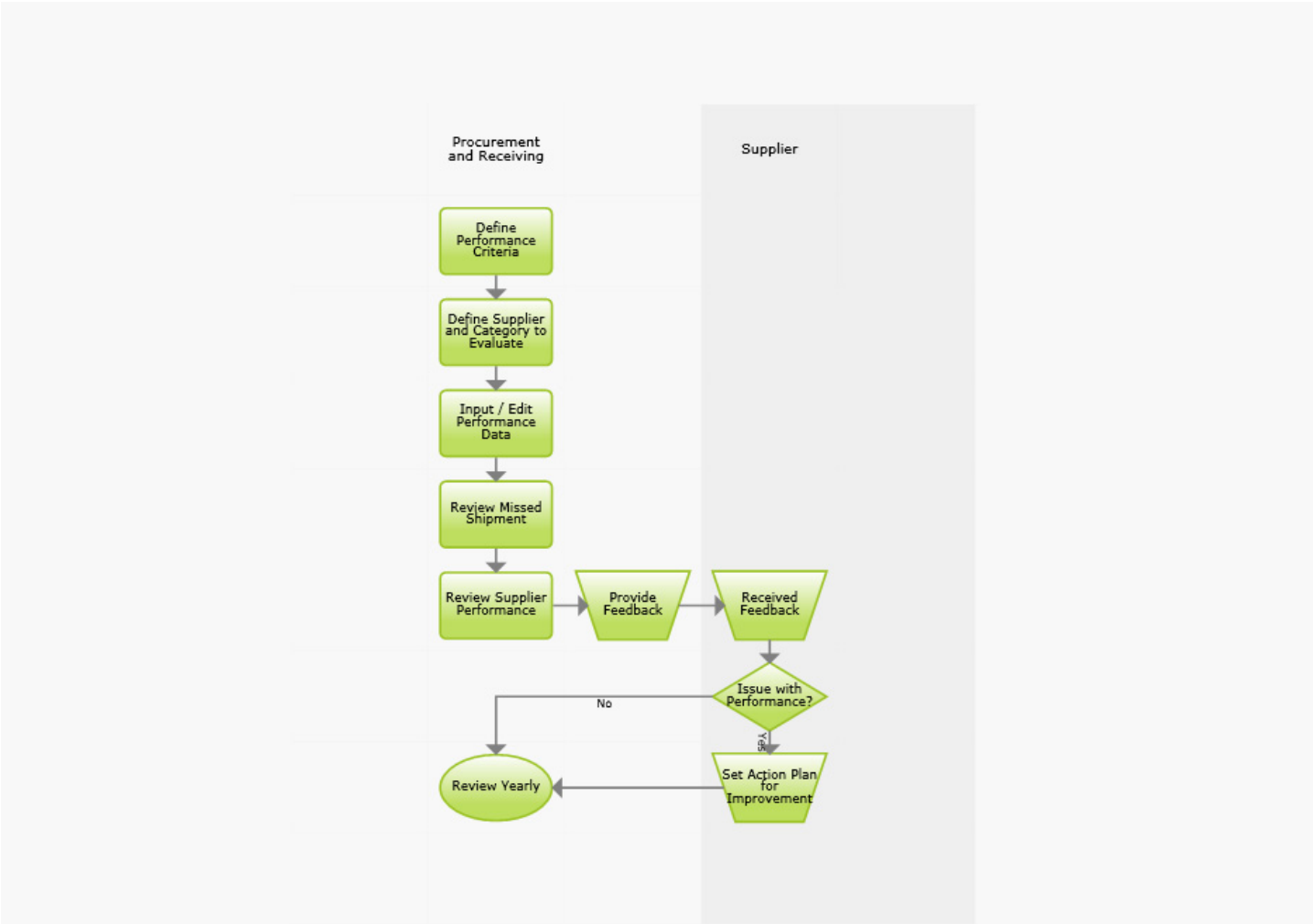


[Warehouse_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Monitor Supplier Performance

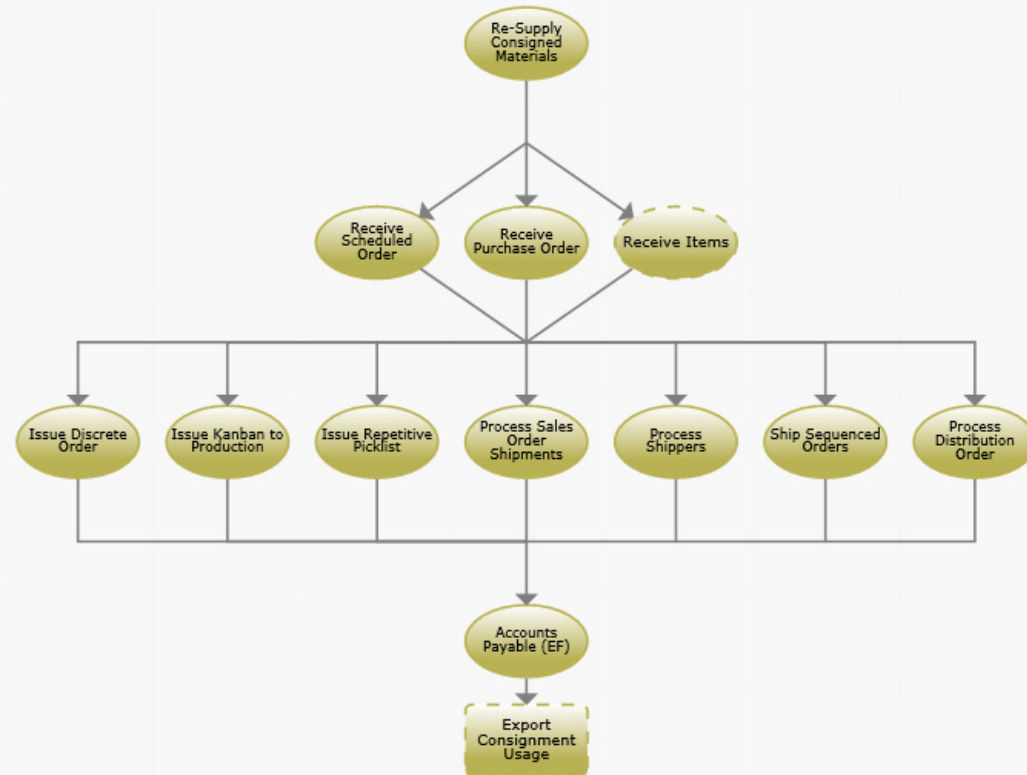


[Source_3_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Consigned Inventory

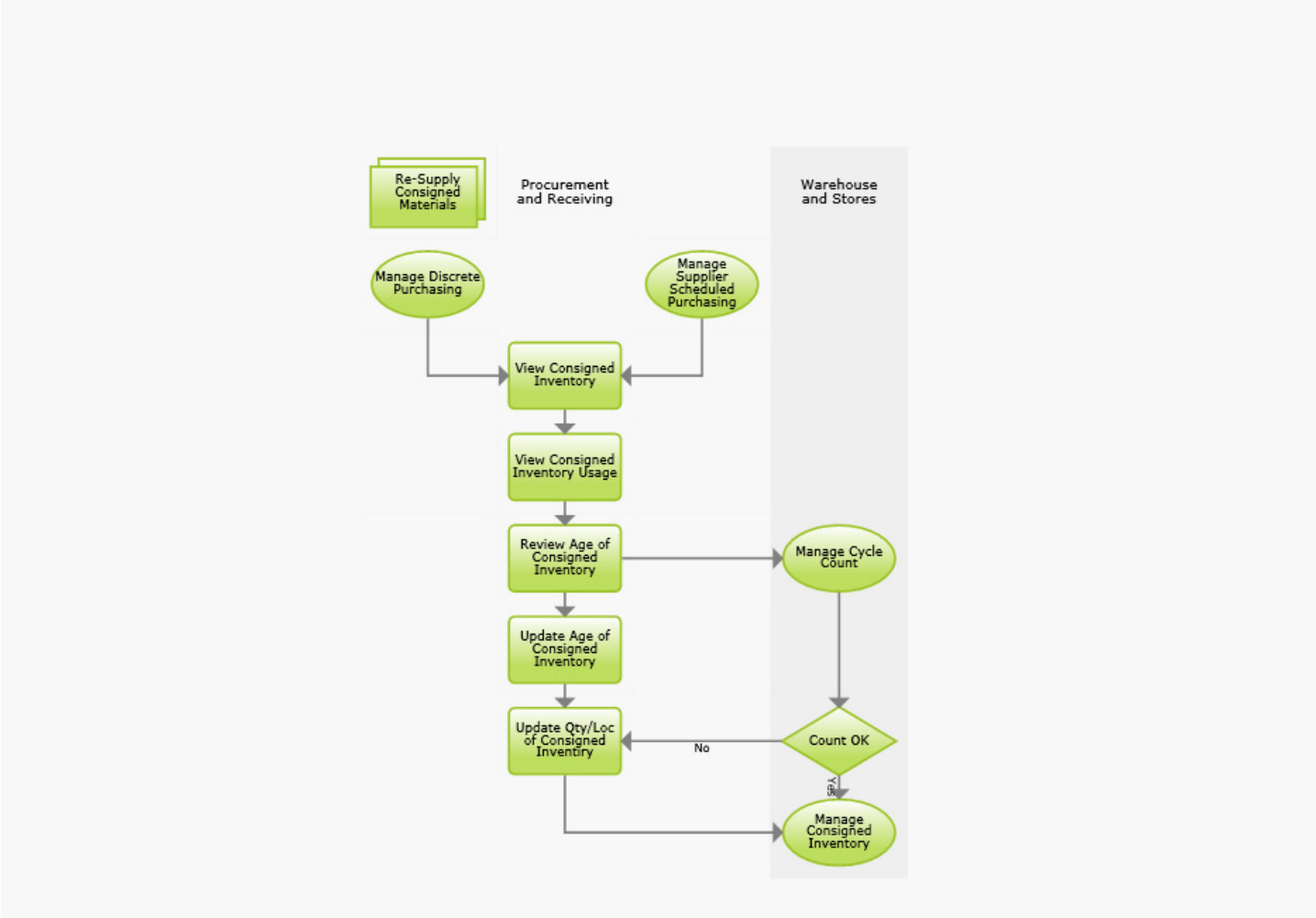


[Warehouse_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Re-Supply Consigned Materials

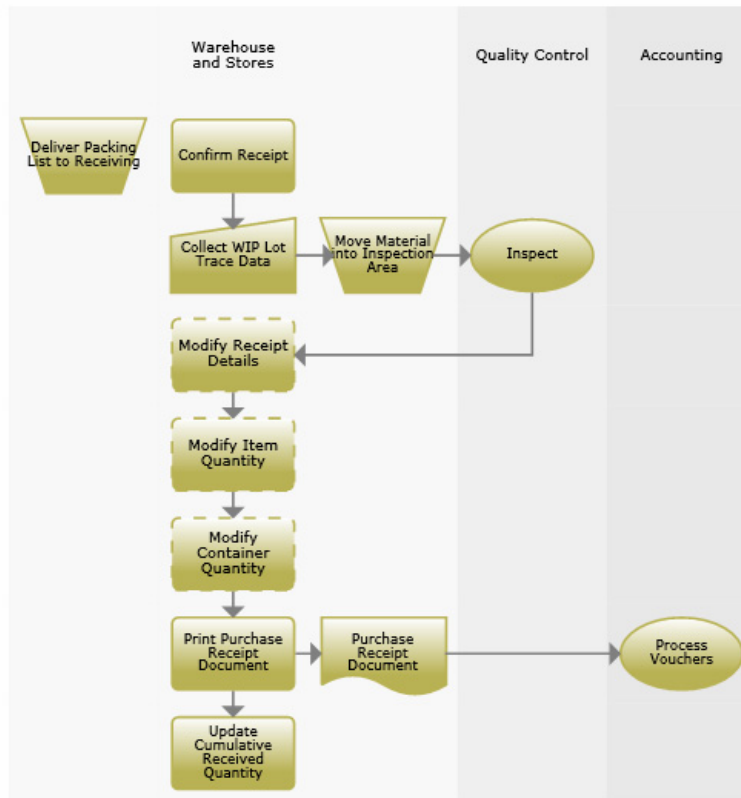


[Source_2_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Scheduled Order

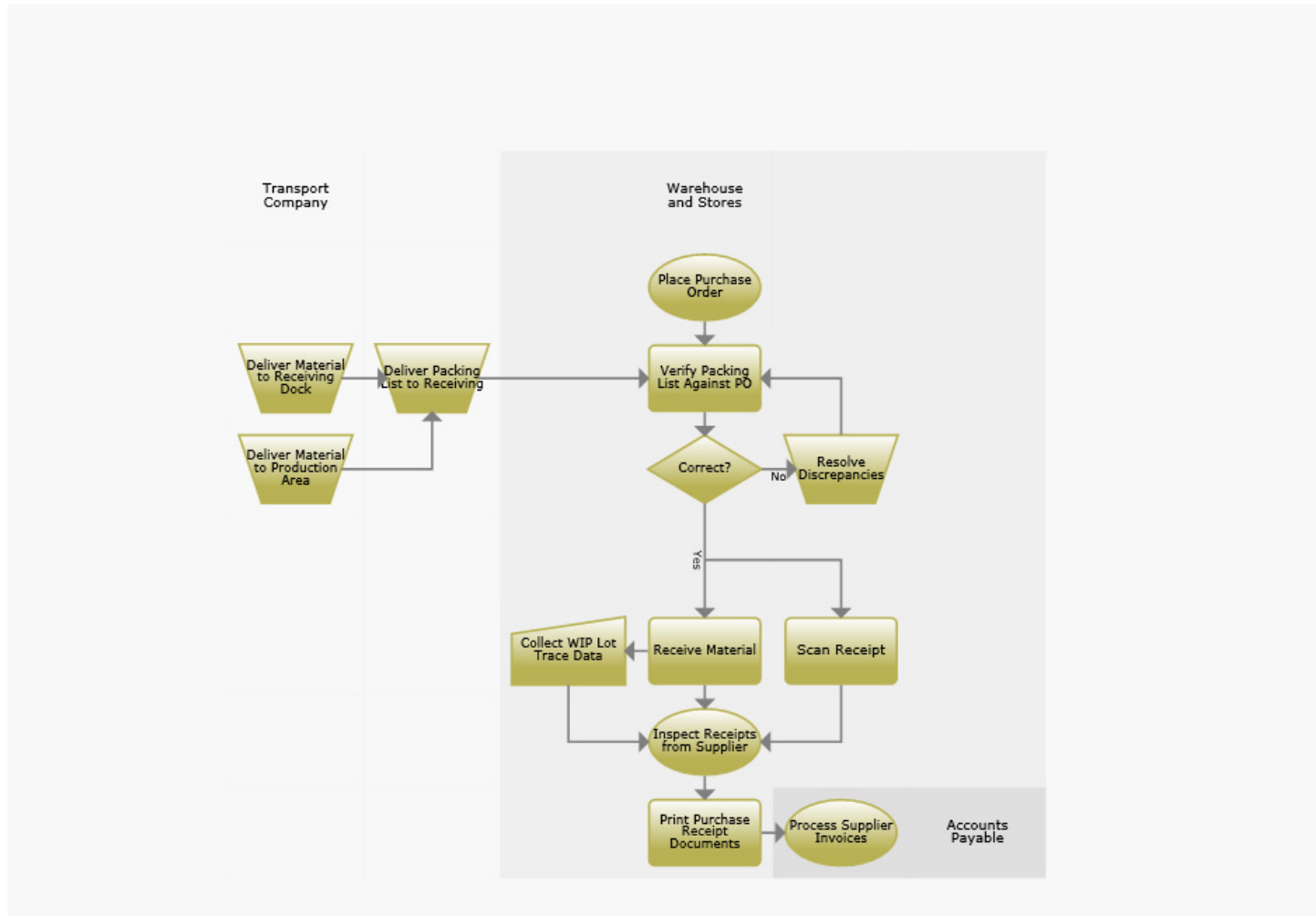


[Warehouse_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Purchase Order

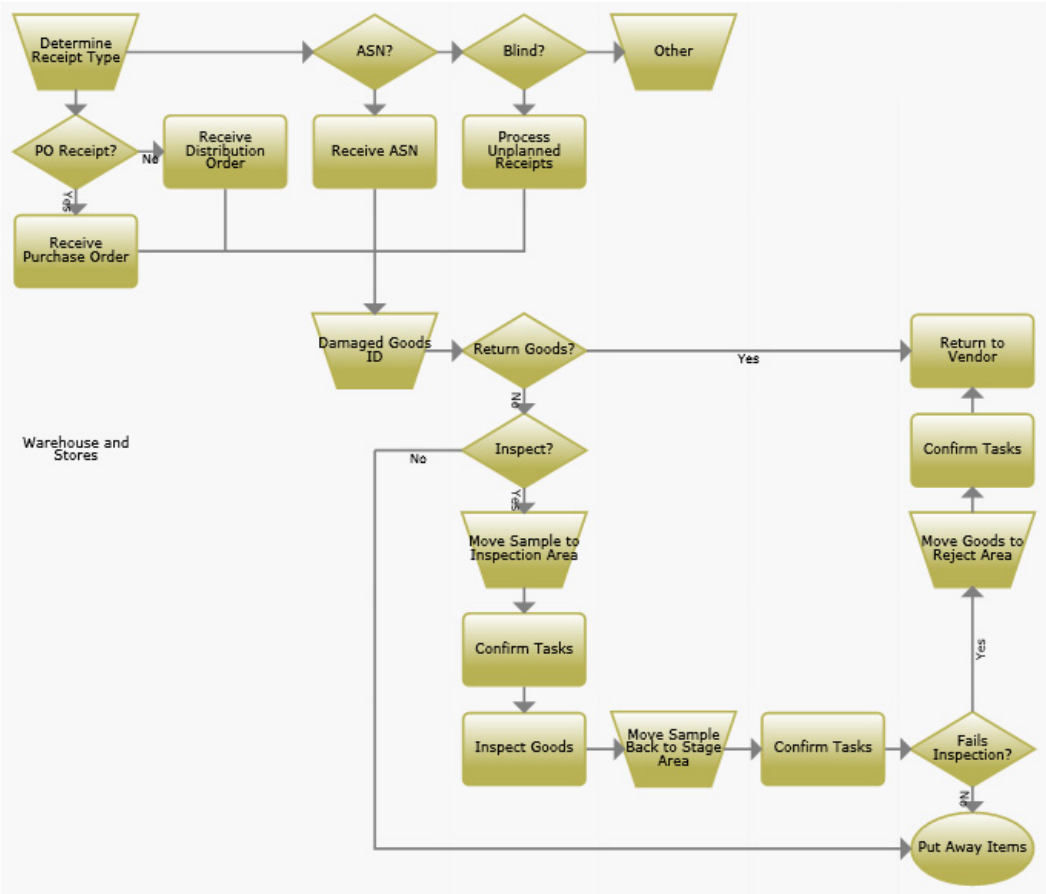


[Warehouse_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Items

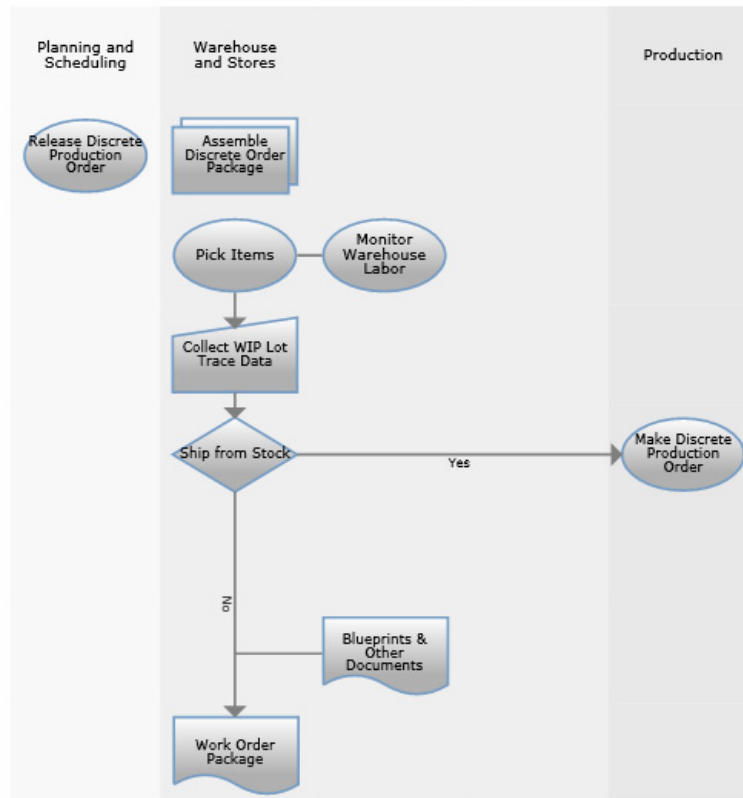


[Warehouse_6_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Issue Discrete Order

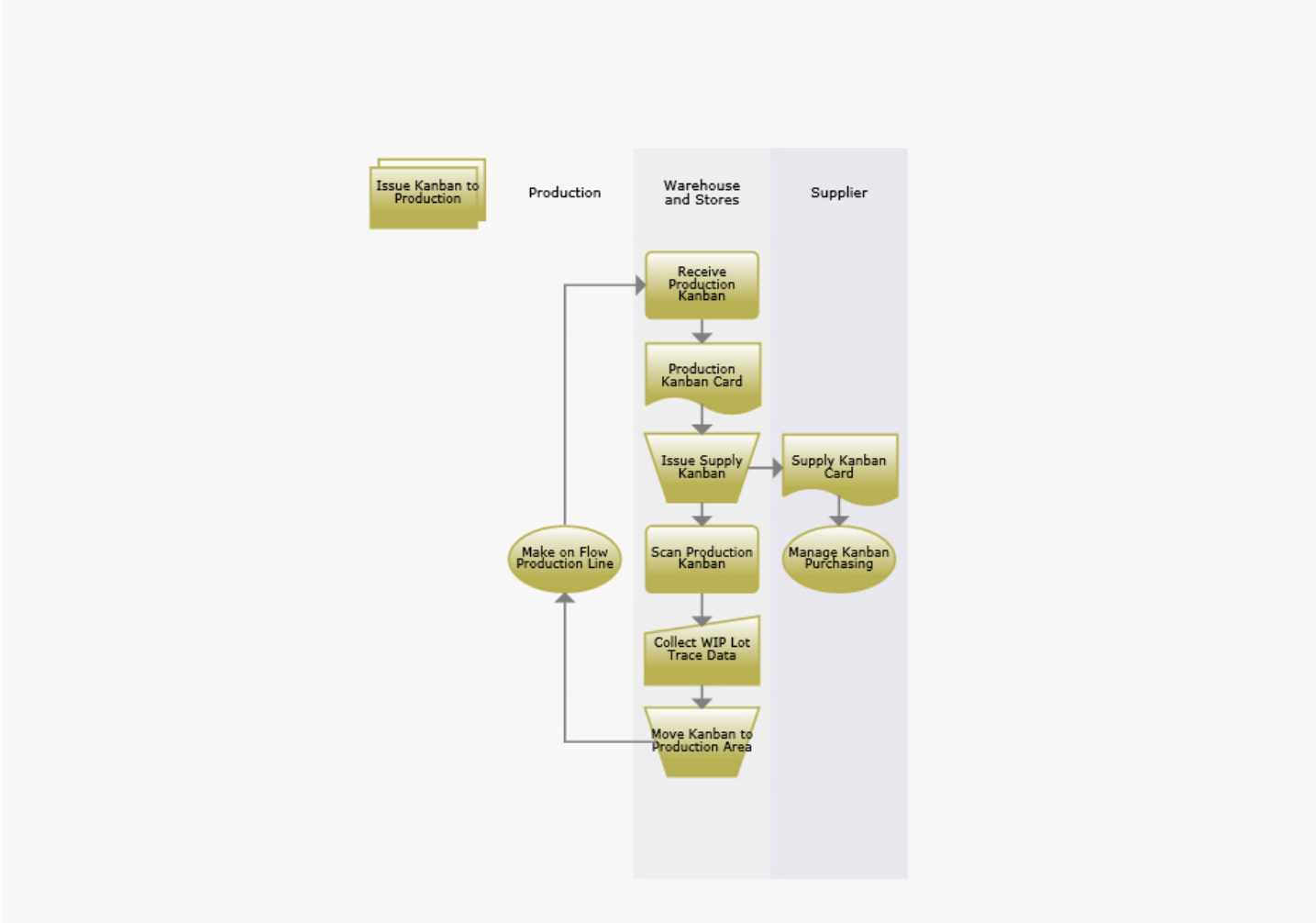


[Warehouse_2_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Issue Kanban to Production

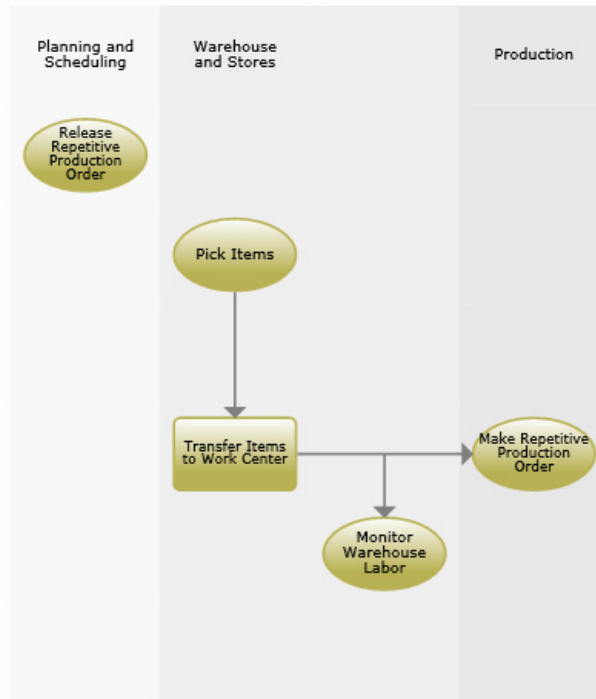


[Warehouse_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Issue Repetitive Picklist

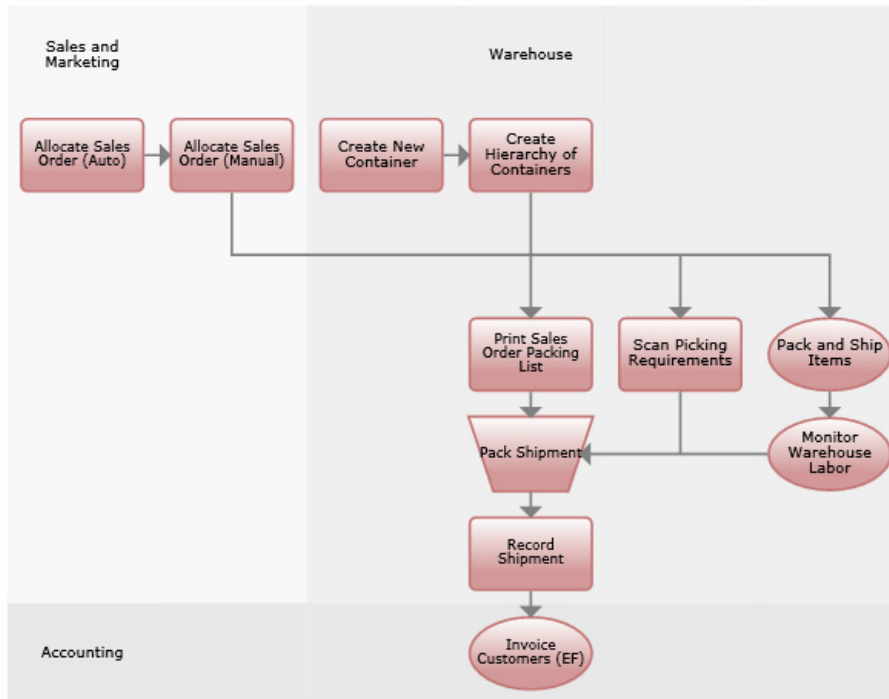


[Warehouse_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sales Order Shipments

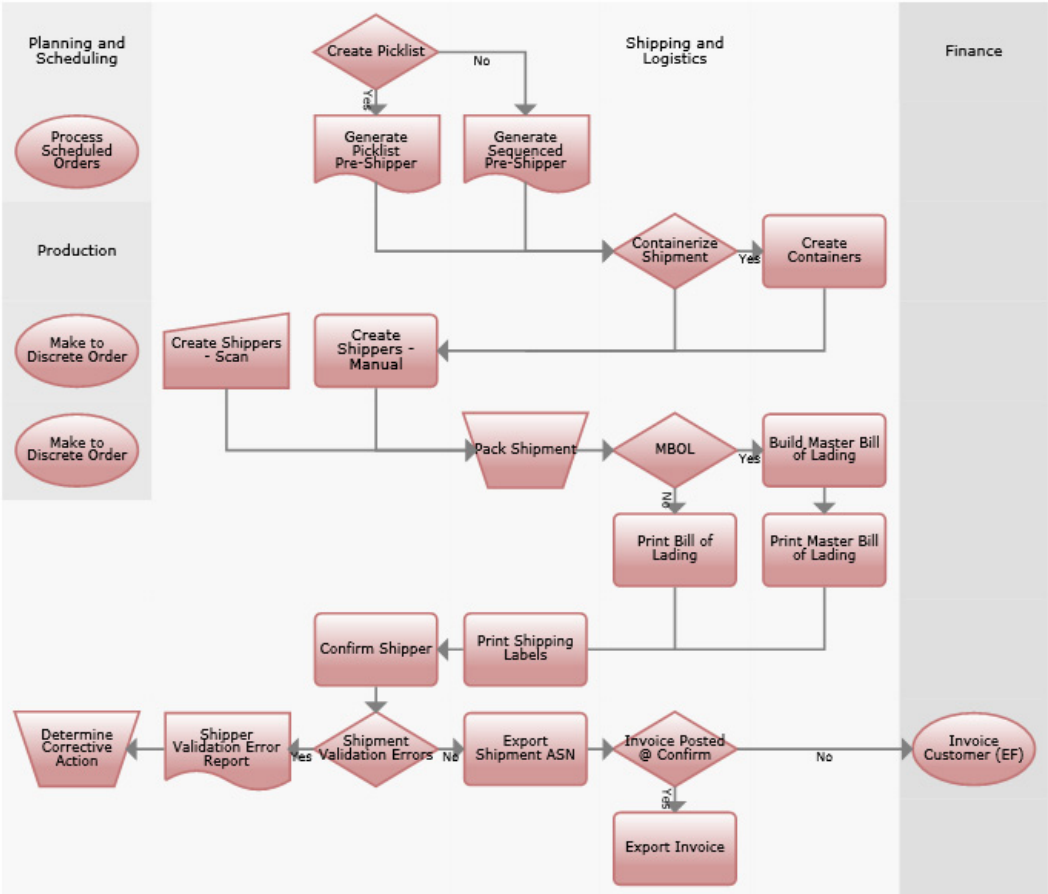


[Deliver_3_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Shippers

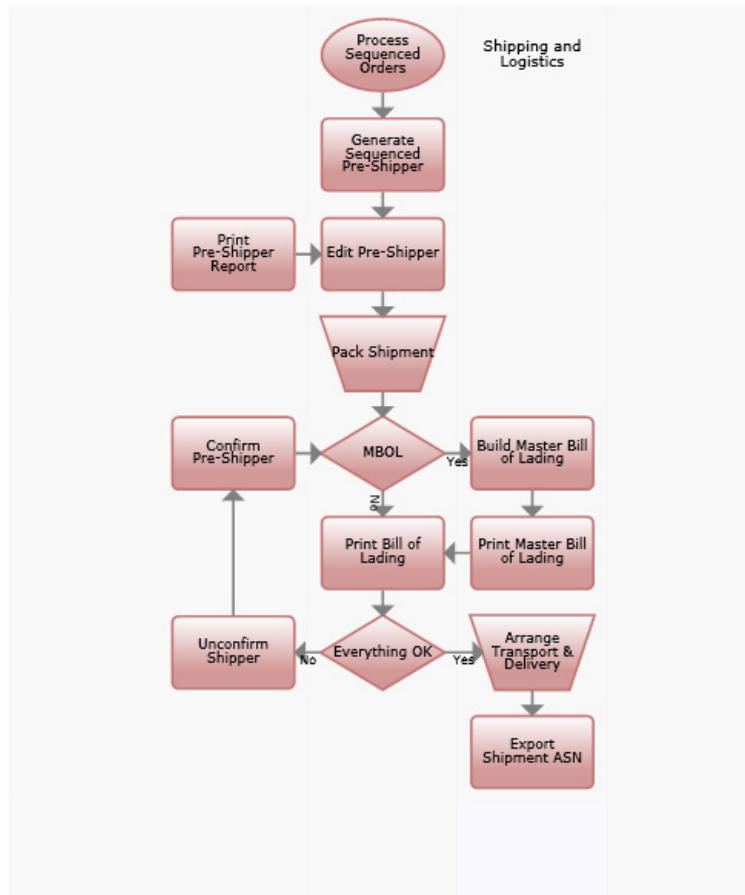


[Deliver_3_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Ship Sequenced Orders

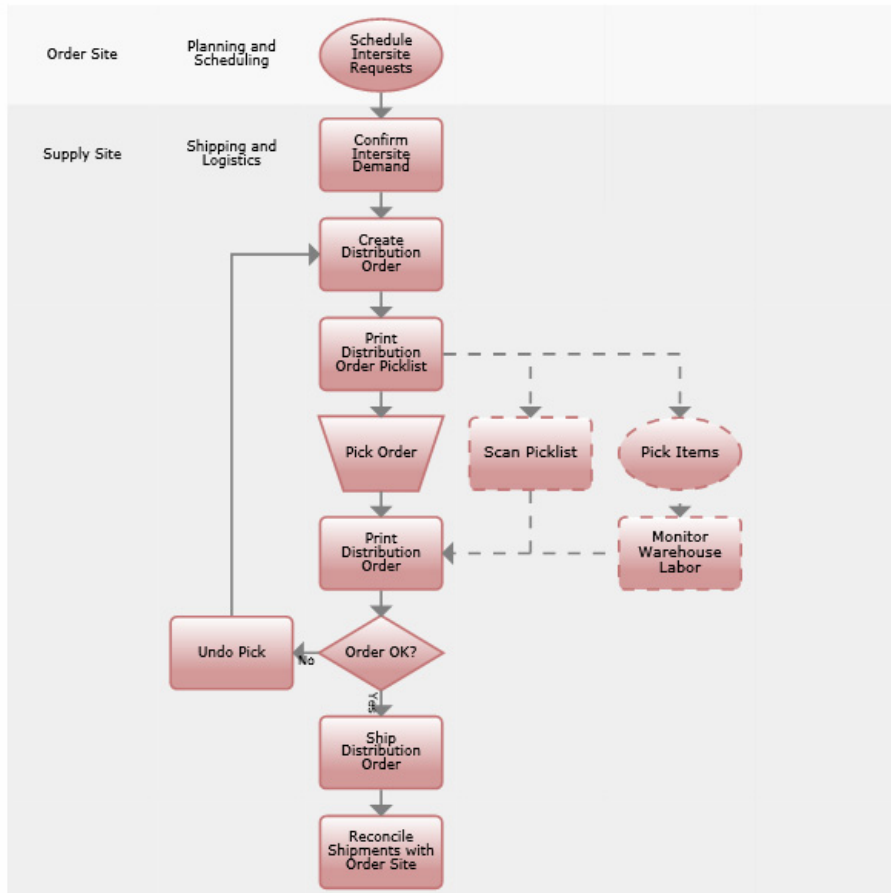


[Deliver_3_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Distribution Order

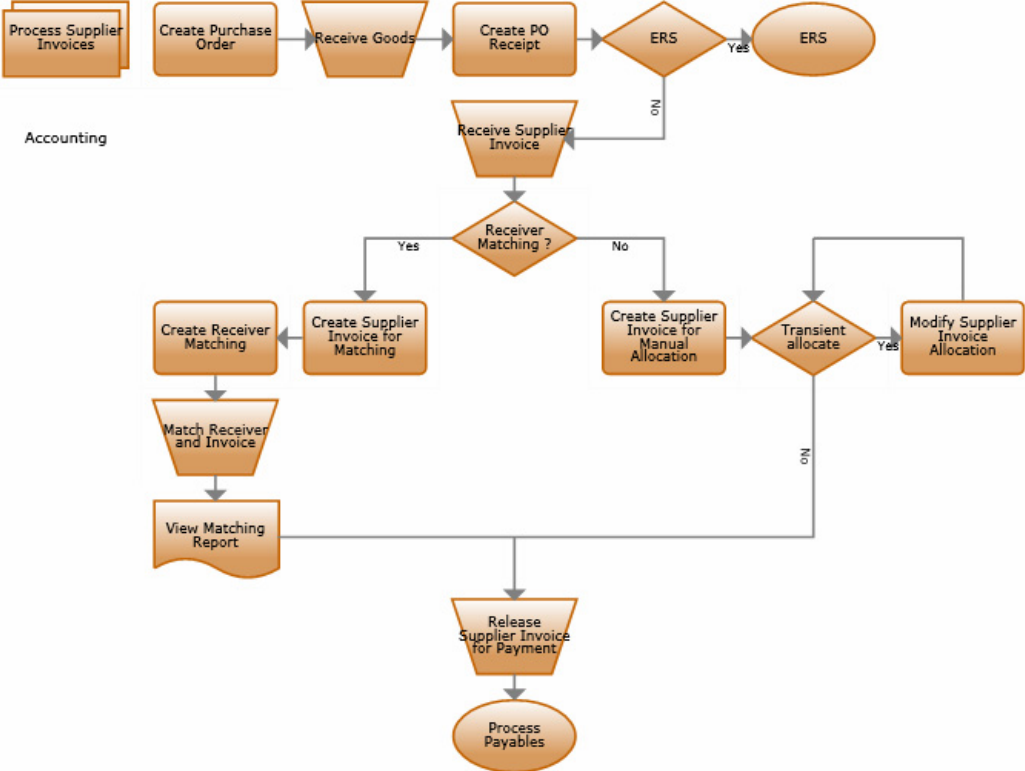


[Deliver_1_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Vouchers (EF)

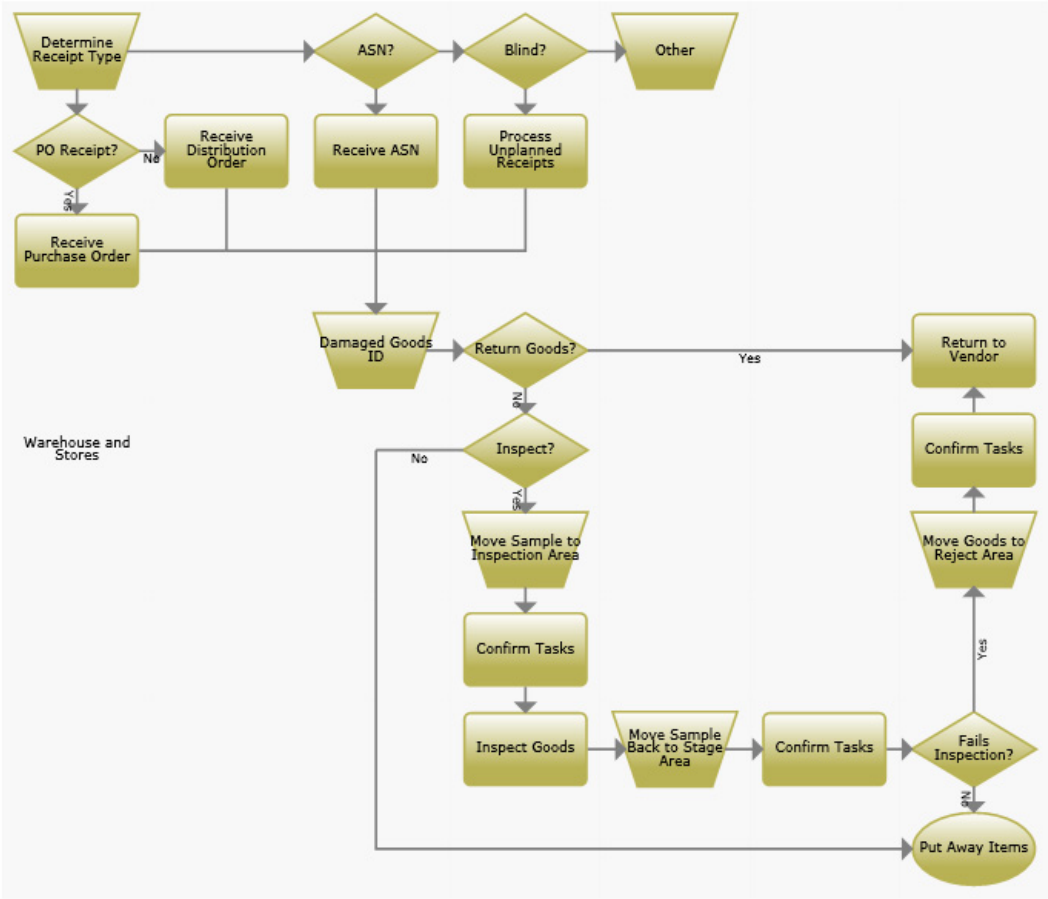


	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Advanced Inventory Management

Receive Items

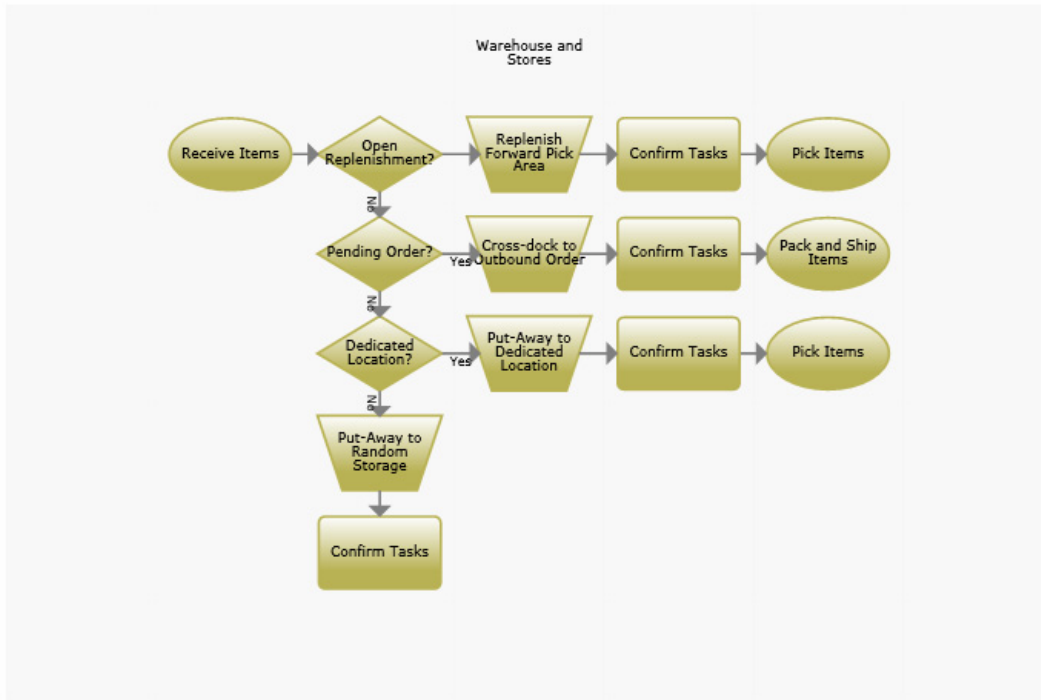


[Warehouse_6_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Put Items Away

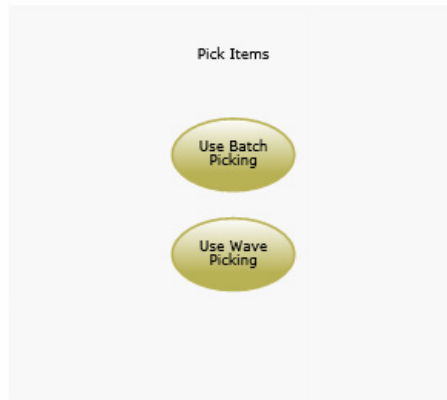


[Warehouse_6_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Pick Items

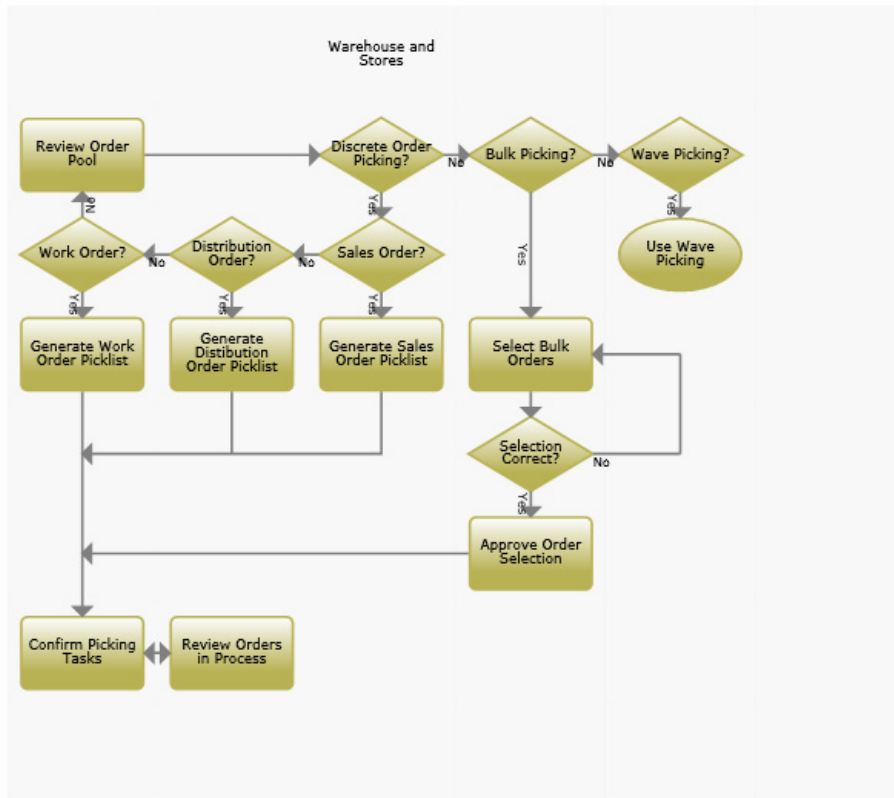


[Warehouse_6_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Use Batch Picking

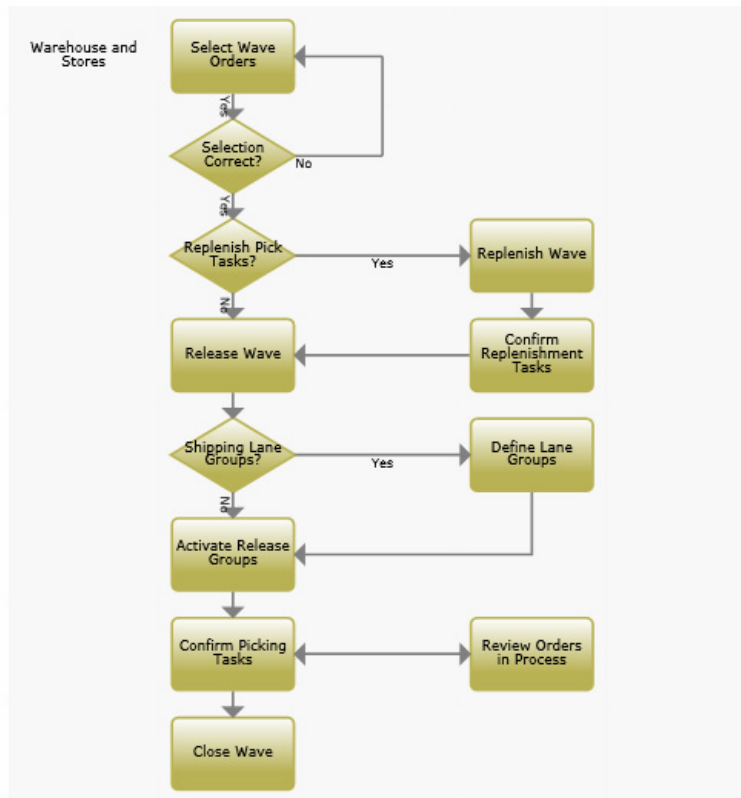


[Warehouse_6_4_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Use Wave Picking

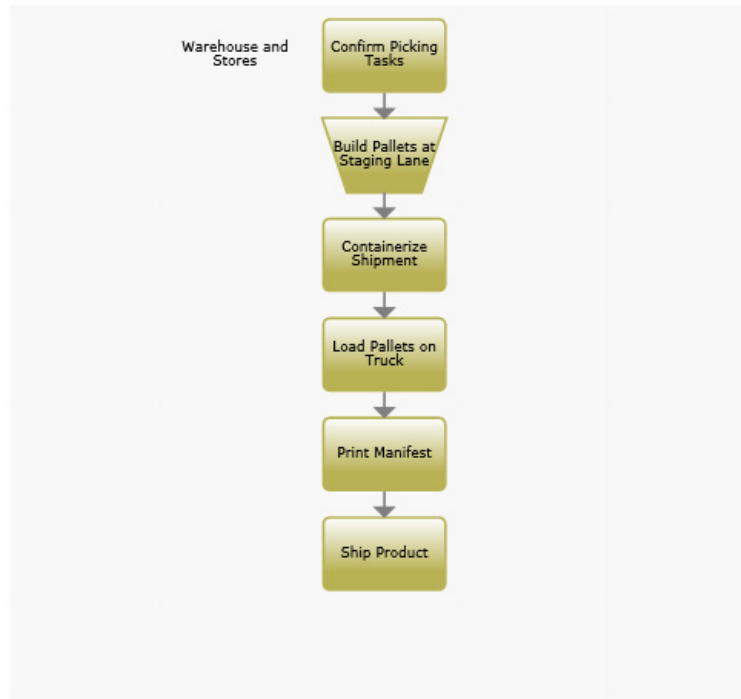


[Warehouse_6_4_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Pack and Ship Items

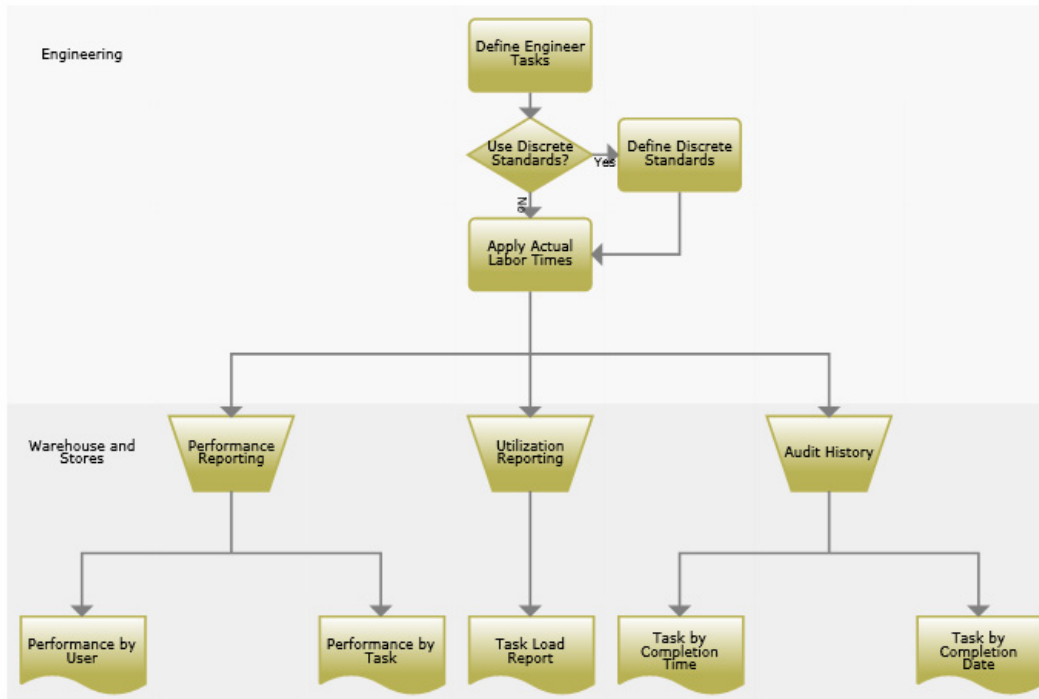


[Warehouse_6_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Monitor Warehouse Labor

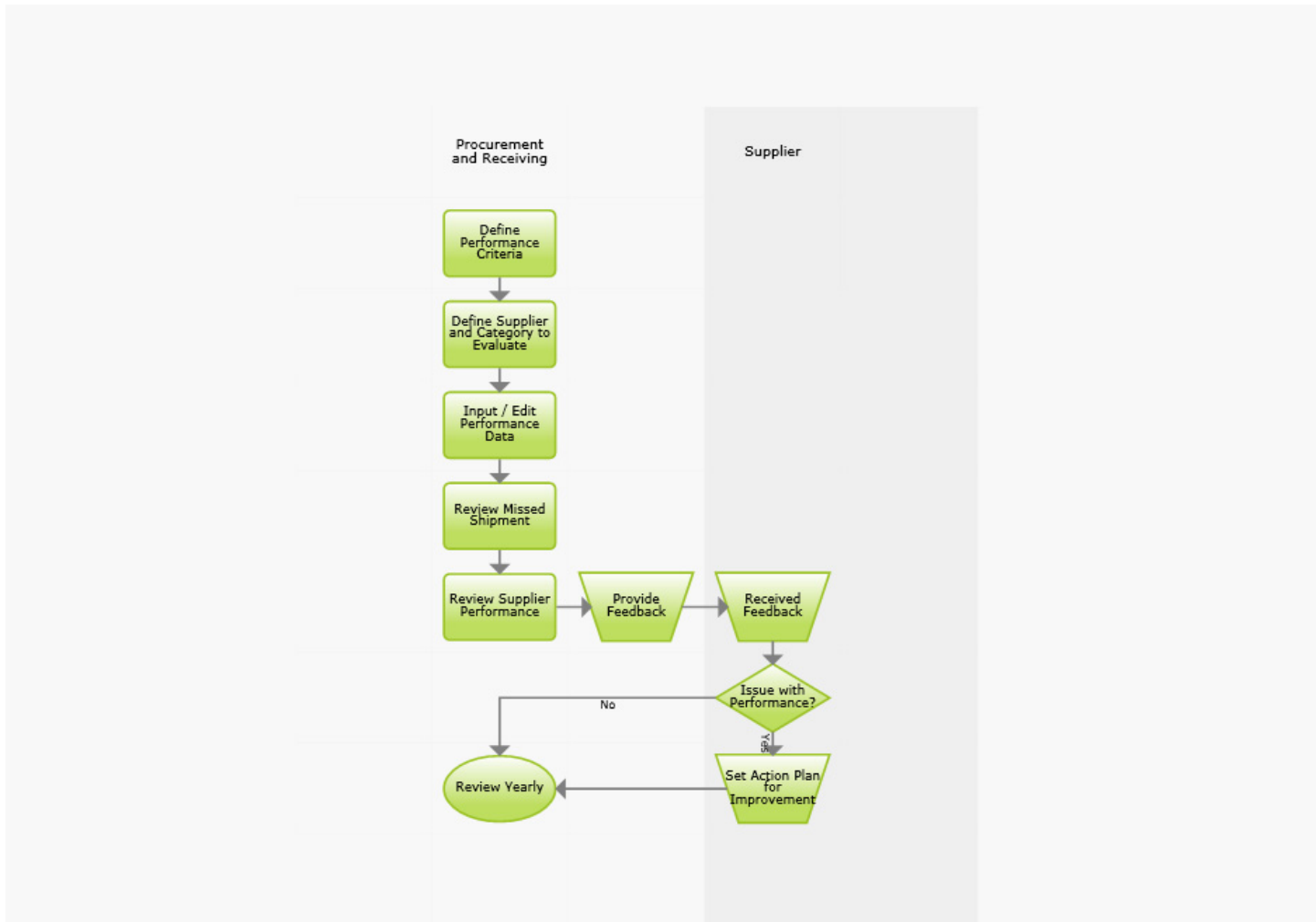


[Warehouse_6_7.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Monitor Supplier Performance

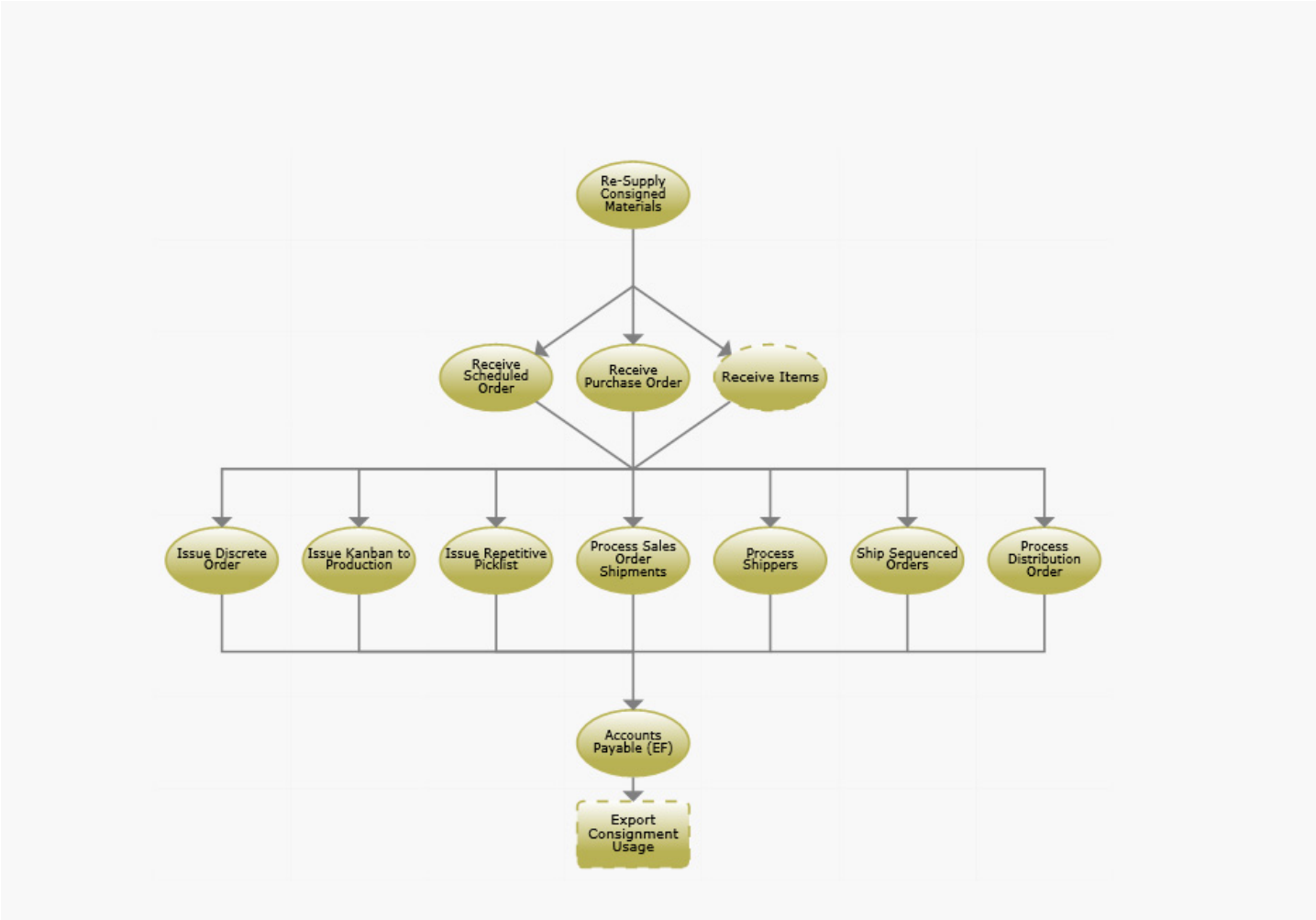


[Source_3_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Consigned Inventory

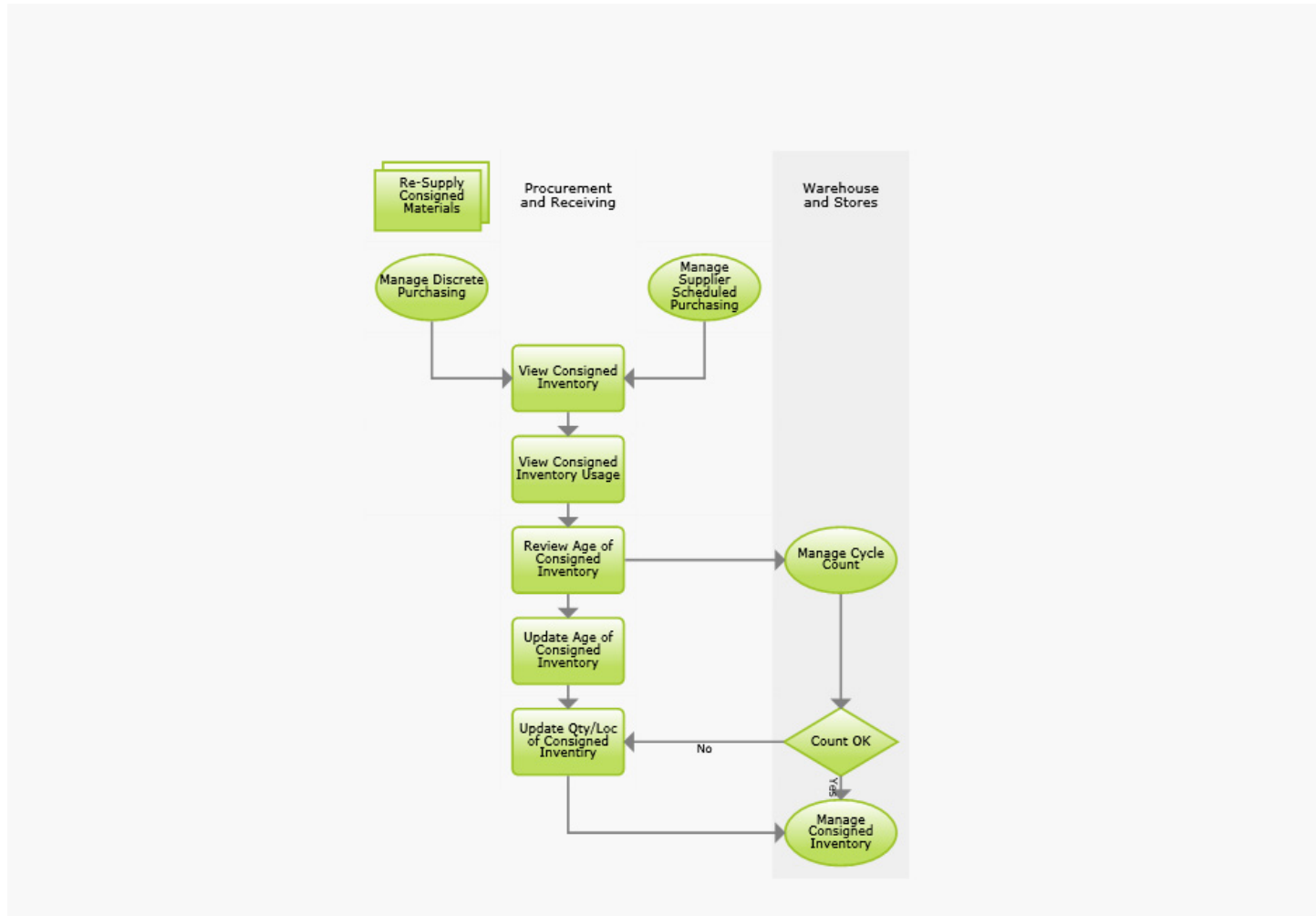


[Warehouse_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Re-Supply Consigned Materials

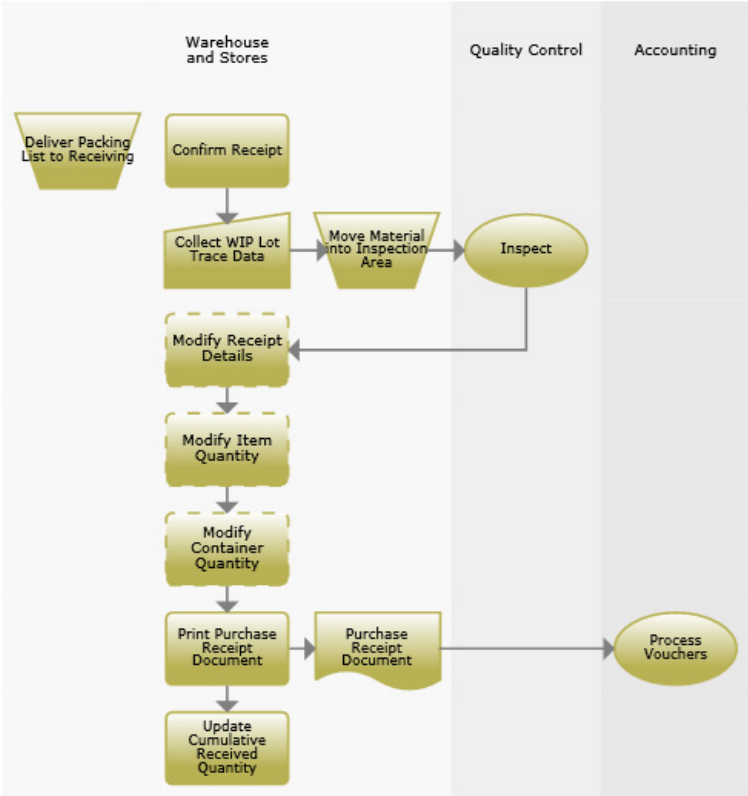


[Source_2_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Scheduled Order

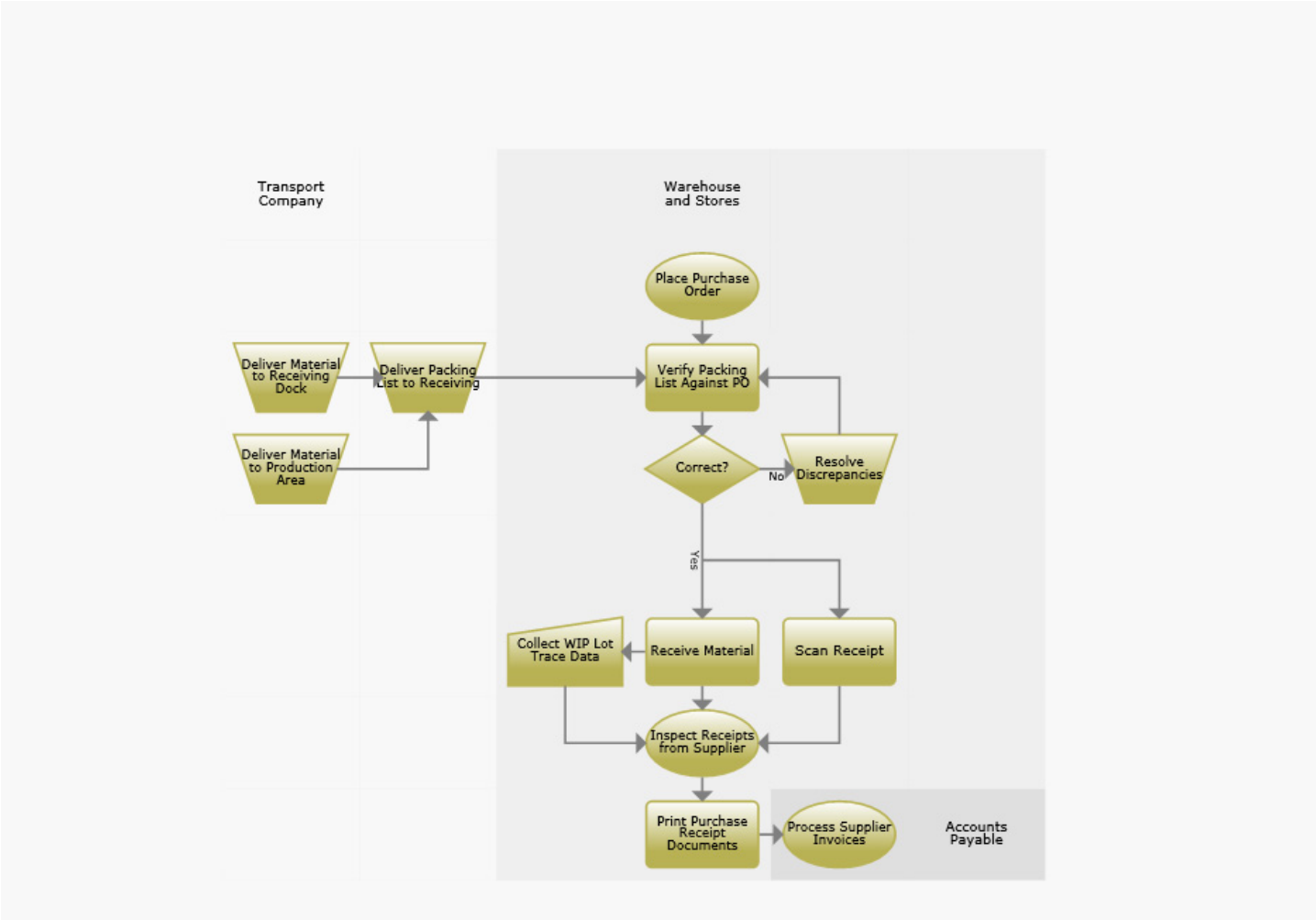


[Warehouse_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Purchase Order

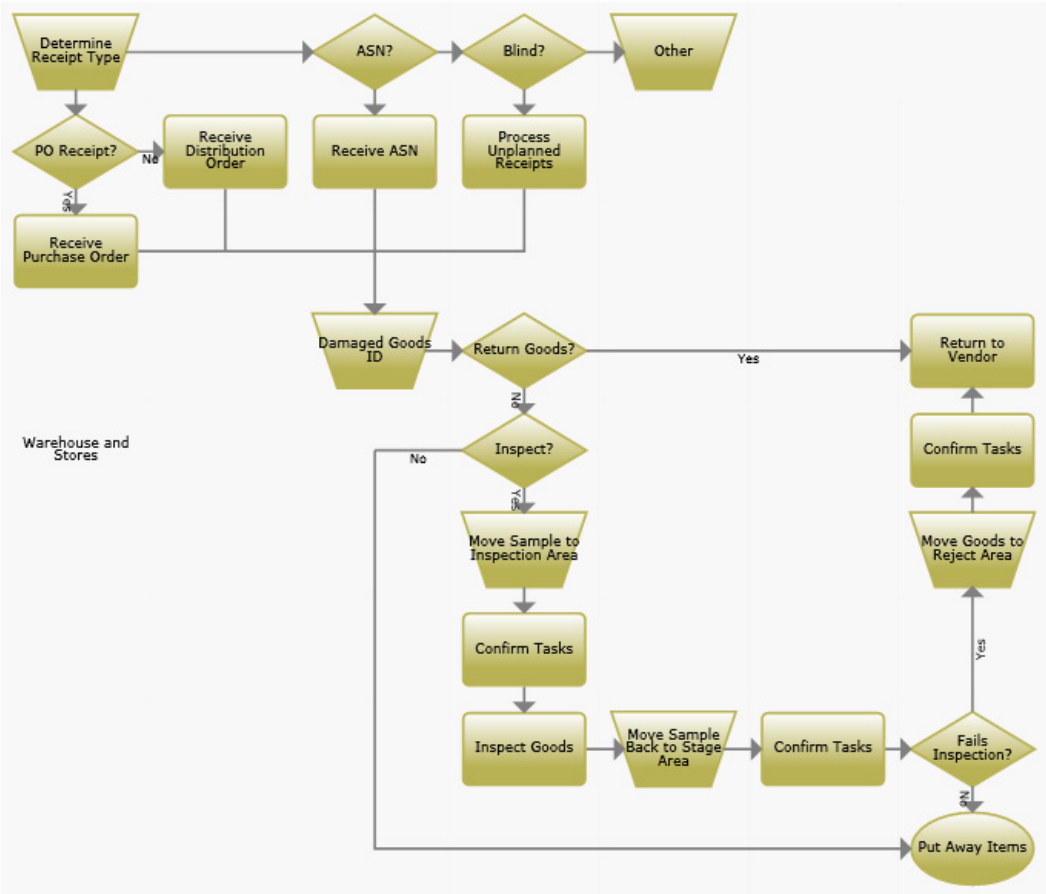


[Warehouse_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Receive Items

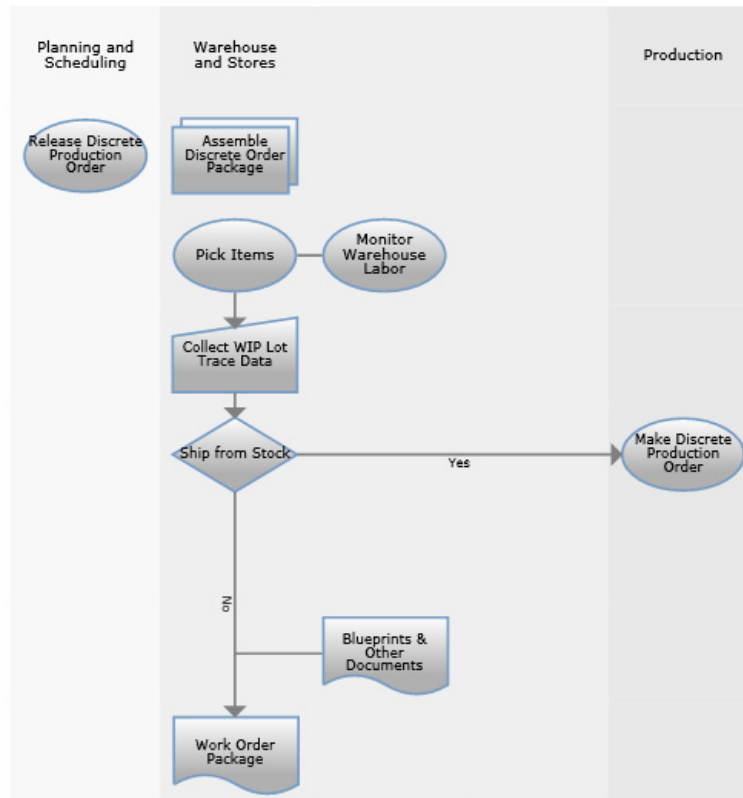


[Warehouse_6_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Issue Discrete Order

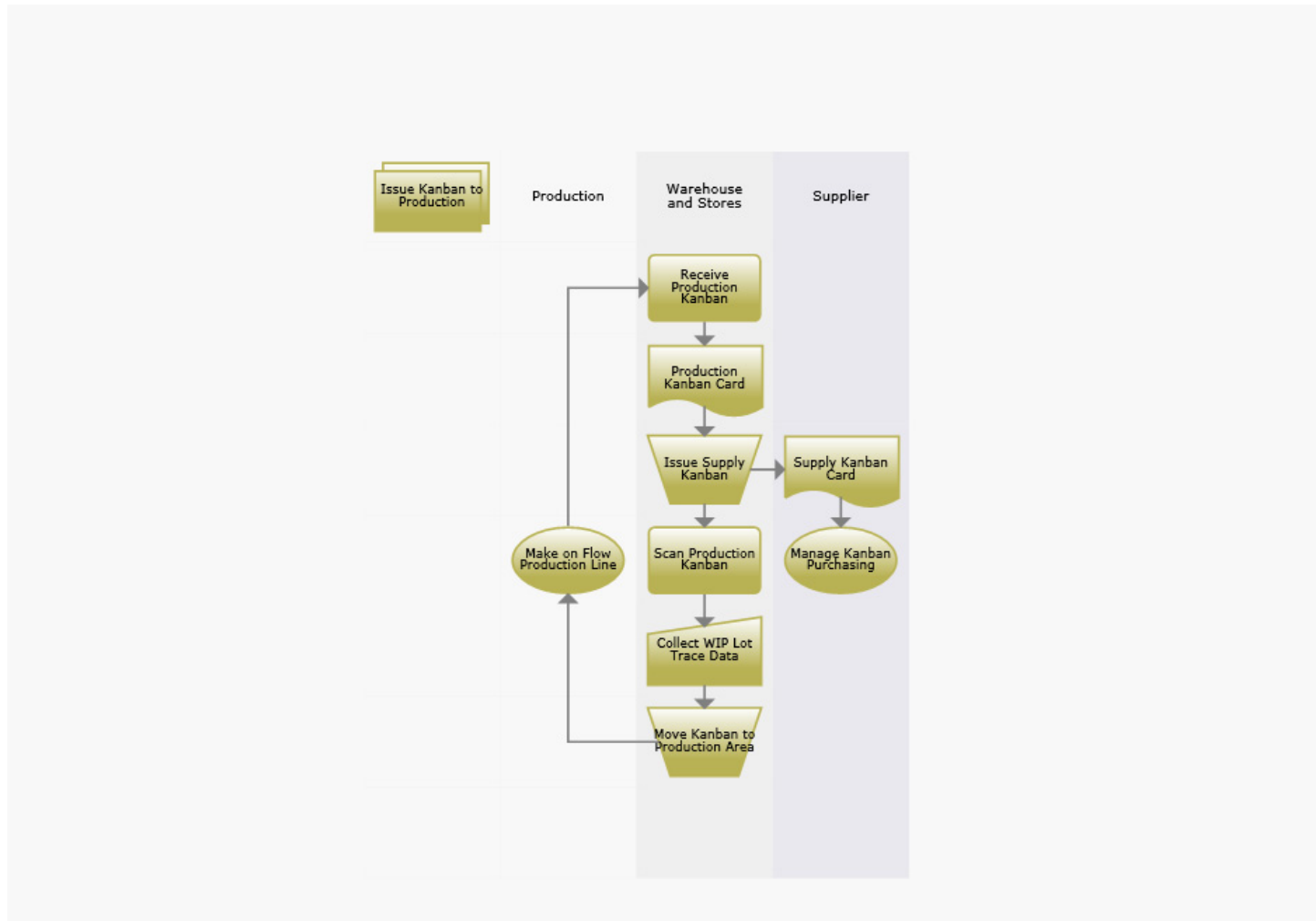


[Warehouse_2_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Issue Kanban to Production

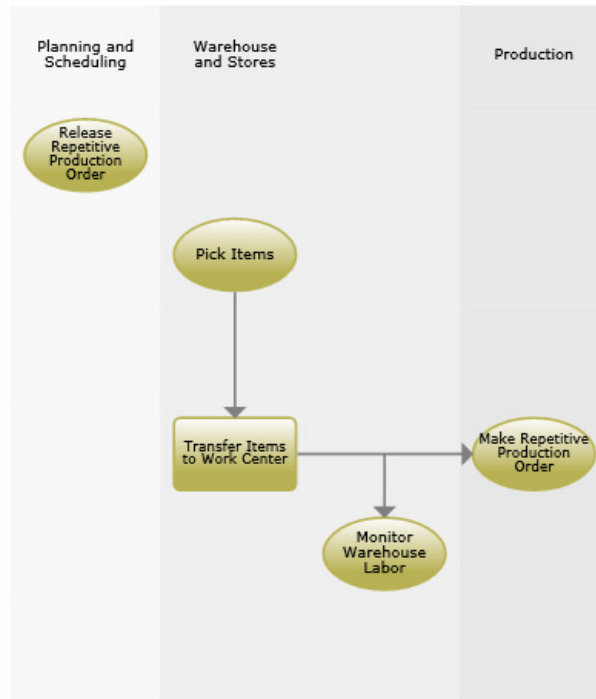


[Warehouse_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Issue Repetitive Picklist

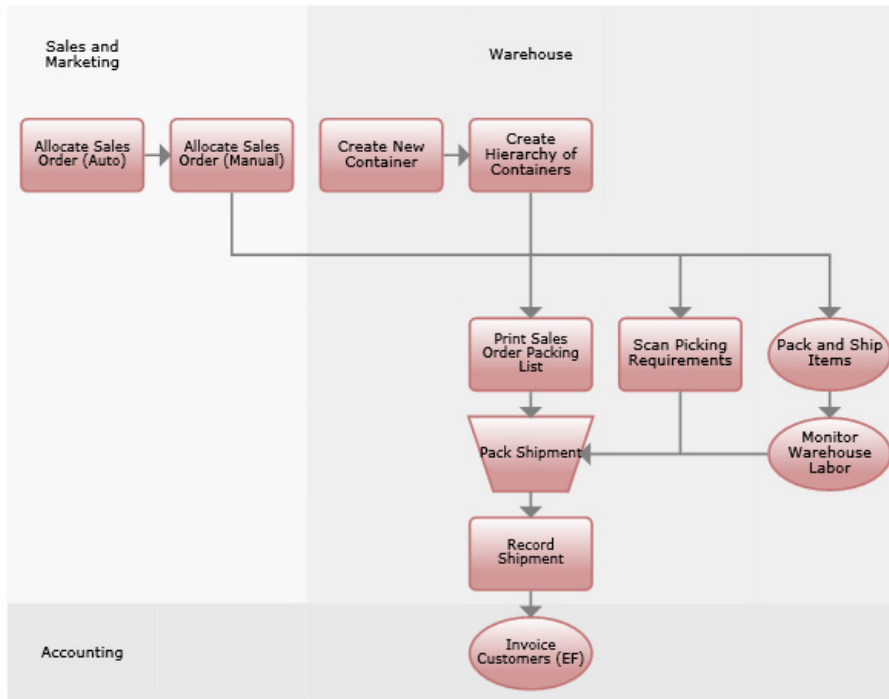


[Warehouse_2_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Sales Order Shipments

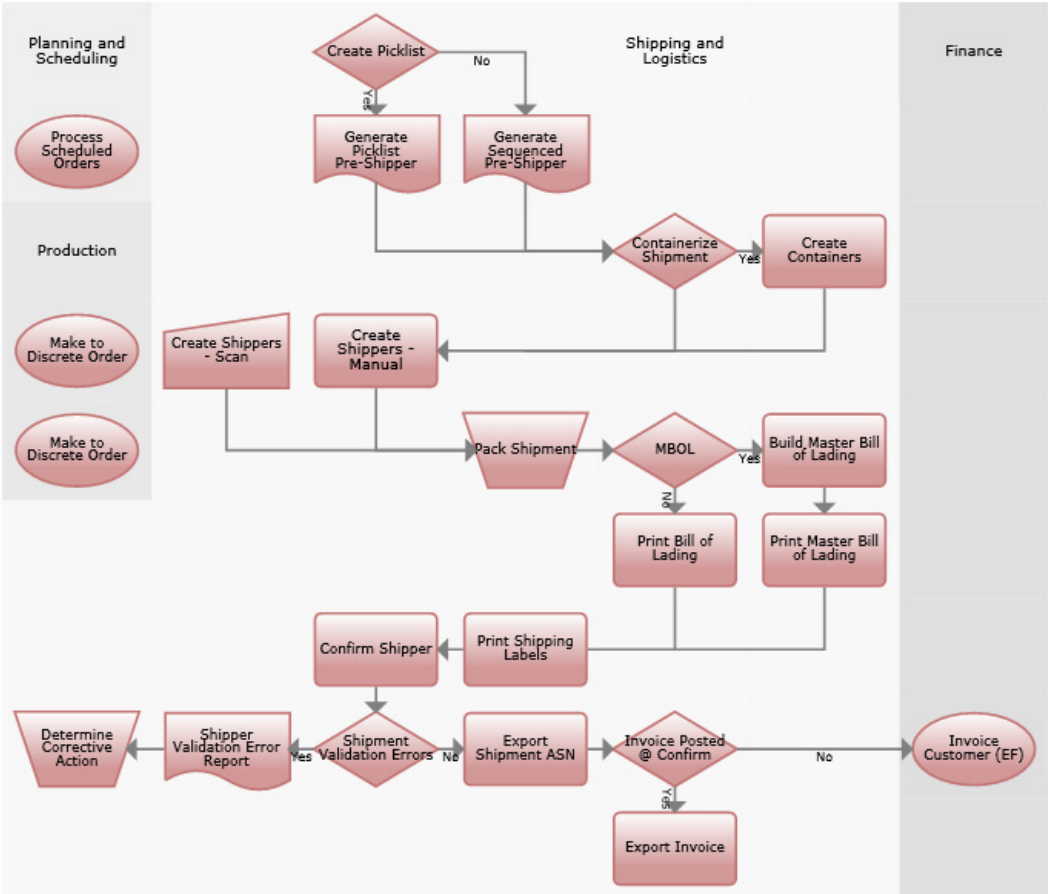


[Deliver_3_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Shippers

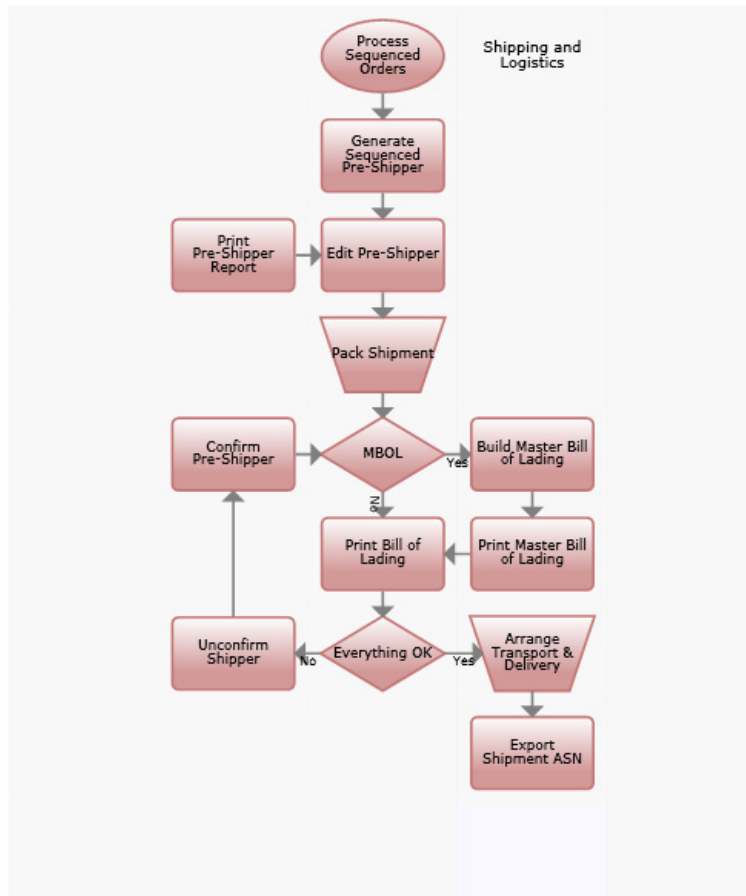


[Deliver_3_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Ship Sequenced Orders

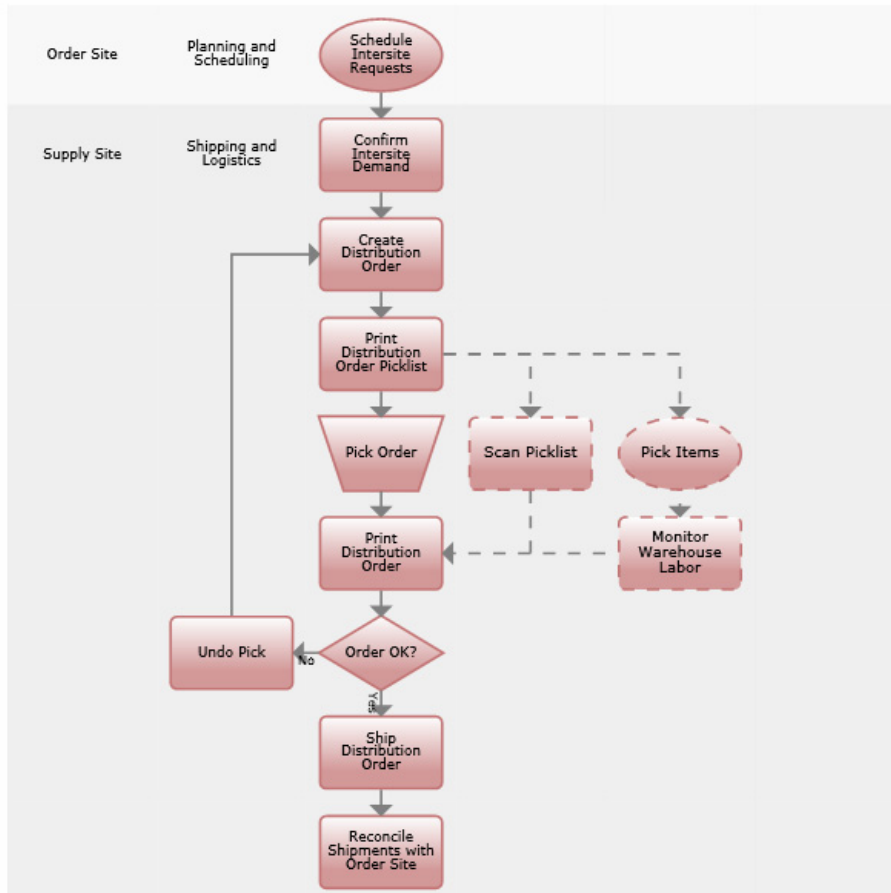


[Deliver_3_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Distribution Order

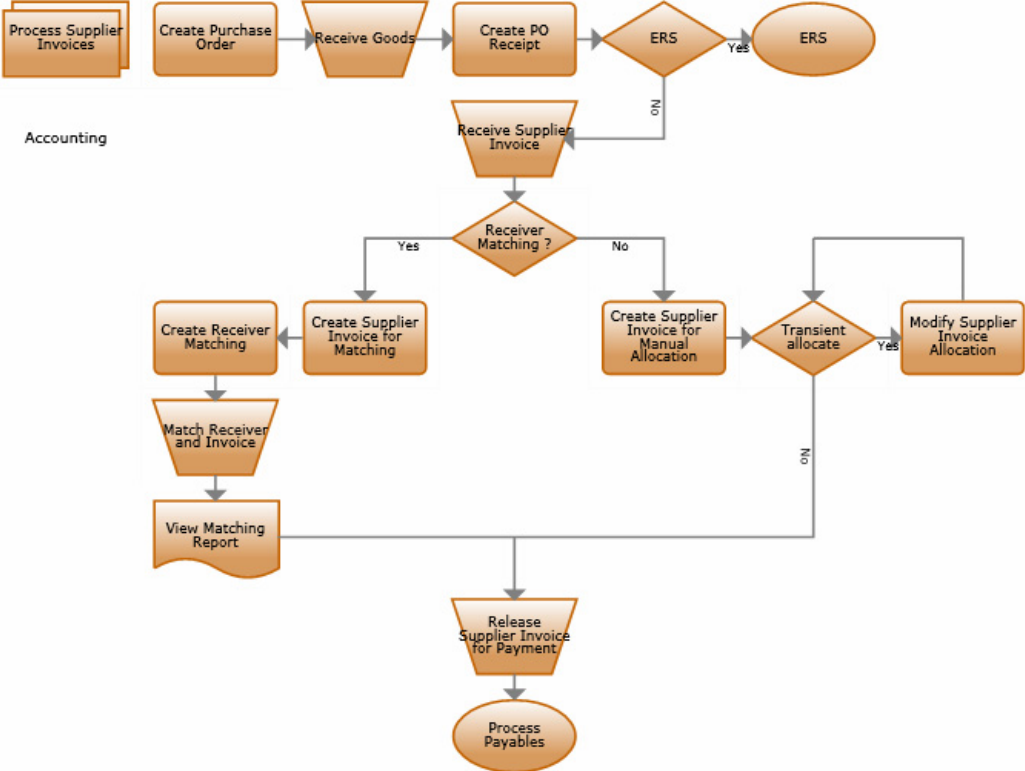


[Deliver_1_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Vouchers (EF)

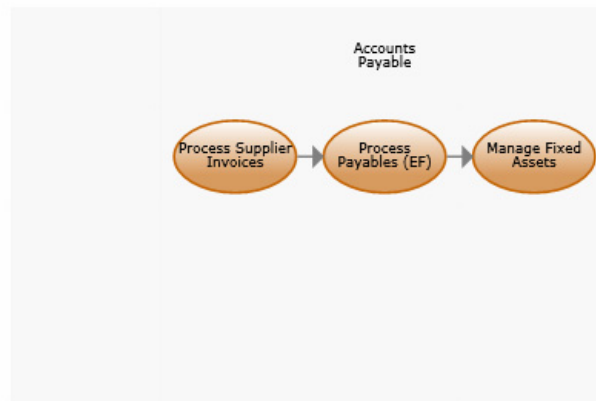


[FinanceEF_4_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Pay Supplier

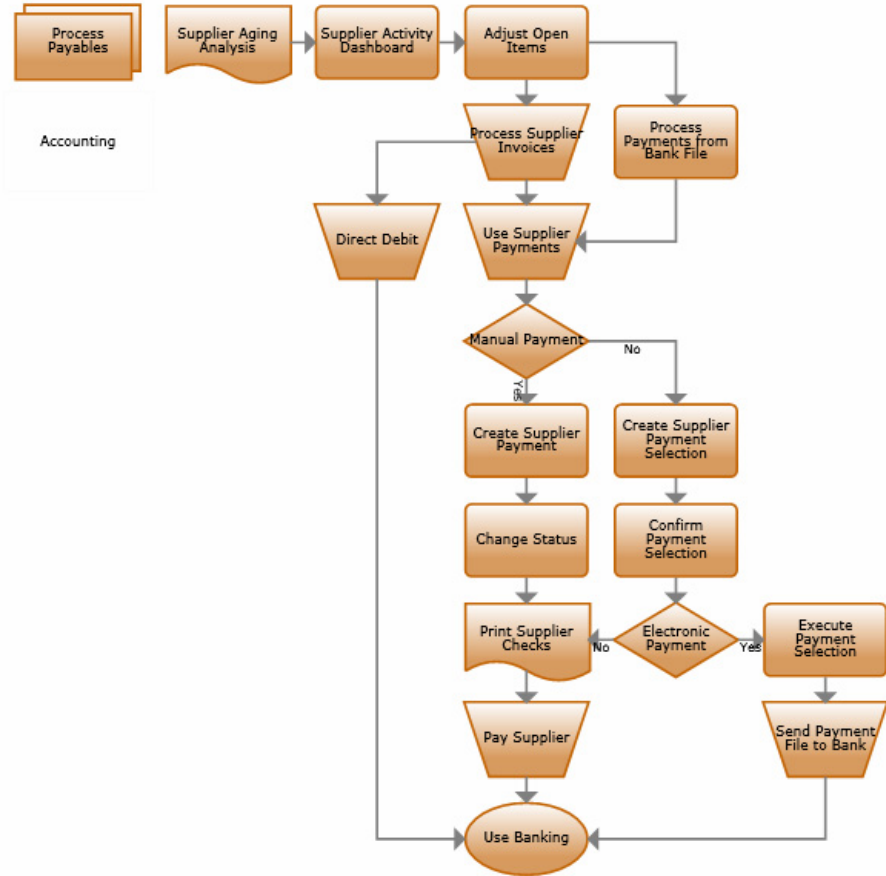


[AutoEF_4_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Payables (EF)

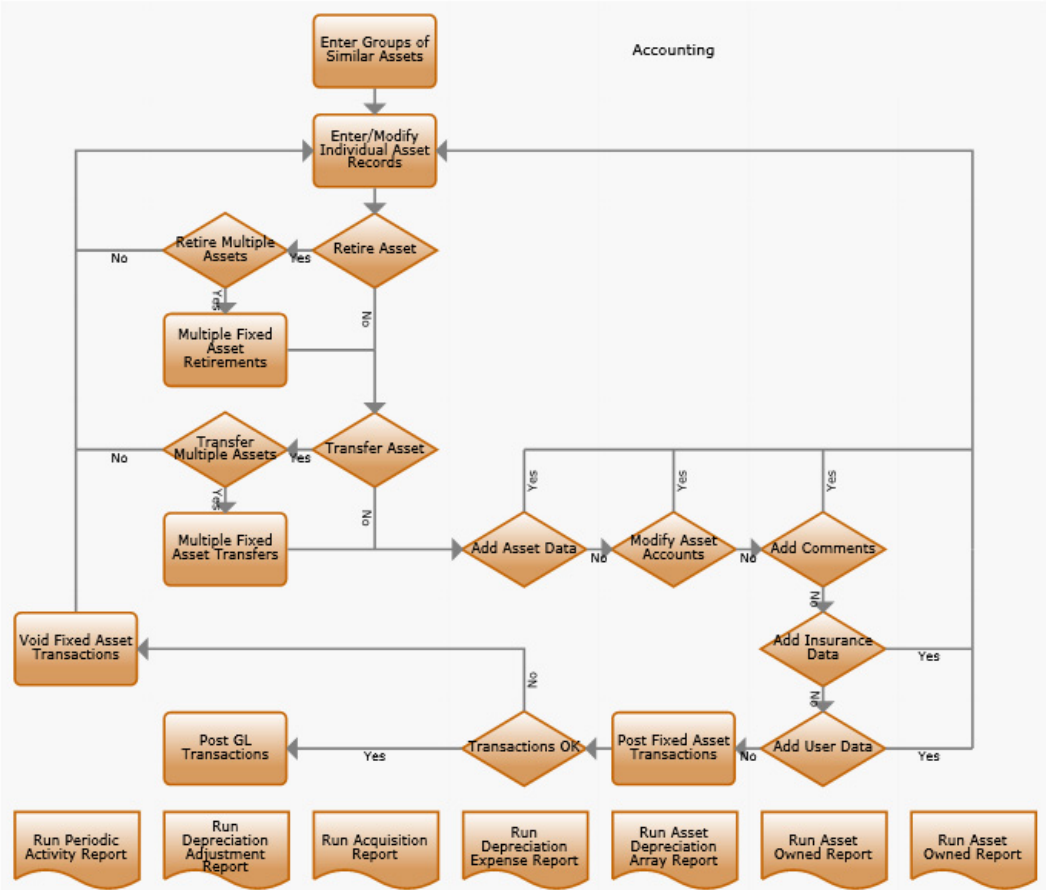


[FinanceEF_4_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Fixed Assets



[Finance_7_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



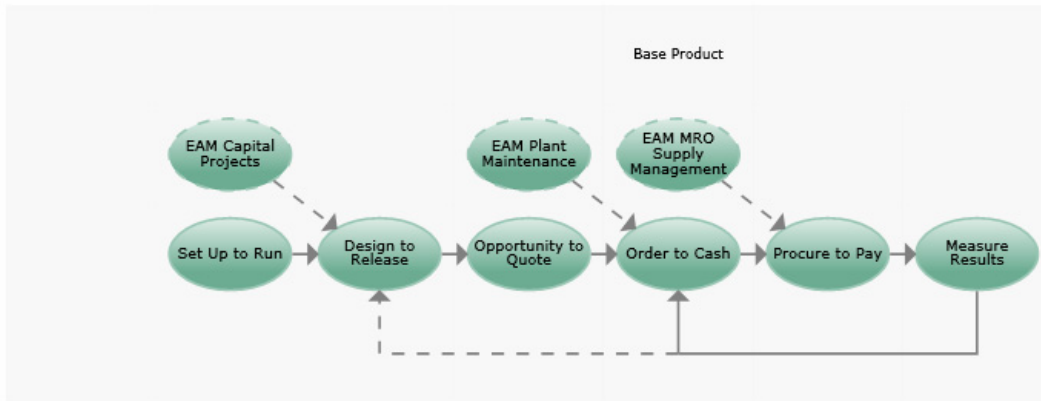


Chapter 8

Measure Results Process Maps

This chapter lists the Measure Results Automotive process maps included with QAD Enterprise Applications – Enterprise Edition.

Automotive Top Level

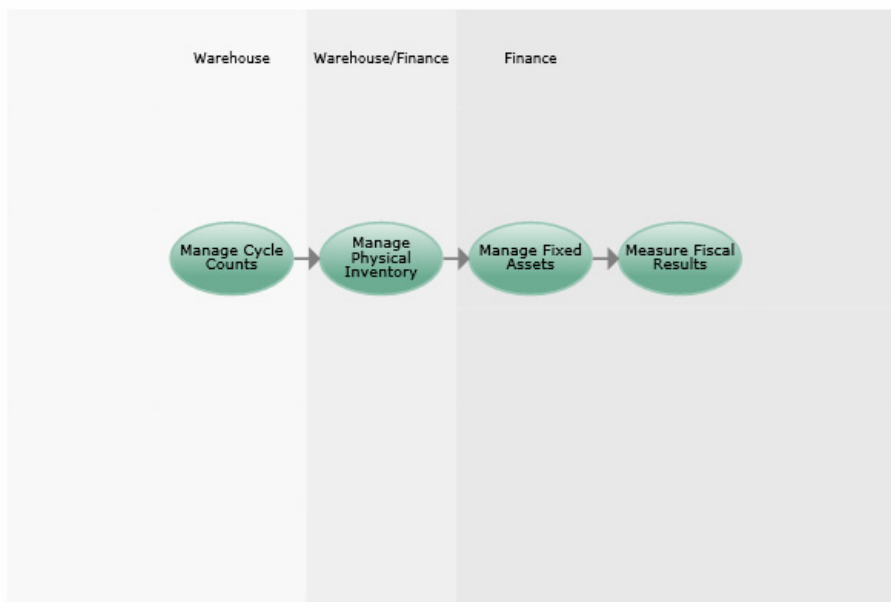


[AutoEF.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Measure Results Top Level

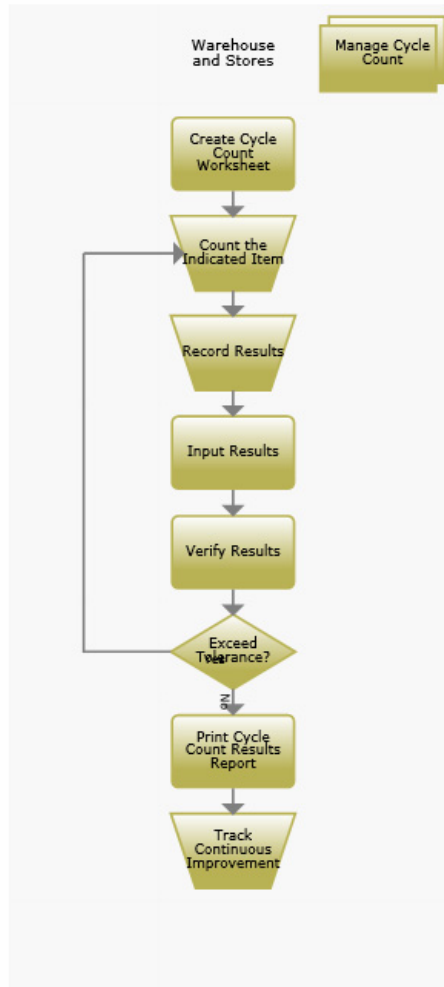


[AutoEF_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Cycle Counts

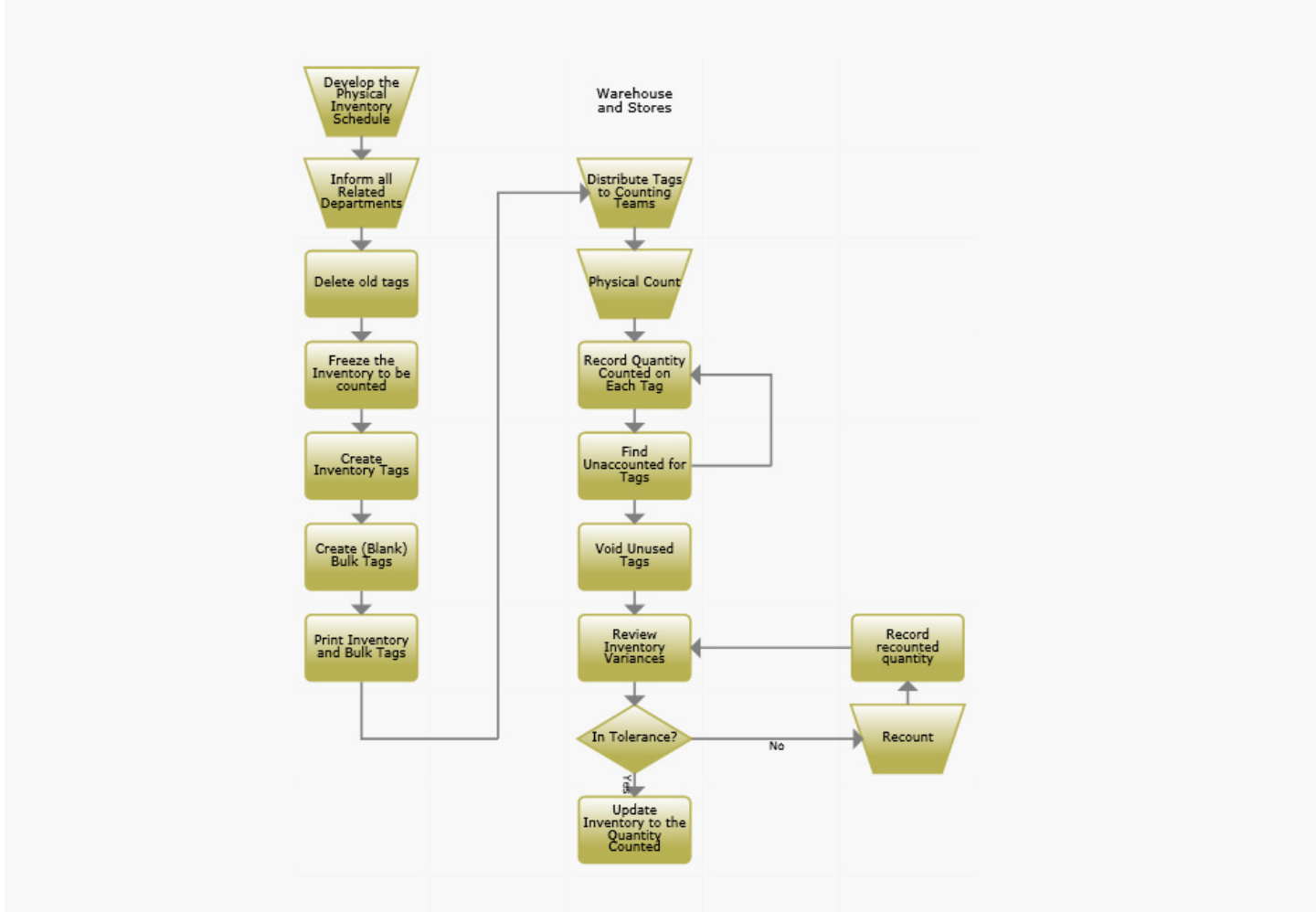


[Warehouse_5_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Physical Inventory

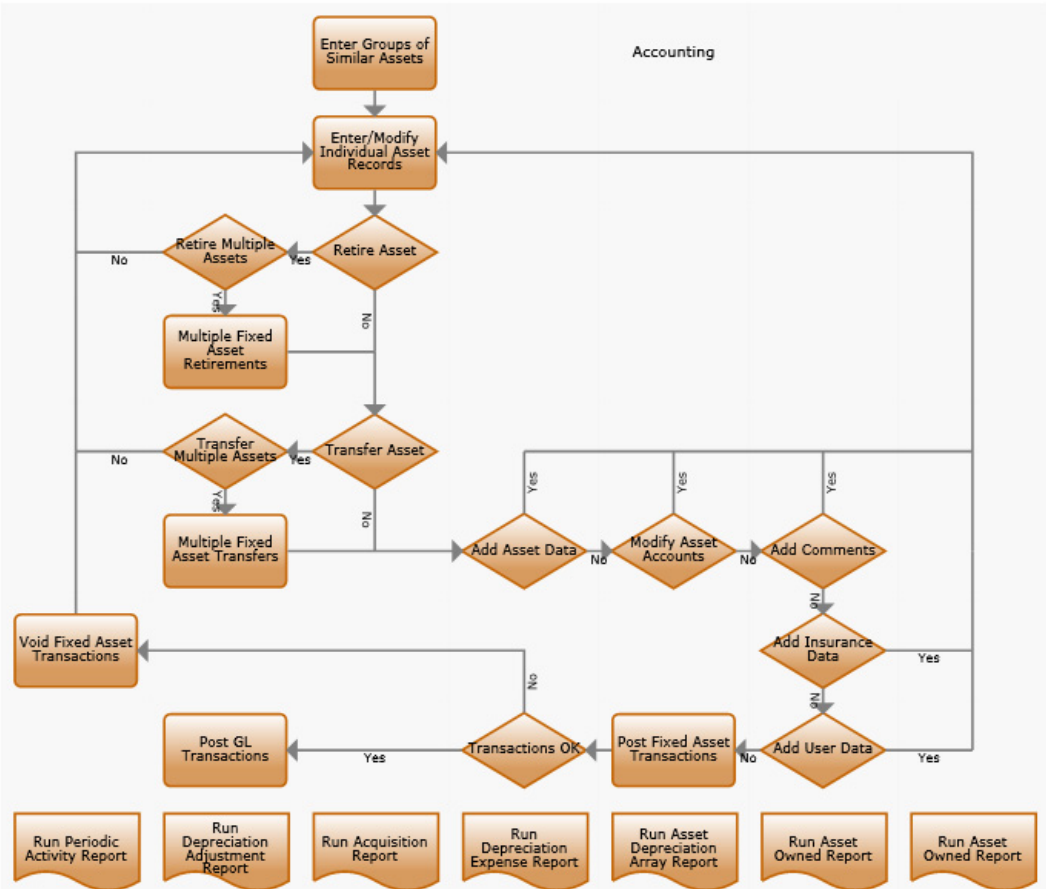


[Warehouse_5_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Fixed Assets

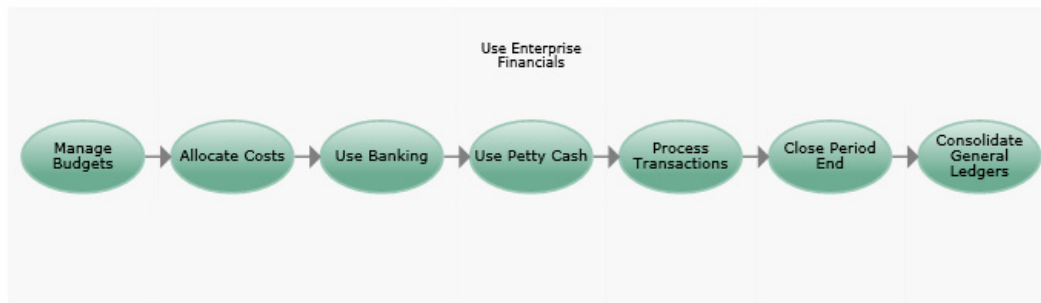


[Finance_7_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



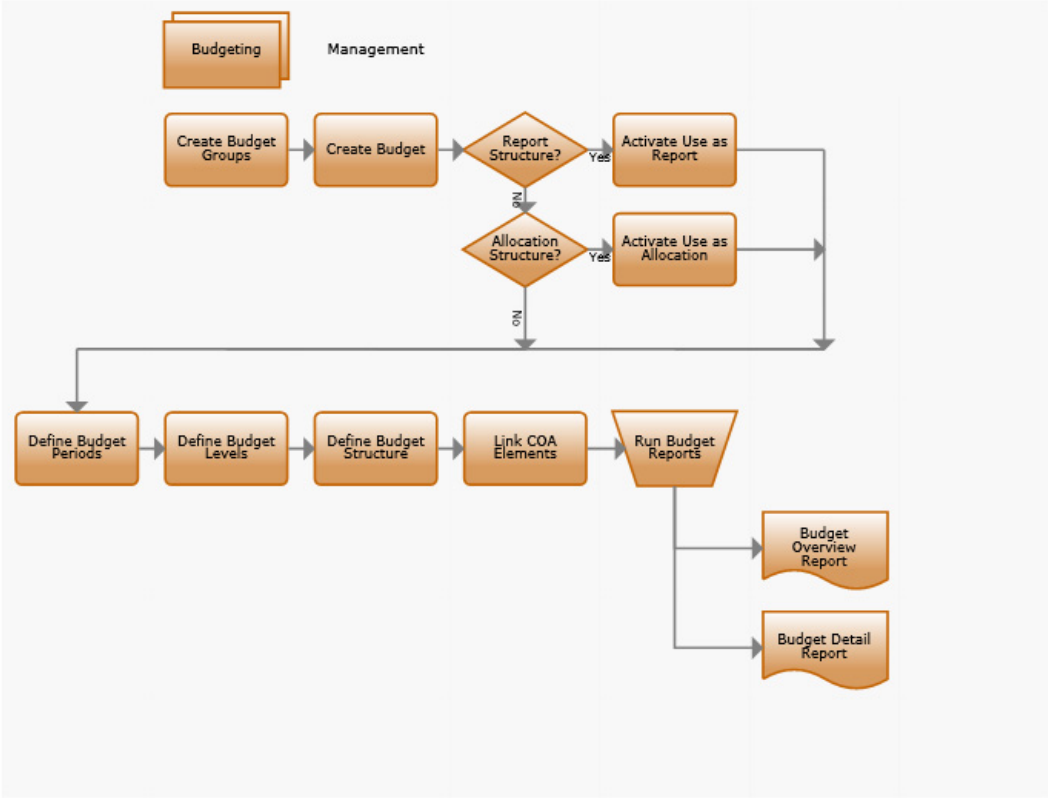
Manage Fiscal Results



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Manage Budgets

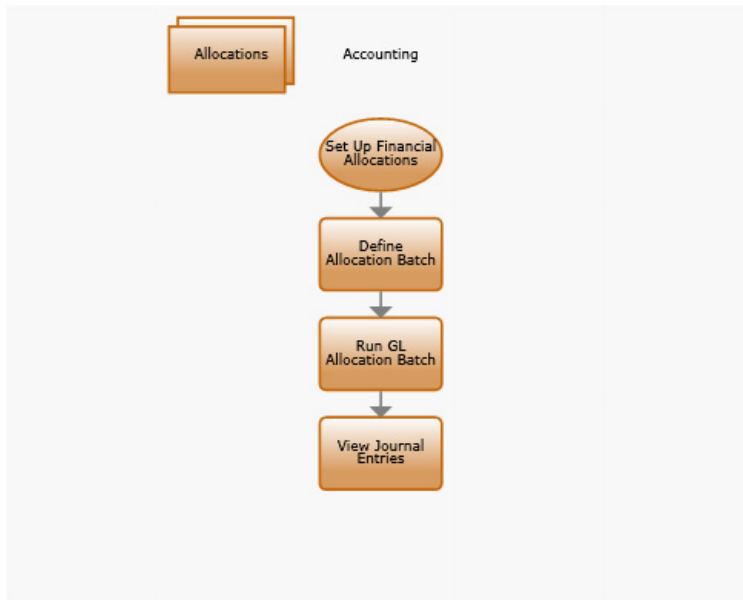


[FinanceEF_1_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Allocate Costs

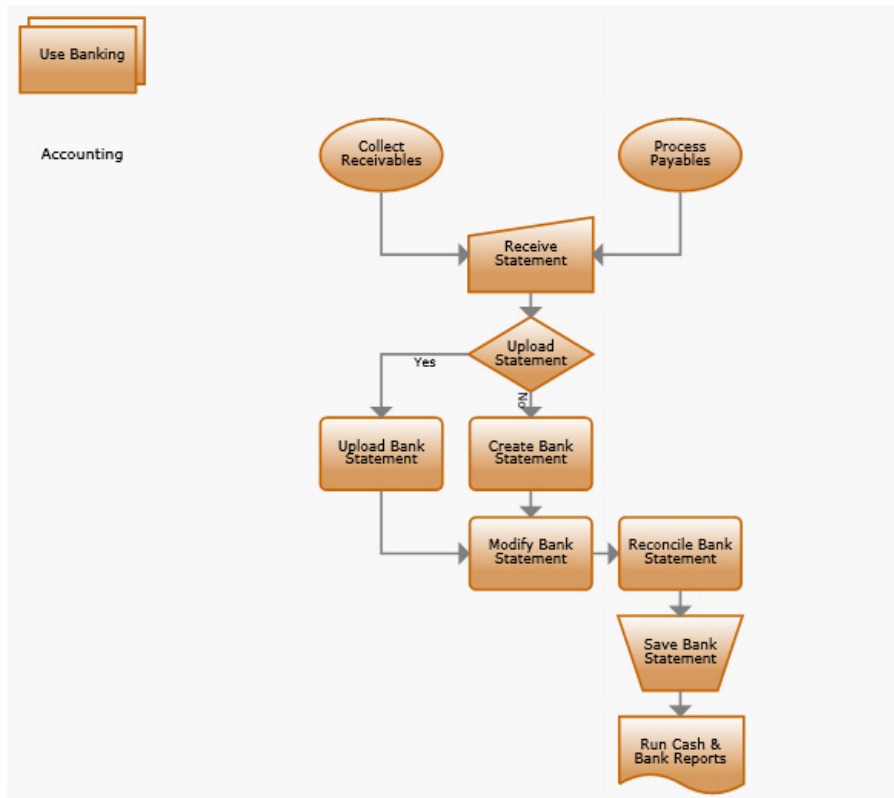


[FinanceEF_1_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Use Banking

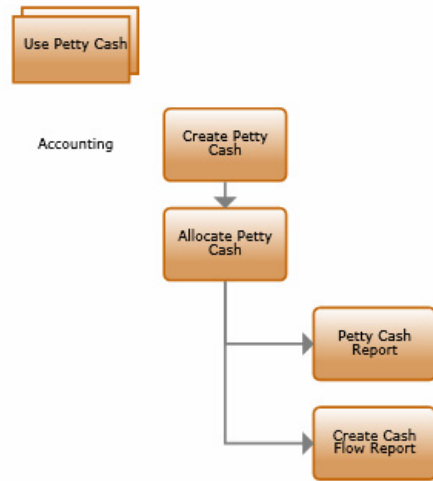


[FinanceEF_6_1.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Use Petty Cash



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Process Transactions

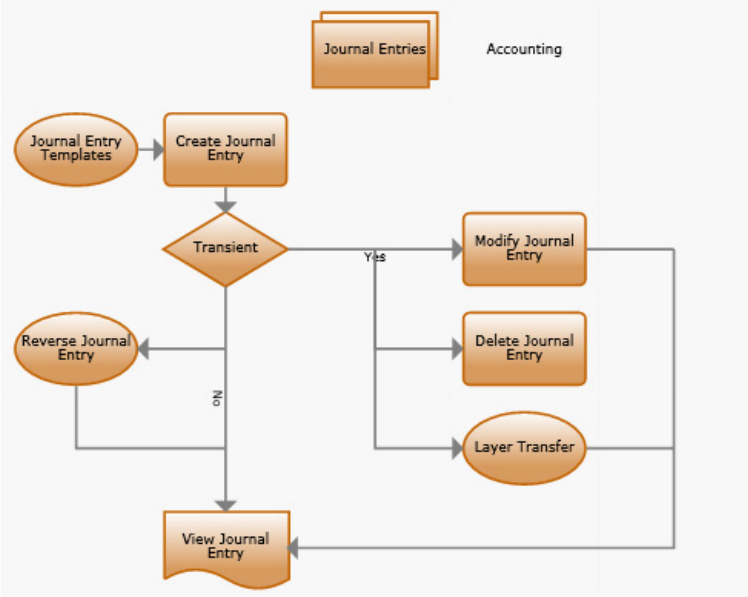


[FinanceEF_1_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



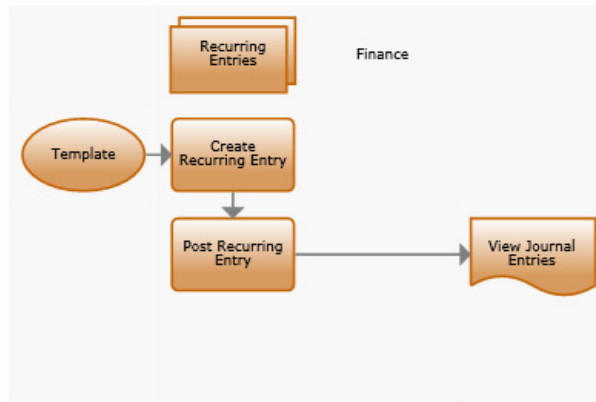
Post Journal Entries



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Post Recurring Entries

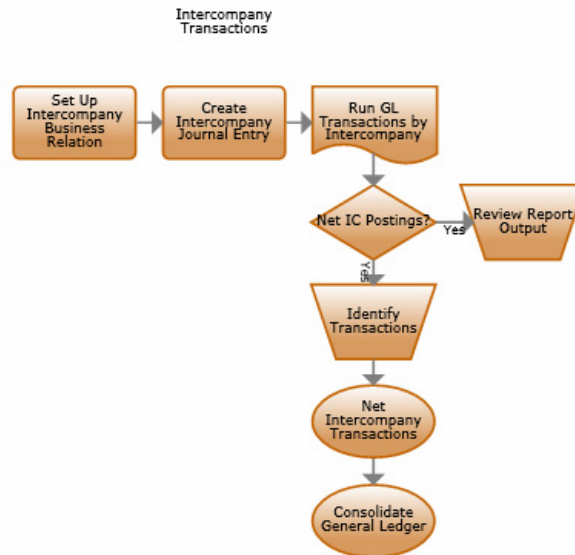


[FinanceEF_1_3_2.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Intercompany Transactions



[FinanceEF_1_3_8.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Revaluation

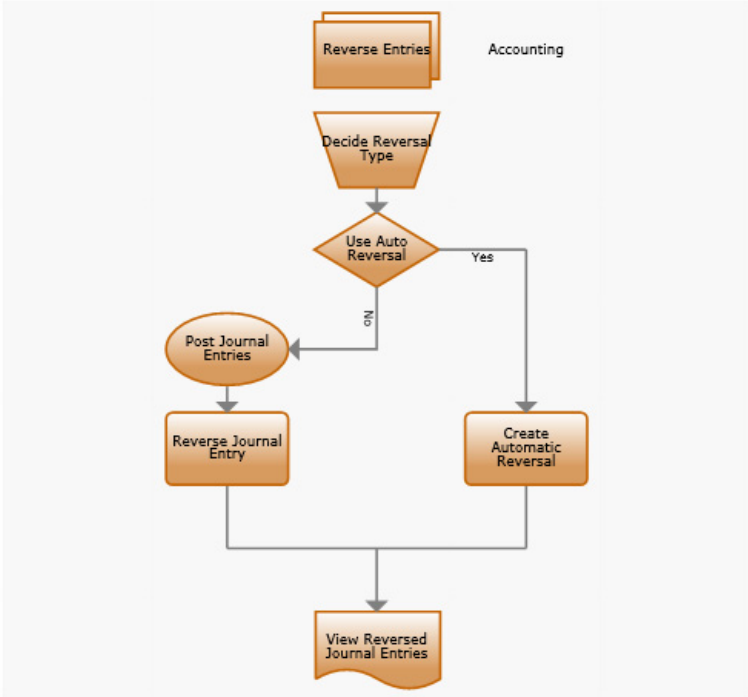


[FinanceEF_1_3_6.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Reverse Journal Entries

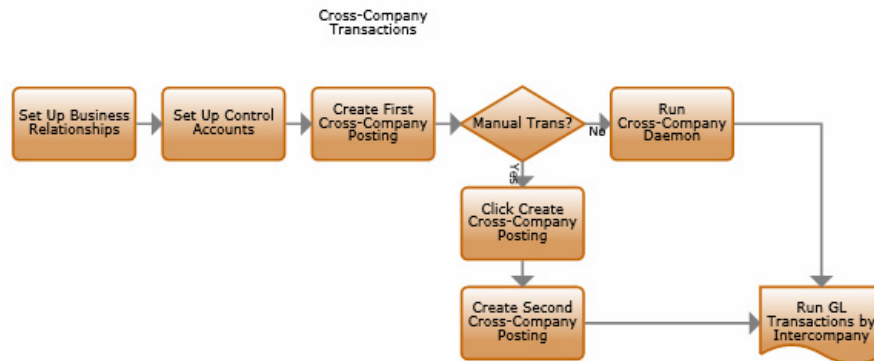


[FinanceEF_1_3_3.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



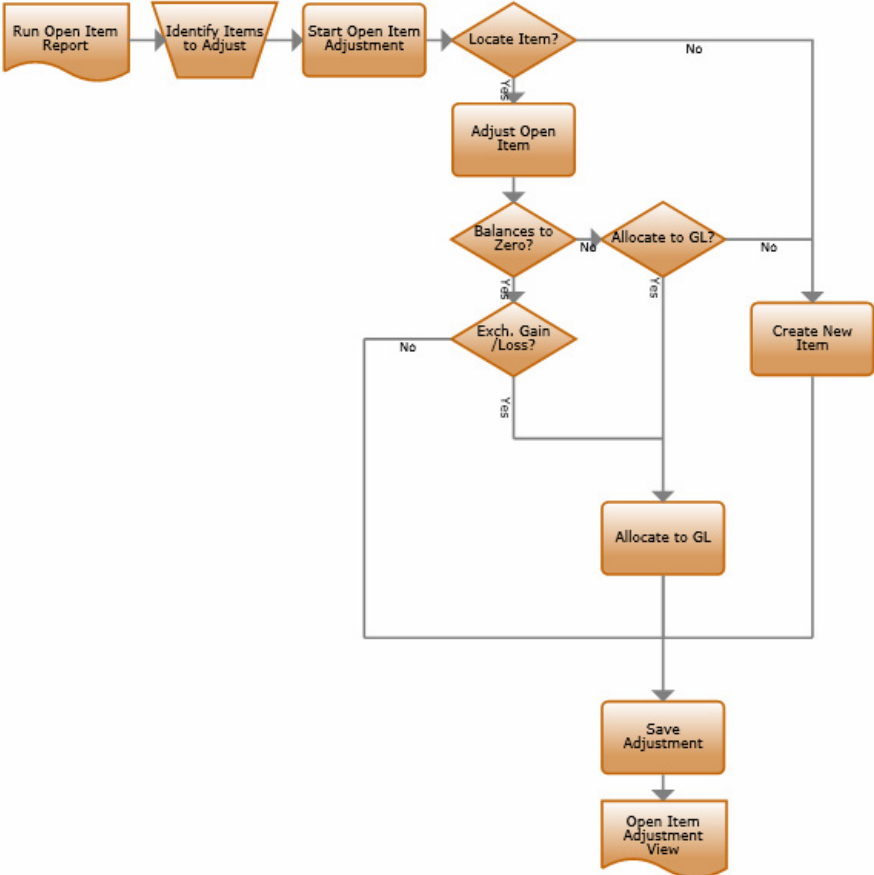
Cross Company Transactions



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Open Item Adjustment

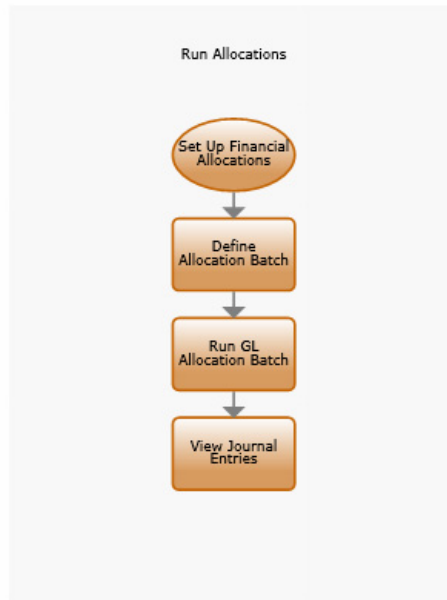


[FinanceEF_1_3_7.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Run Allocations



[FinanceEF_1_3_7.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



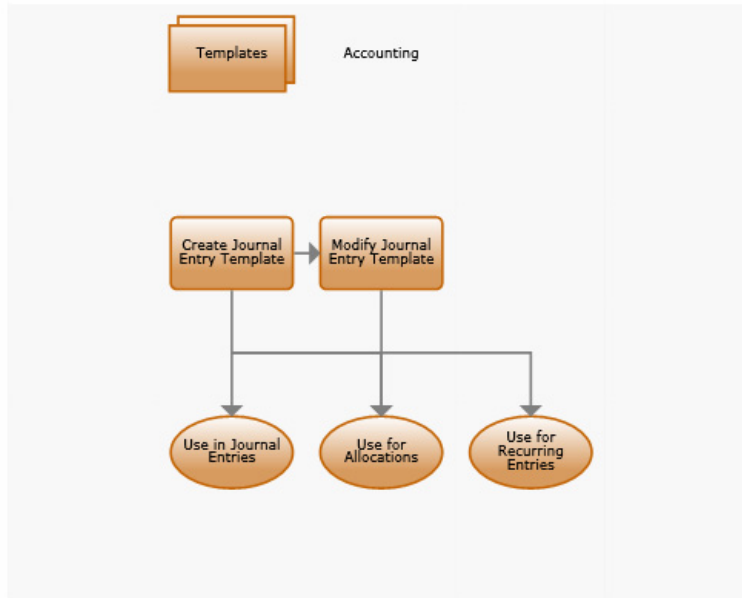
Mirror Accounting



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Create Templates

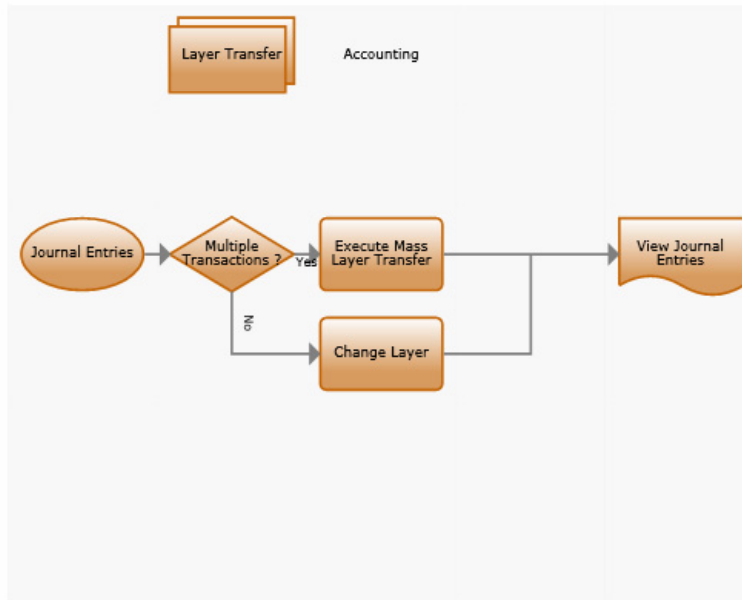


[FinanceEF_1_3_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Layer Transfer

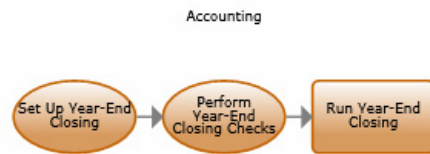


[FinanceEF_1_3_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Year-End Closing

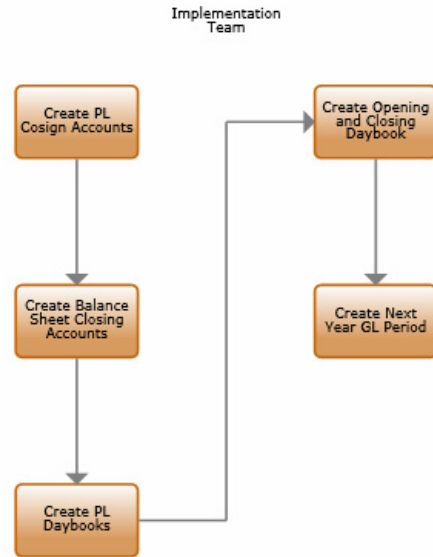


[FinanceEF_1_3_11.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



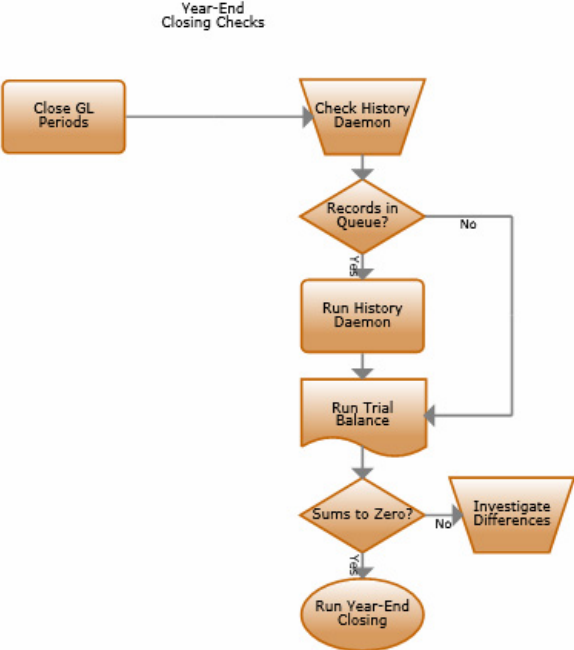
Set Up Year-End Closing



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



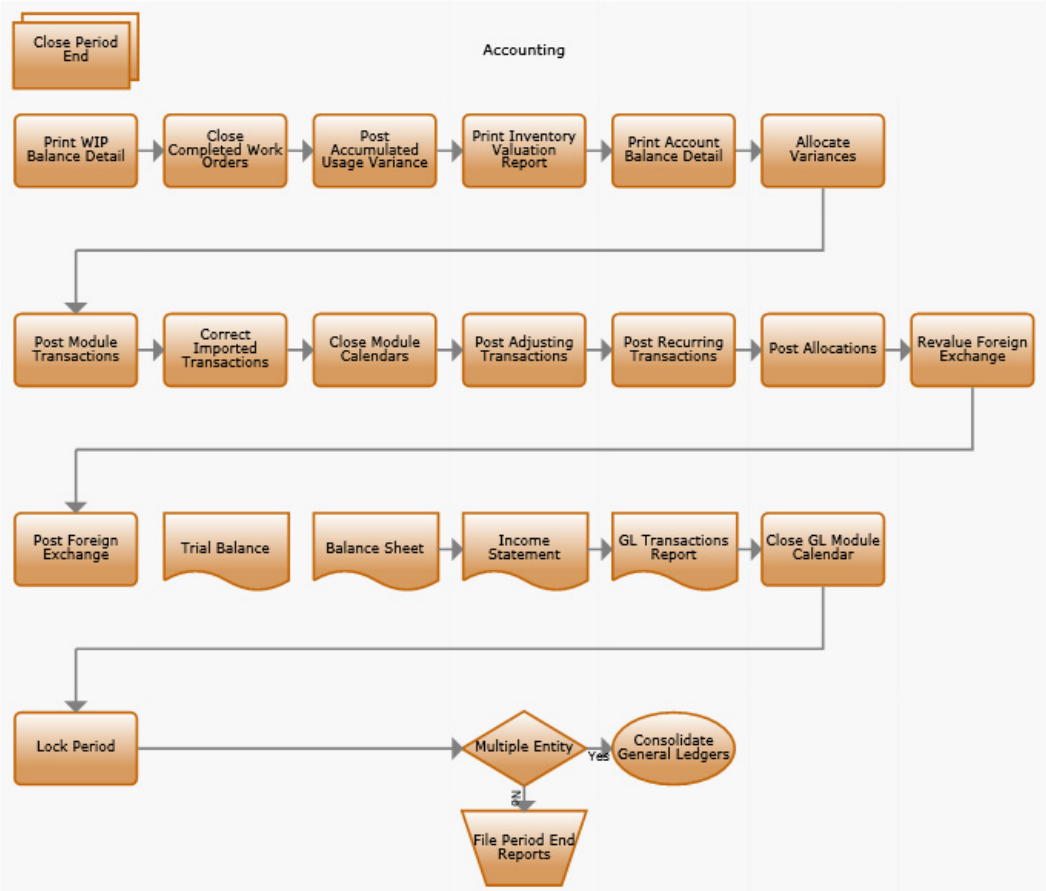
Perform Year-End Closing Checks



	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Close Period End

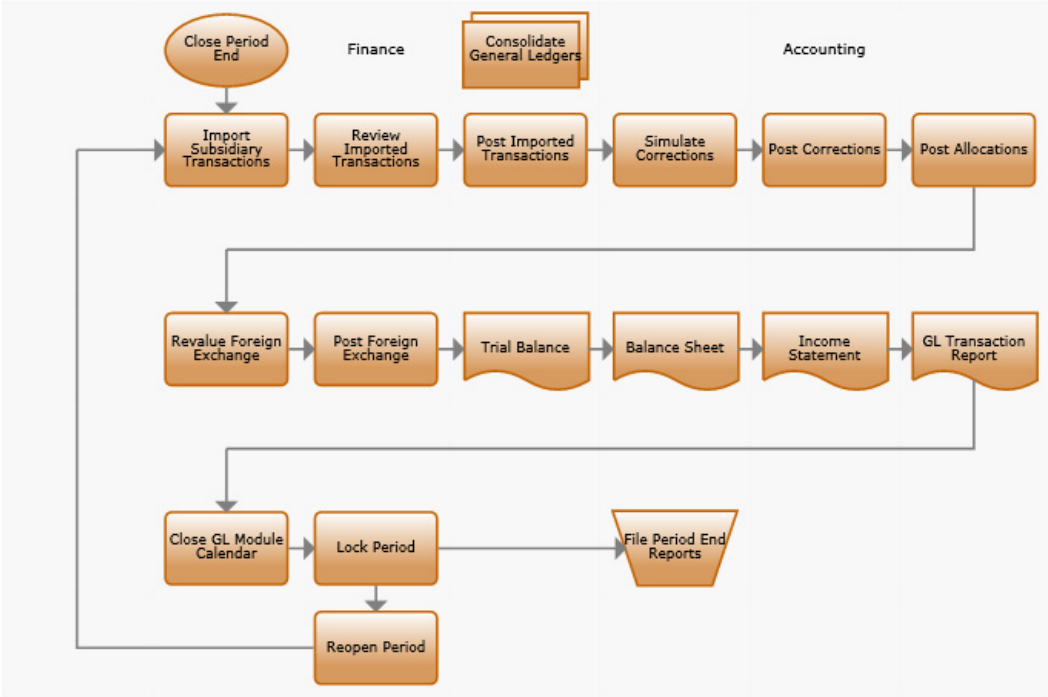


[FinanceEF_1_4.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



Consolidate General Ledgers



[FinanceEF_1_5.xml]

	A	B	C	D	E	F
1						
2						
3						
4						
5						
6						



